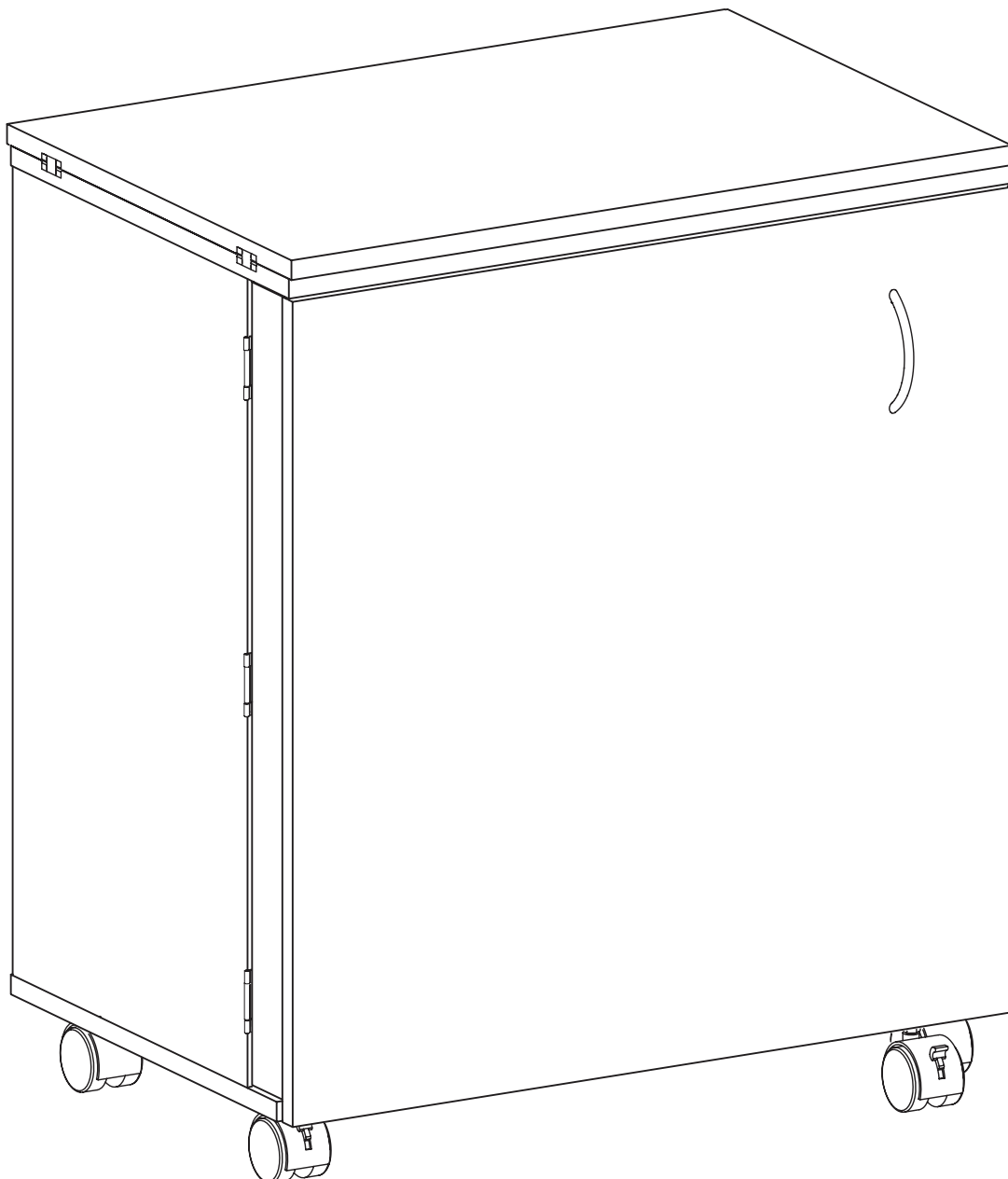


ASSEMBLY INSTRUCTIONS

Judy

ITEM NO.: 101 White
105 Teak



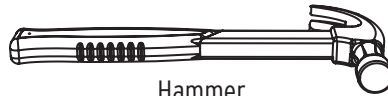
General Assembly Guidelines

1. Read the instructions carefully before beginning the assembly process to ensure proper assembly of this product. Please open and inspect the contents of box(es) to see that all parts and hardware are included.

2. Tools Required



Phillips Screwdriver +

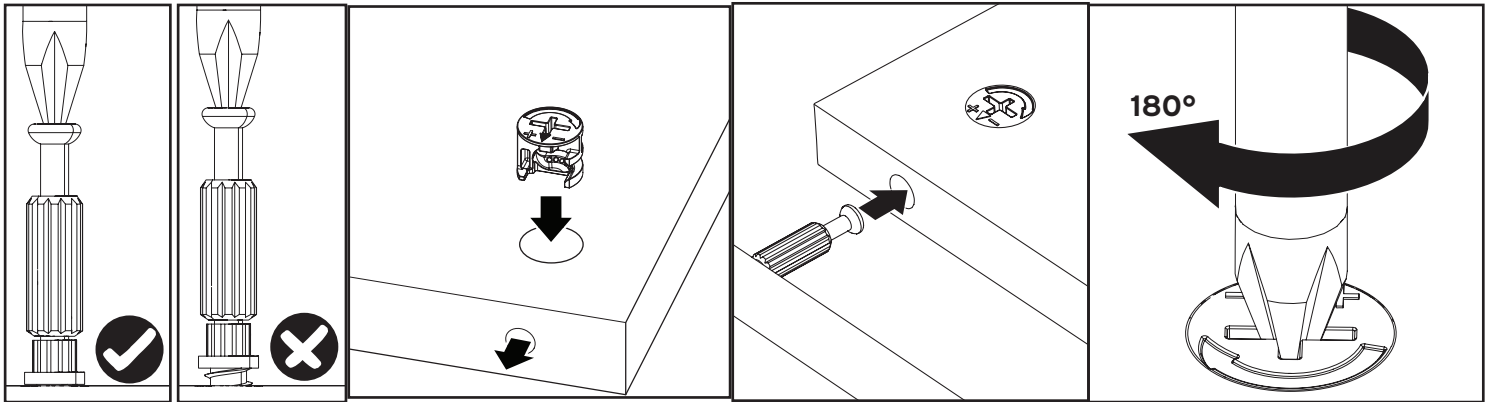


Hammer



Electric Screwdriver +
Torque set to 3-5

3. Understanding How the Cam Fastener Works



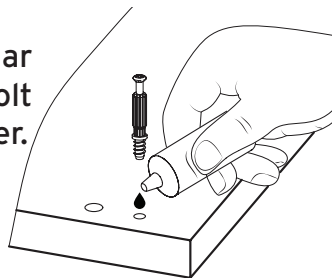
Screw cam bolts flush as illustrated.

Press cam into hole until flush with surface. The arrow direction must be in the direction of the hole.

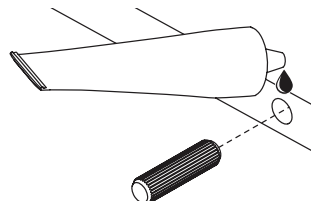
Insert bolt through pre-drilled hole in edge of panel.

Turn clockwise to lock cam with bolt.

Tip: place a small bit of WD-40 or similar lubricant into the pre-installed cam bolt holes to help the cam bolts screw in better.



4. **Glue** provided is to secure wood dowels in place and is optional. If glue is used during assembly, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately. It is not necessary to glue the other end of the dowel when attaching to other parts.

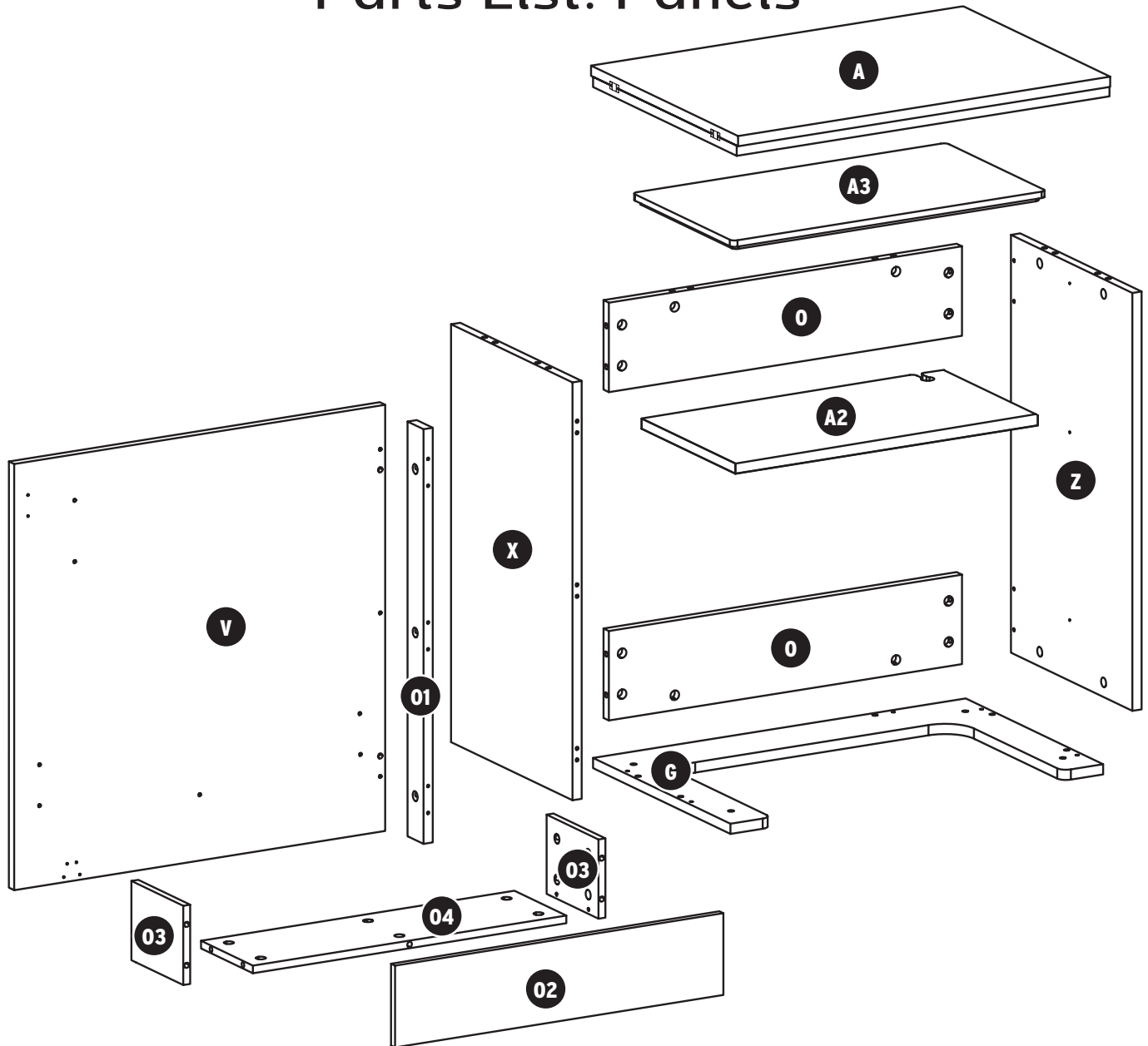


Use and Care Your cabinet normally requires a minimum amount of maintenance; however, the following points are worth noting:

Cleaning - To remove marks and enhance the surface, wipe with a gentle all-purpose cleanser. **DO NOT** use ammonia-based, harsh chemicals or abrasive cleaning agents. Wipe dry immediately.

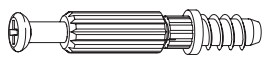
Electrical and Hydraulic Lifts - Require annual lubrication with WD-40 or similar lubricant.

Parts List: Panels

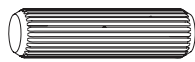


ITEM	DESCRIPTION	QTY.	PACK.
	Lift, Hardware, Manual Box	1	1 of 2
V	Door Panel	1	1 of 2
X	Left Side Panel	1	1 of 2
01	Door Hinge Panel	1	1 of 2
Z	Right Side Panel	1	1 of 2
0	Back Panel	2	1 of 2
02	Door Bin Front Panel	1	1 of 2
03	Door Bin Side Panel	2	1 of 2
04	Door Bin Bottom Panel	1	1 of 2
A2	Sewing Lift Panel	1	1 of 2
A	Top Panel	1	2 of 2
G	Bottom Panel	1	2 of 2
A3	Sewing Well Cover	1	2 of 2

Parts List: Hardware



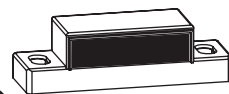
c1 6x35 Cam Bolt **x37**



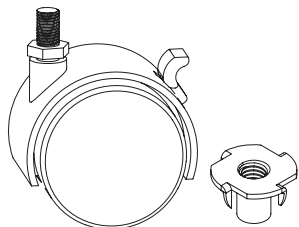
d1 8x30 Dowel Pin **x14**



c2 $\frac{5}{8}$ " Cam Cover **x37**



m Magnet and Catch Plate Set **x1**



t1 Locking Casters **x5** and Inserts **x4**



c3 Tall Cam Lock **x23**



c4 Short Cam Lock **x14**



s3 Caster Bracket **x1**



b1 Caster Spacer **x4**



s1 3.5x14 Screw **x16**



h Handle **x1**



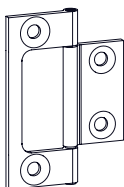
s2 3x14 Screw **x14**



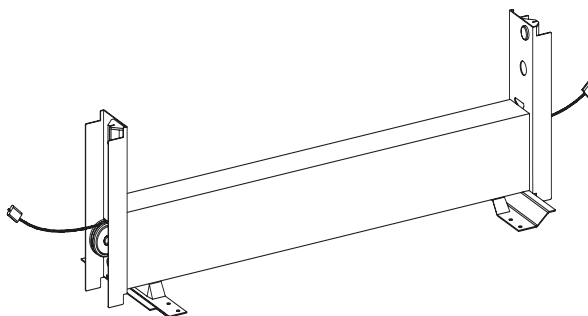
r3 Wrench **x1**



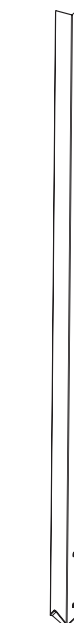
b2 Fix Bolt **x2**



h2 Flush Hinge **x3**



Lift **x1**



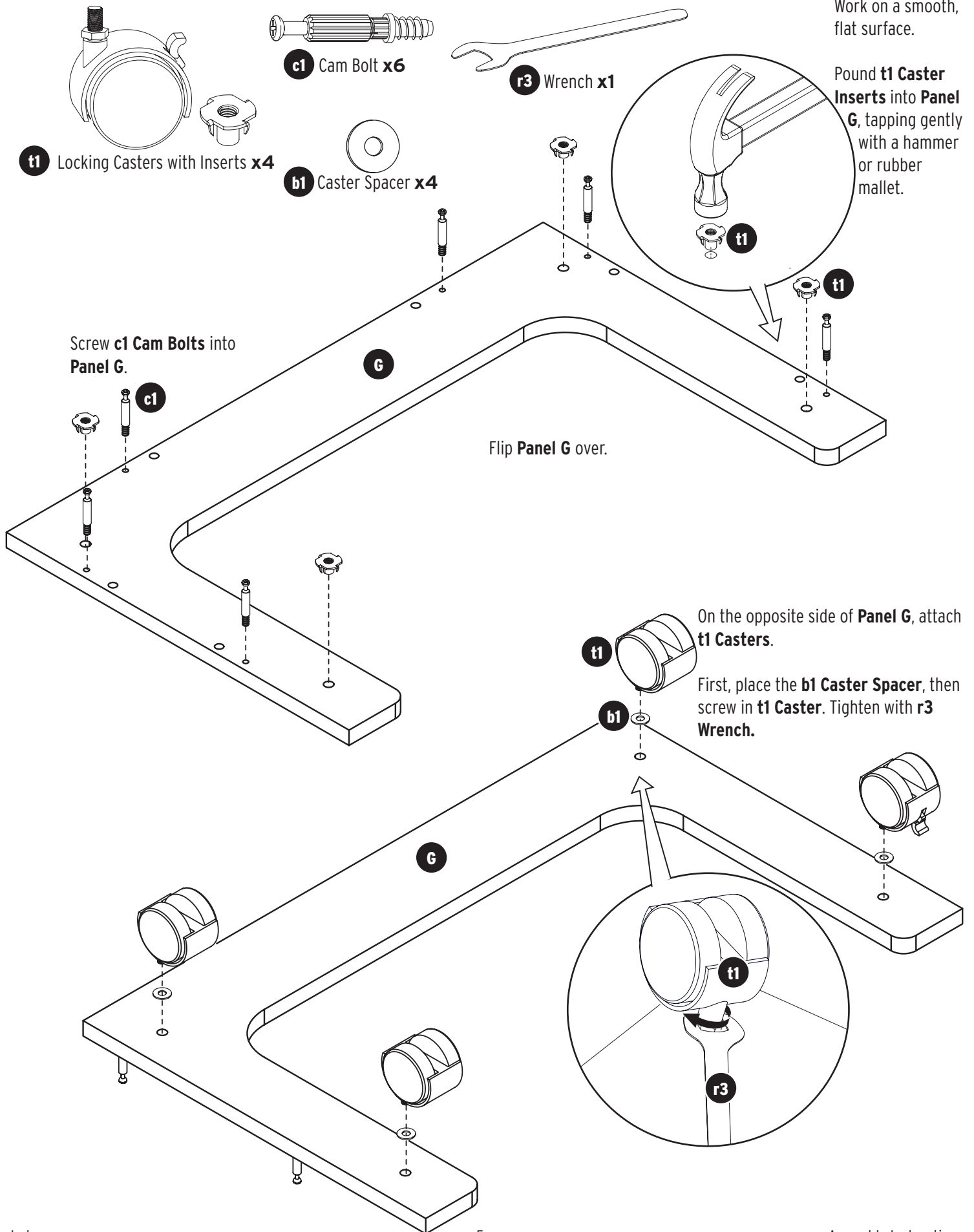
Lift Rail
(Left) **x1**



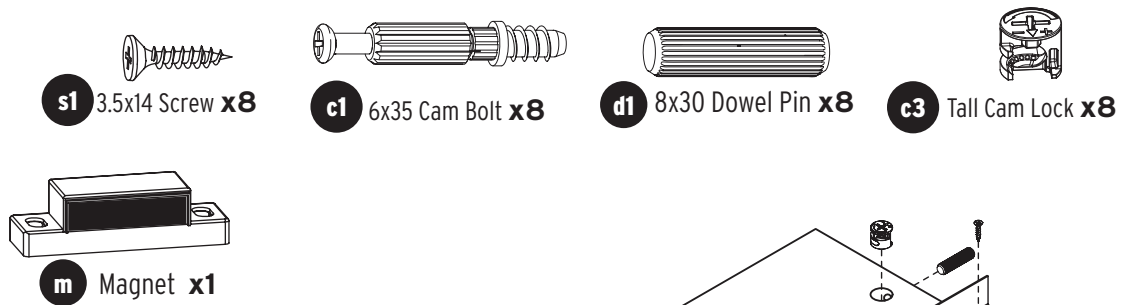
Lift Rail
(Right) **x1**

Step 1: Cabinet Shell

Work on a smooth, flat surface.

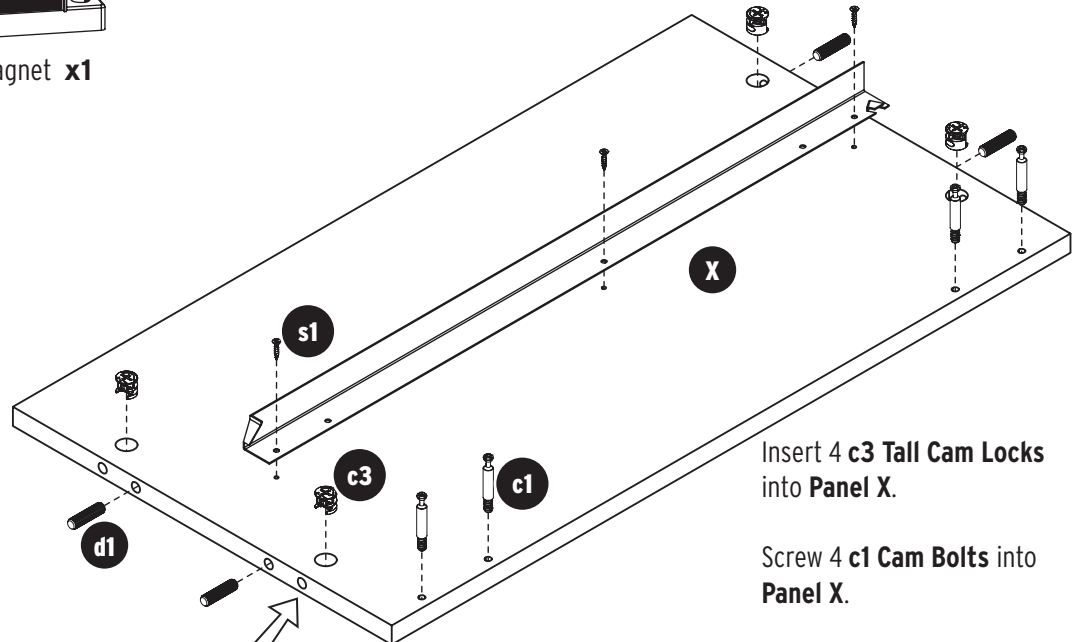


Step 1: Cabinet Shell



Lift Rail (Left) **x1**
Lift Rail (Right) **x1**

TIP: Spray a small amount of WD-40 or similar lubricant onto a paper towel and wipe the newly installed rails. This will make lift installation and operation easier.

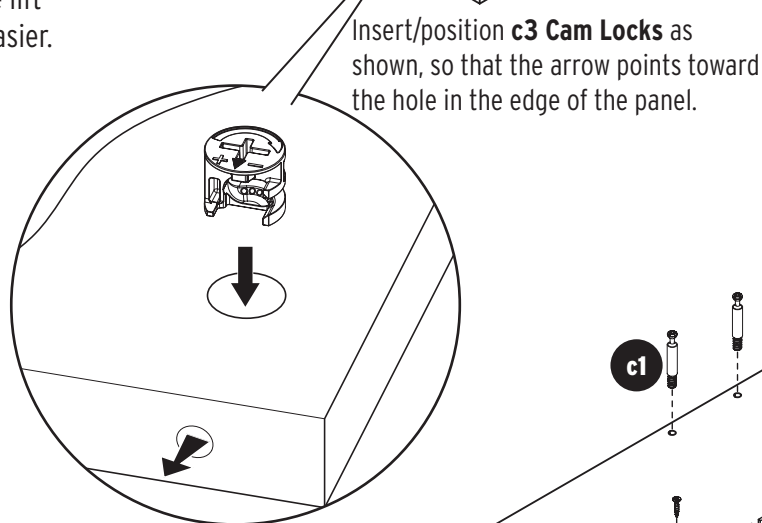


Insert 4 **c3** Tall Cam Locks into **Panel X**.

Screw 4 **c1** Cam Bolts into **Panel X**.

Attach **Lift Rail (Left)** to **Panel X** with 3 **s1** Screws.

Insert 4 **d1** Dowel Pins into the edges of **Panel X**.



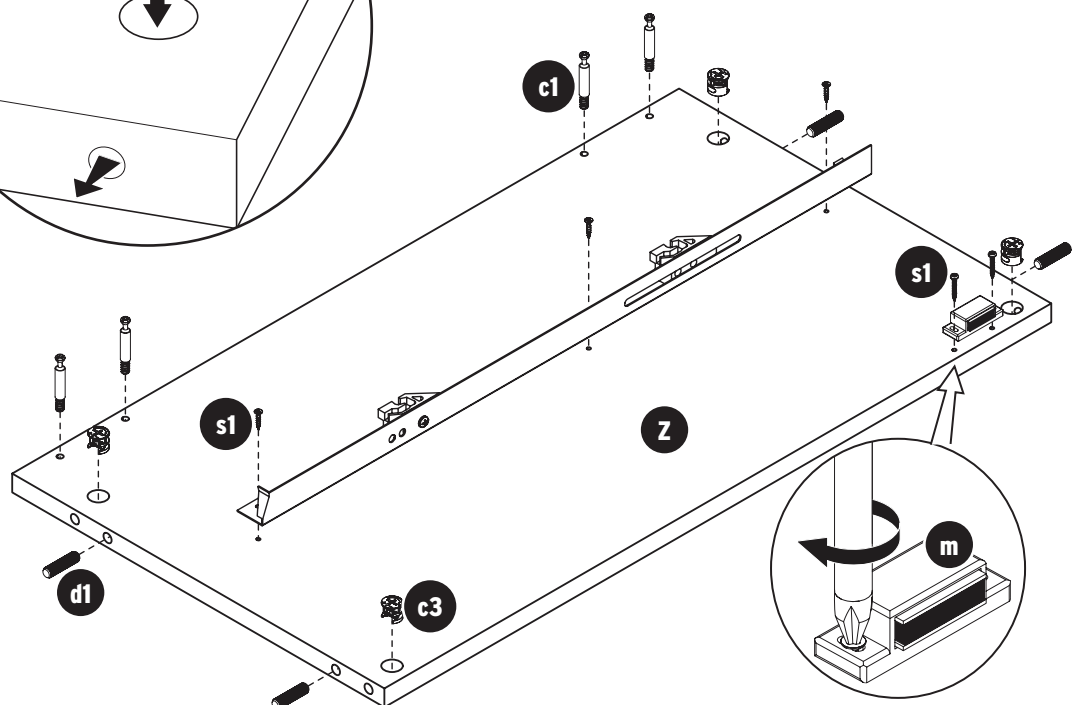
Insert 4 **c3** Tall Cam Locks into **Panel Z**.

Screw 4 **c1** Cam Bolts into **Panel Z**.

Attach **Lift Rail (Right)** to **Panel Z** with 3 **s1** Screws.

Insert 4 **d1** Dowel Pins into the edges of **Panel Z**.

Attach **m** Magnet to **Panel Z** with 2 **s1** Screws. Set the magnet plate aside for use in a later step.



Step 1: Cabinet Shell



d1 8x30 Dowel Pin **x4**



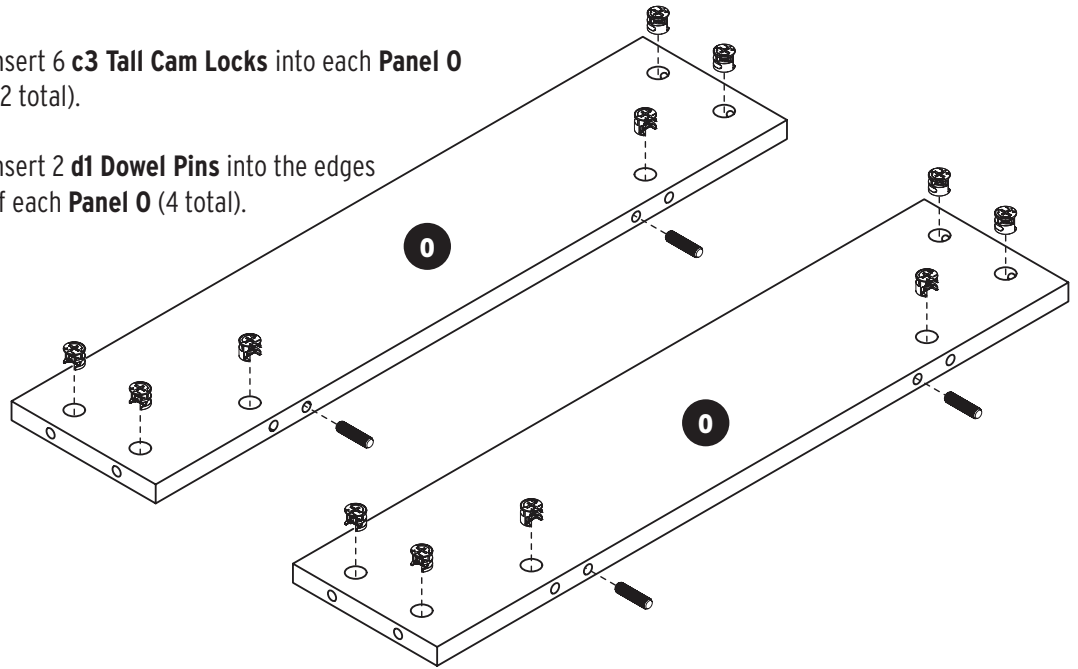
c3 Tall Cam Lock **x12**



c2 $\frac{5}{8}$ " Cam Cover **x8**

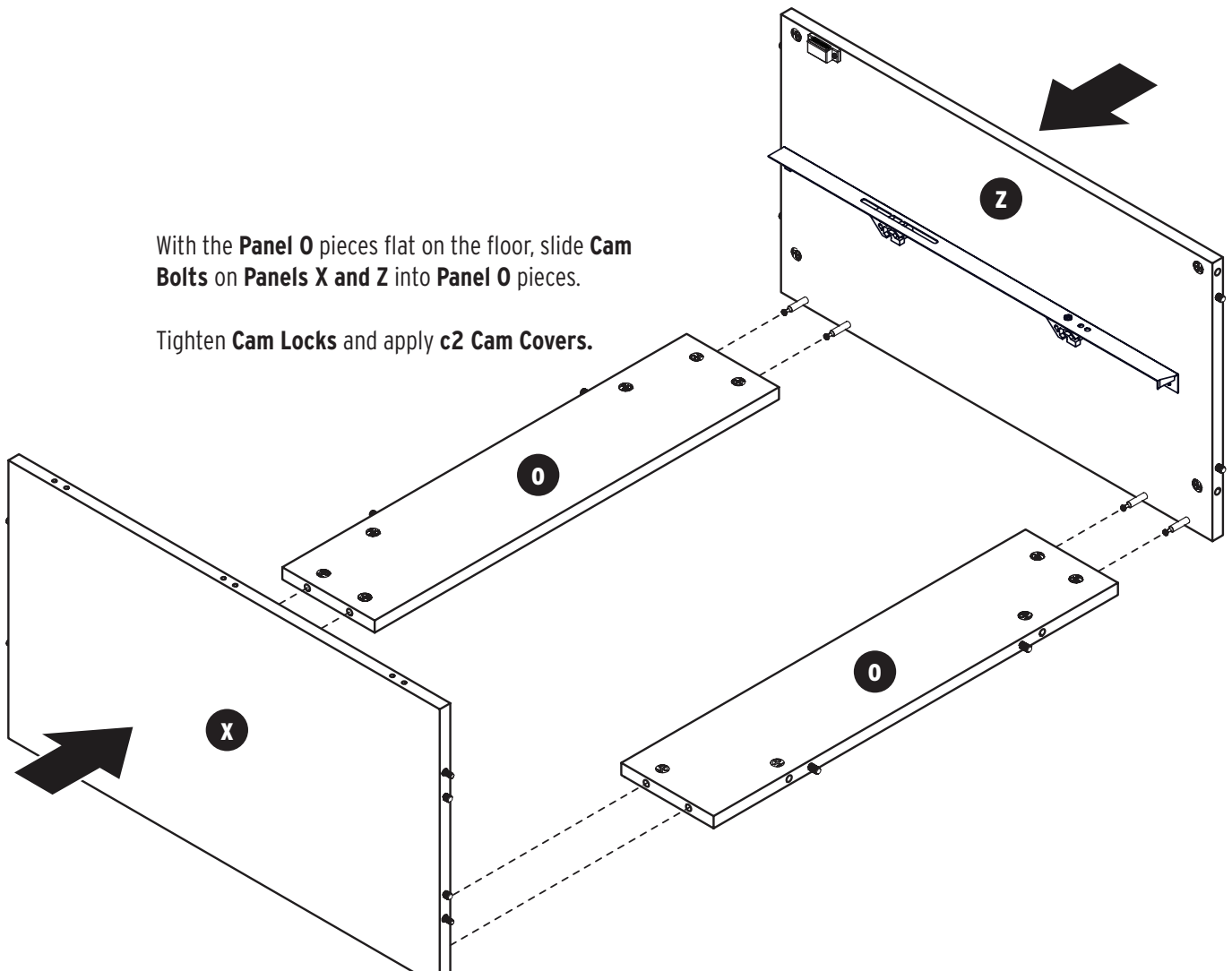
Insert 6 **c3 Tall Cam Locks** into each **Panel 0** (12 total).

Insert 2 **d1 Dowel Pins** into the edges of each **Panel 0** (4 total).

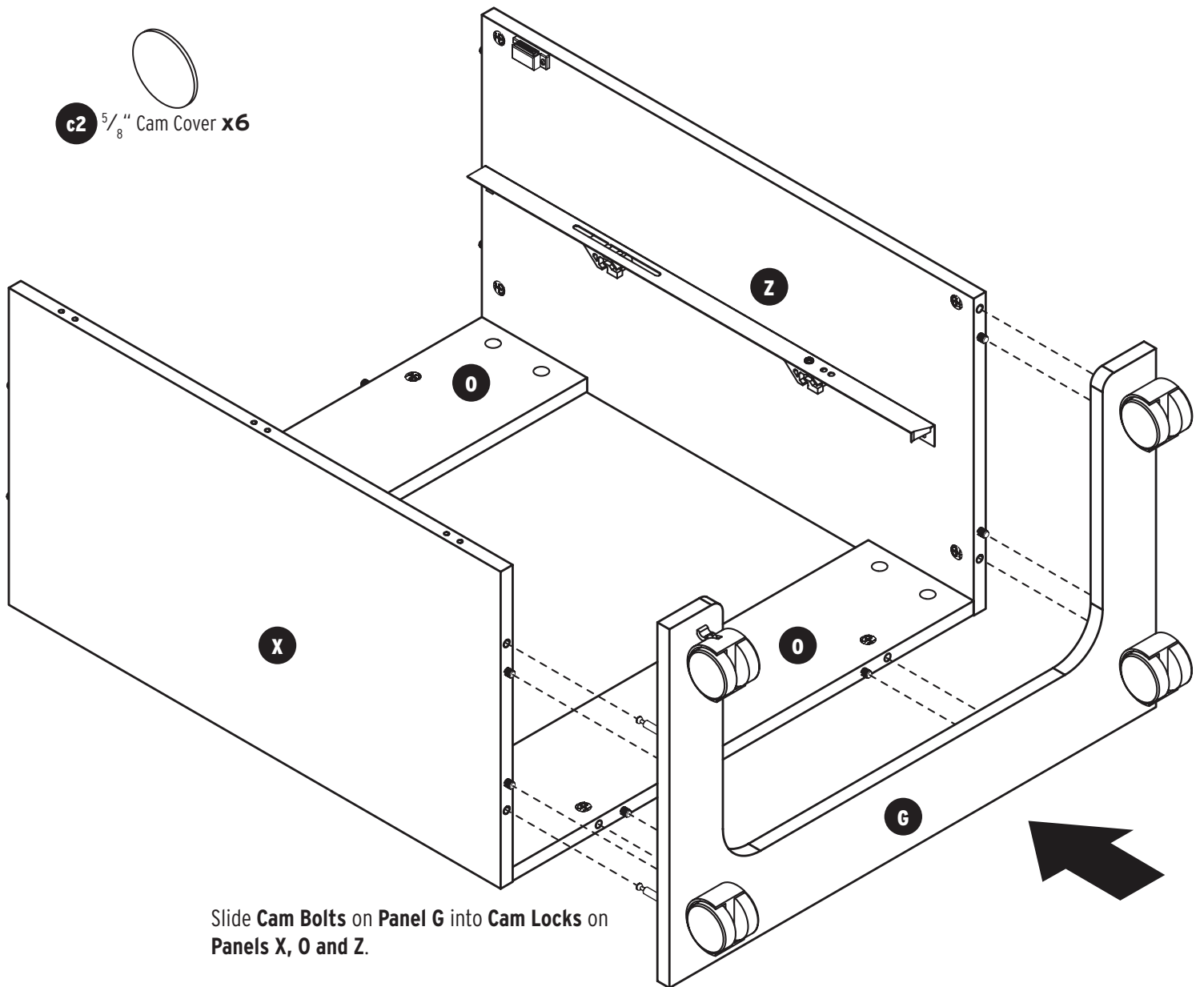


With the **Panel 0** pieces flat on the floor, slide **Cam Bolts** on **Panels X and Z** into **Panel 0** pieces.

Tighten **Cam Locks** and apply **c2 Cam Covers**.

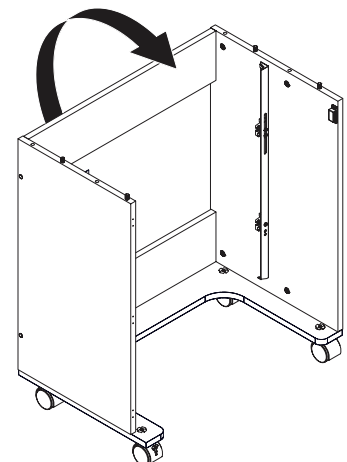


Step 1: Cabinet Shell



Slide **Cam Bolts** on **Panel G** into **Cam Locks** on **Panels X, O and Z**.

Tighten **Cam Locks** and apply **c2 Cam Covers**.

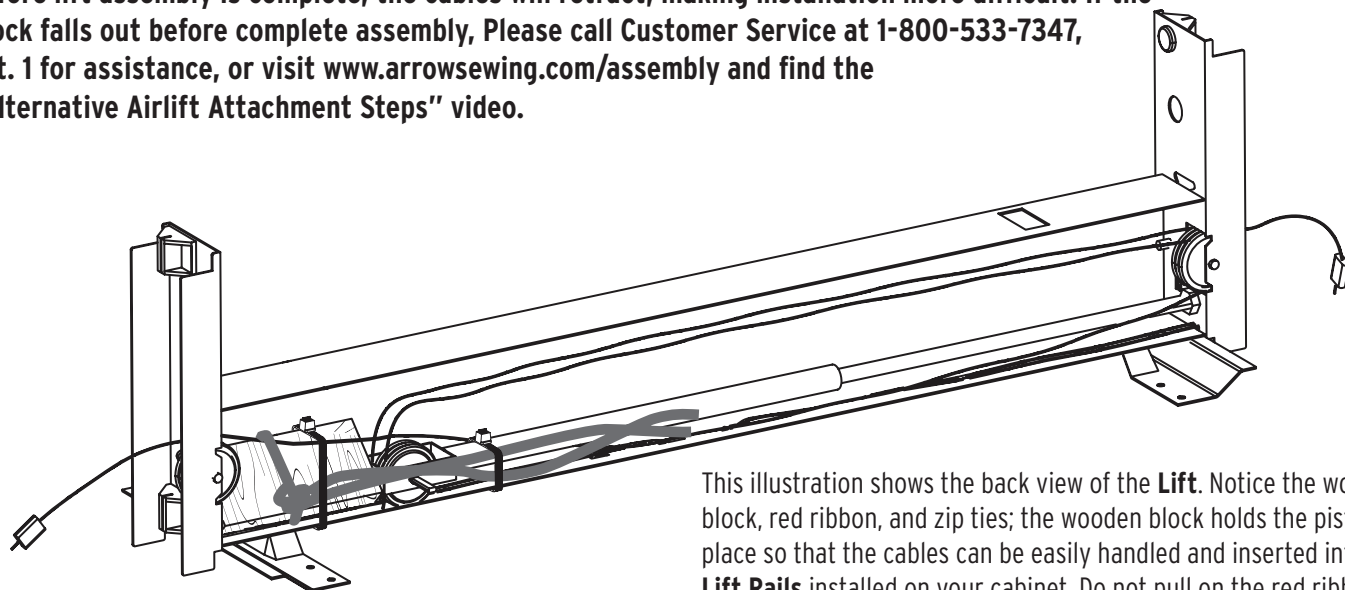


Carefully tilt the cabinet up onto its wheels. You may need a friend to help with this step, but it is not required.

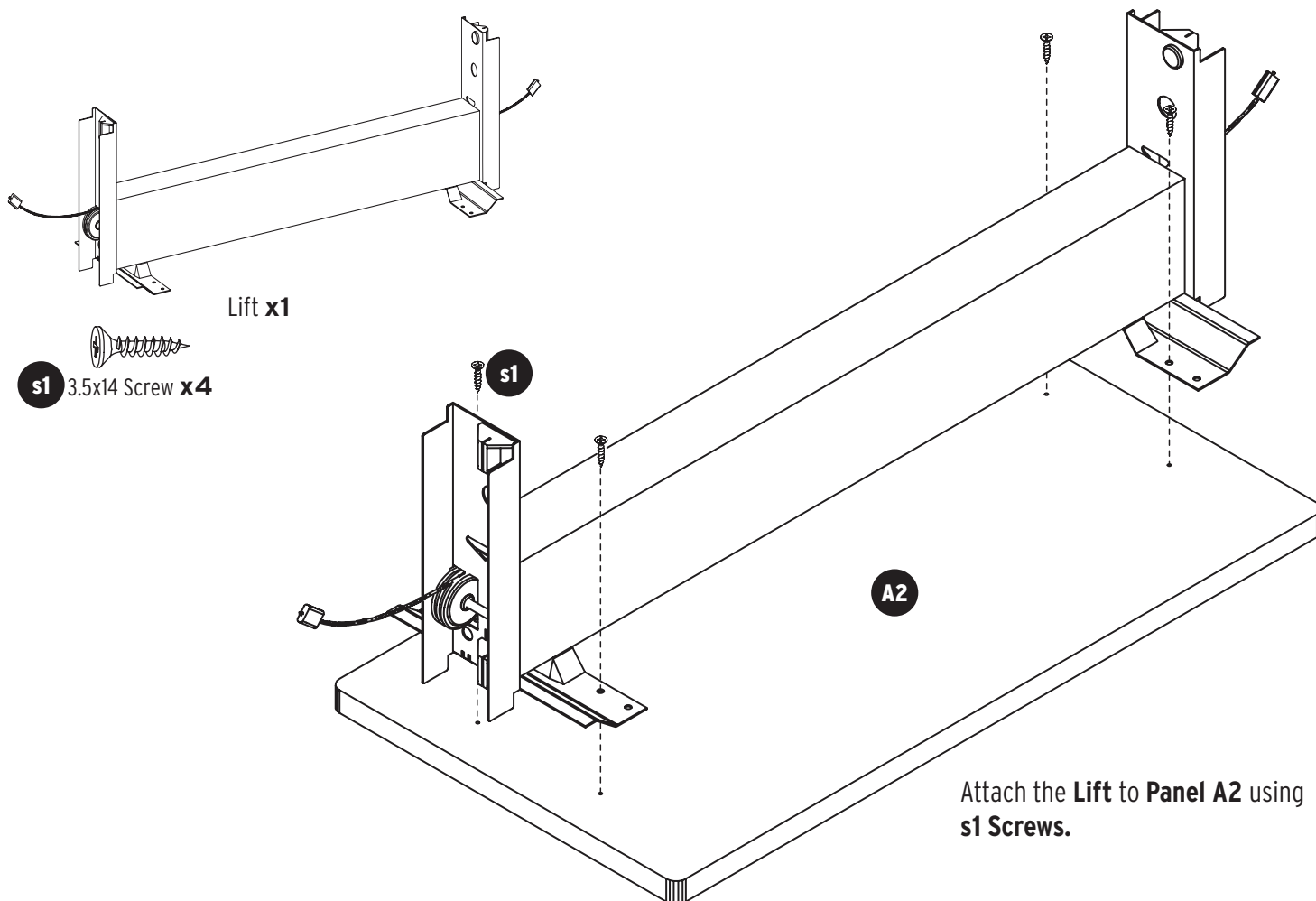
Step 2: Lift and Top

LIFT INSTALLATION WARNING:

DO NOT remove the small wooden block from the Lift until assembly is complete. If the block is removed or falls out before lift assembly is complete, the cables will retract, making installation more difficult. If the block falls out before complete assembly, Please call Customer Service at 1-800-533-7347, ext. 1 for assistance, or visit www.arrowsewing.com/assembly and find the "Alternative Airlift Attachment Steps" video.

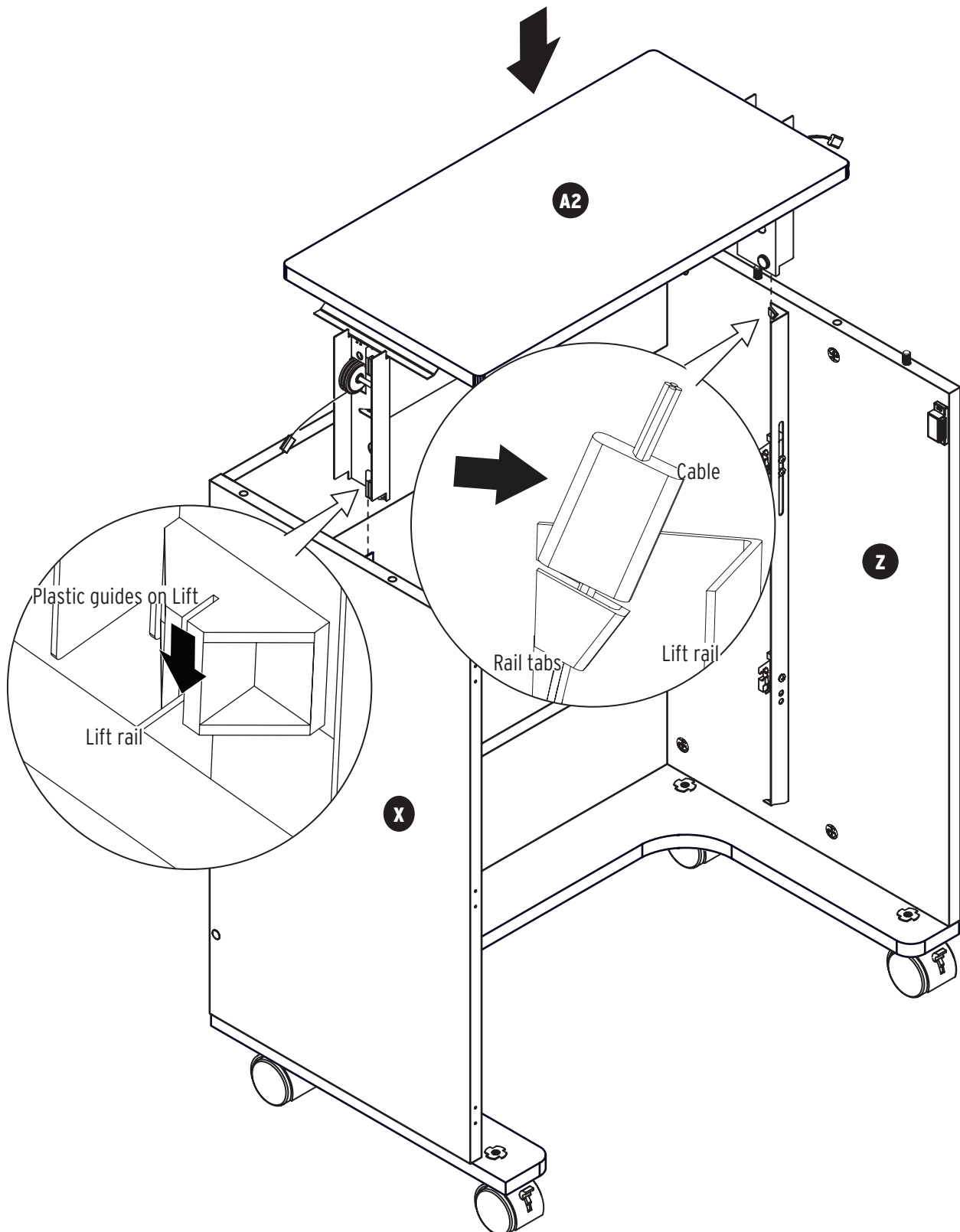


This illustration shows the back view of the **Lift**. Notice the wooden block, red ribbon, and zip ties; the wooden block holds the piston in place so that the cables can be easily handled and inserted into the **Lift Rails** installed on your cabinet. Do not pull on the red ribbon or remove the zip ties just yet!



Attach the **Lift** to **Panel A2** using **s1 Screws**.

Step 2: Lift and Top

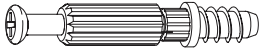


Guide **Lift** onto **Lift Rails** using plastic guides. Insert ends of cable into rail tabs; make sure the cable is hooked into the rail tabs on both sides.

Cut the zip ties on the lift, but DO NOT remove the block yet.

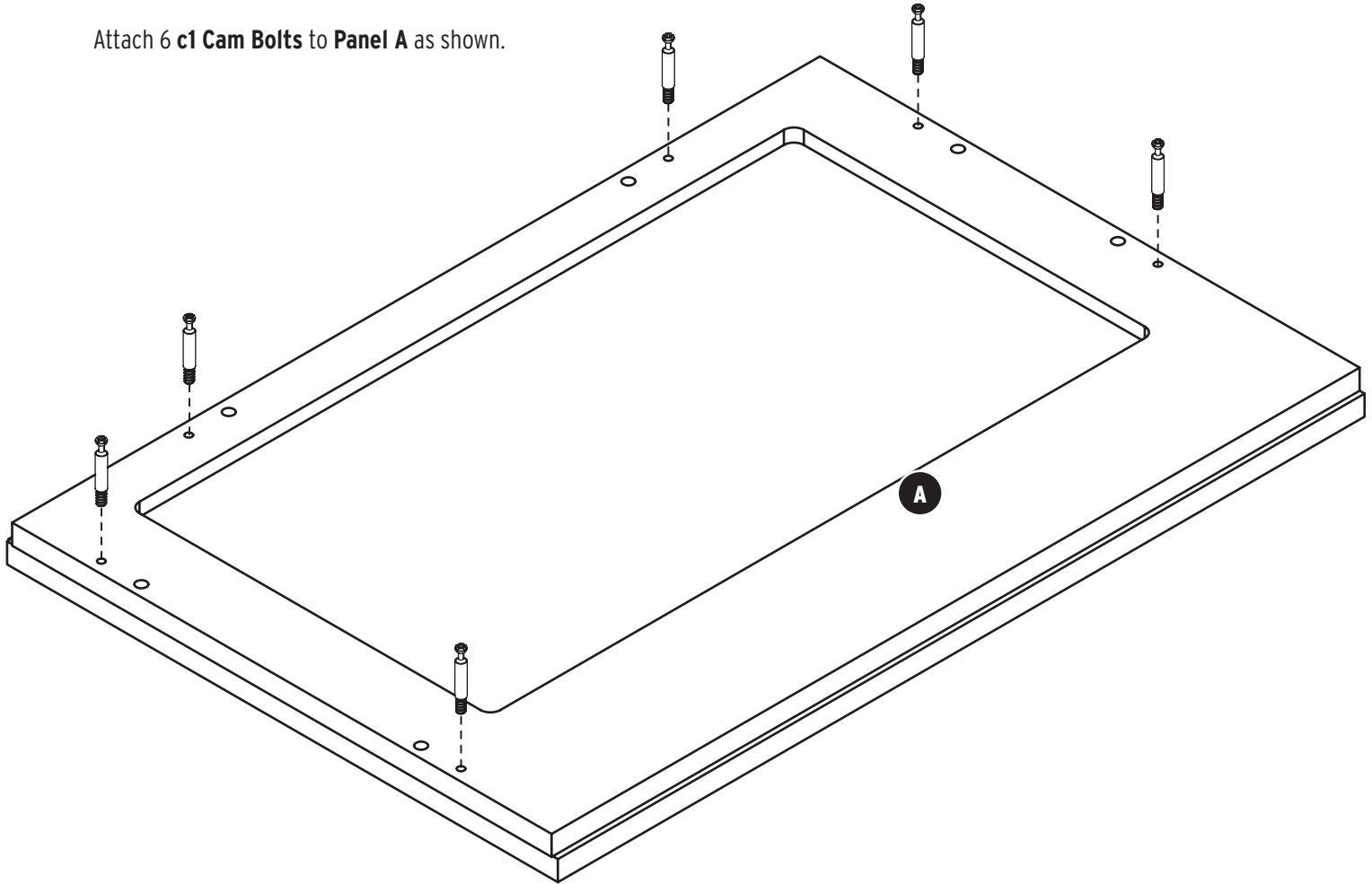
Lower the **Lift** to first lock position and remove the wooden block. It may fall out on its own once your lift is in position, If it does not, pull on the red ribbon to dislodge. **DO NOT ADJUST LIFT POSITION until the top is installed**, or you risk the Lift coming out and cables becoming disengaged.

Step 2: Lift and Top



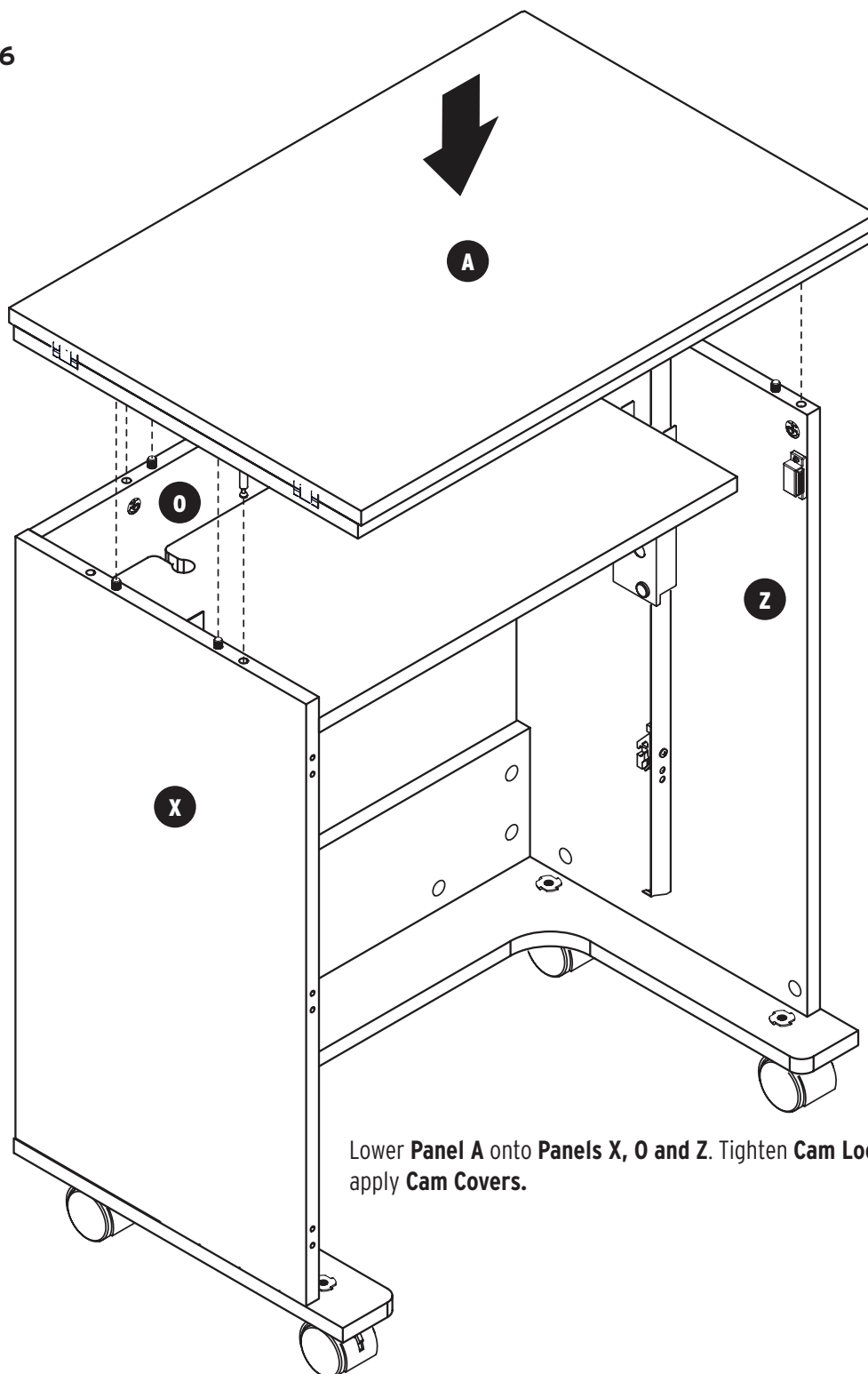
c1 6x35 Cam Bolt **x6**

Attach 6 **c1 Cam Bolts** to **Panel A** as shown.



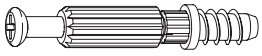
Step 2: Lift and Top


c2 $\frac{5}{8}$ " Cam Cover **x6**



Lower **Panel A** onto **Panels X, O and Z**. Tighten **Cam Locks** and apply **Cam Covers**.

Step 3: Door



c1 6x35 Cam Bolt **x9**

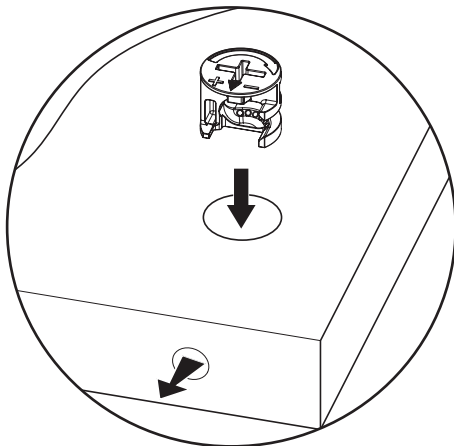
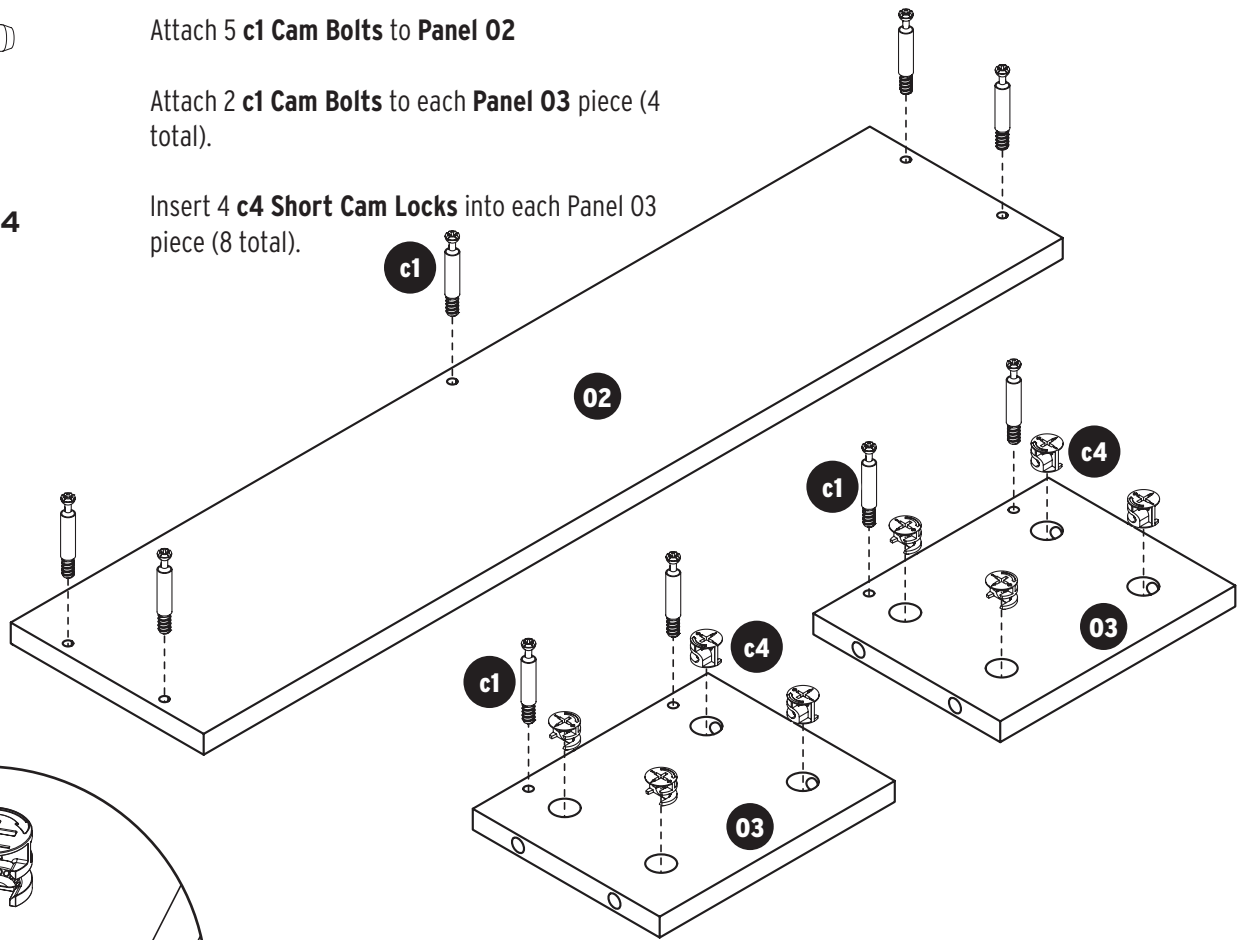


c4 Short Cam Lock **x14**

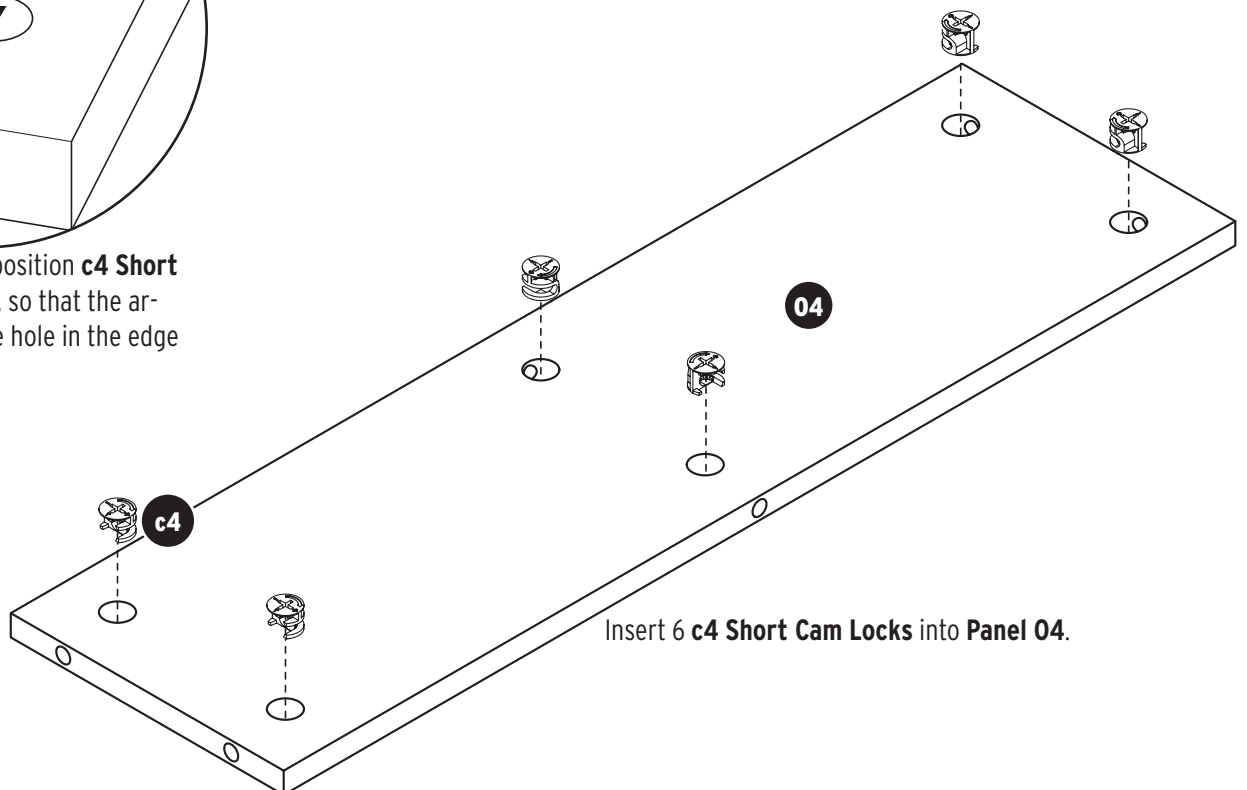
Attach 5 **c1** Cam Bolts to **Panel 02**

Attach 2 **c1** Cam Bolts to each **Panel 03** piece (4 total).

Insert 4 **c4** Short Cam Locks into each Panel 03 piece (8 total).

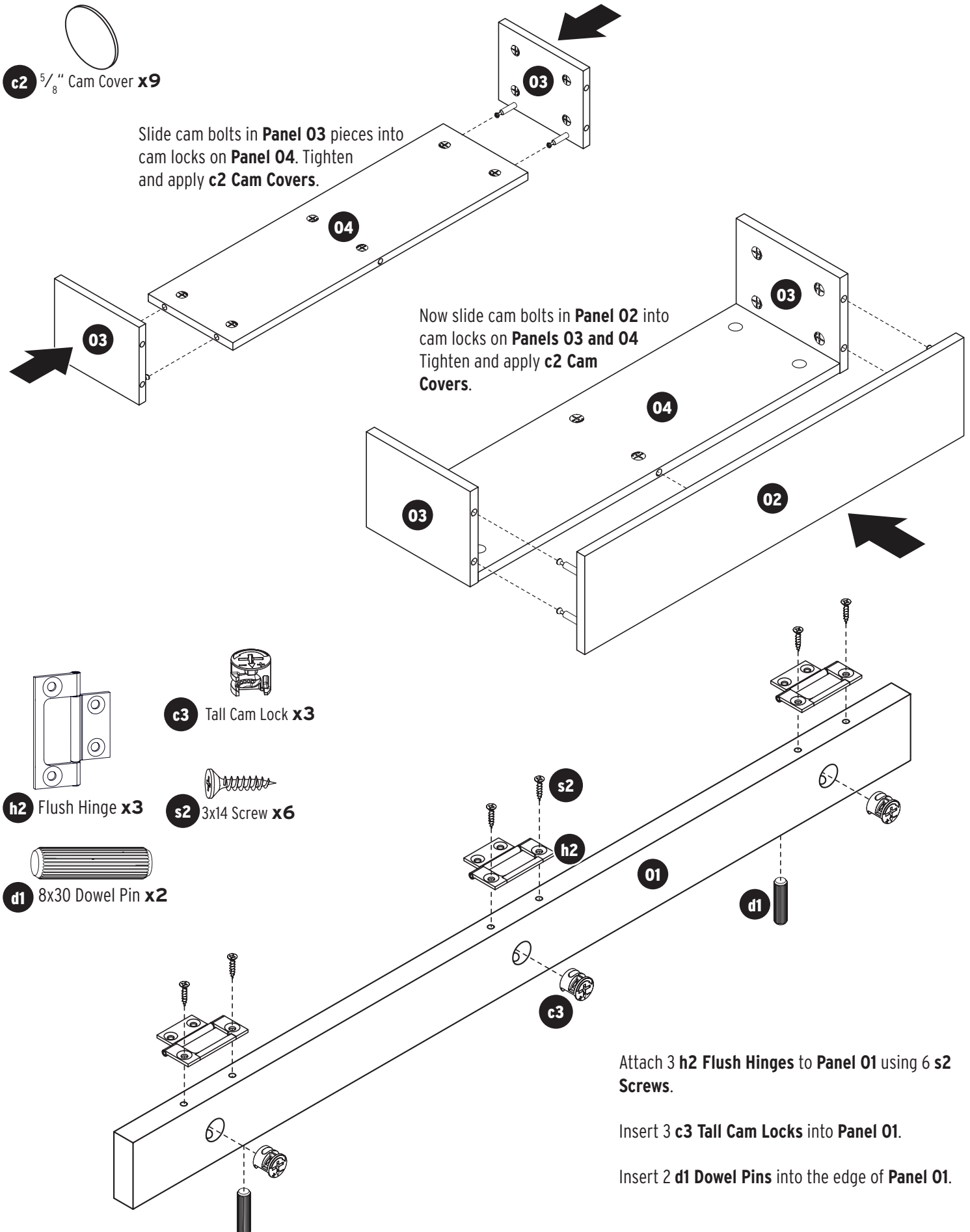


Remember to insert/position **c4** Short Cam Locks as shown, so that the arrow points toward the hole in the edge of the panel.

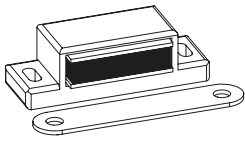


Insert 6 **c4** Short Cam Locks into **Panel 04**.

Step 3: Door



Step 3: Door



m Magnet **x0**
Catch plate **x1**



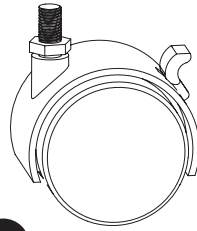
s2 3x14 Screw **x2**



s1 3.5x14 Screw **x4**



c1 6x35 Cam Bolt **x8**



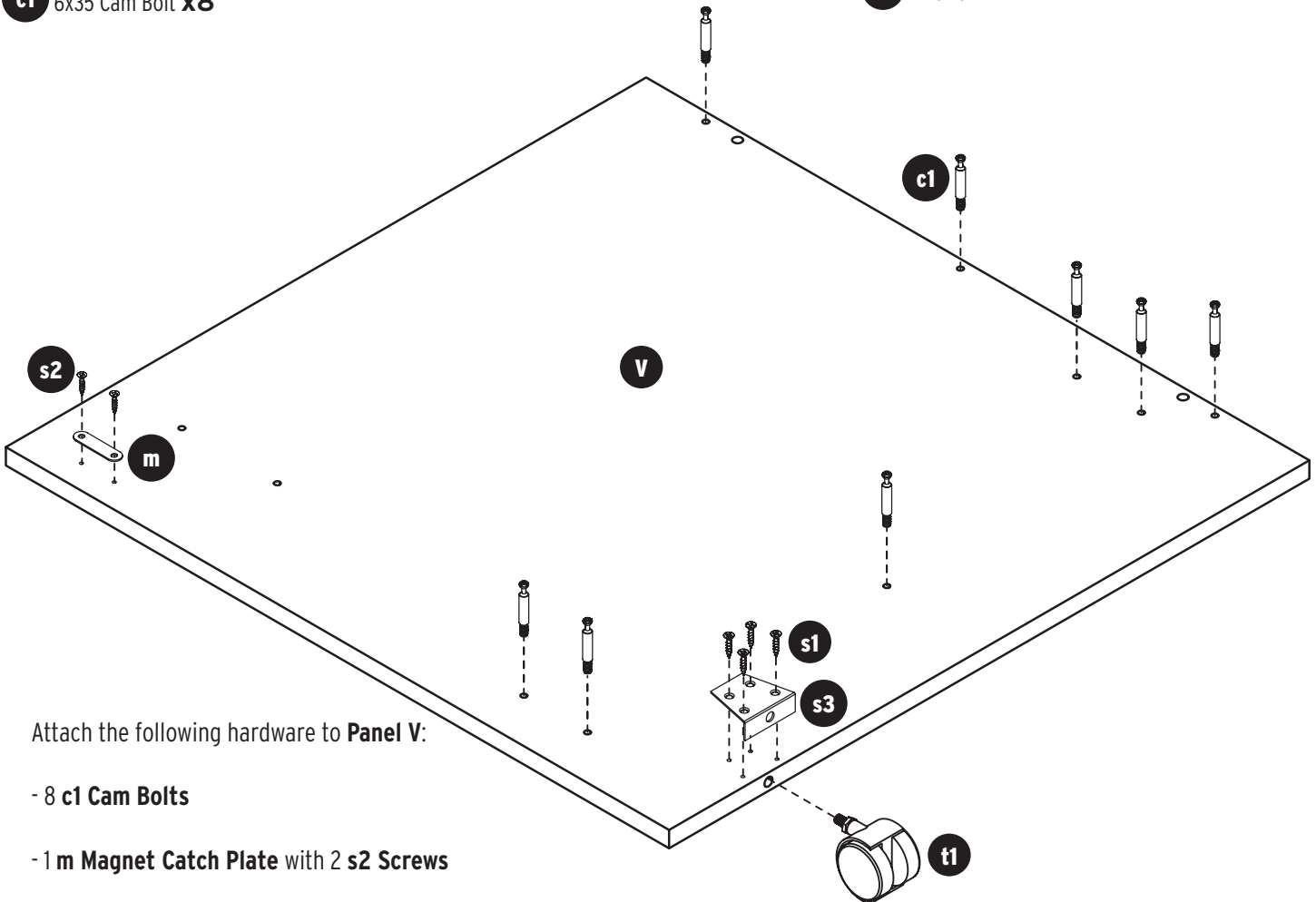
t1 Locking Caster **x1**



s3 Caster Bracket **x1**



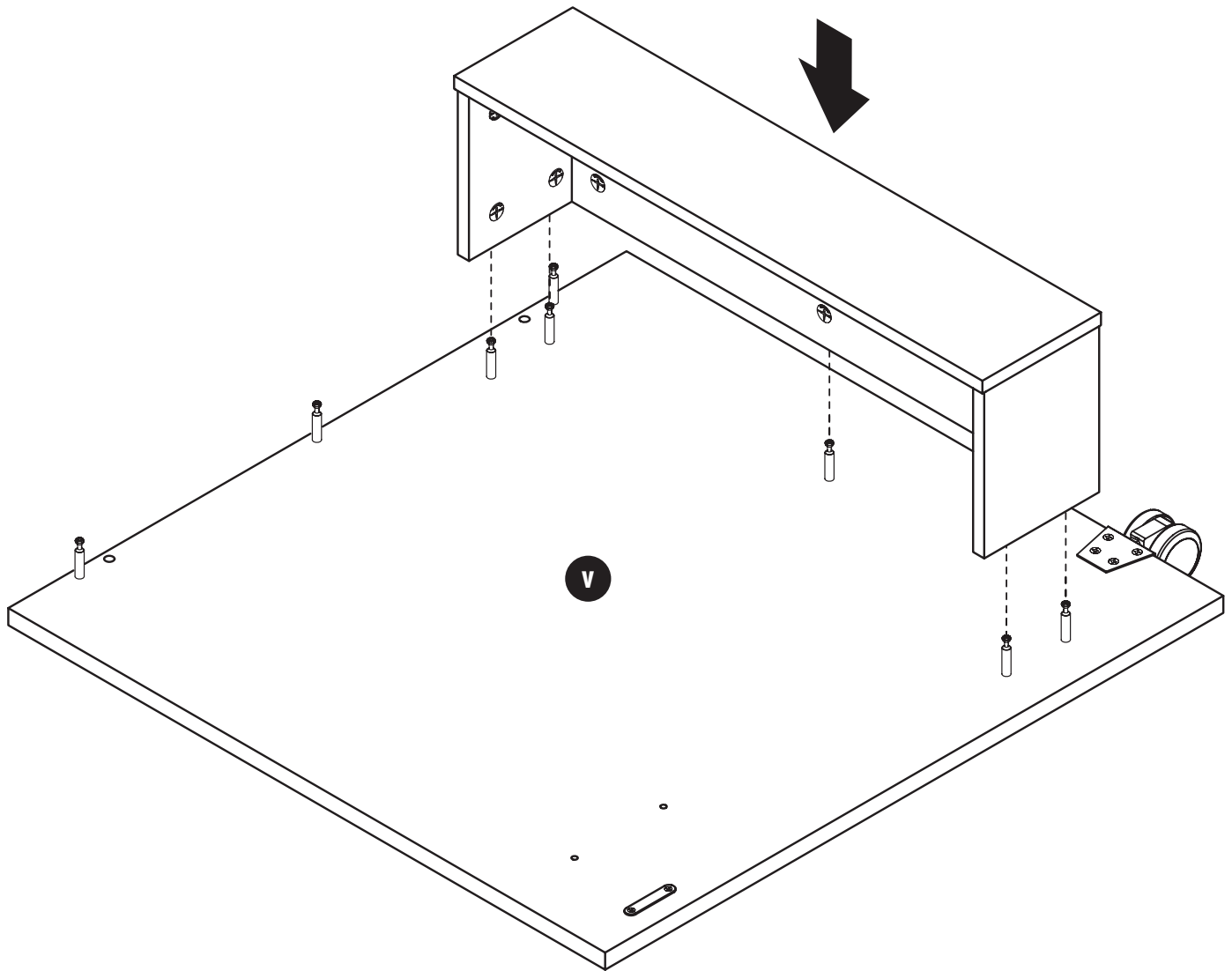
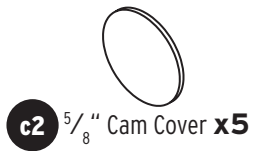
r3 Wrench **x1**



Attach the following hardware to **Panel V**:

- 8 **c1** Cam Bolts
- 1 **m** Magnet Catch Plate with 2 **s2** Screws
- 1 **s3** Caster Bracket with 4 **s1** Screws
- 1 **t1** Locking Caster (tighten with **r3** Wrench).

Step 3: Door

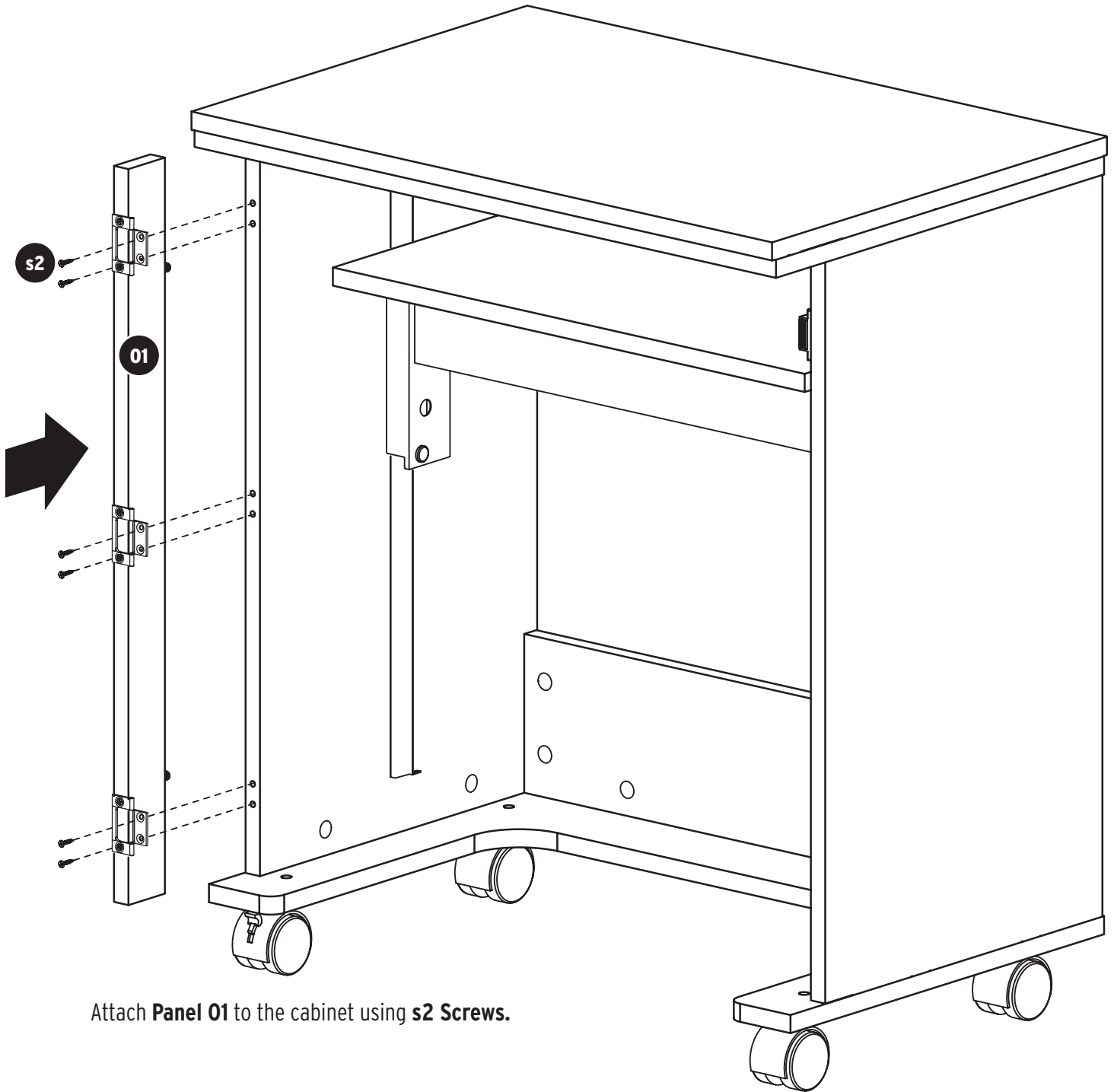


Carefully slide cam locks on the the Door Bin down onto cam bolts on **Panel V**. Tighten cam locks and apply **c2 Cam Covers**.

Step 3: Door

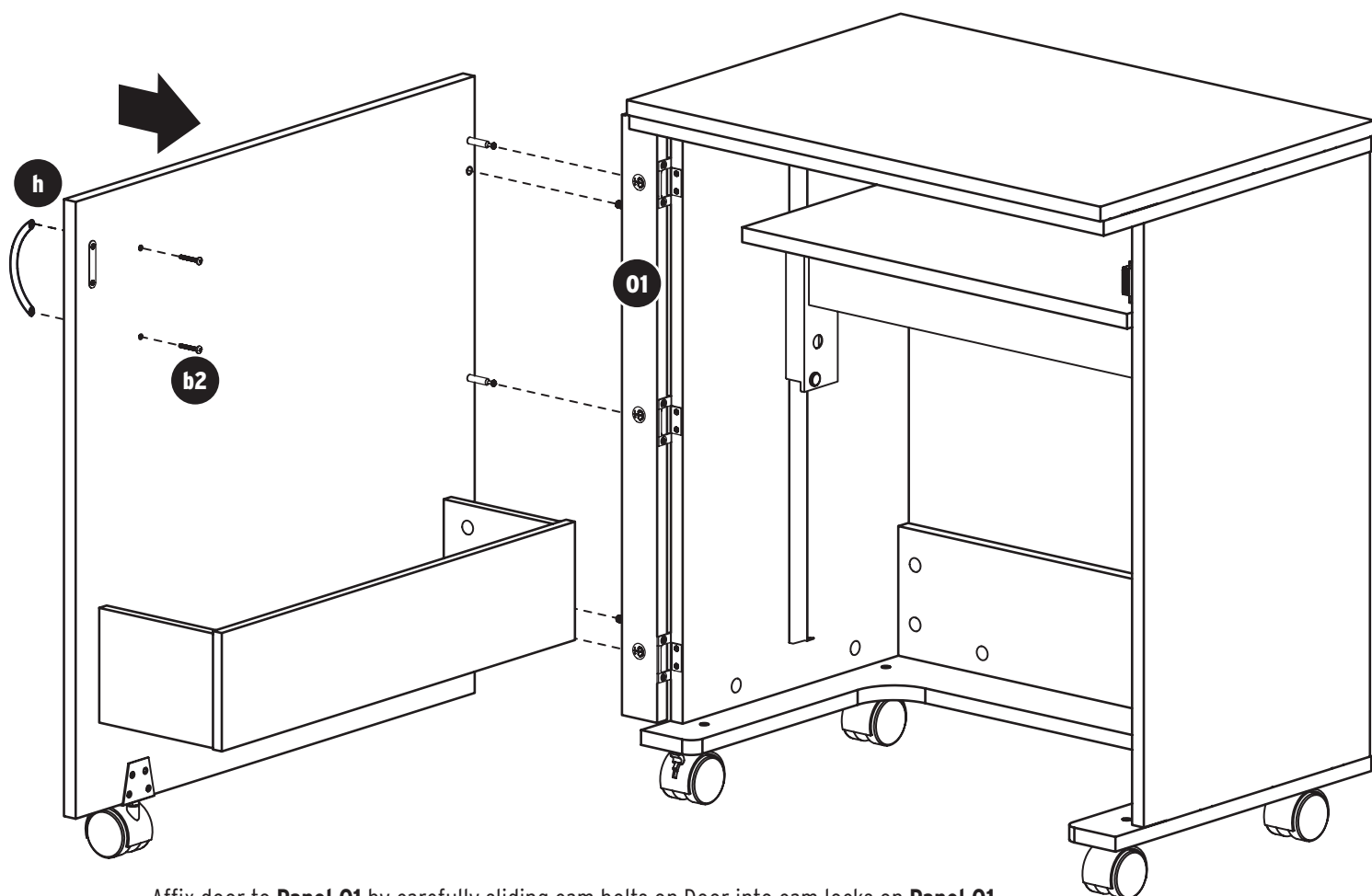
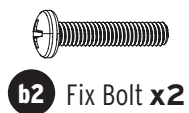


s2 3.5x14 Screw **x6**



Attach **Panel 01** to the cabinet using **s2** Screws.

Step 3: Door

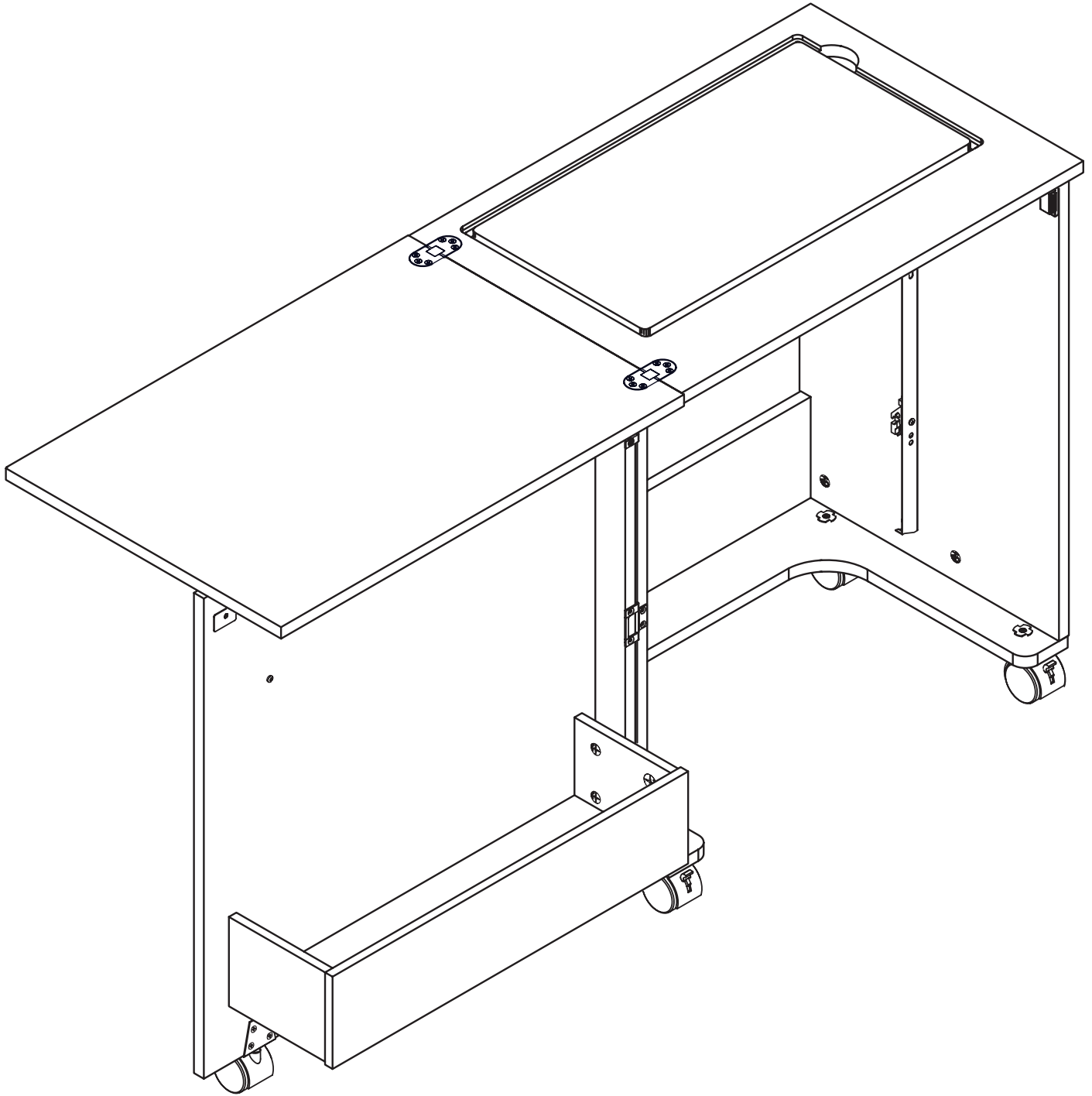


Affix door to **Panel 01** by carefully sliding cam bolts on Door into cam locks on **Panel 01**.

Tighten cam locks and apply **c2 Cam Covers**.

Attach **h Handle** using **b2 Fix Bolts**.

Completed Judy Sewing Cabinet



Congratulations! A better sewing experience awaits!

*Need help adjusting your lift platform height? Please contact Arrow Sewing Customer Service at **1-800-533-7347, ext. 1** during normal business hours.*

*Looking for video help? Visit **arrowsewing.com/assembly** and scroll down to our **Product Support Videos** section.*



LIMITED WARRANTY

Arrow Classic Sewing Furniture 10-Year Warranty

WHAT THIS WARRANTY COVERS: Arrow Companies, LLC (Arrow) provides limited warranty coverage to the original purchaser of this product against defects in materials or workmanship of Arrow furniture components for a period of ten years from the date of purchase. As used in this Warranty, "defect" means imperfections in components which substantially impair the utility of the product. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

HOW TO GET SERVICE: Simply contact Arrow at 1-800-533-7347 or CS@ArrowSewing.com. When you request warranty service, you must also present proof of purchase documentation, which includes the date of purchase (detailed receipt), and photos of the product. Arrow will replace any defective part (at its sole option), excluding labor. Replacement parts will be warranted for only the remaining period of the original Warranty.

Replacement parts will be shipped freight prepaid on any initial warranty claim during first year of Warranty only. Warranty applies only to defects confirmed by Arrow Companies, LLC and will be replaced or repaired at Arrow's option. In the event parts are no longer available for a warranty claim, customer may receive brand new cabinet at a price equal to 60% off the MSRP of a current comparable model.

WHAT'S NOT COVERED: There is no warranty coverage for defects or conditions that result from the failure to follow product assembly instructions, information or warnings, misuse or abuse, intentional damage, fire, flood, alteration or modification of the product, or use of the product in a manner inconsistent with its intended use, nor any condition resulting from incorrect or inadequate maintenance, cleaning, or care, or neglect, cuts or scratches. Caster damage as a result of moving furniture fully loaded or with locked casters. Damage resulting from electrical surge or lightning. Use in commercial or education environments. Arrow Sewing Furniture is designed for residential use only.

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REGISTER YOUR PRODUCT: Original purchaser should register the purchase online at www.ArrowSewing.com/warranty.

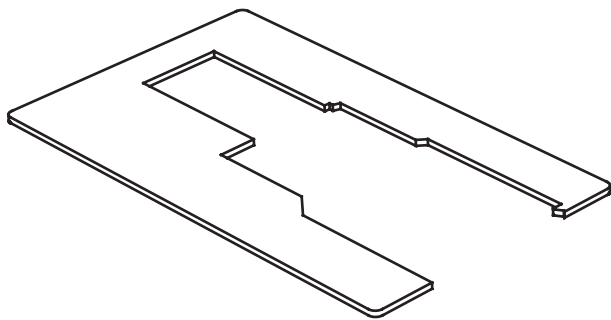


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Custom Sewing Inserts

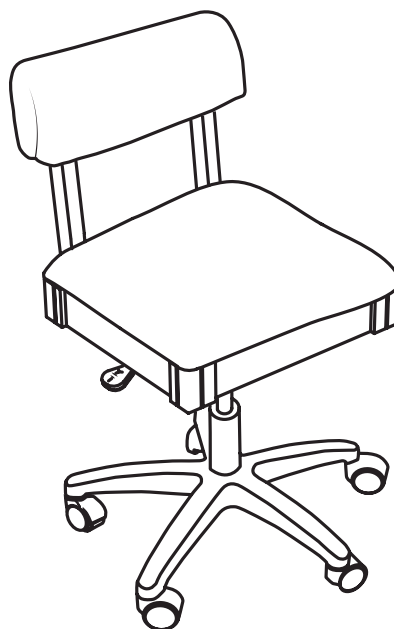
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