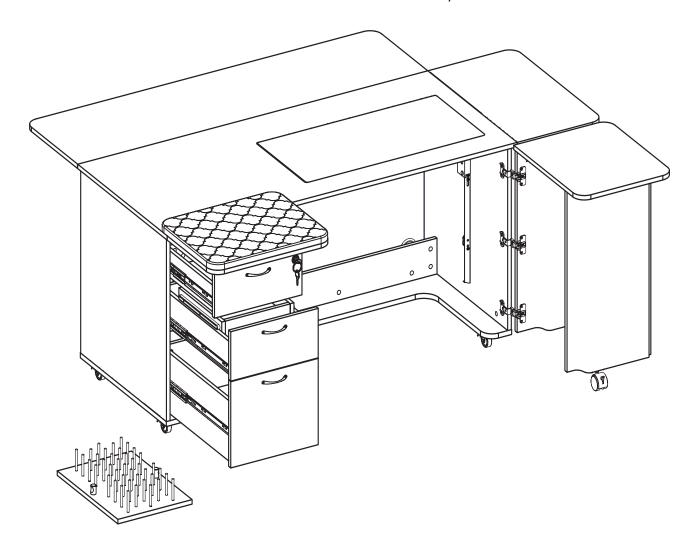


# ASSEMBLY INSTRUCTIONS Sydney

ITEM NO.: K4705 EL Teak Electric Lift

K4705 XL Teak Hydraulic Lift
 K4707 EL Gray Electric Lift
 K4707 XL Gray Hydraulic Lift
 K4711 EL Ash White Electric Lift

K4711 XL Ash White Hydraulic Lift

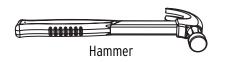


#### General Assembly Guidelines

1. Read the instructions carefully before beginning the assembly process to ensure proper assembly of this product. Please open and inspect the contents of box(es) to see that all parts and hardware are included.

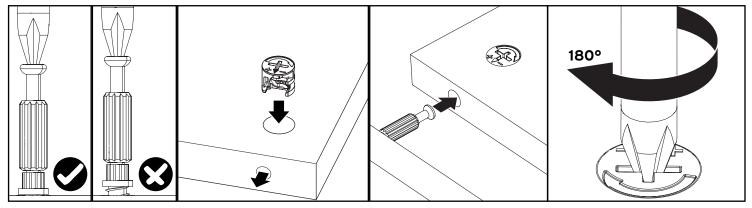
#### 2. Tools Required







3. Understanding How the Cam Fastener Works



Screw cam bolts flush as illustrated.

surface. The arrow direction must be in the direction of the hole.

Press cam into hole until flush with Insert bolt through pre-drilled Turn clockwise to lock cam with bolt. hole in edge of panel.

**Tip:** place a small bit of WD-40 or similar lubricant into the pre-installed cam bolt holes to help the cam bolts screw in better.



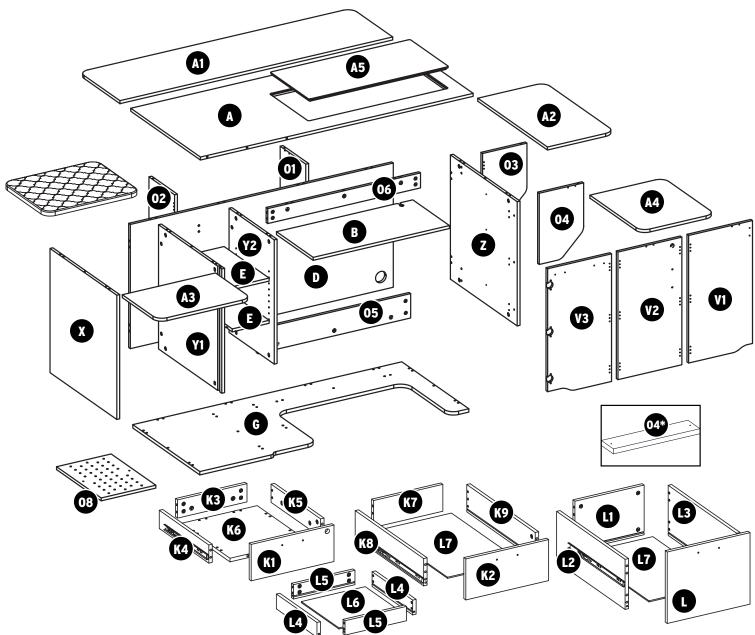
4. Glue provided is to secure wood dowels in place and is optional. If glue is used during assembly, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately. It is not necessary to glue the other end of the dowel when attaching to other parts.

Use and Care Your cabinet normally requires a minimum amount of maintenance; however, the following points are worth noting:

Cleaning - To remove marks and enhance the surface, wipe with a gentle all-purpose cleanser. DO NOT use ammonia-based, harsh chemicals or abrasive cleaning agents. Wipe dry immediately.

Electrical and Hydraulic Lifts - Require annual lubrication with WD-40 or similar lubricant.

### Parts List: Panels



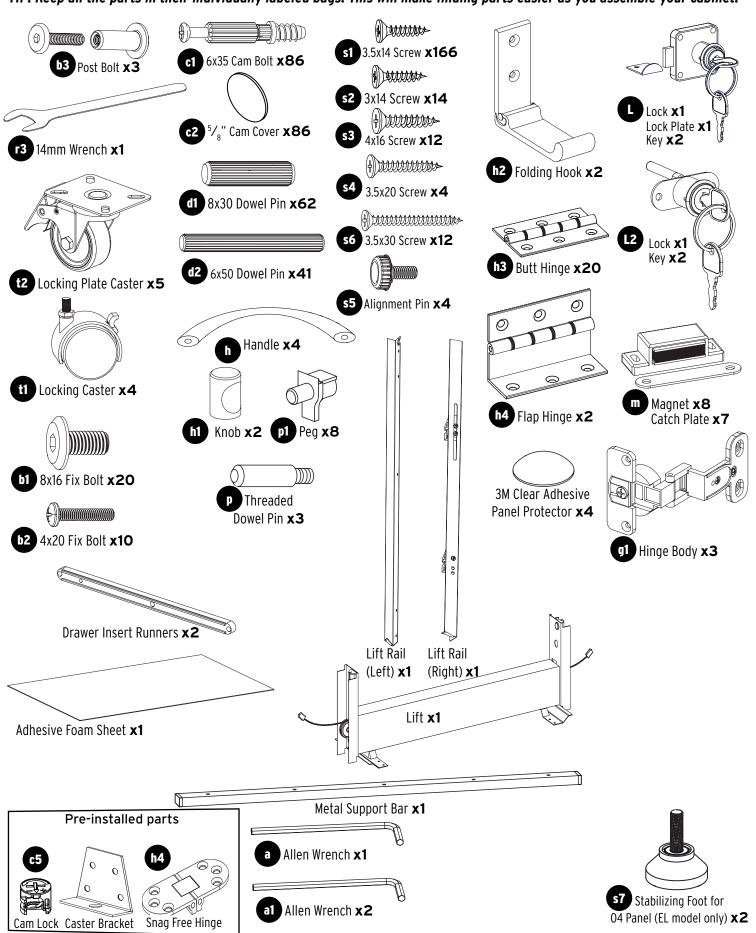
ITEM	DESCRIPTION	QTY.	вох
	Hardware Box	1	1 of 5
<b>K</b> 1	Top Drawer Front	1	1 of 5
K2	Middle Drawer Front	1	1 of 5
К3	Top Drawer Back	1	1 of 5
K4	Top Drawer Left Side	1	1 of 5
K5	Top Drawer Right Side	1	1 of 5
K6	Top Drawer Bottom	1	1 of 5
К7	Middle Drawer Back	1	1 of 5
K8	Middle Drawer Left Side	1	1 of 5
К9	Middle Drawer Right Side	1	1 of 5
L	Bottom Drawer Front	1	1 of 5
L1	Bottom Drawer Back	1	1 of 5
L2	Bottom Drawer Left Side	1	1 of 5
L3	Bottom Drawer Right Side	1	1 of 5
Х	Left Panel	1	1 of 5

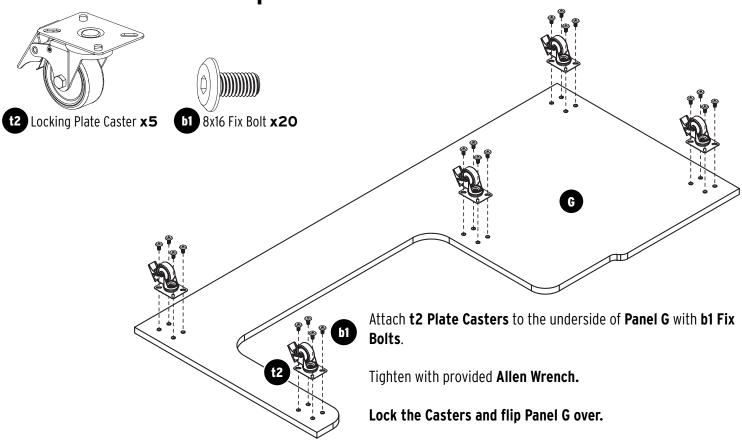
ITEM	DESCRIPTION	QTY.	вох
Y1	Left Center Panel	1	1 of 5
A2	Right Side Leaf	1	2 of 5
D	Back Panel	1	2 of 5
G	Bottom Panel	1	2 of 5
В	Lift Platform	1	3 of 5
L4	Drawer Insert Tray Sides	2	3 of 5
L5	Drawer Insert Tray Front/Back	2	3 of 5
L7	Large Drawer Bottoms	2	3 of 5
01	Right Quilt Leaf Support	1	3 of 5
02	Left Quilt Leaf Support	1	3 of 5
V1	Door Panel 1	1	3 of 5
V2	Door Panel 2	1	3 of 5
V3	Door Panel 3	1	3 of 5
L6	Drawe3r Insert Tray Bottom	1	3 of 5
E	Shelves	2	4 of 5

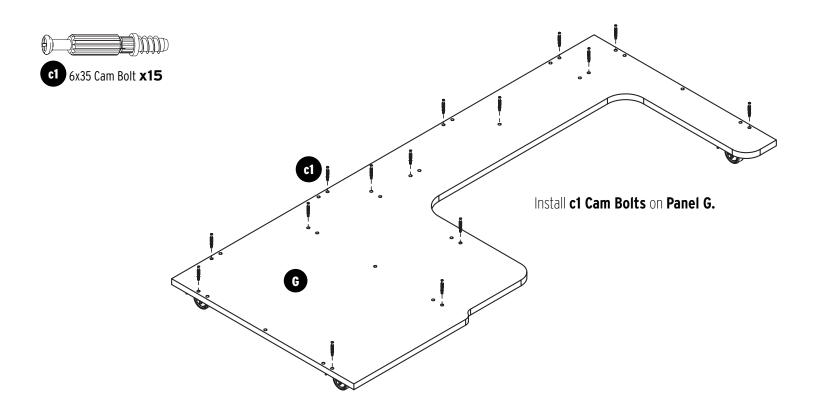
ITEM	DESCRIPTION	QTY.	BOX
	Ironing Pad		4 of 5
A3	Drawer Cover Panel	1	4 of 5
A4	Door Tabletop Panel	1	4 of 5
03	Right Side Leaf Support	1	4 of 5
04	Left Side Leaf Support	1	4 of 5
08	Thread Spool Holder Panel	1	4 of 5
	Metal Support Bar	1	5 of 5
A	Top Panel	1	5 of 5
A1	Rear Quilt Leaf	1	5 of 5
A5	Sewing Well Cover Panel	1	5 of 5
05	Lower Support Panel	1	5 of 5
06	Upper Support Panel	1	5 of 5
Y2	Right Center Panel	1	5 of 5
Z	Right Panel	1	5 of 5
04*	Electric Lift Support (EL Only)	1	

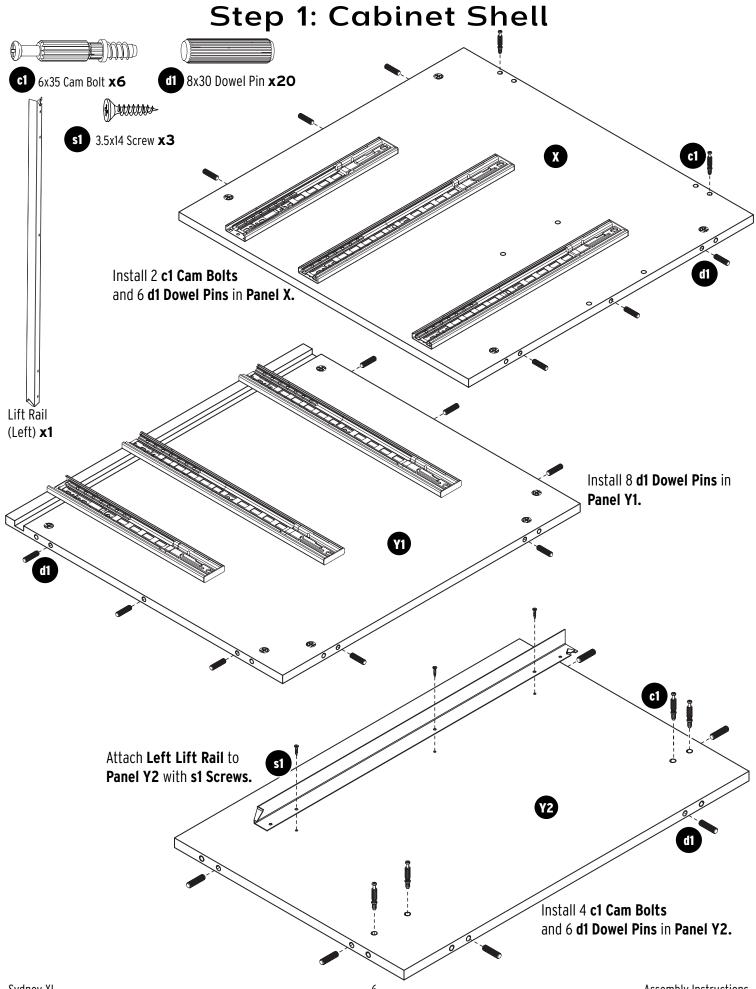
#### Parts List: Hardware

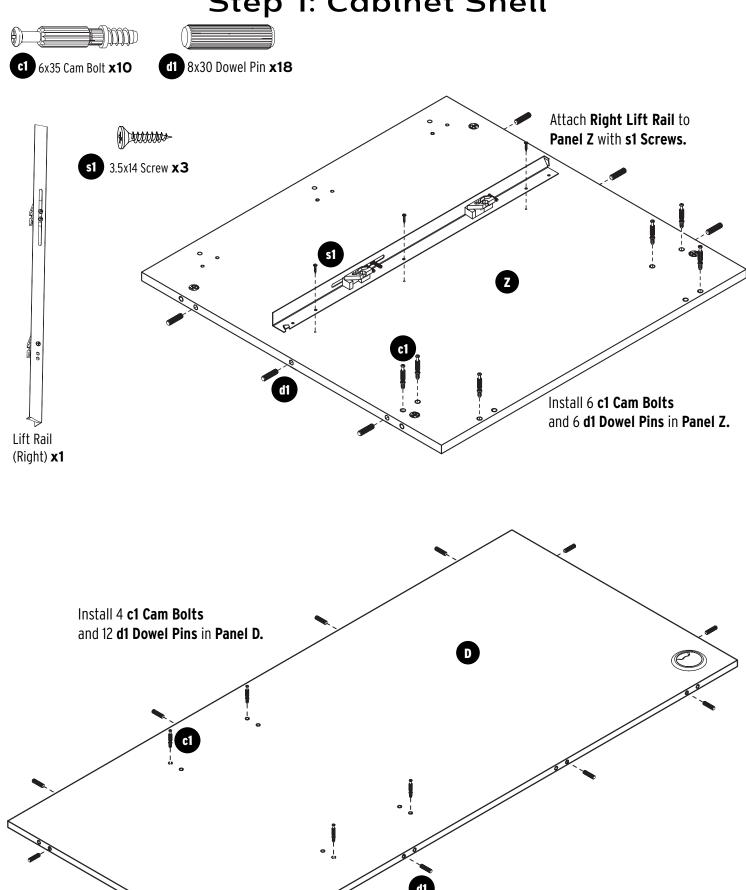
TIP: Keep all the parts in their individually labeled bags. This will make finding parts easier as you assemble your cabinet.

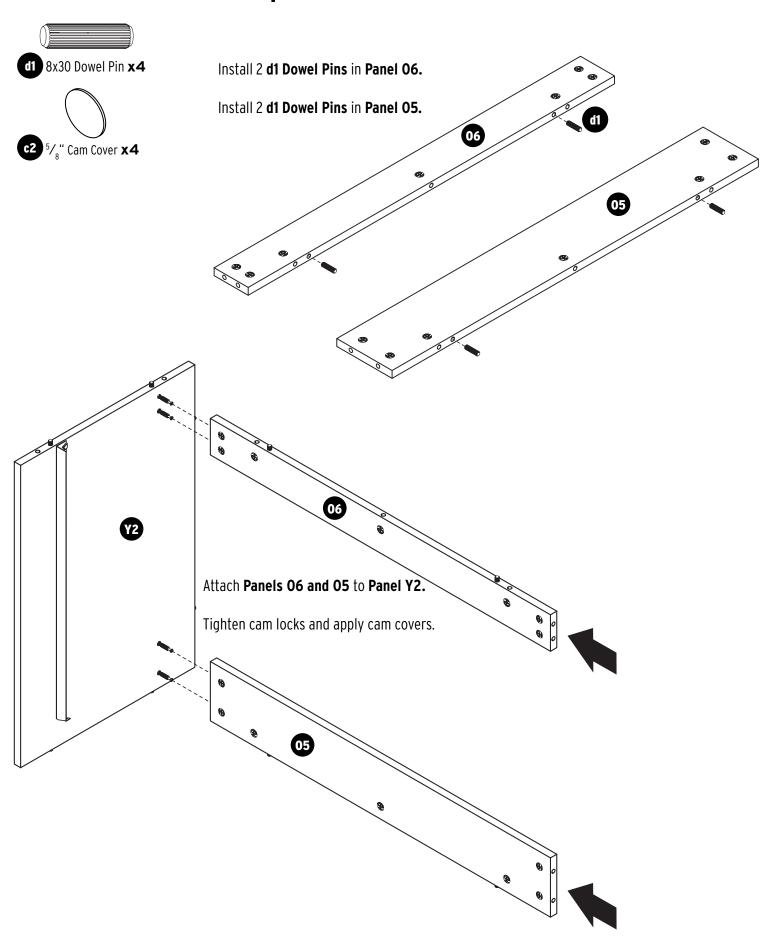








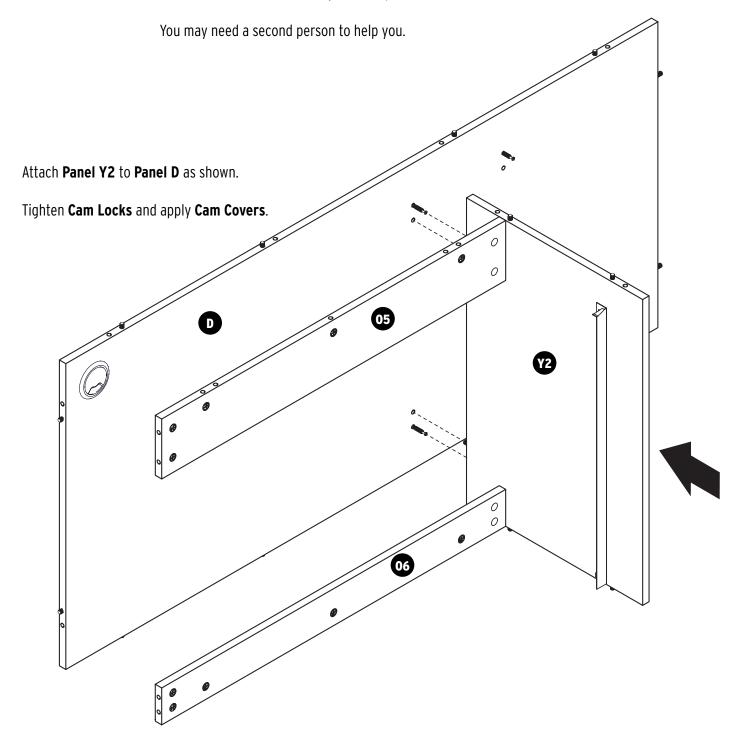


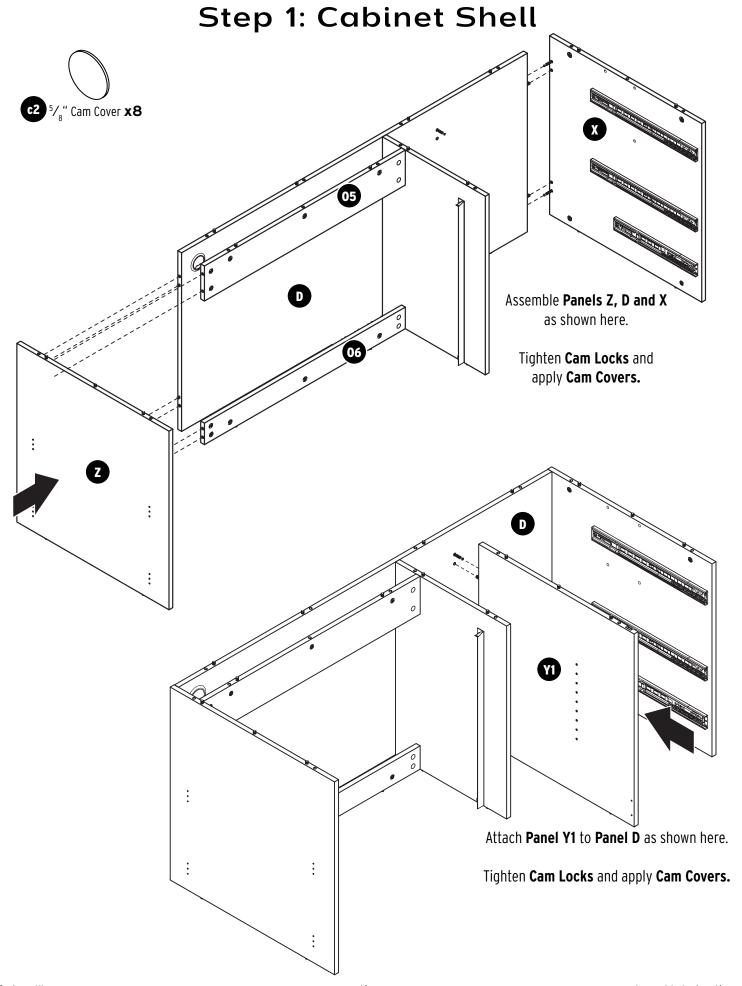


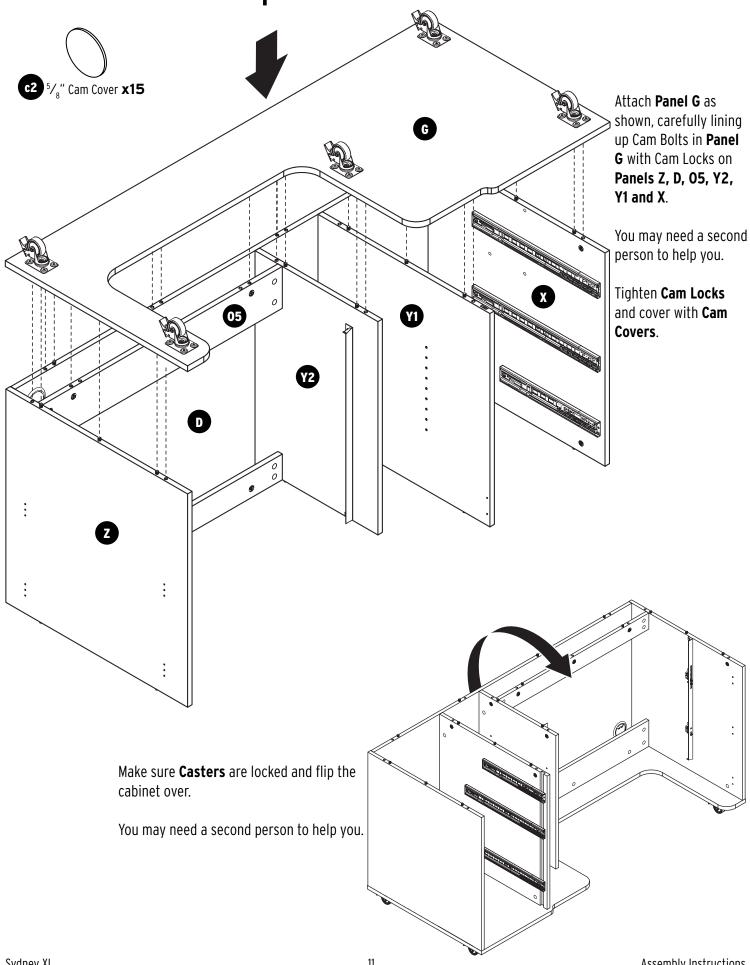


**NOTE:** The illustrations shown through Page 11 show upside down assembly. Assembling these panels upside down will make attaching the bottom (**Panel G)** easier.

Once the bottom is attached, you will flip the cabinet over.





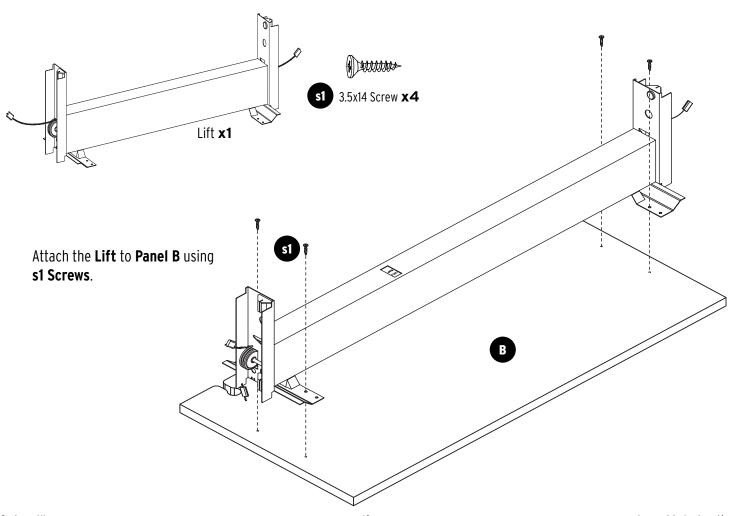


#### Step 2: Lift Installation

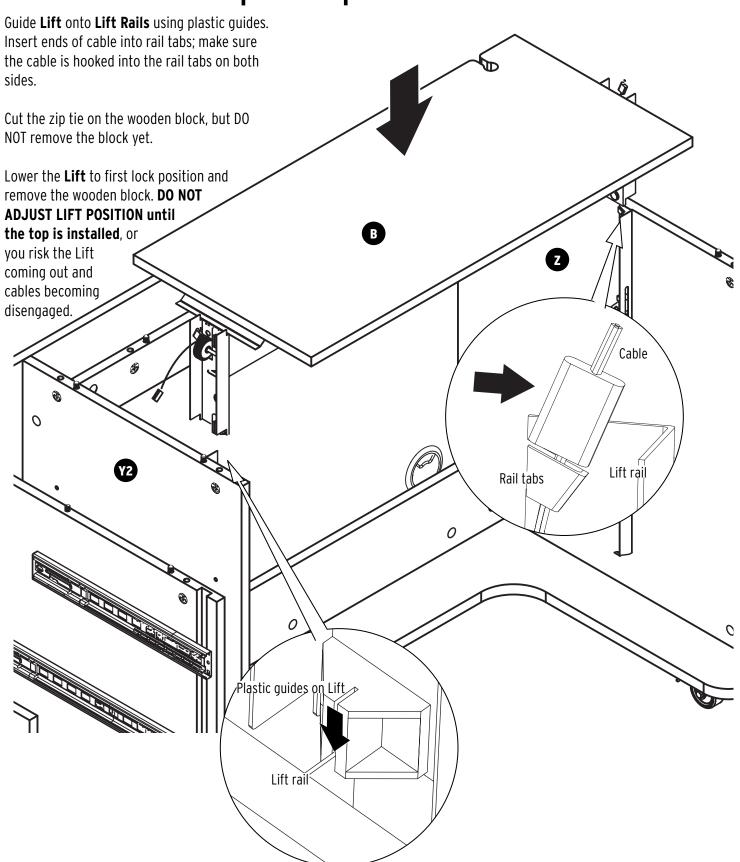
#### LIFT INSTALLATION WARNING:

DO NOT remove the small wooden block from the Lift until assembly is complete. If the block is removed or falls out before lift assembly is complete, the cables will retract, making installation difficult. If the block falls out before complete assembly, Please call Customer Service at 1-800-533-7347, ext. 1 for assistance, or visit www.arrowsewing.com/assembly and find the "Alternate Airlift Attachment Steps" video.

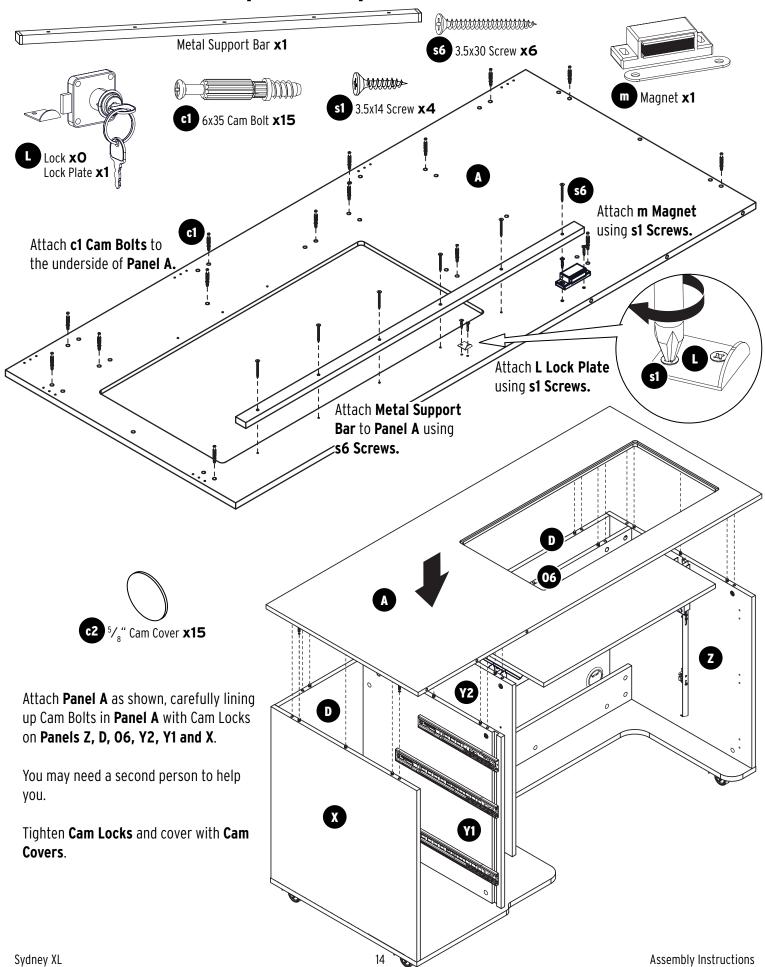
This illustration shows the back view of the **Lift**. Notice the wooden block and zip tie; the wooden block holds the piston in place so that the cables can be easily handled and inserted into the **Lift Rails** installed on your cabinet.

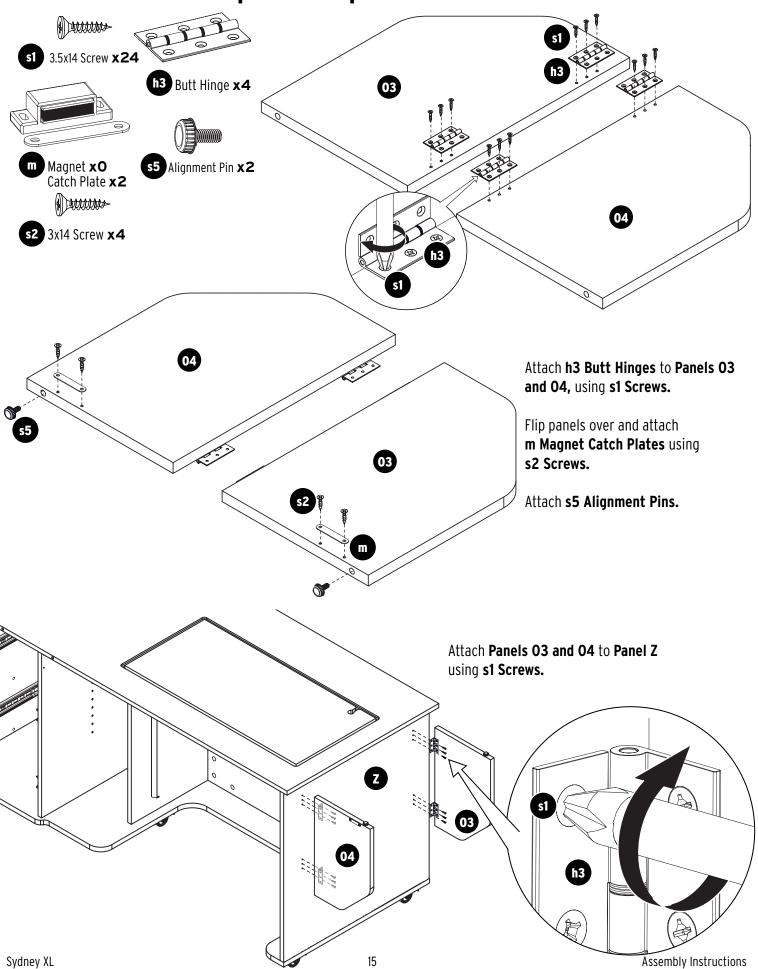


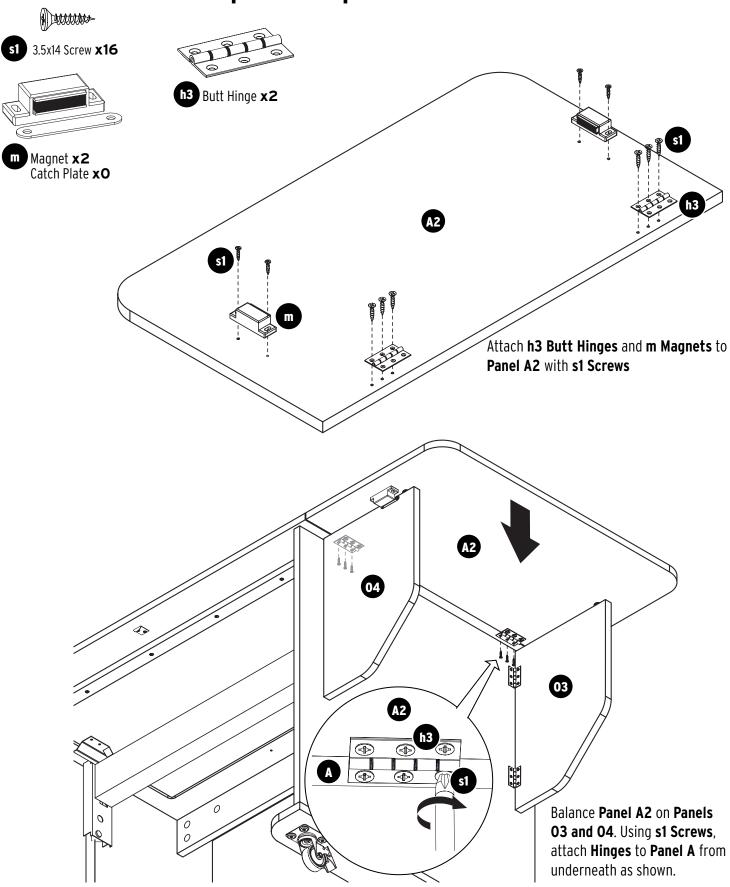
#### Step 2: Lift Installation

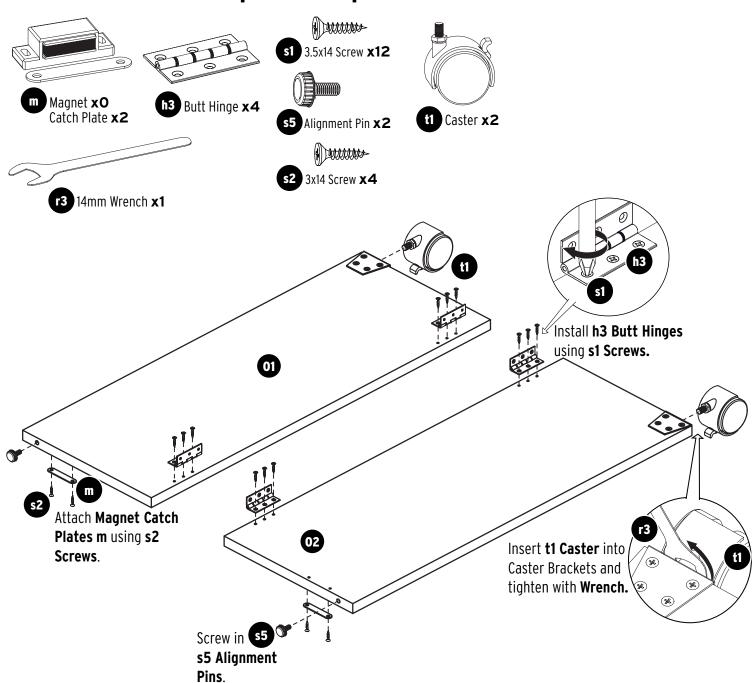


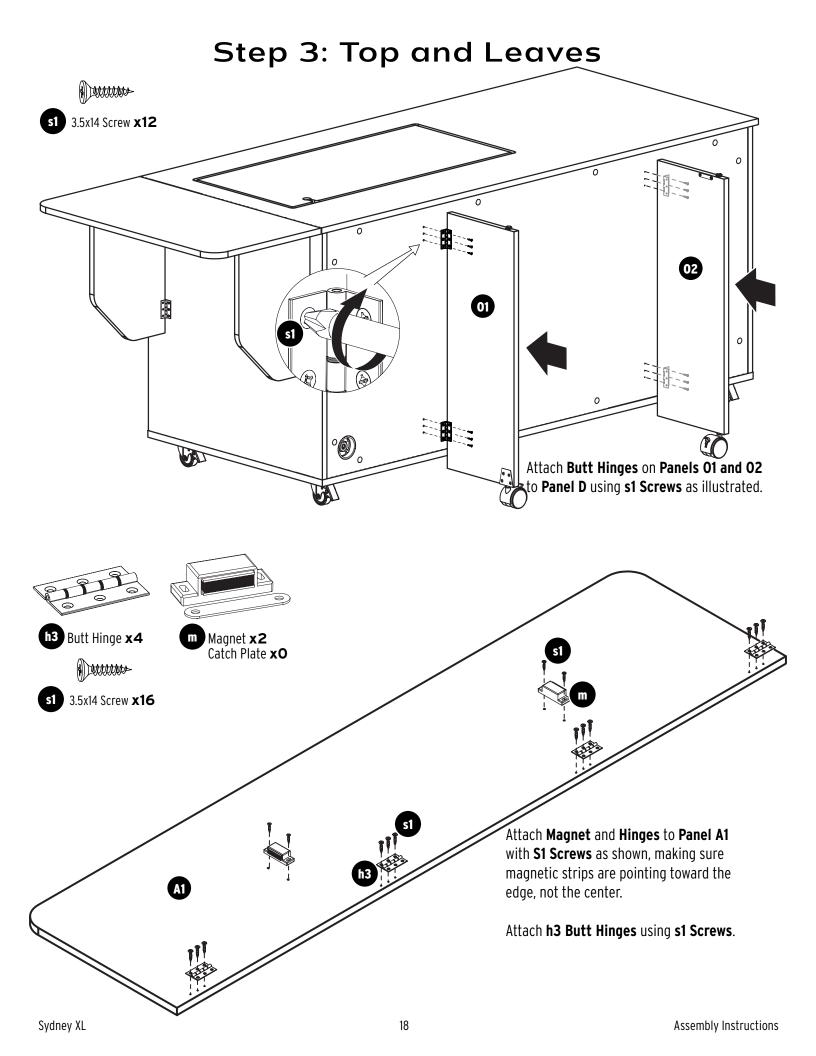
**REMINDER:** Our Customer Service Team is available for any assembly related questions. Please call 1-800-533-7347, ext. 1 to speak with an Assembly Expert.



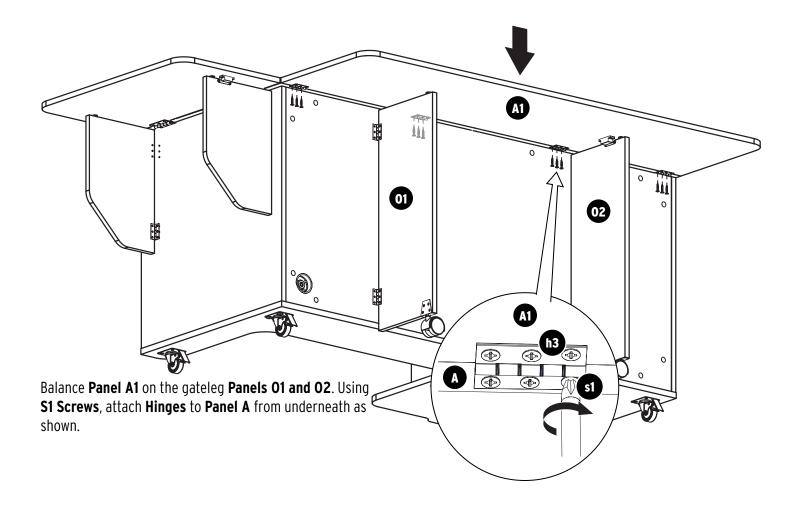






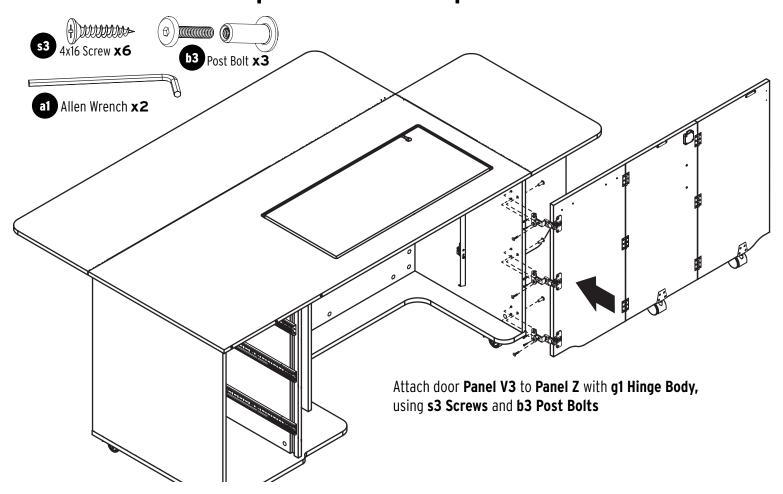


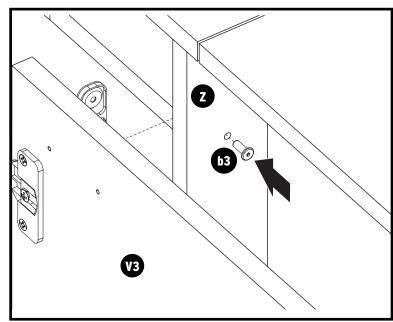




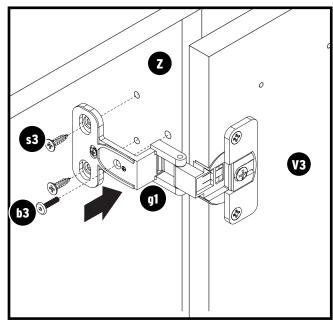
**Step 4: Tabletop Doors** 3.5x14 Screw **x36 s2** 3x14 Screw **x4** 4 1111111111 4x16 Screw **x6** Lock **x1**Lock Plate **xO**Key **xO** t1 Caster x2 Magnet **xO** 3.5x20 Screw **x4** Catch Plate x2 Hinge Body x3 h3 Butt Hinge x6 Attach Panels V1, V2, and V3 by attaching h3 Butt Hinges with s1 Screws. r3 14mm Wrench x1 Attach **g1 Hinge** Body to Panel V3 91 using s3 Screws. 0 h3 r3 Insert **t1 Caster** into Caster Bracket and tighten with r3 Wrench. **%** VI Attach L Lock with S4 Screws. Attach **m Magnet** Add trim ring to lock on the Catch Plate using outside of Panel V2. You will s2 Screws. need to press firmly. Sydney XL 20 **Assembly Instructions** 

#### **Step 4: Tabletop Doors**



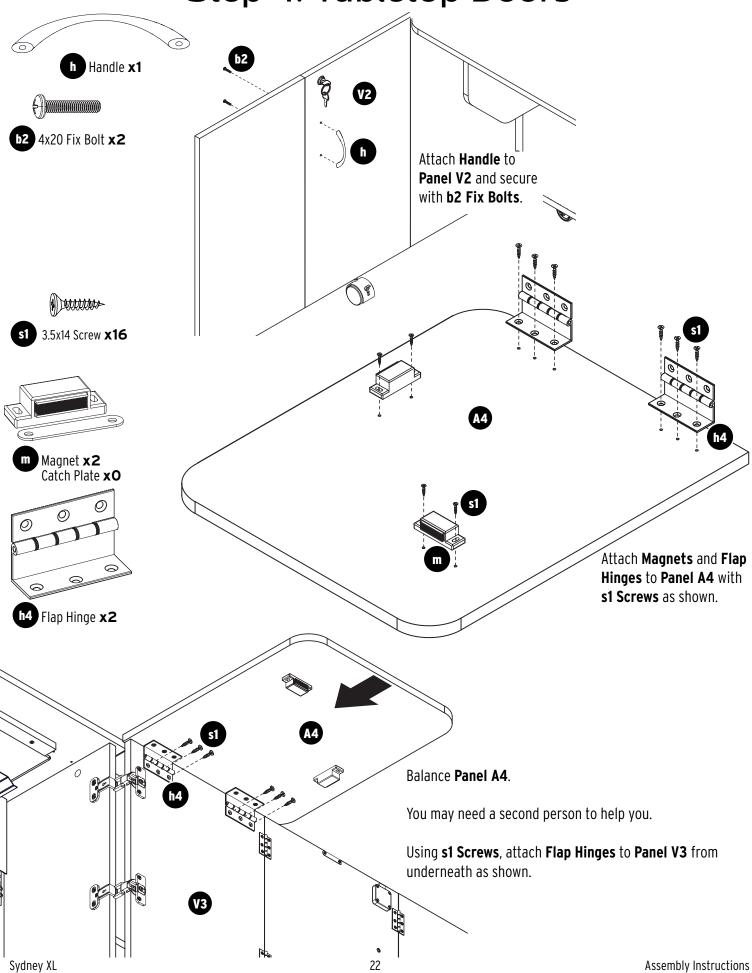


Insert female end of the  $\,$  b3 Post Bolts through the pre-drilled hole in Panel Z

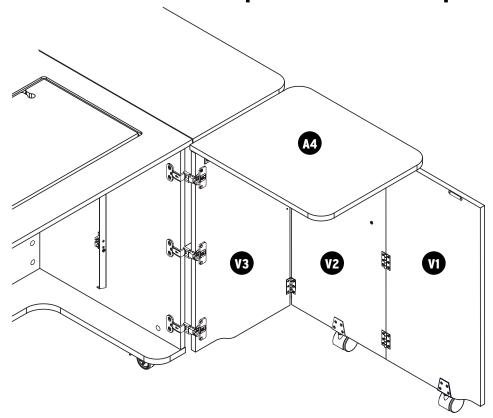


Attach **g1 Hinge Body** to **Panel Z** with 2 **s3 Screws.** Insert male end of the **b3 Post Bolts** through the **g1 Hinge Body** and tighten with one **a1 Allen Key** while holding the female end of the **b3 Post Bolt** stationary with the second **a1 Allen Key** 

## **Step 4: Tabletop Doors**



### **Step 4: Tabletop Doors**



To use your Tabletop Doors:

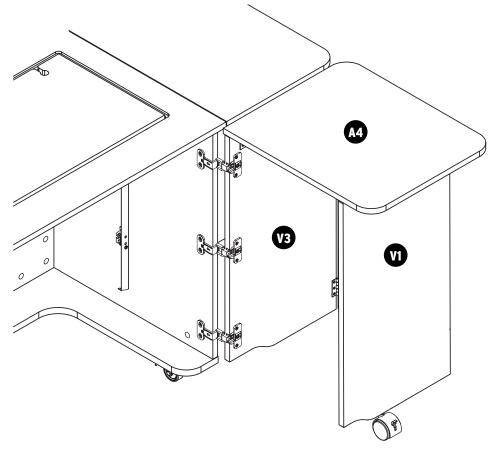
Open door panels.

Lift **Panel A4.** Swing **Panel V2** forward to create a right angle.

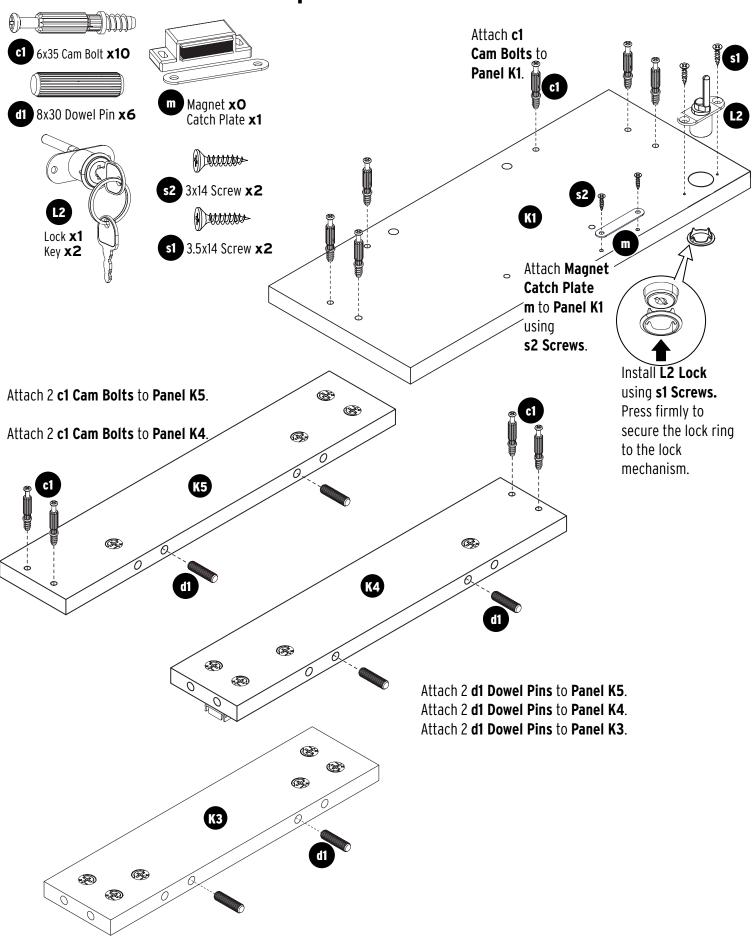
Next, swing **Panel V1** forward to create a right angle with **Panel V2**.

Engage the **magnets** on the bottom of **Panel A4.** 

To close the door, hold **Panel A4** steady while you disengage magnets and unfold doors.



#### Step 5: Drawers

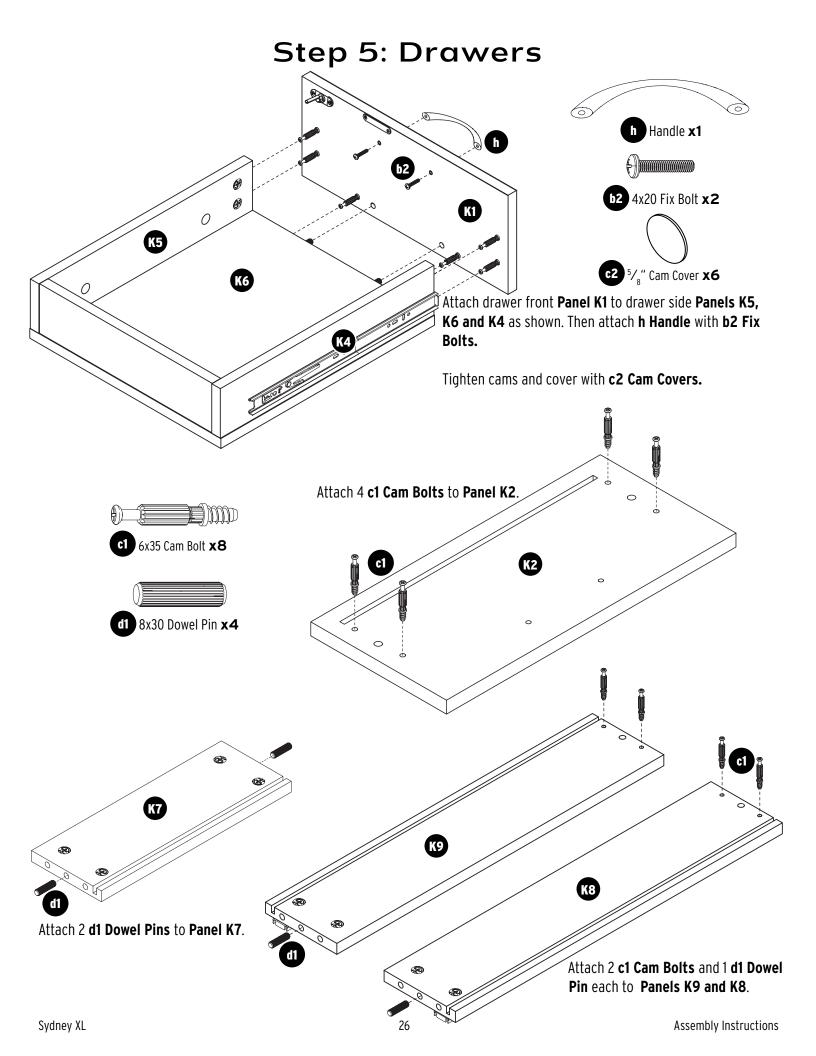


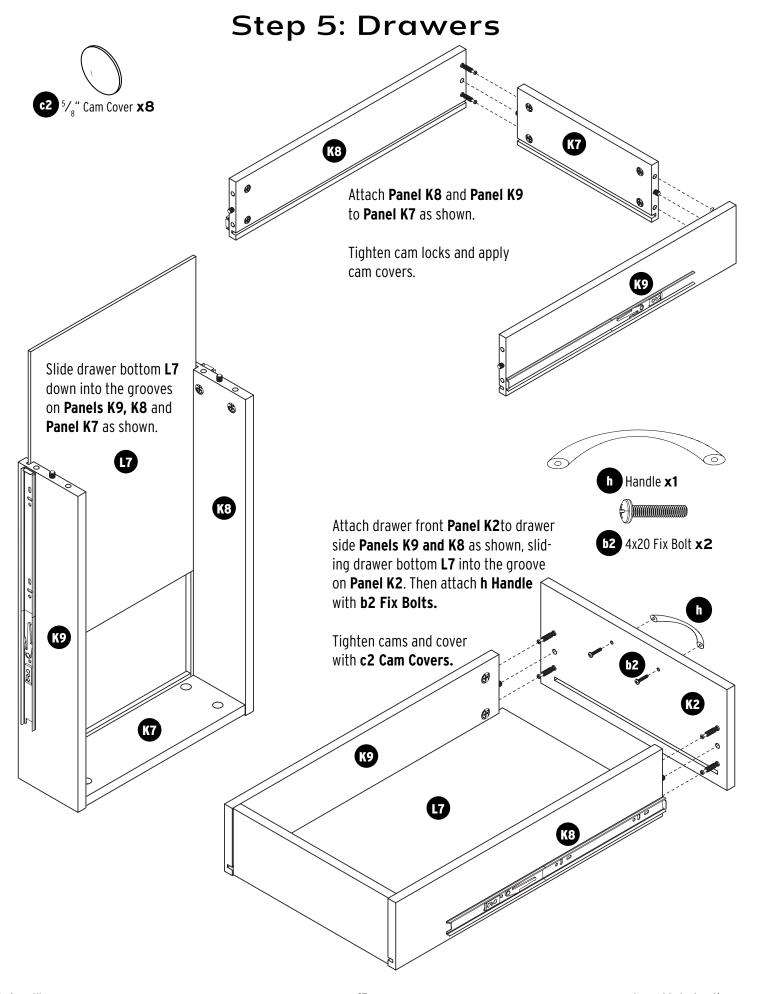
**Step 5: Drawers** Attach 6 c1 Cam Bolts and **c1** 6x35 Cam Bolt **x6 d1** 8x30 Dowel Pin **x2** 2 d1 Dowel Pins to Panel K6 **c2** 5/<sub>8</sub>" Cam Cover **x10 K4 K3** Attach Panel K4 and Panel K5 to Panel K3 as shown. Tighten cam locks and apply cam covers. **K**3 **K4** Lower the Panel K4/K5/K3 assembly down onto **Panel K6** as shown. Tighten cam locks and apply cam covers.

25

Assembly Instructions

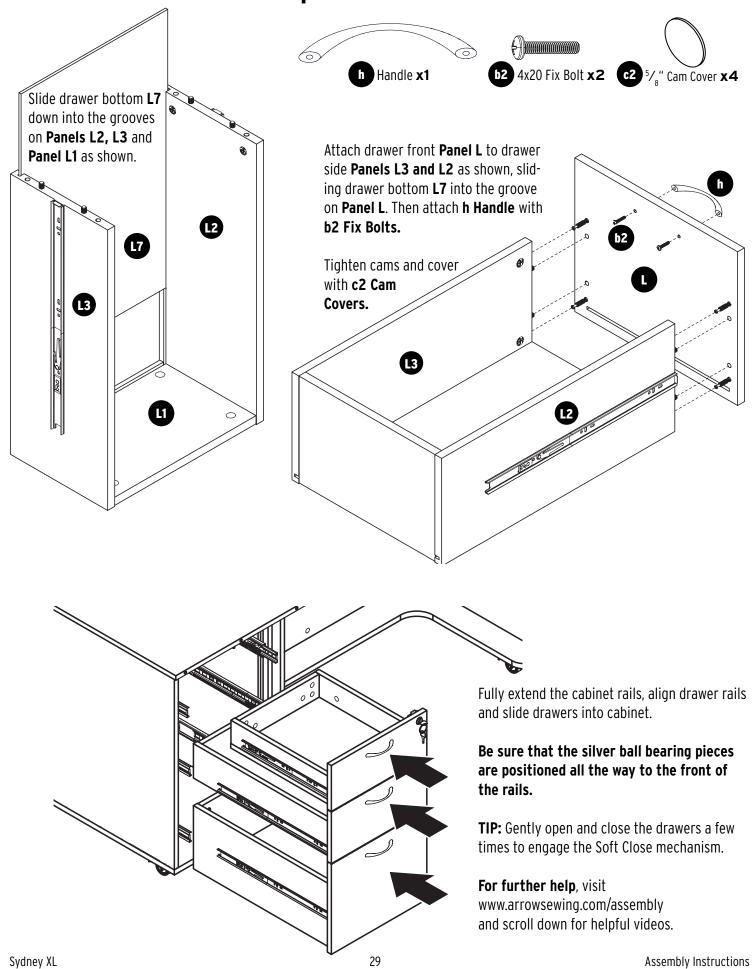
Sydney XL



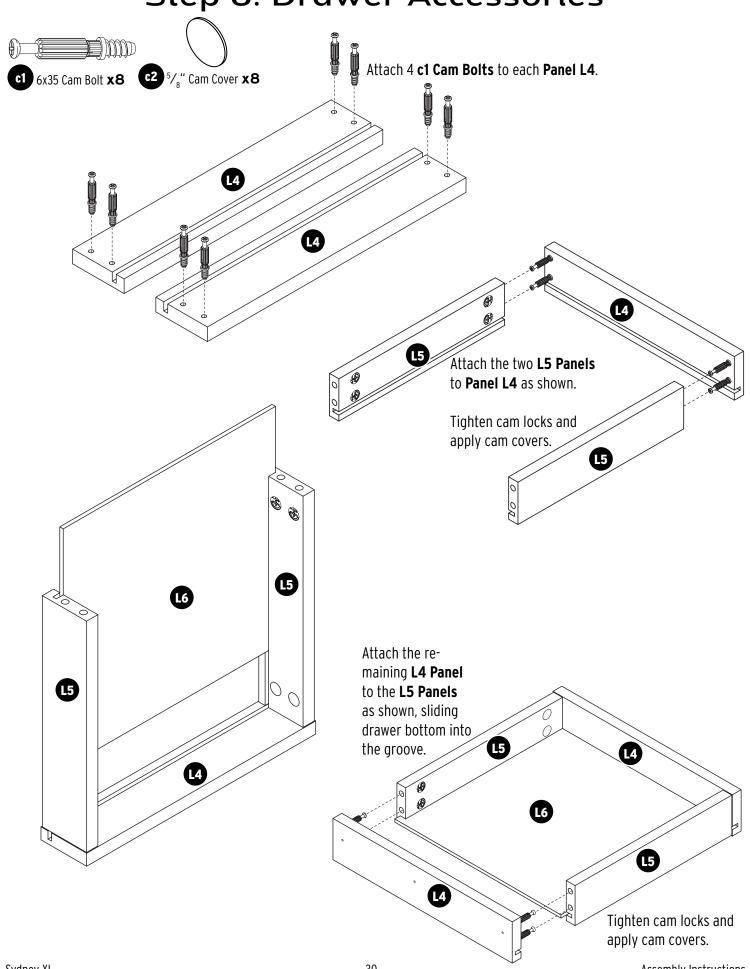


## **Step 5: Drawers** Attach 4 c1 Cam Bolts to Panel L. 6x35 Cam Bolt **x8 d1** 8x30 Dowel Pin **x8 ®** Attach 4 d1 Dowel Pins to Panel L1. Attach 2 c1 Cam Bolts and 2 d1 Dowel Pins each to Panels L3 and L2. **B** 12 Attach Panel L2 and Panel L3 to Panel L1 as shown. **c2** <sup>5</sup>/<sub>8</sub>" Cam Cover **x4** Tighten cam locks and apply cam covers. Sydney XL 28 Assembly Instructions

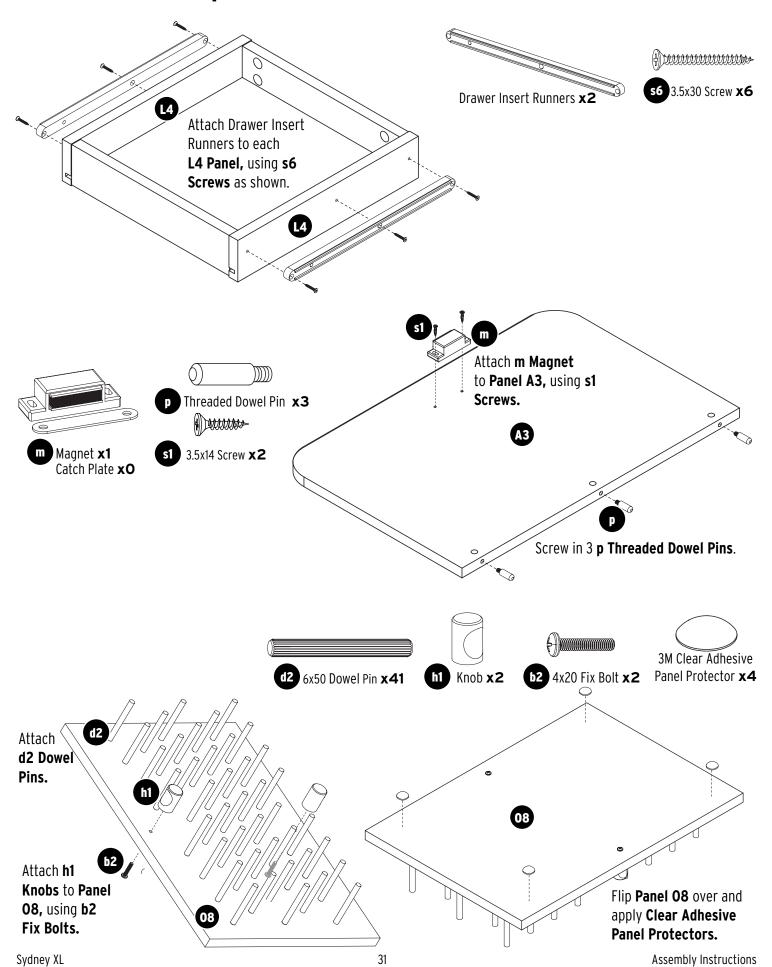
#### Step 5: Drawers



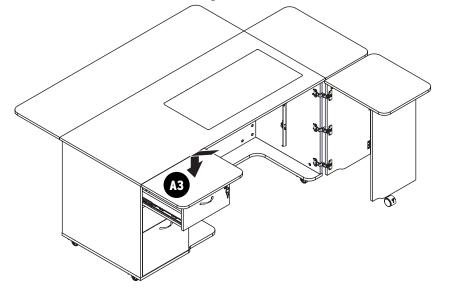
### **Step 6: Drawer Accessories**



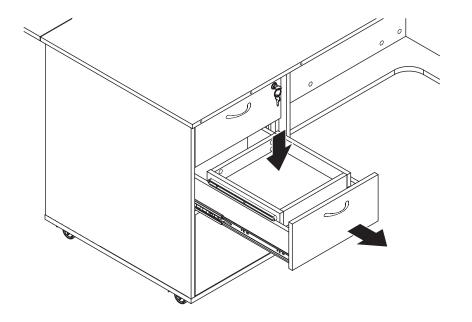
#### **Step 6: Drawer Accessories**



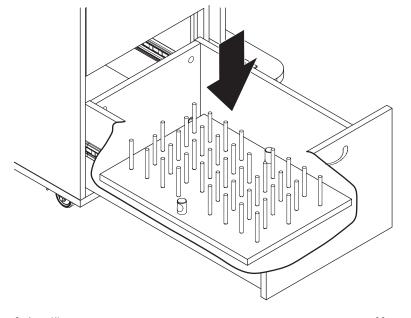
## **Step 6: Drawer Accessories**



Use drawer cover **Panel A3** with the top drawer of your Sydney Cabinet to create extra workspace.

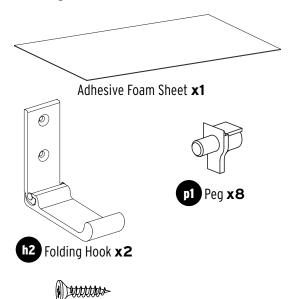


Place drawer insert tray into the middle or top drawer of your Sydney Cabinet to create extra storage space.



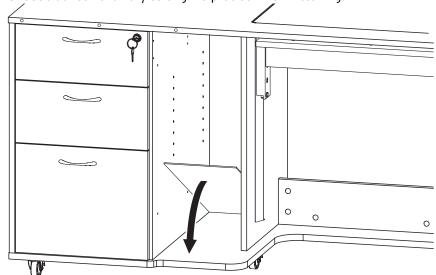
Place thread spool holder tray into the middle or top drawer of your Sydney Cabinet for accessible thread storage.

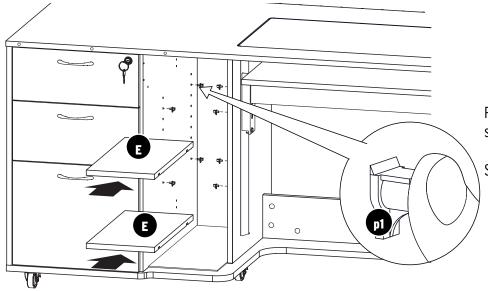
#### Step 7: Embroidery Arm/Shelf Compartment



3.5x14 Screw **x4** 

Remove the backing from the **Adhesive Foam Sheet** and carefully adhere it to the bottom of the shelf compartment. **NOTE:** The **Adhesive Foam Sheet**'s adhesive is very strong. Be precise when installing!





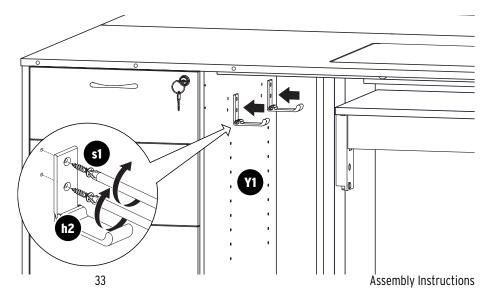
Press **p1 Pegs** into pre-drilled holes as shown, at whatever height you wish.

Slide Panel E Shelves on top of p1 Pegs.

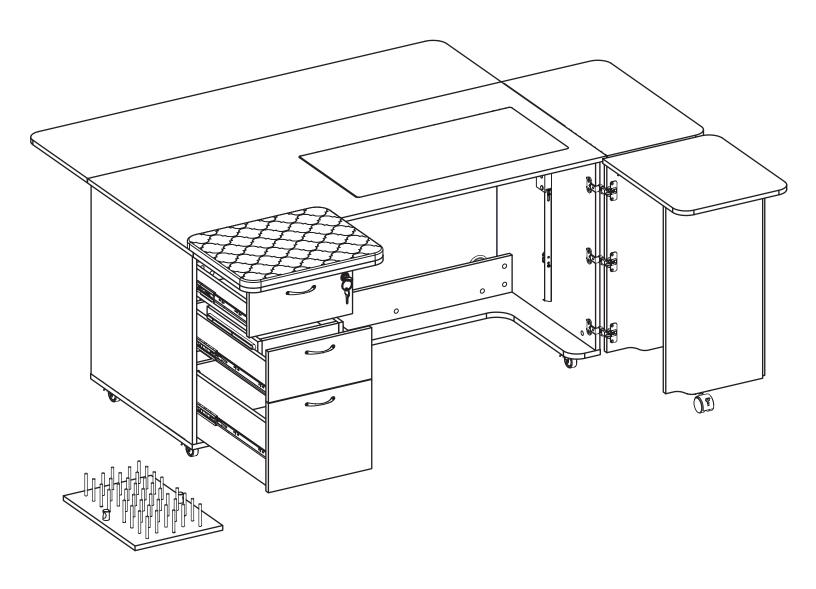
You may choose to use **h2 Folding Hooks.** 

Attach to Panel Y1 using s1 Screws.

Shelves can be used with Folding Hooks.



## **Completed Sydney Cabinet**





#### LIMITED LIFETIME WARRANTY

#### Kangaroo™ Sewing Furniture Limited Lifetime Warranty

WHAT THIS WARRANTY COVERS: Arrow Companies, LLC "Arrow" provides a Limited Lifetime Warranty "Warranty" to the original purchaser of this product against defects in materials or workmanship of furniture components. As used in this Warranty, "defect" means imperfections in components which substantially impair the utility of the product. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Electrical and mechanical components of furniture are warrantied for 5 years.

**HOW TO GET SERVICE:** Simply contact Arrow at 1-800-533-7347 or CS@ArrowSewing.com. When you request Warranty service, you must also present proof of purchase documentation, which includes the date of purchase (detailed receipt), and photos of the product. Arrow will replace any defective part (at its sole option), excluding labor. Replacement parts will be warranted for only the remaining period of the original Warranty.

Replacement parts will be shipped freight prepaid on any initial Warranty claim during first year of Warranty only. Warranty applies only to defects confirmed by Arrow and will be replaced or repaired at Arrow's option. In the event parts are no longer available for a Warranty claim, customer may receive a brand new cabinet at a price equal to 60% off the MSRP of a current comparable model.

WHAT'S NOT COVERED: There is no Warranty coverage for defects or conditions that result from the following: Failure to follow product assembly instructions, information or warnings; misuse or abuse; intentional damage; fire, flood, alteration or modification of the product; use of the product in a manner inconsistent with its intended use; any condition resulting from incorrect or inadequate maintenance, cleaning, care or neglect; cuts or scratches; caster damage as a result of moving furniture fully loaded or with locked casters; damage resulting from electrical surge or lightning; or use in commecial or education environments. Arrow Sewing Furniture is designed for residential use only.

ARROW SHALL HAVE NO LIABILITY for ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND and all such damages are EXCLUDED FROM THIS Warranty, such as loss of use, disassembly, transportation, labor, or damage to property on or near the product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. The Warranty cannot be transferred to subsequent owners or users of the product, and it shall be immediately void in the event the product is resold, transferred, leased or rented to any third party or person other than the original purchaser.

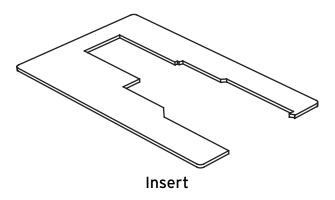
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Enhance your sewing experience with a custom acrylic sewing insert! Custom acrylic sewing inserts are designed to fill the gap between your sewing machine and sewing cabinet's lift opening to create a flush, ergonomic surface for flat bed sewing. To ensure a perfect fit, custom acrylic sewing inserts are built specifically for your sewing machine and sewing cabinet combination. Say hello to happy wrists, straighter stitches, and an elevated sewing experience!



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Arrow's #1 Rated Height Adjustable Sewing Chair is a must have accessory for your dream sewing room! Cute, comfortable and convenient - our lovable sewing chairs feature vibrant sewing themed patterns, 360 swivel access and lumbar support for long hours at your workstation. Don't look now, but under every seat cushion is a hidden storage compartment to store your notions and patterns! Available in 10 colors to perfectly match your sewing sanctuary!



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