



**KANGAROO**<sup>™</sup>  
sewing furniture

ASSEMBLY INSTRUCTIONS

# Mod 5 Drawer

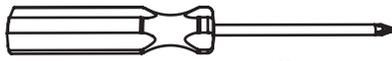
**ITEM NO.:** 2041 White



# General Assembly Guidelines

1. Read the instructions carefully before beginning the assembly process to ensure proper assembly of this product. Please open and inspect the contents of box(es) to see that all parts and hardware are included.

## 2. Tools Required



Phillips Screwdriver +

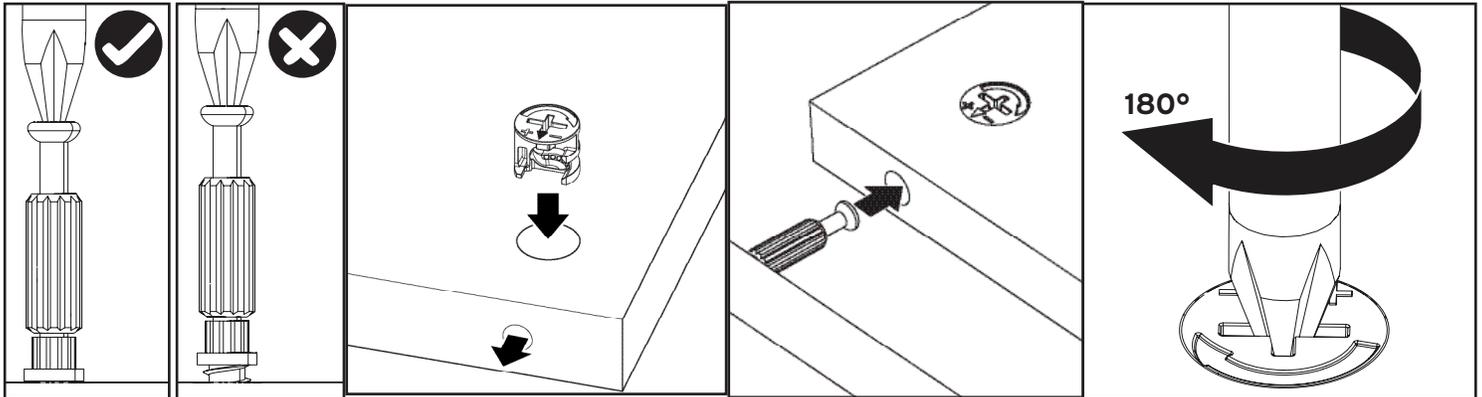


Hammer



Electric Screwdriver +  
Torque set to 3-5

## 3. Understanding How the Cam Fastener Works



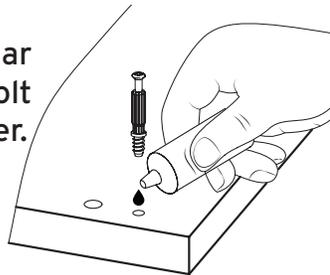
Screw cam bolts flush as illustrated.

Press cam into hole until flush with surface. The arrow direction must be in the direction of the hole.

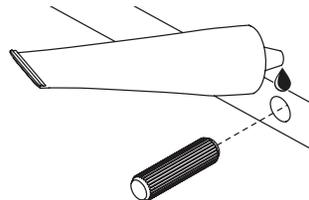
Insert bolt through pre-drilled hole in edge of panel.

Turn clockwise to lock cam with bolt.

**Tip:** place a small bit of WD-40 or similar lubricant into the pre-installed cam bolt holes to help the cam bolts screw in better.



4. **Glue** provided is to secure wood dowels in place and is optional. If glue is used during assembly, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately. It is not necessary to glue the other end of the dowel when attaching to other parts.

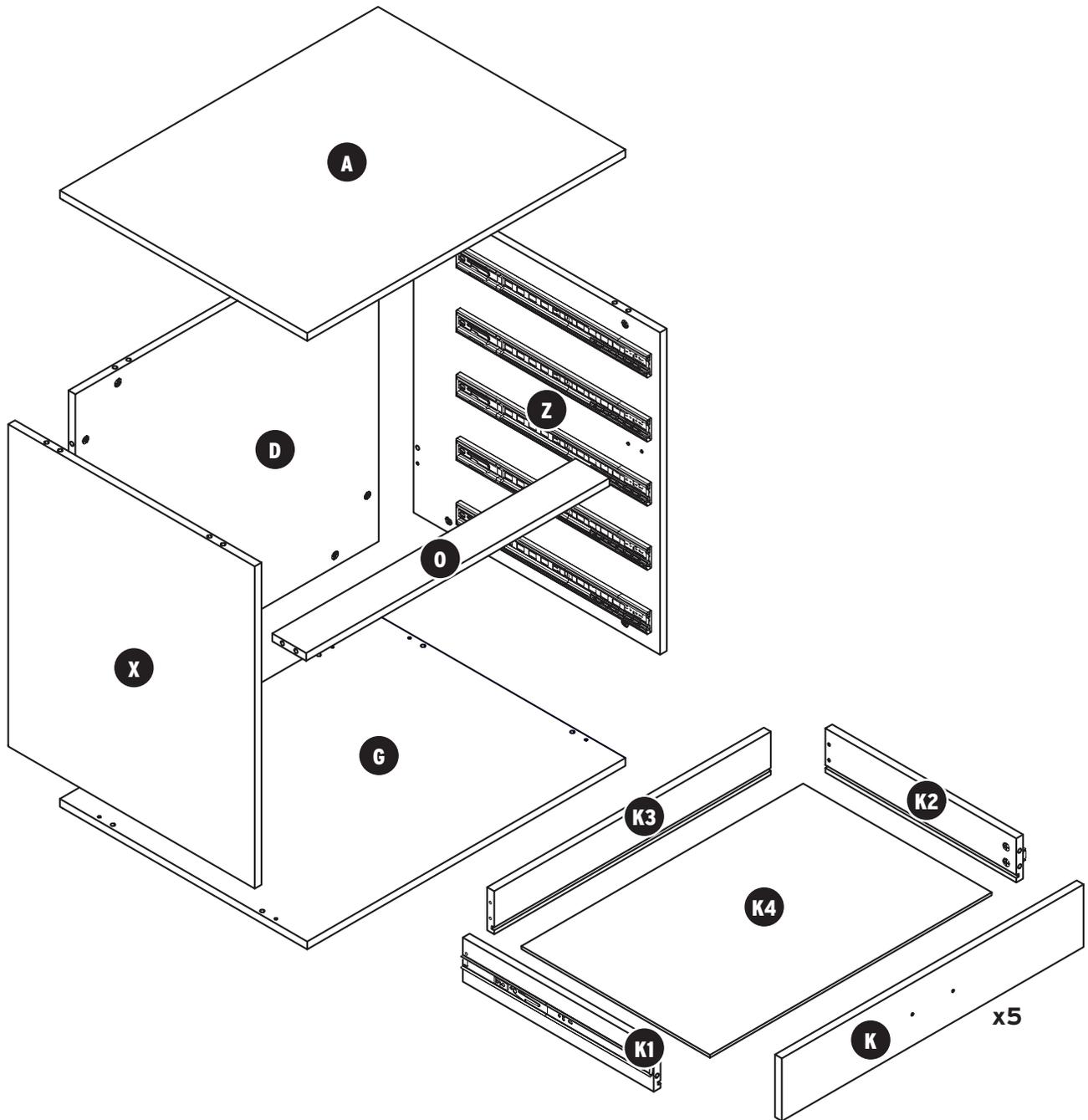


## Use and Care

Your cabinet normally requires a minimum amount of maintenance; however, it is worth noting the following for regular cleaning:

To remove marks and enhance the surface, wipe with a gentle all-purpose cleanser. **DO NOT** use ammonia-based, harsh chemicals or abrasive cleaning agents. Wipe dry immediately.

# Parts List: Panels



ITEM	DESCRIPTION	QTY.	PACK.	ITEM	DESCRIPTION	QTY.	PACK.
<b>A</b>	Top Panel	1	1 of 1	<b>K</b>	Drawer Front	5	1 of 1
<b>G</b>	Bottom Panel	1	1 of 1	<b>K1</b>	Drawer Left Side	5	1 of 1
<b>D</b>	Back Panel	1	1 of 1	<b>K2</b>	Drawer Right Side	5	1 of 1
<b>X</b>	Left side Panel	1	1 of 1	<b>K3</b>	Drawer Back	5	1 of 1
<b>Z</b>	Right side Panel	1	1 of 1	<b>K4</b>	Drawer Bottom	5	1 of 1
<b>O</b>	Stabilizing Panel	1	1 of 1				

# Parts List: Hardware

**TIP: Keep all the parts in their individually labeled bags. This will make finding parts easier as you assemble your cabinet.**



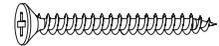
**c1** 6x35 Cam Bolt **x24**



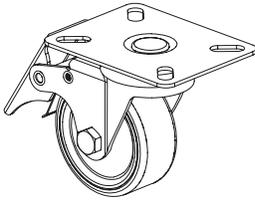
**d1** 8x30 Dowel Pin **x16**



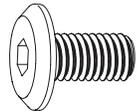
**c2** 5/8" Cam Cover **x40**



**s3** 3.5x30 Screw **x20**



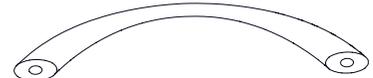
**t1** Caster **x4**



**b1** 8x16 Fix Bolt **x16**



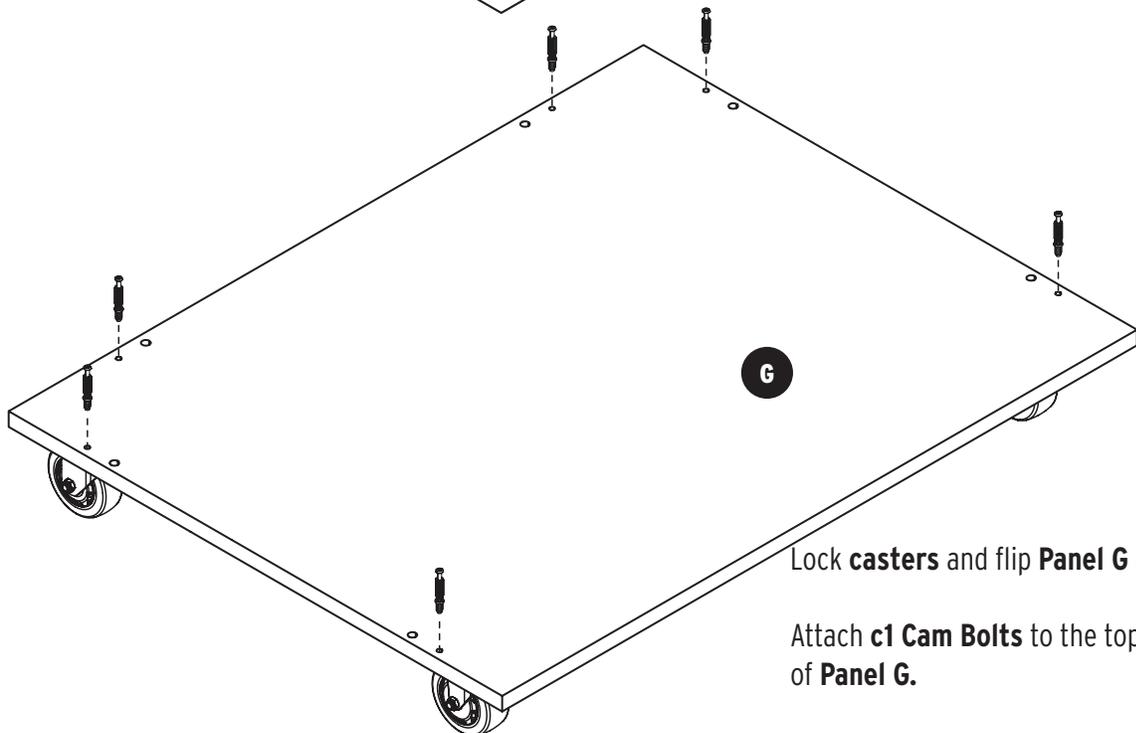
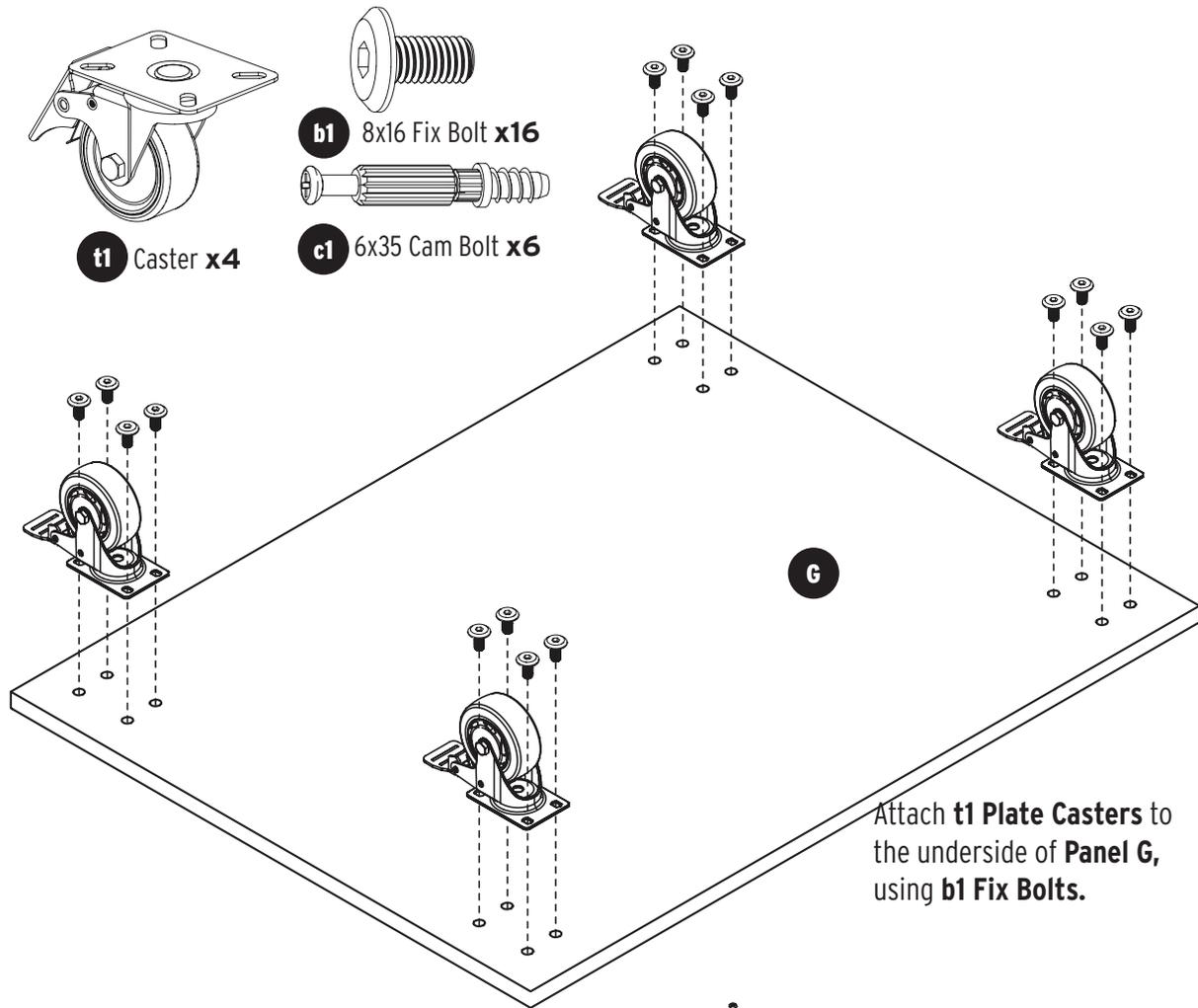
**b2** 4x20 Fix Bolt **x10**



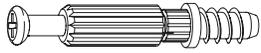
**h** Handle **x5**

# Part 1: Cabinet Shell

We can't wait for you to get your brand new Mod 5 Drawer storage cabinet up and running. Please contact our Customer Service Team at 1-800-533-7347, ext. 1 during normal business hours with any assembly related questions.



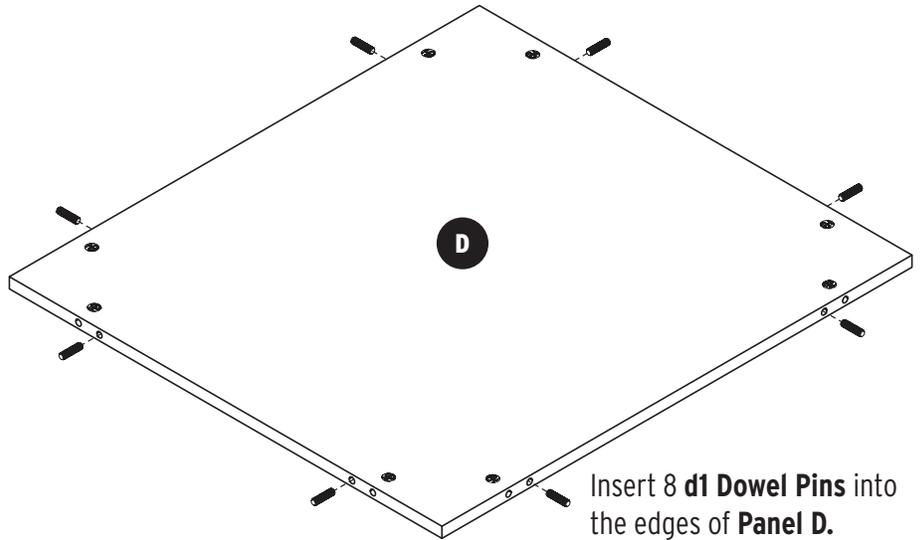
# Part 1: Cabinet Shell



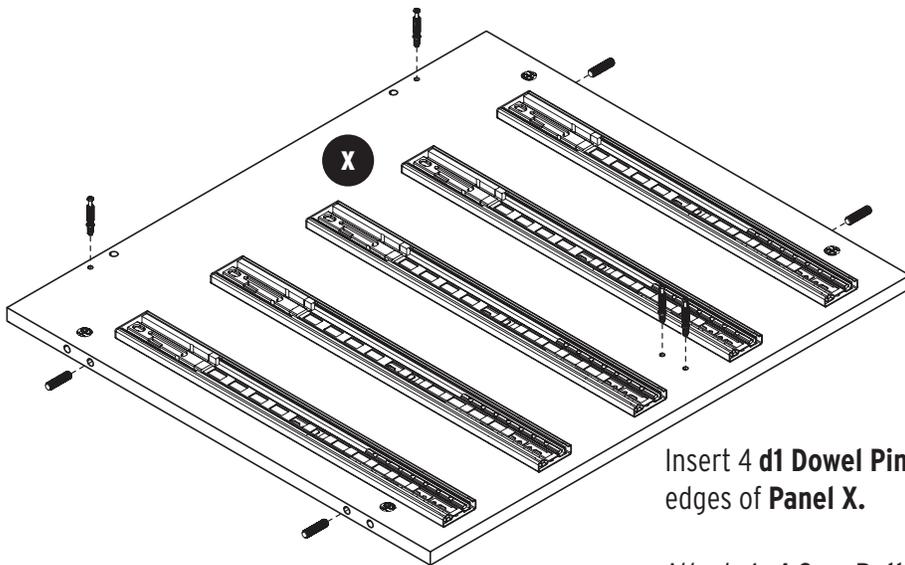
**c1** 6x35 Cam Bolt **x8**



**d1** 8x30 Dowel Pin **x16**

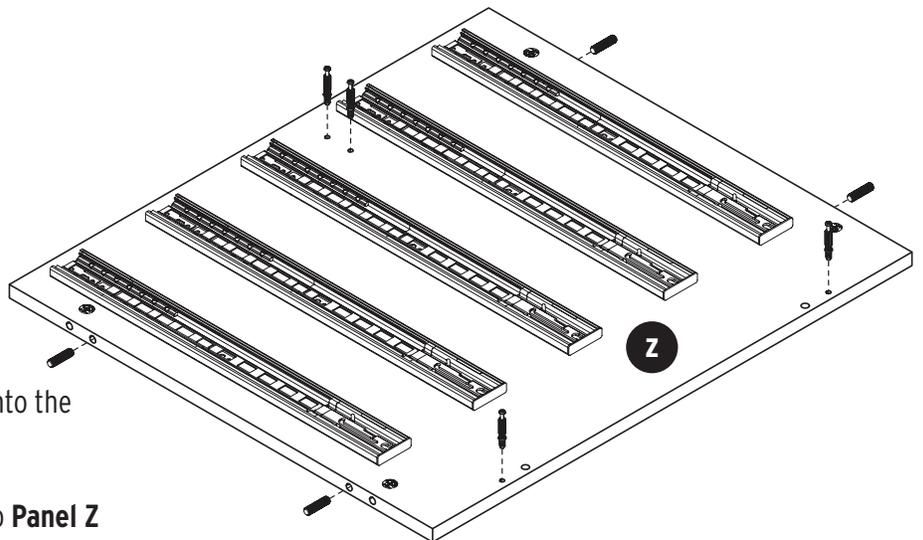


Insert 8 **d1** Dowel Pins into the edges of **Panel D**.



Insert 4 **d1** Dowel Pins into the edges of **Panel X**.

Attach 4 **c1** Cam Bolts to **Panel X** as shown.



Insert 4 **d1** Dowel Pins into the edges of **Panel Z**.

Attach 4 **c1** Cam Bolts to **Panel Z** as shown.

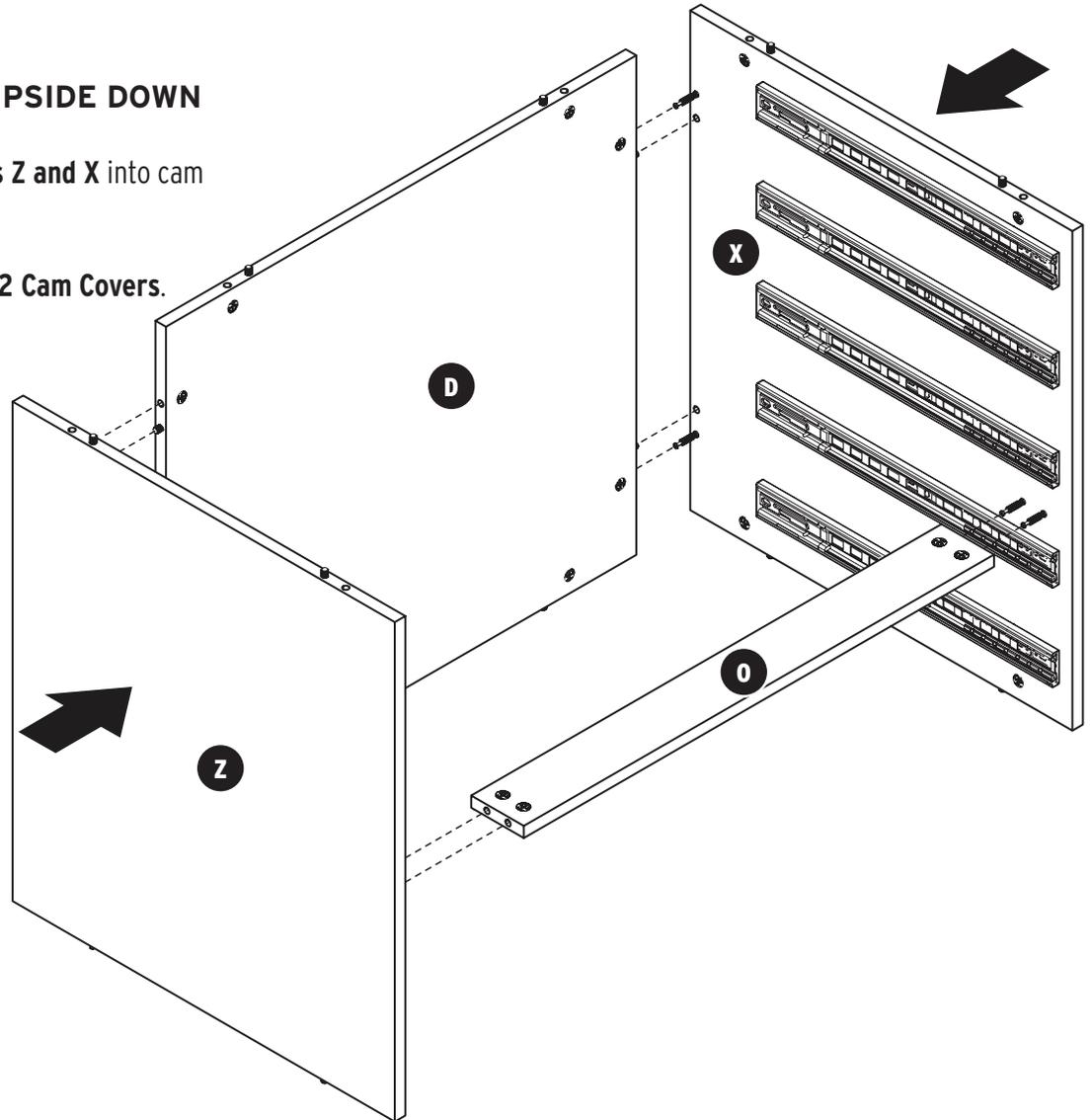
# Part 1: Cabinet Shell



## \*ASSEMBLY SHOWN UPSIDE DOWN

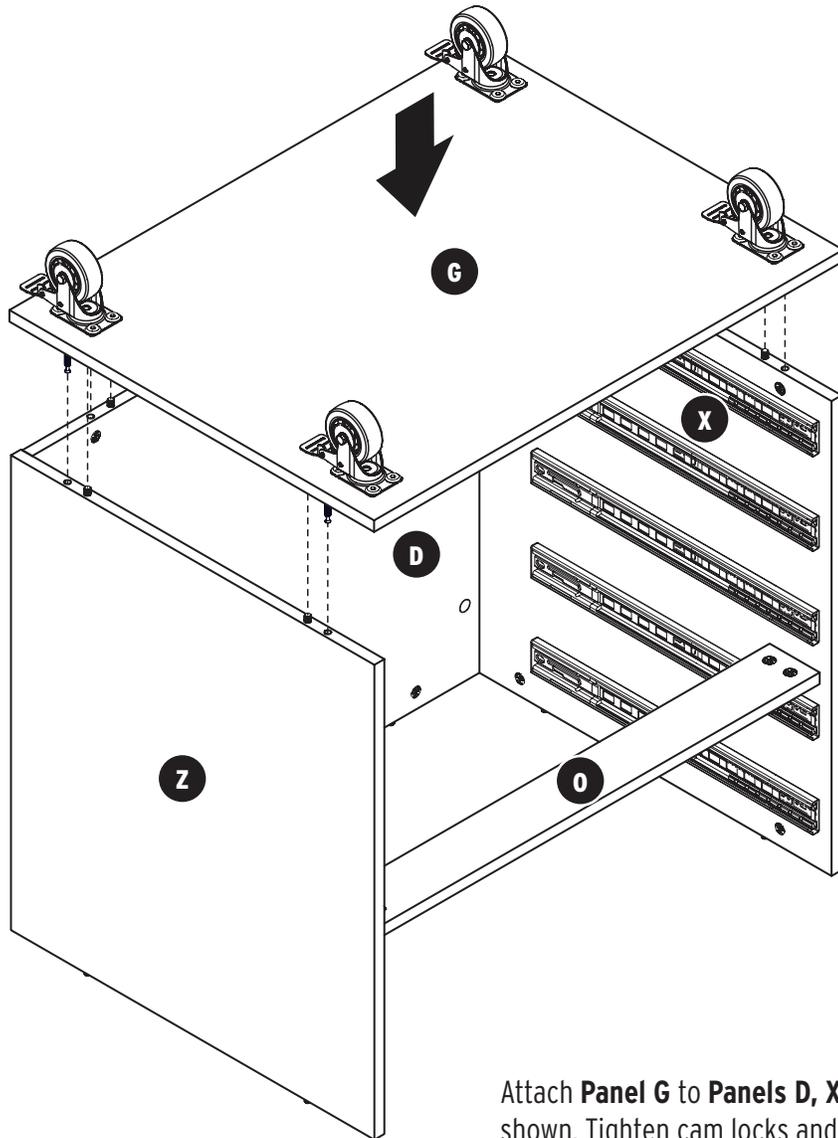
Insert **c1 Cam Bolts** on **Panels Z and X** into cam locks on **Panels D and O**.

Tighten cam locks and apply **c2 Cam Covers**.



# Part 1: Cabinet Shell

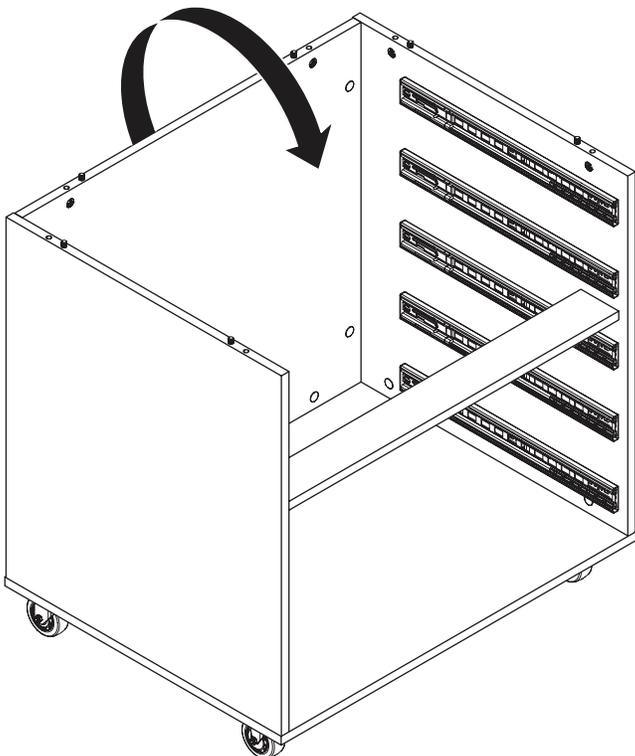
  
**c2**  $\frac{5}{8}$ " Cam Cover **x6**



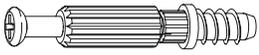
Attach **Panel G** to **Panels D, X and Z** as shown. Tighten cam locks and apply **c2 Cam Covers**.

Make sure the casters are locked and turn the cabinet over onto its wheels.

**NOTE:** You may need a friend to help you, but it is not required.



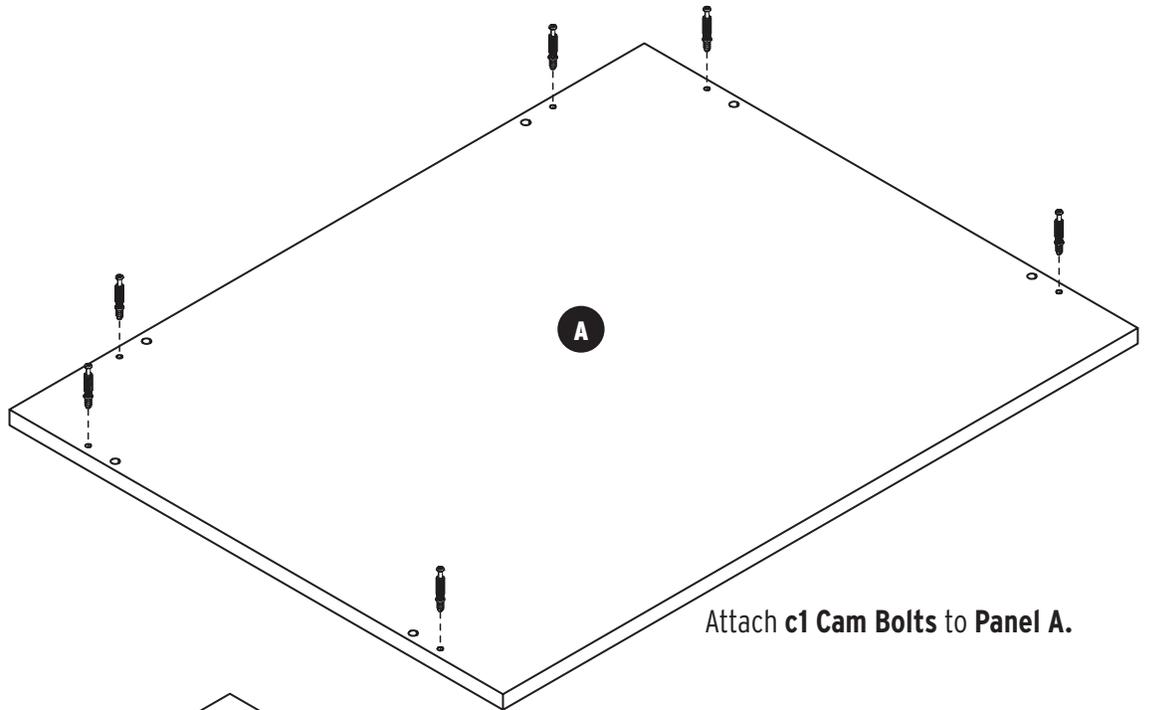
# Part 1: Cabinet Shell



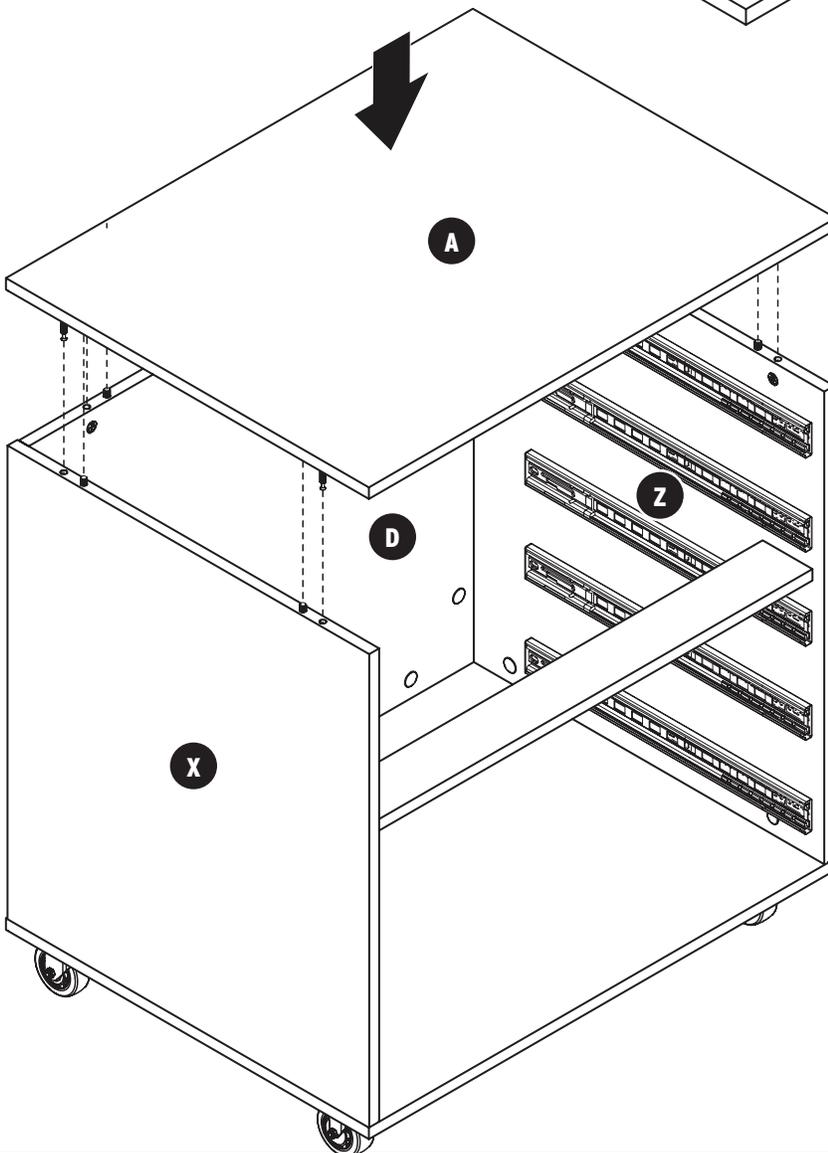
**c1** 6x35 Cam Bolt **x6**



**c2** 5/8" Cam Cover **x6**



Attach **c1** Cam Bolts to **Panel A**.

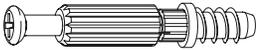


Insert **Cam Bolts** on **Panel A** into **Cam Locks** on **Panels X, D and Z**. Tighten cam locks and apply **c2** **Cam Covers**.

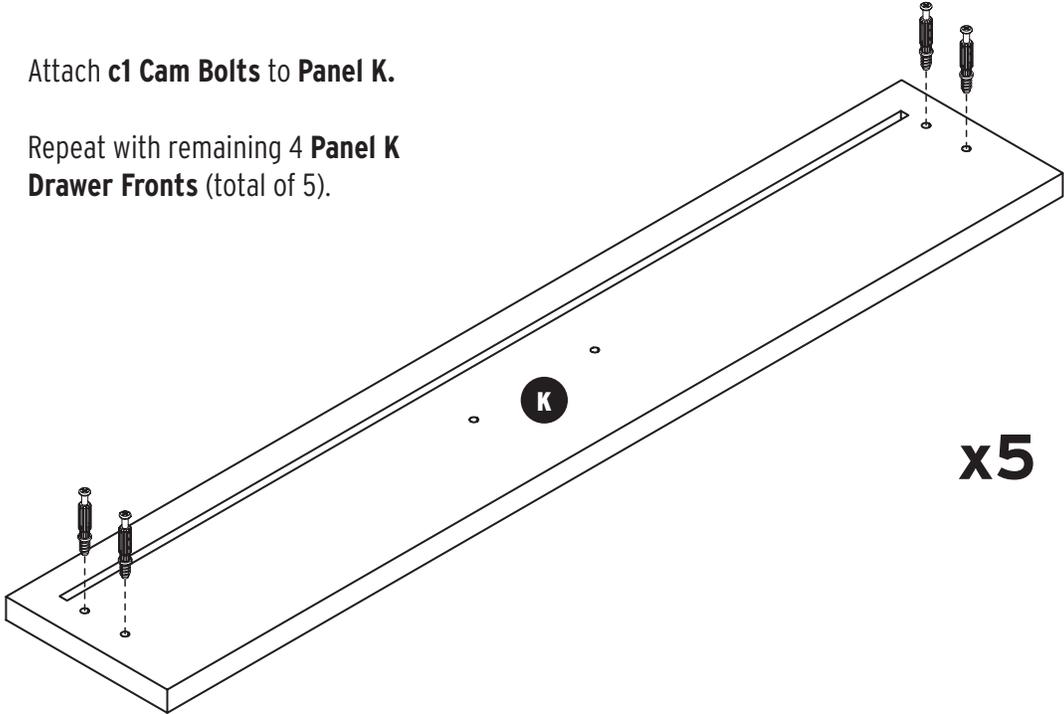
# Part 2: Drawers

Attach **c1 Cam Bolts** to **Panel K**.

Repeat with remaining 4 **Panel K Drawer Fronts** (total of 5).



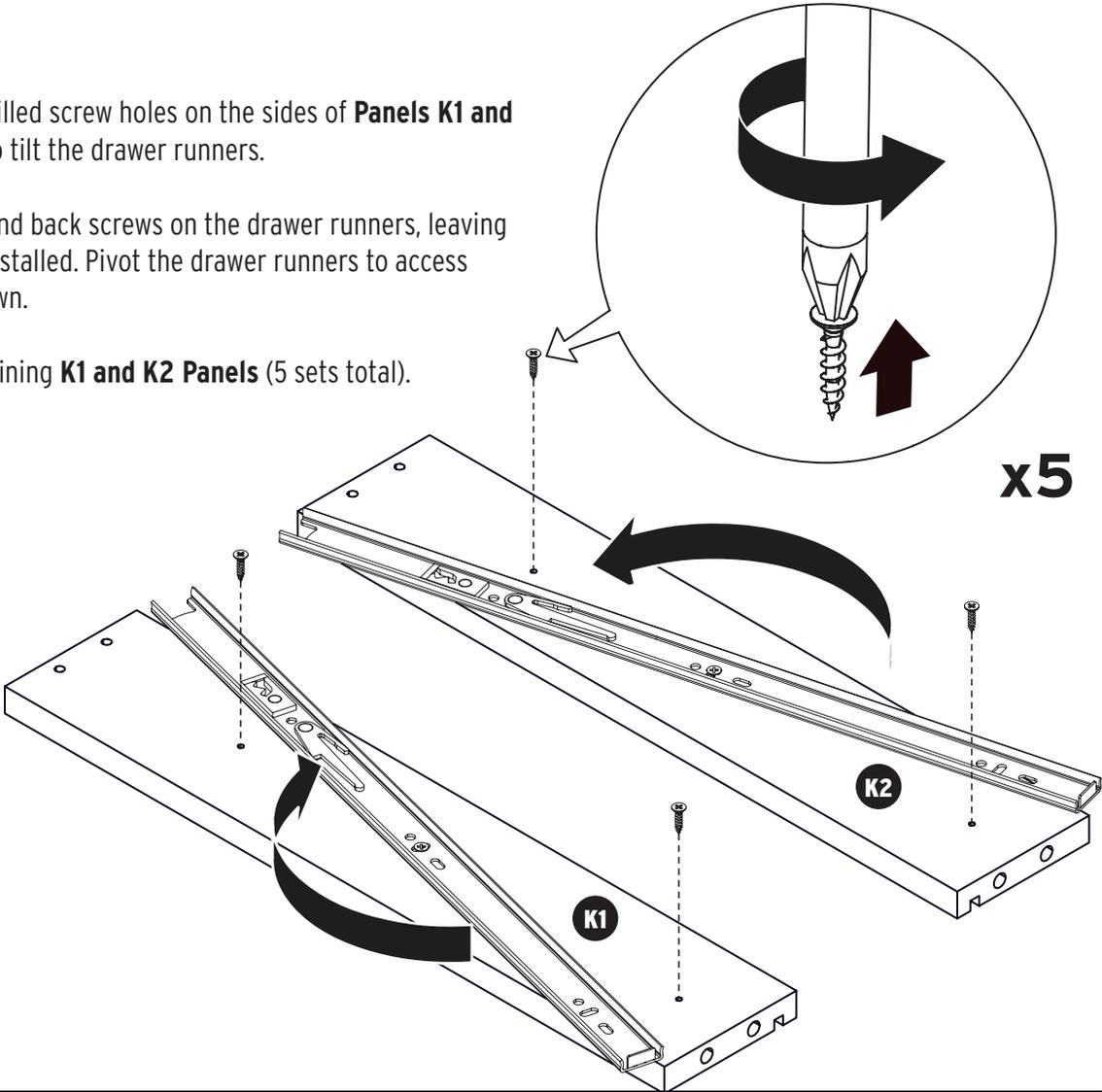
**c1** 6x35 Cam Bolt **x20**



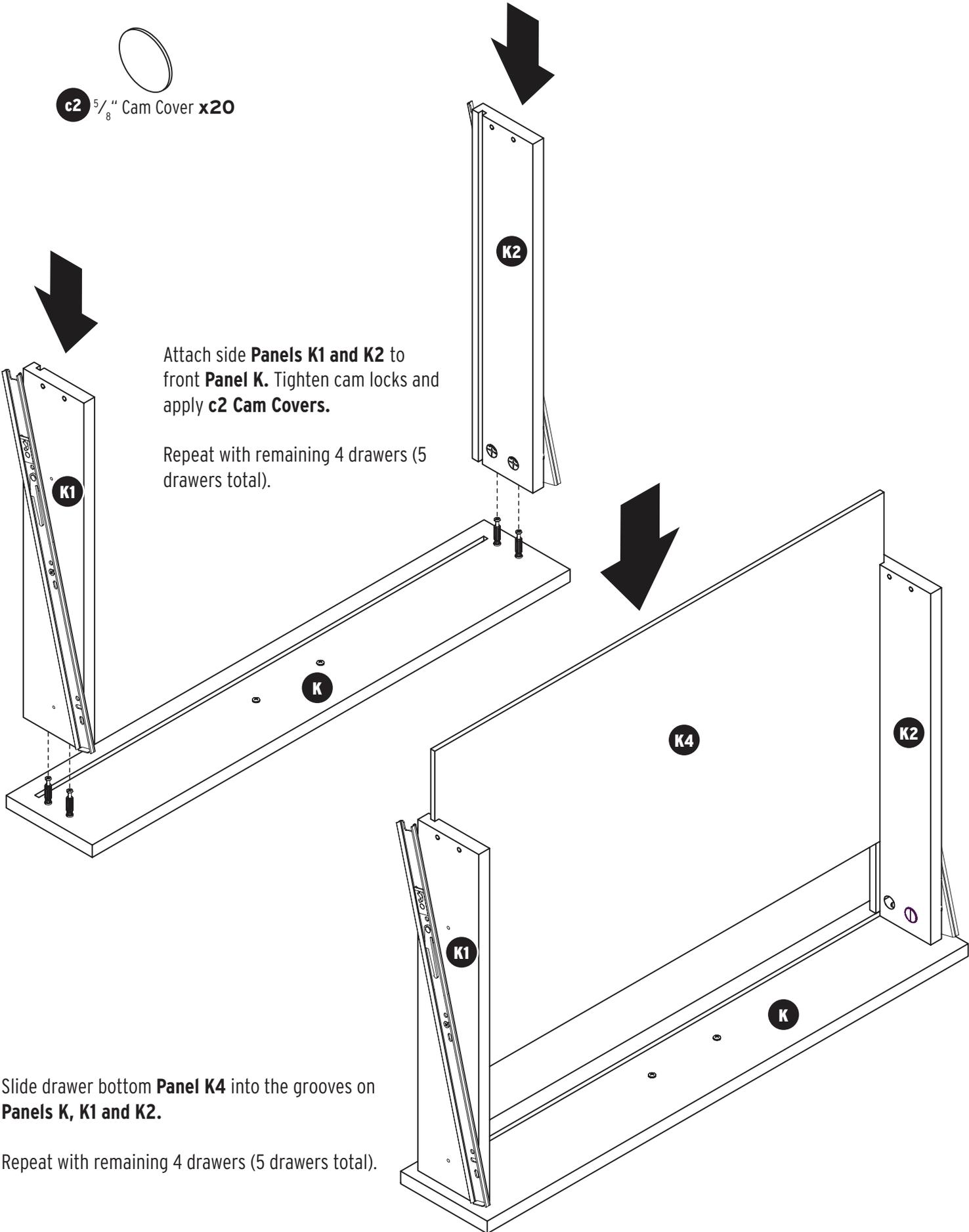
To reach the pre-drilled screw holes on the sides of **Panels K1 and K2**, you will need to tilt the drawer runners.

Remove the front and back screws on the drawer runners, leaving the middle screw installed. Pivot the drawer runners to access screw holes as shown.

Repeat with 4 remaining **K1 and K2 Panels** (5 sets total).



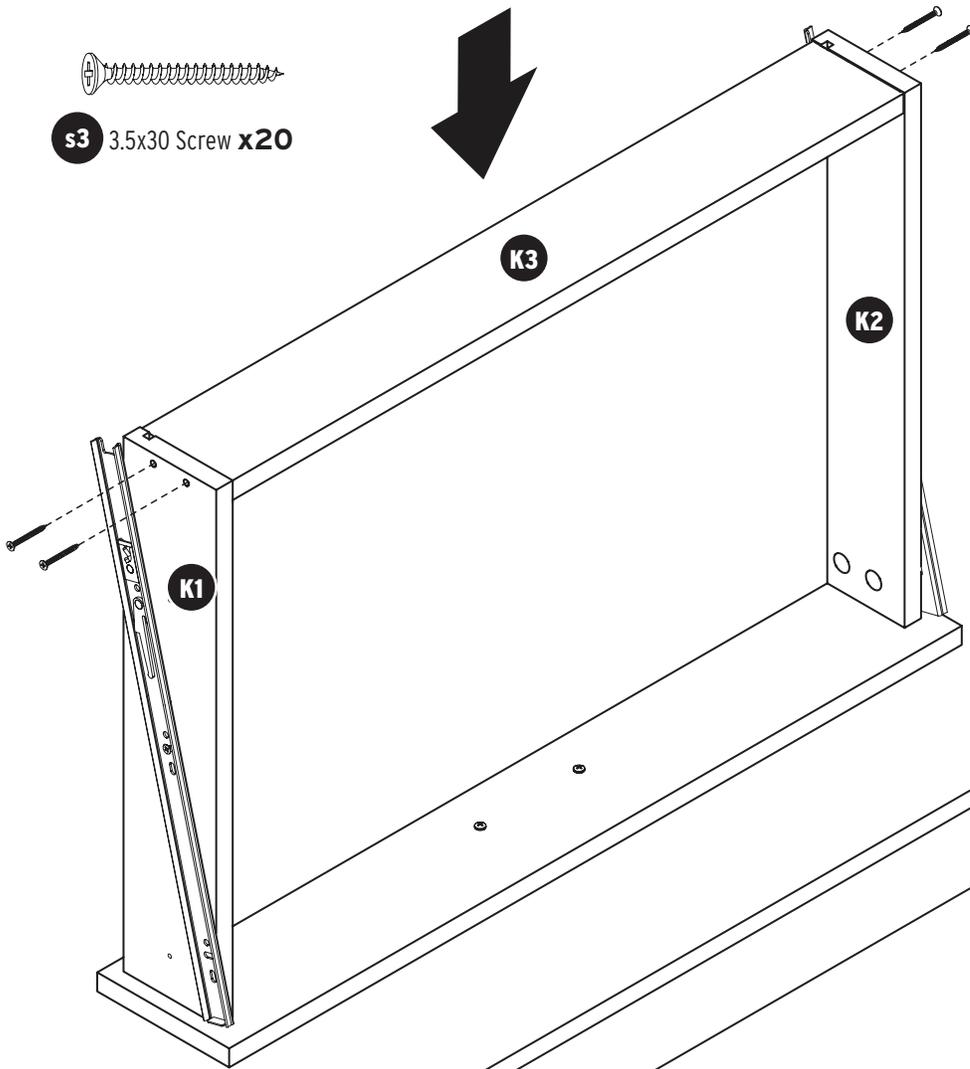
# Part 2: Drawers



# Part 2: Drawers



**s3** 3.5x30 Screw **x20**

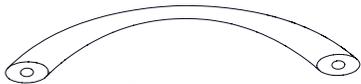


Attach back **Panel K3** using **s3 Screws**.

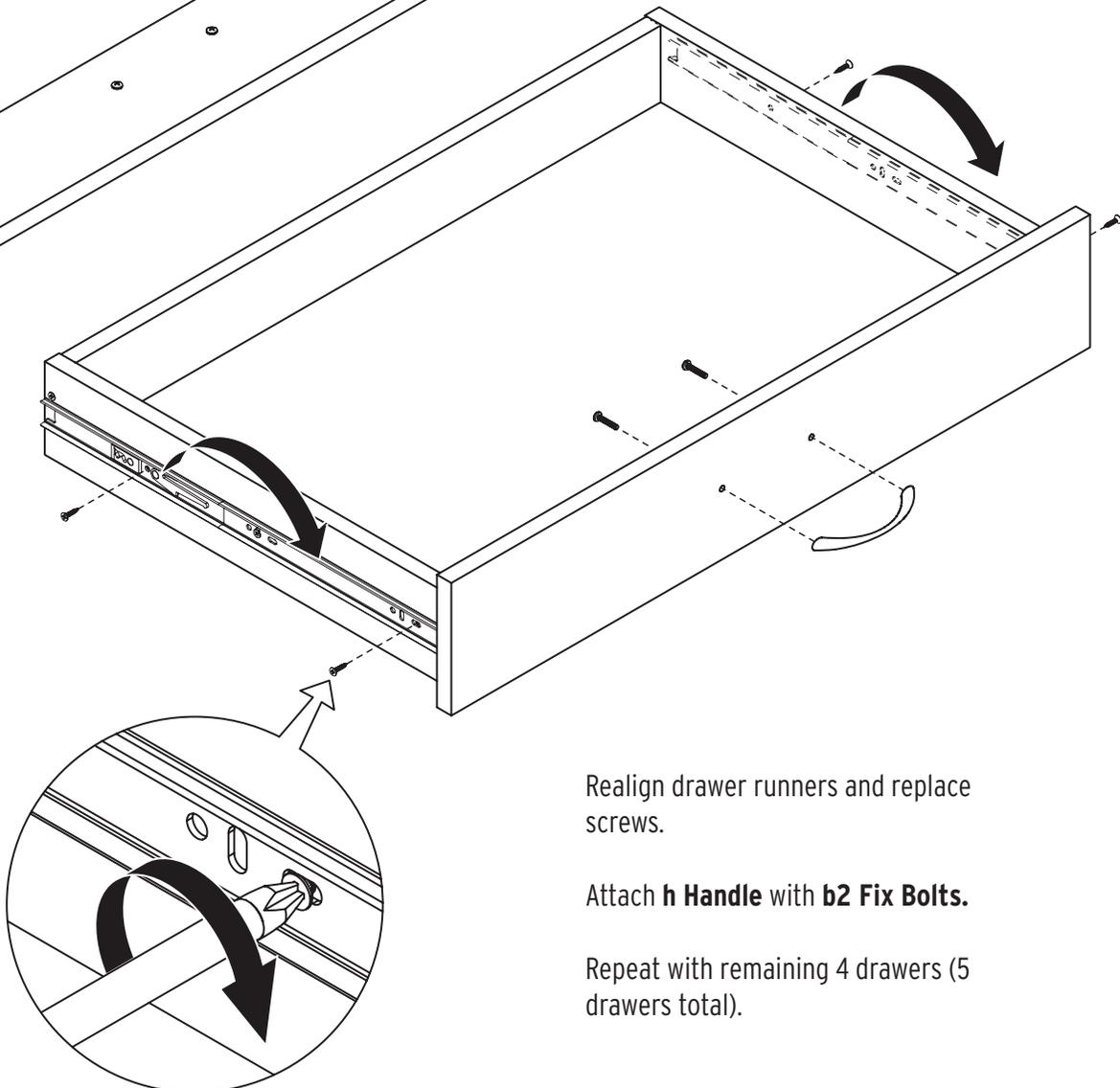
Repeat with remaining 4 drawers (5 drawers total).



**b2** 4x20 Fix Bolt **x10**



**h** Handle **x5**

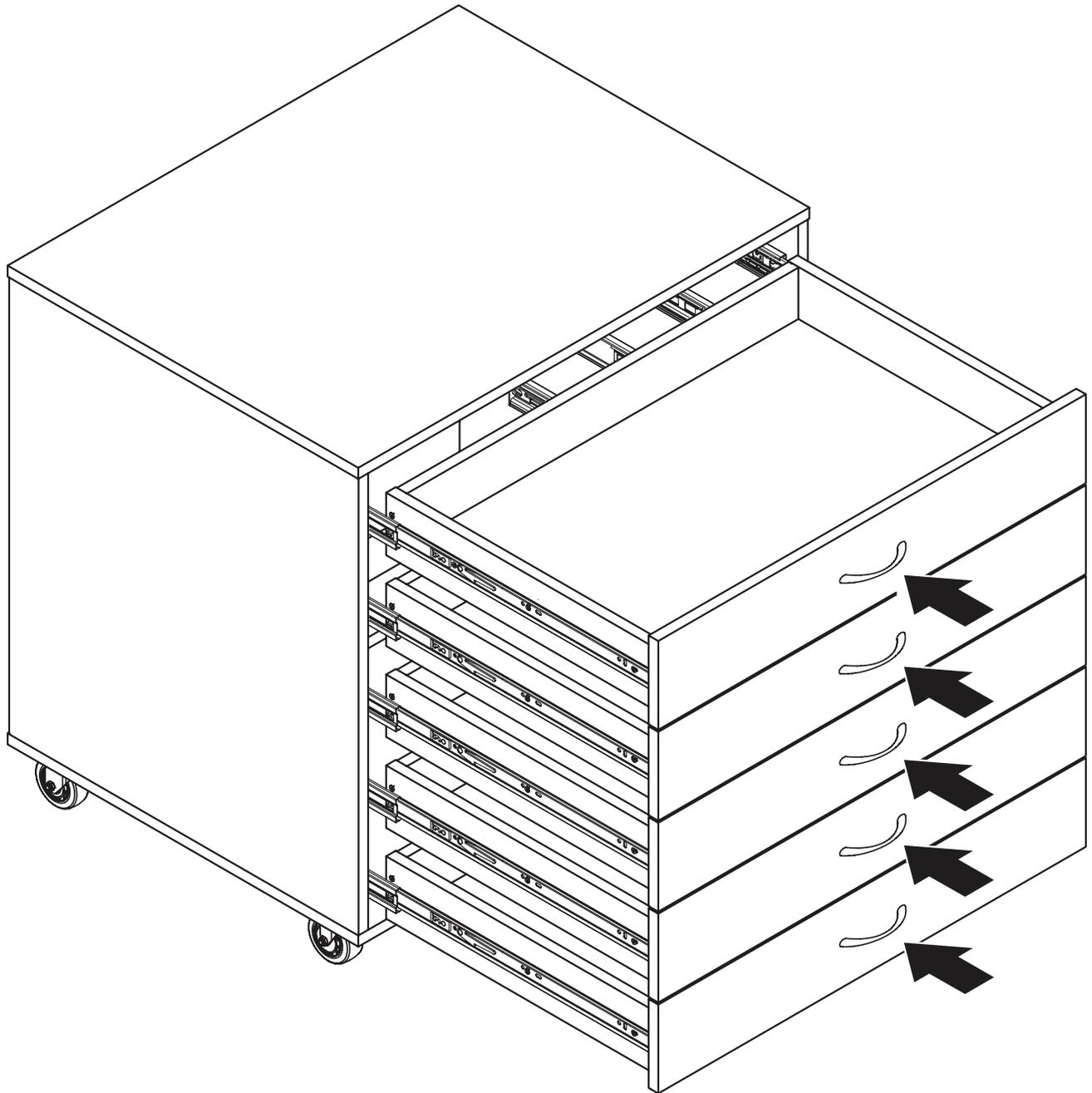


Realign drawer runners and replace screws.

Attach **h Handle** with **b2 Fix Bolts**.

Repeat with remaining 4 drawers (5 drawers total).

## Part 2: Drawers



Fully extend the cabinet rails, align drawer rails, and slide drawers into cabinet.

**Be sure that the silver ball bearing pieces are positioned all the way to the front of the rails.**

**TIP:** Upon inserting drawers, listen for a “click” sound. Then gently open and close the drawers a few times to engage the Soft Close mechanism.

For detailed video instructions on how to install/adjust your soft close drawers, go to [www.arrowsewing.com/assembly](http://www.arrowsewing.com/assembly). At the bottom of the webpage you will find our Product Support Videos.

# Completed Mod Five Drawer Storage Cabinet



**Congratulations! A better sewing experience awaits!**



KANGAROO™  
sewing furniture

## LIMITED LIFETIME WARRANTY

### Kangaroo™ Sewing Furniture Limited Lifetime Warranty

**WHAT THIS WARRANTY COVERS:** Arrow Companies, LLC "Arrow" provides a Limited Lifetime Warranty "Warranty" to the original purchaser of this product against defects in materials or workmanship of furniture components. As used in this Warranty, "defect" means imperfections in components which substantially impair the utility of the product. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Electrical and mechanical components of furniture are warranted for 5 years.

**HOW TO GET SERVICE:** Simply contact Arrow at 1-800-533-7347 or CS@ArrowSewing.com. When you request Warranty service, you must also present proof of purchase documentation, which includes the date of purchase (detailed receipt), and photos of the product. Arrow will replace any defective part (at its sole option), excluding labor. Replacement parts will be warranted for only the remaining period of the original Warranty.

Replacement parts will be shipped freight prepaid on any initial Warranty claim during first year of Warranty only. Warranty applies only to defects confirmed by Arrow and will be replaced or repaired at Arrow's option. In the event parts are no longer available for a Warranty claim, customer may receive a brand new cabinet at a price equal to 60% off the MSRP of a current comparable model.

**WHAT'S NOT COVERED:** There is no Warranty coverage for defects or conditions that result from the failure to follow product assembly instructions, information or warnings, misuse or abuse, intentional damage, fire, flood, alteration or modification of the product, or use of the product in a manner inconsistent with its intended use, nor any condition resulting from incorrect or inadequate maintenance, cleaning, care, or neglect, cuts or scratches, caster damage as a result of moving furniture fully loaded or with locked casters, damage resulting from electrical surge or lightning, or use in commercial or education environments. Kangaroo Sewing Furniture is designed for residential use only.

ARROW SHALL HAVE NO LIABILITY for ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND and all such damages are EXCLUDED FROM THIS Warranty, such as loss of use, disassembly, transportation, labor, or damage to property on or near the product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. The Warranty cannot be transferred to subsequent owners or users of the product, and it shall be immediately void in the event the product is resold, transferred, leased or rented to any third party or person other than the original purchaser.

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**REGISTER YOUR PRODUCT:** Original purchaser should register the purchase online at [www.ArrowSewing.com/Warranty](http://www.ArrowSewing.com/Warranty).

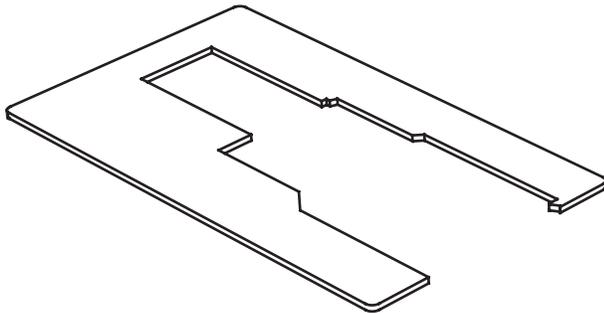
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## Accessories to Complete Your Sewing Studio

### Custom Insert

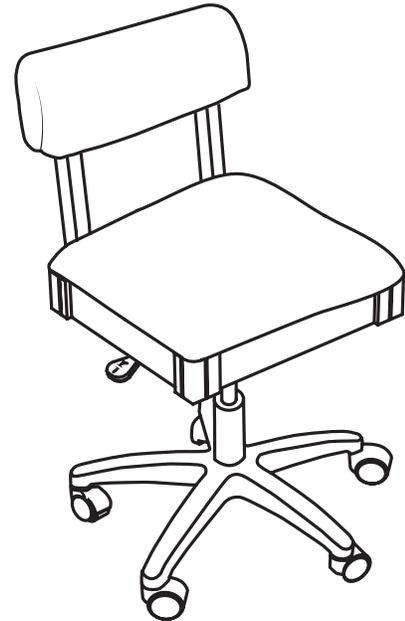
Enhance your sewing experience with a custom acrylic sewing insert! Custom acrylic sewing inserts are designed to fill the gap between your sewing machine and sewing cabinet's lift opening to create a flush, ergonomic surface for flat bed sewing. To ensure a perfect fit, custom acrylic sewing inserts are built specifically for your sewing machine and sewing cabinet combination. Say hello to happy wrists, straighter stitches, and an elevated sewing experience!



Insert

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