

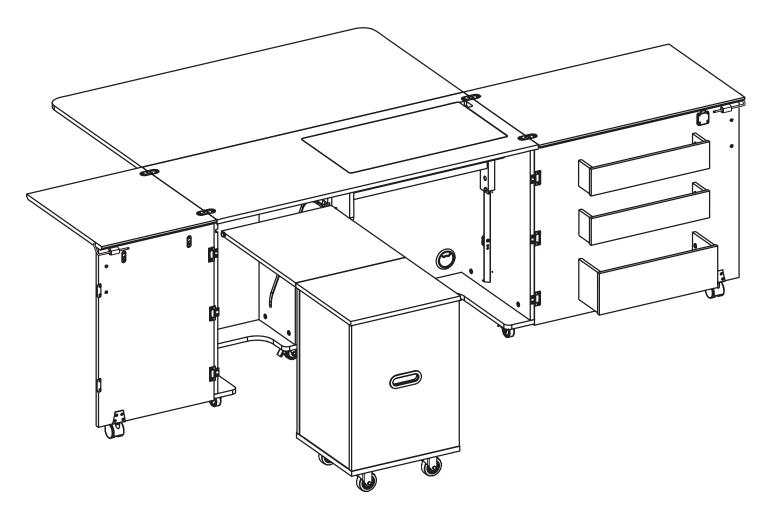
ASSEMBLY INSTRUCTIONS Aussie

ITEM NO.: K8605 Teak - Hydraulic

K8611 Ash White - Hydraulic

K8605EL Teak - Electric

K8611EL Ash White - Electric

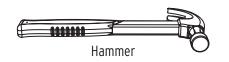


General Assembly Guidelines

1. Read the instructions carefully before beginning the assembly process to ensure proper assembly of this product. Please open and inspect the contents of box(es) to see that all parts and hardware are included.

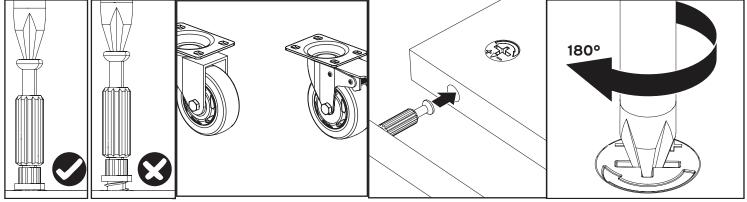
2. Tools Required







3. Understanding How the Cam Fastener Works



Screw cam bolts flush as illustrated.

surface. The arrow direction must be in the direction of the hole.

Press cam into hole until flush with Insert bolt through pre-drilled Turn clockwise to lock cam with bolt. hole in edge of panel.

Tip: place a small bit of WD-40 or similar lubricant into the pre-installed cam bolt holes to help the cam bolts screw in better.



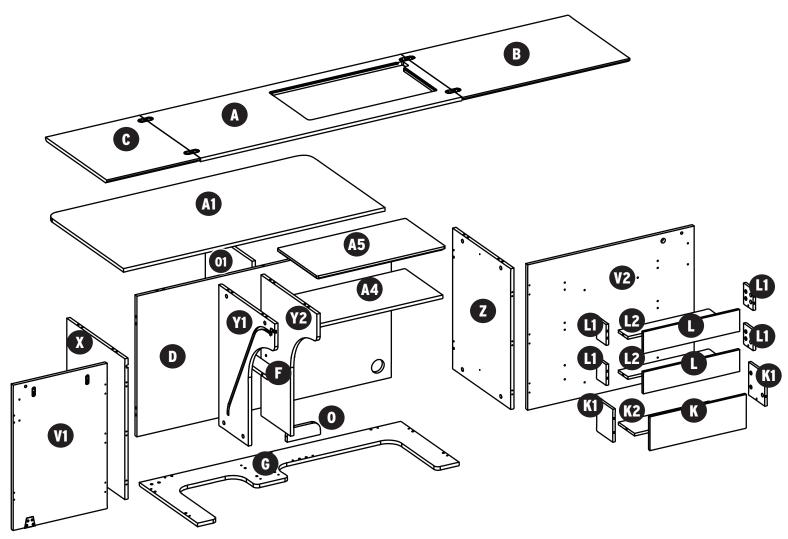
4. Glue provided is to secure wood dowels in place and is optional. If glue is used during assembly, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately. It is not necessary to glue the other end of the dowel when attaching to other parts.

Use and Care Your cabinet normally requires a minimum amount of maintenance; however, the following points are worth noting:

Cleaning - To remove marks and enhance the surface, wipe with a gentle all-purpose cleanser. DO NOT use ammonia-based, harsh chemicals or abrasive cleaning agents. Wipe dry immediately.

Electrical and Hydraulic Lifts - Require annual lubrication with WD-40 or similar lubricant.

Parts List: Panels



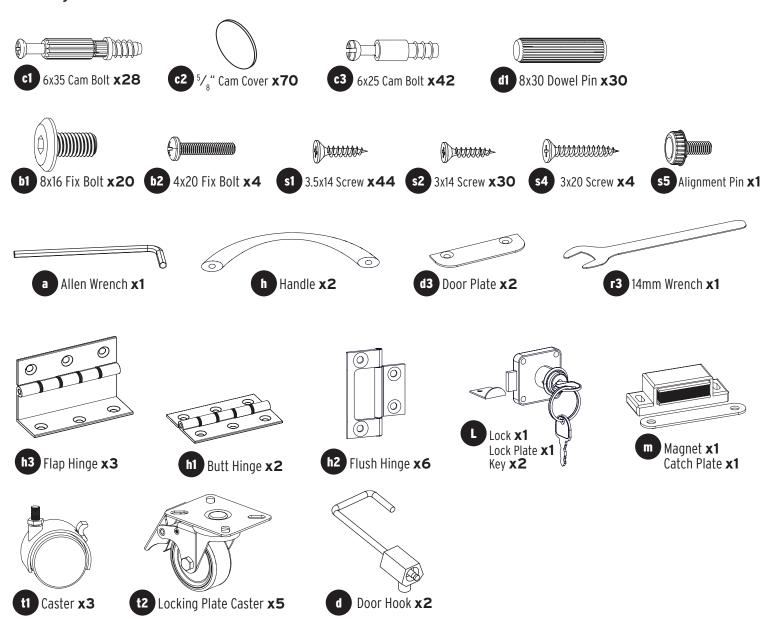
ITEM	DESCRIPTION	QTY	PACK.	ITEM	DESCRIPTION	QTY	PACK.
	Hardware & Caddy Panels*	1	1 of 5	L	Door Bin Front	2	3 of 5
A1	Quilt Extension Panel	1	2 of 5	L1	Door Bin Side	4	3 of 5
D	Back Panel	1	2 of 5	L2	Door Bin Bottom	2	3 of 5
X	Left Side Panel	1	2 of 5	K	Large Bin Front	1	3 of 5
Z	Right Side Panel	1	2 of 5	K 1	Large Bin Side	2	3 of 5
A4	Platform	1	3 of 5	K2	Large Bin Bottom	1	3 of 5
F	Fixed Shelf	1	3 of 5	A5	Platform Cover	1	4 of 5
V1	Left Door Panel	1	3 of 5	A	Top Panel	1	4 of 5
V2	Right Door Panel	1	3 of 5	В	Right Leaf	1	4 of 5
Y1	Left Partition Panel	1	3 of 5	C	Left Leaf	1	4 of 5
Y2	Right Partition Panel	1	3 of 5	G	Bottom Panel	1	4 of 5
0	Insert Holder	1	3 of 5		Lift and Rails	1	5 of 5
01	Gate Leg	1	3 of 5				

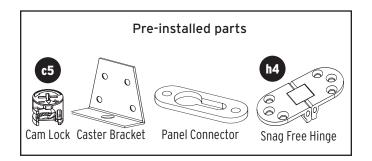
^{*}Instructions for assembling the Caddy begin on Page 23 of this manual.

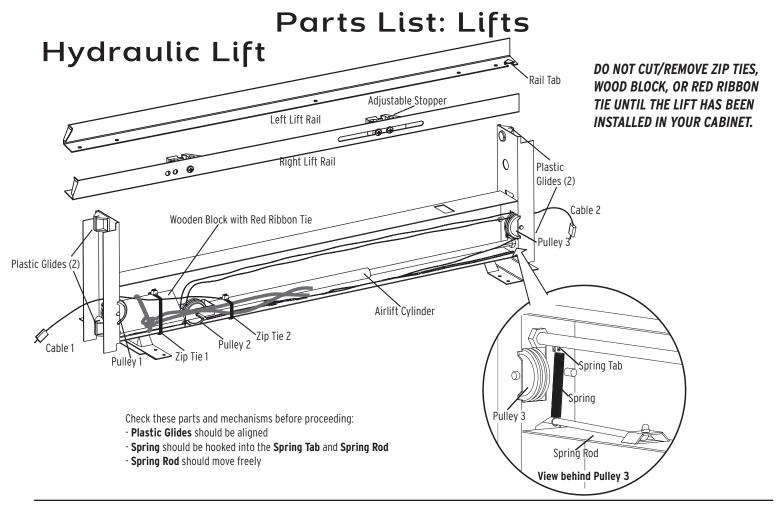
Parts List

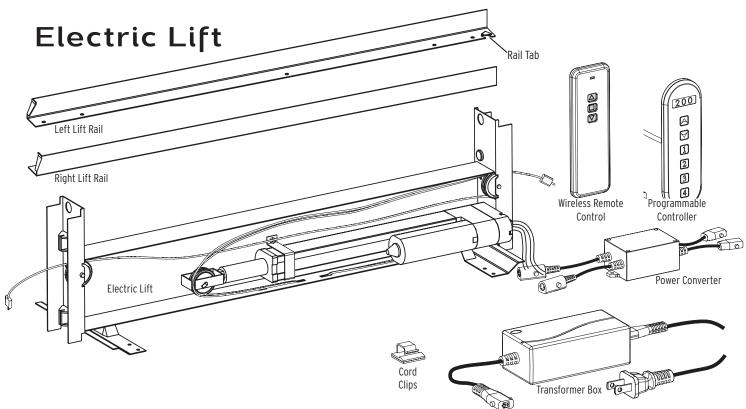
TIP: Keep all the parts in their individually labeled bags. This will make finding parts easier as you assemble your cabinet.

The hardware counts below DO NOT include hardware for the Caddy. If you would like to begin by building the Caddy, please turn to Page 31 of this manual.







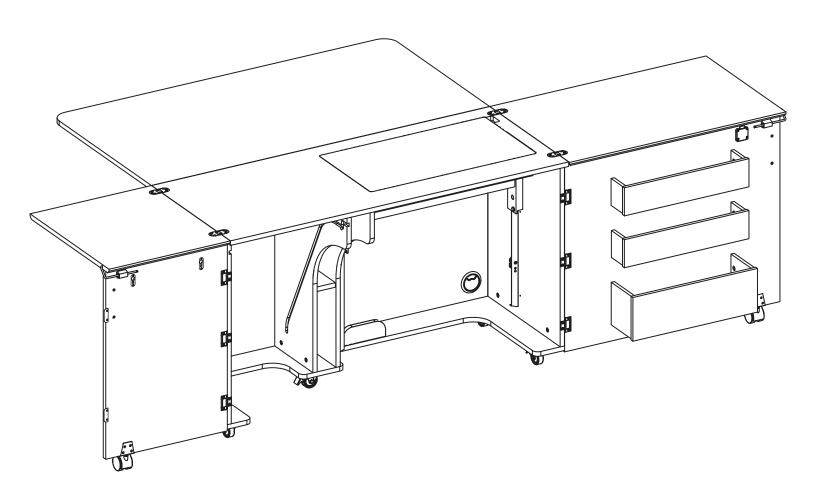


NOTE: Lift, Power Converter, Transformer Box and Programmable Controller arrive fully hooked up. You will need to disconnect all cords in order to install, and then re-engage cord connections once lift installation is complete.

Part 1: Main Cabinet

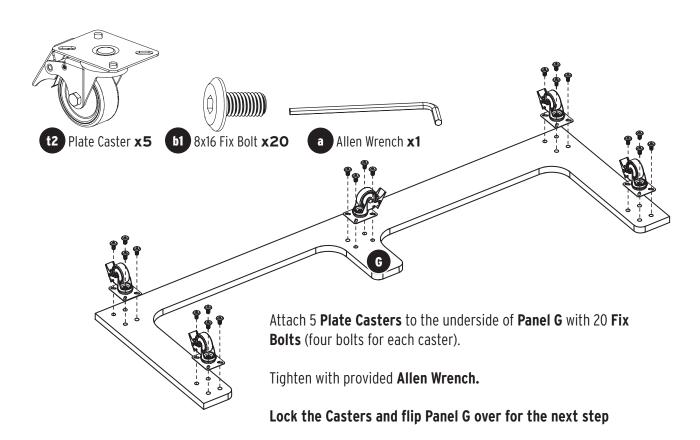
We can't wait to get your brand new Aussie Sewing Cabinet up and running! Please contact our Customer Service Team at 1-800-533-7347, ext. 1 during normal business hours with any assembly related questions.

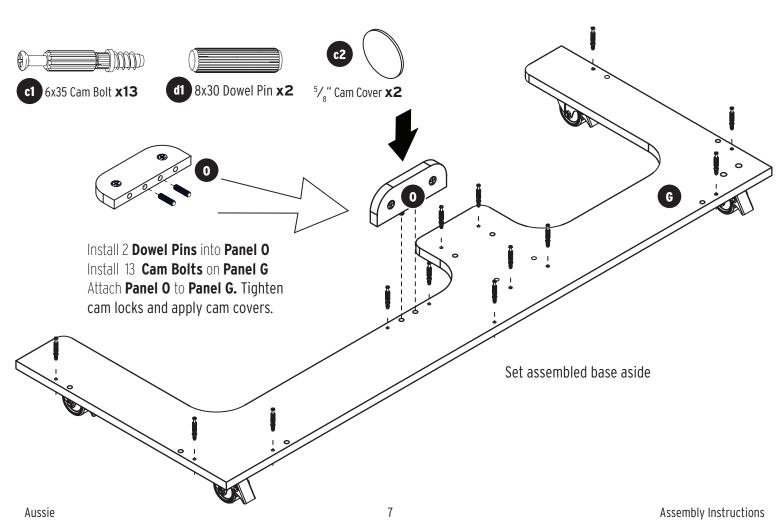
Begin by unpacking Box 1. You will find all of the hardware necessary for this assembly project, along with panels for the construction of the Caddy. Unpack the hardware at this time and set Caddy panels aside. If you prefer to begin by building the Caddy, please turn to Page 31 of this manual.



Refer to the packing chart on Page 3 for panel locations.

Main Cabinet Step 1: Base



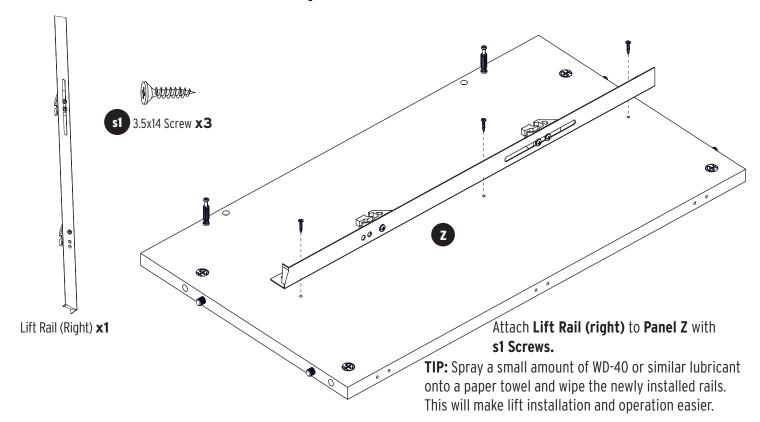


Main Cabinet Step 2: Back and Side Panels **d1** 8x30 Dowel Pin **x8** Insert Dowel Pins into sides of Panel D 8x30 Dowel Pin **x8** 6x35 Cam Bolt **x4** Install 2 Cam Bolts in Panel X Install 2 Cam Bolts in Panel Z

Insert 4 Dowel Pins in Panel Z

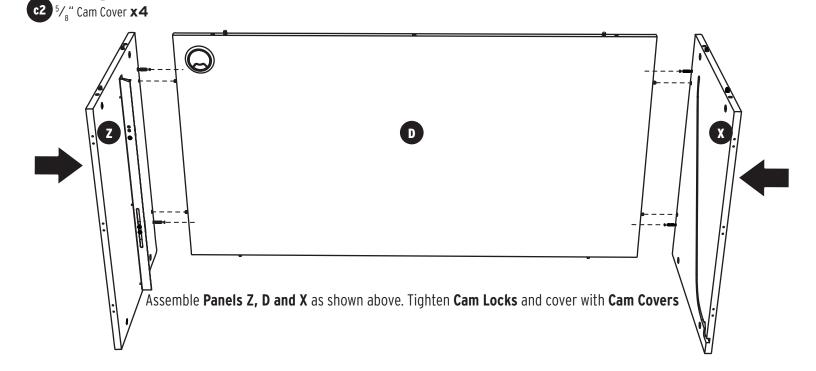
Insert 4 Dowel Pins in Panel X

Main Cabinet Step 2: Back and Side Panels



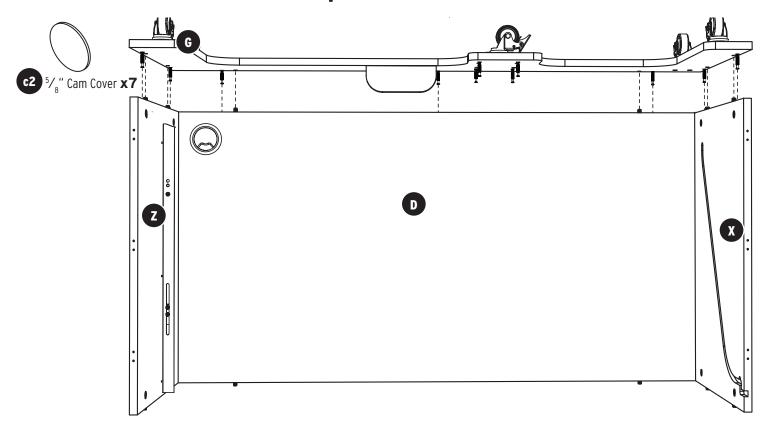
NOTE: The illustration below shows upside down assembly of **Panels D, X and Z.**Assembling these panels upside down will make attaching **Panel G** easier.

Note that **Panel D** must have **Cam Locks** facing the back/outside of the cabinet.

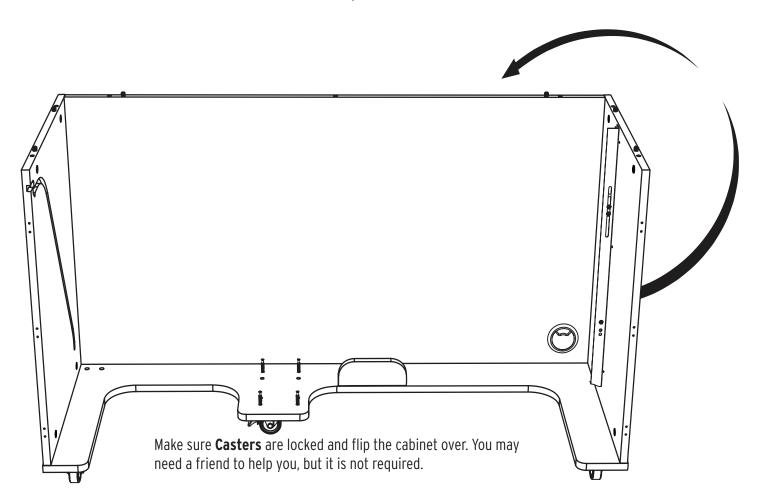


NOTE: Rails depicted in Parts drawings are Hydraulic Lift Rails. Electric Lift Rails install in the same way. Be sure to position the Rail Tab at the TOP of the panel.

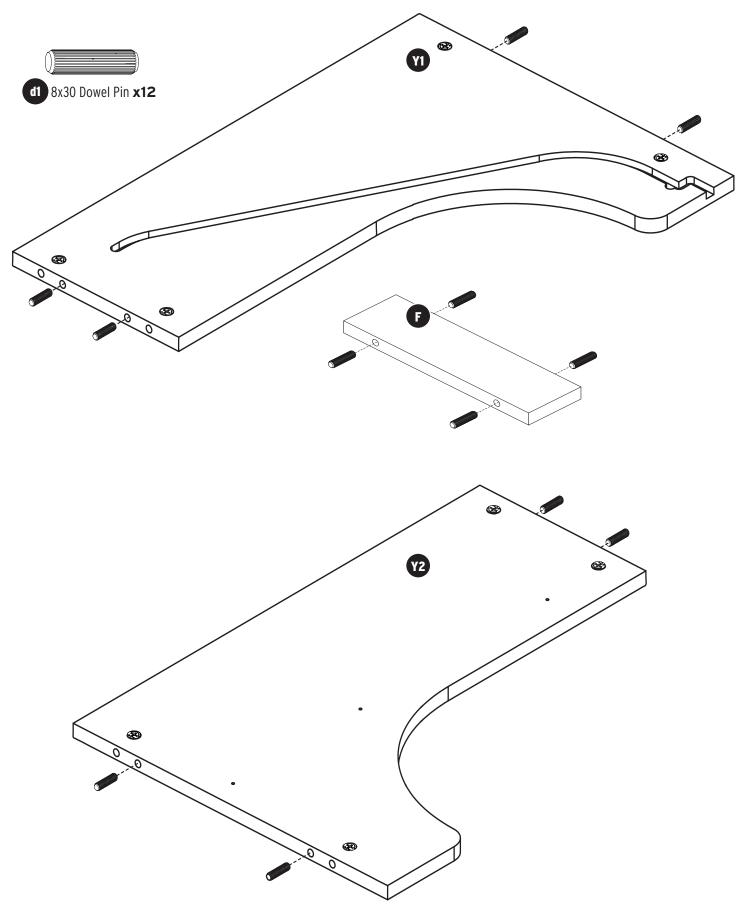
Main Cabinet Step 2: Back and Side Panels



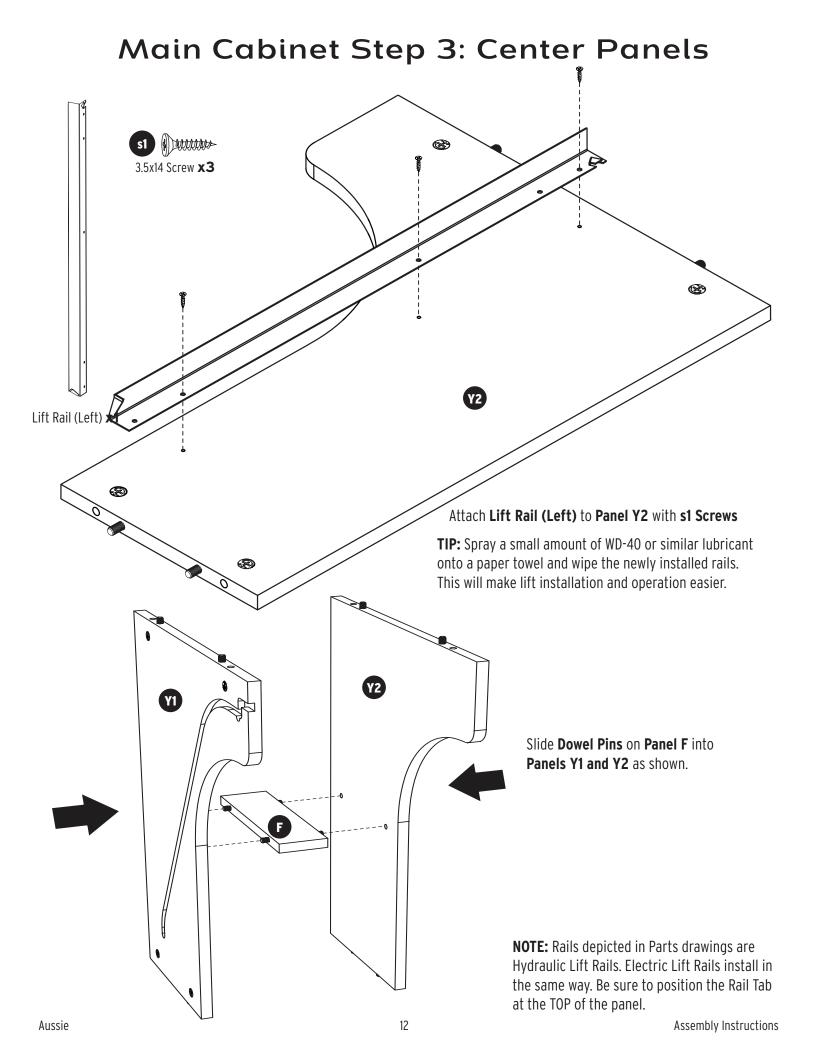
Attach Panel G as shown. Tighten Cam Locks and cover with Cam Covers.



Main Cabinet Step 3: Center Panels

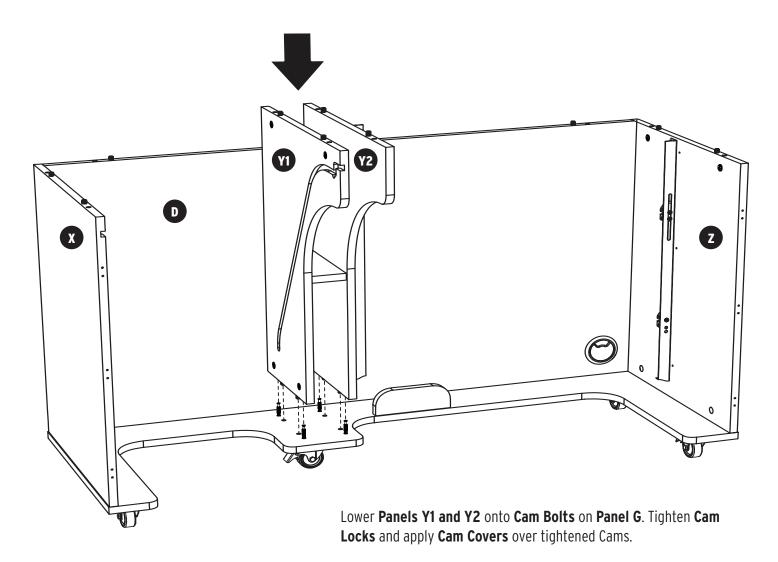


Insert Dowel Pins into the edges of Panels Y1, Y2 and F



Main Cabinet Step 3: Center Panels





Main Cabinet Part 4: Lift Installation

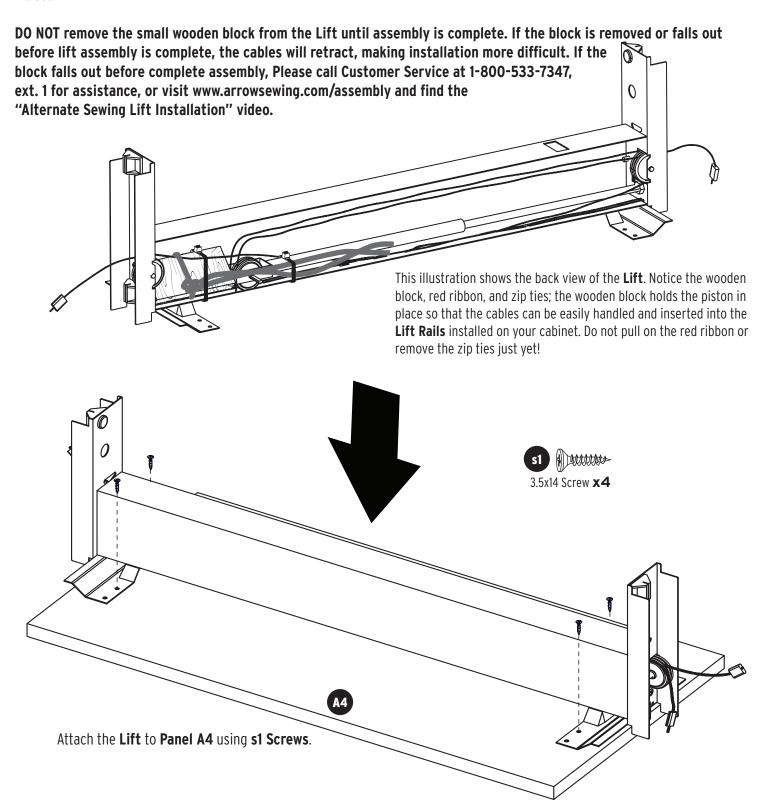
Hydraulic Lift Installation: Page 15

Electric Lift Installation: Page 17

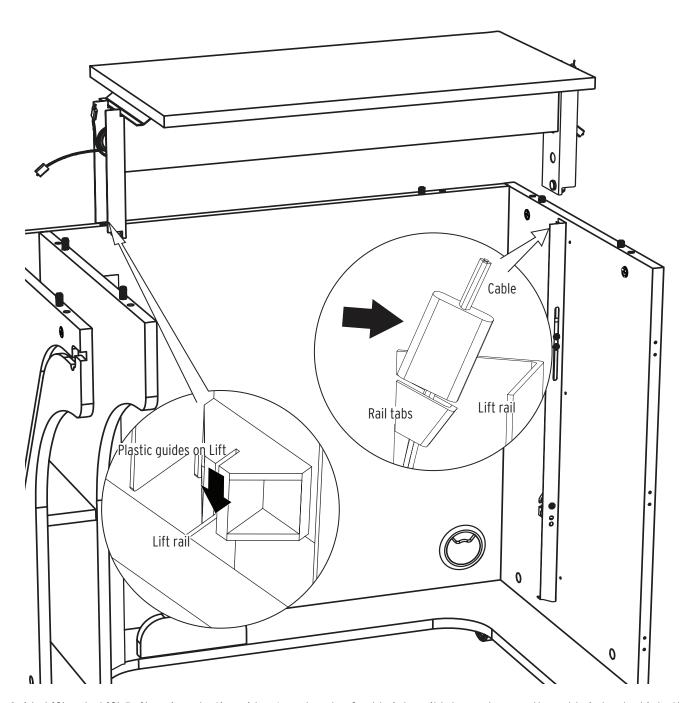
Main Cabinet Step 4a: Hydraulic Lift Installation

HYDRAULIC LIFT INSTALLATION WARNING:

For video instructions, please visit www.arrowsewing.com/assembly and find the "How to Install Your Hydraulic Lift" video.



Main Cabinet Step 4a: Hydraulic Lift Panel

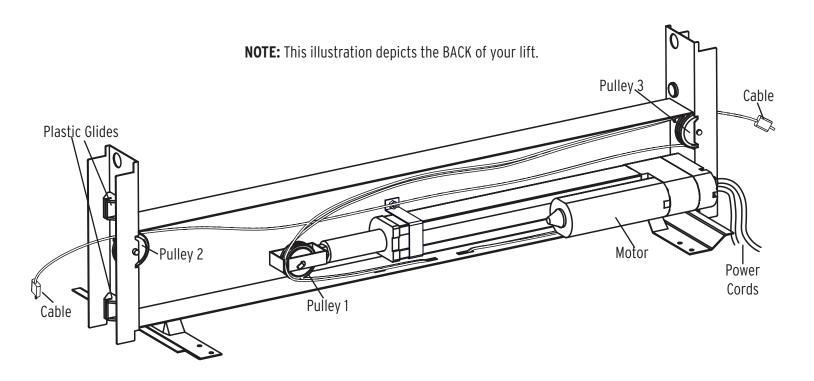


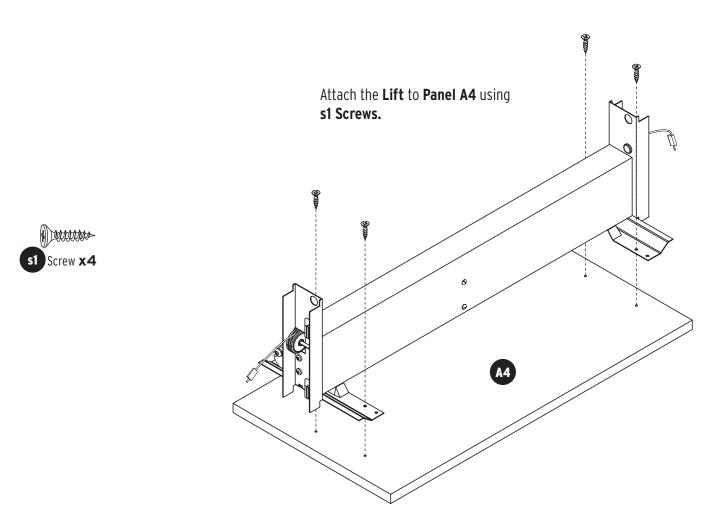
Guide **Lift** onto **Lift Rails** using plastic guides. Insert ends of cable into rail tabs; make sure the cable is hooked into the rail tabs on both sides.

Cut the zip tie on the wooden block, but DO NOT remove the block yet.

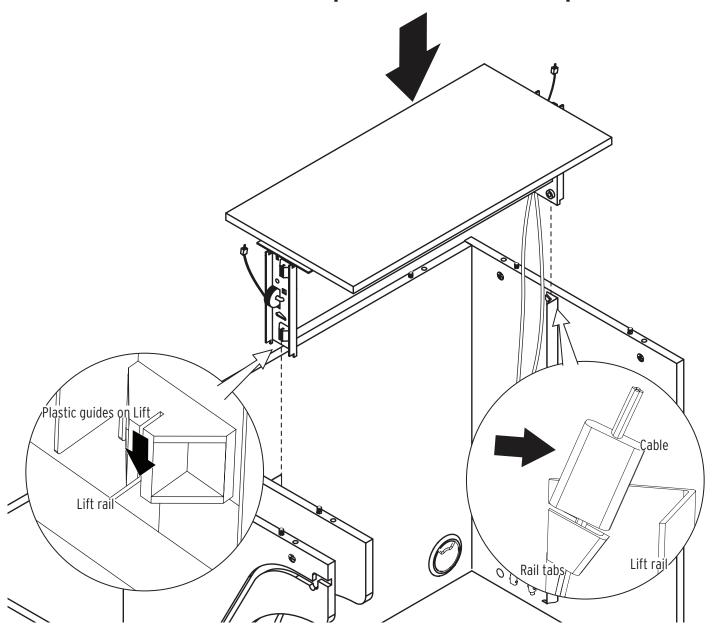
Push the **Lift** down to first lock position (listen for the CLICK!) and remove the wooden block. **DO NOT ADJUST LIFT POSITION until the top is installed**, or you risk the Lift coming out and cables becoming disengaged.

Main Cabinet Step 4b: Electric Lift Panel





Main Cabinet Step 4b: Electric Lift Panel



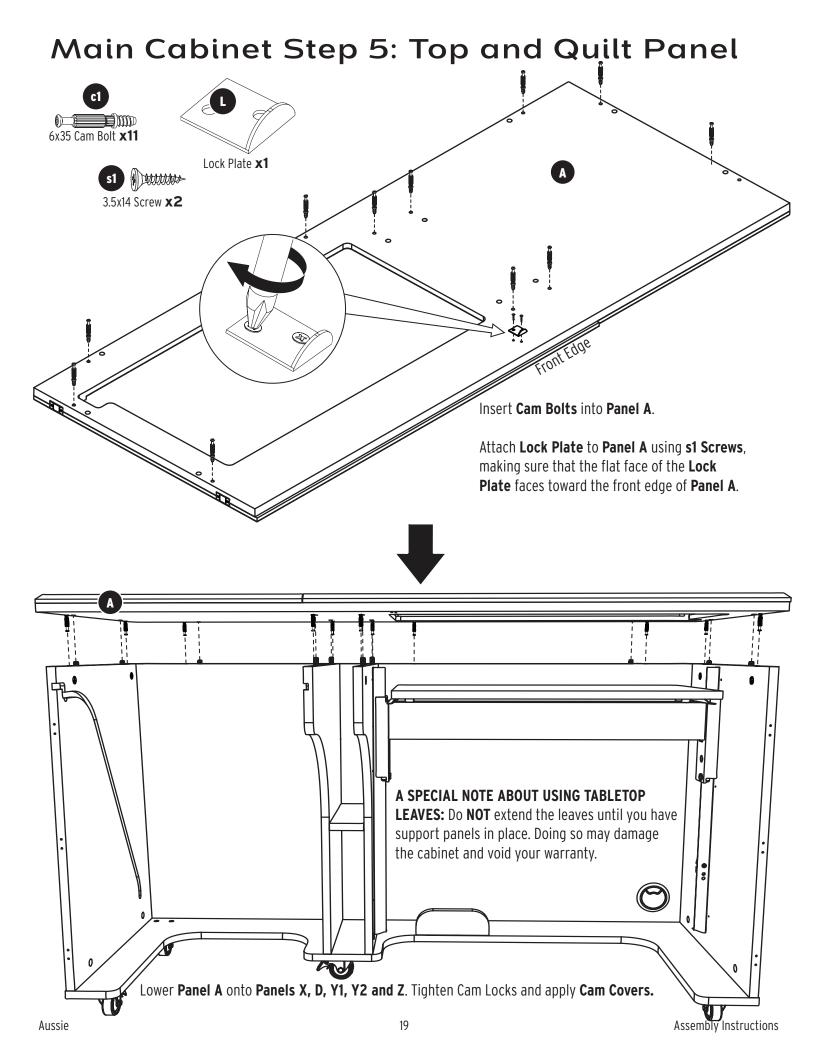
Pull the Cable as far out as it will go.

Guide **Lift** onto **Lift Rails** using plastic guides. Insert ends of cable into rail tabs; make sure the cable is hooked into the rail tabs on both sides.

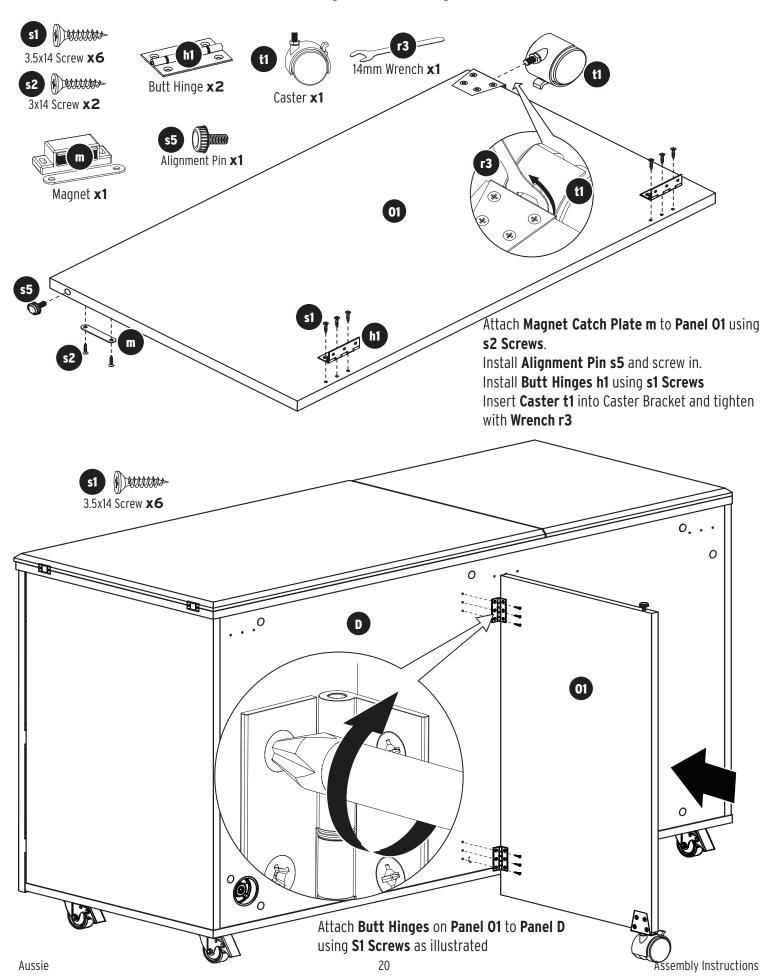
Do you have questions? Email us anytime at cs@arrowsewing.com or give Arrow Sewing Customer Service a call for assistance at 1-800-533-7347, ext. 1 during normal business hours.

Turn to Page 19 to continue cabinet assembly.

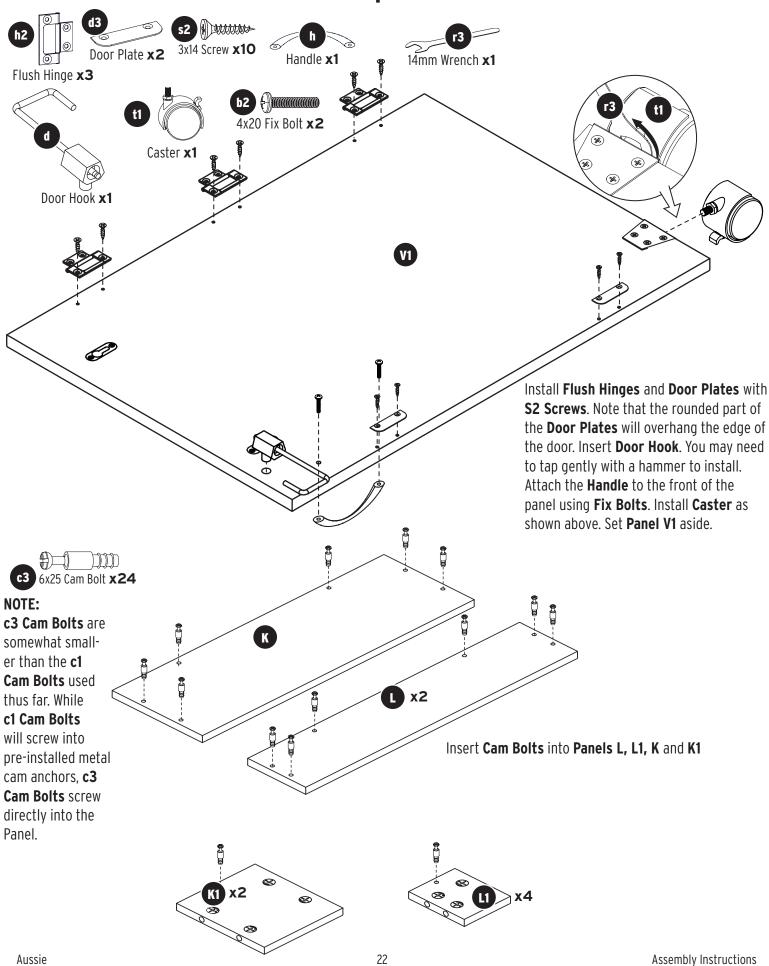
Instructions for Electric Lift cord management and operation begin on Page 27.

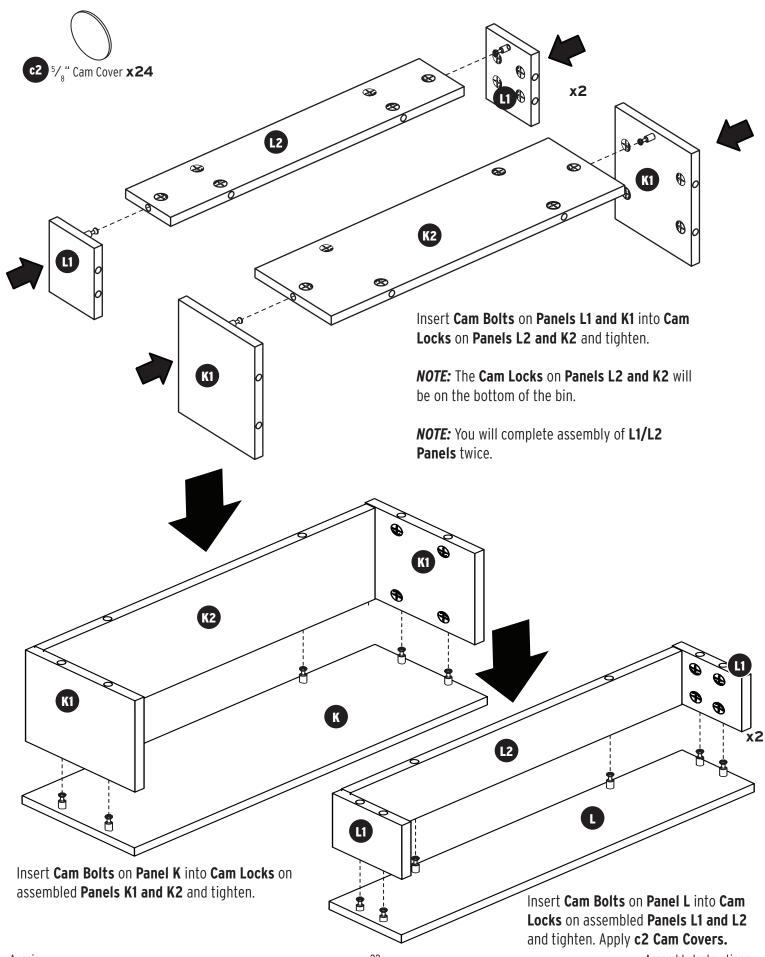


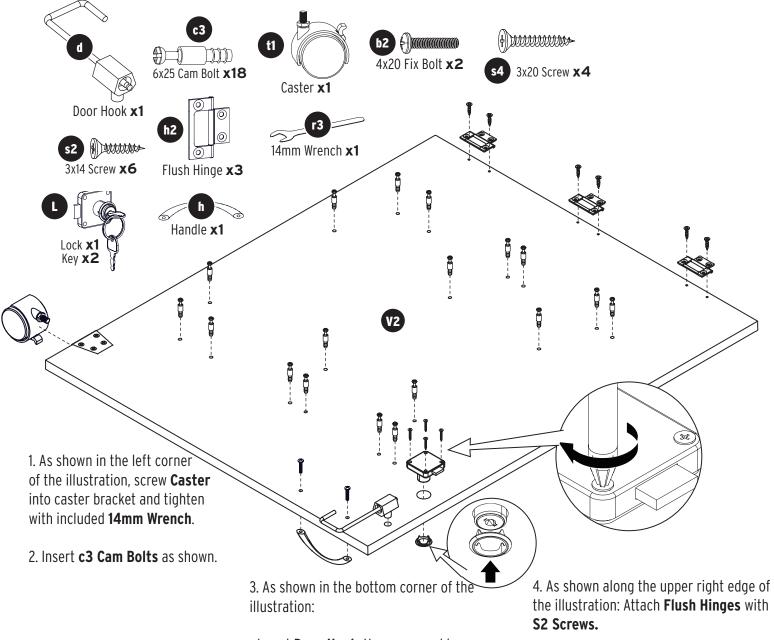
Main Cabinet Step 5: Top and Quilt Panel



Main Cabinet Step 5: Top and Quilt Panel Magnet **x1** Flap Hinge x3 sl Augus 3.5x14 Screw **x11** Attach Magnet and Flap Hinges to Panel A1 with S1 Screws as shown. 3.5x14 Screw **x9** Balance Panel A1 on the gateleg, Panel 01. Using S1 Screws, attach Flap Hinges to Panel D from underneath as shown.

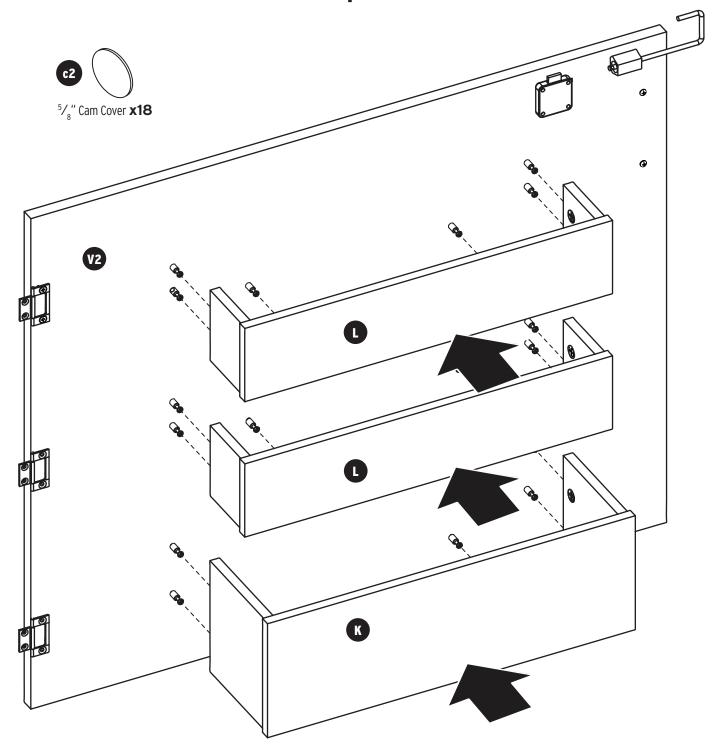






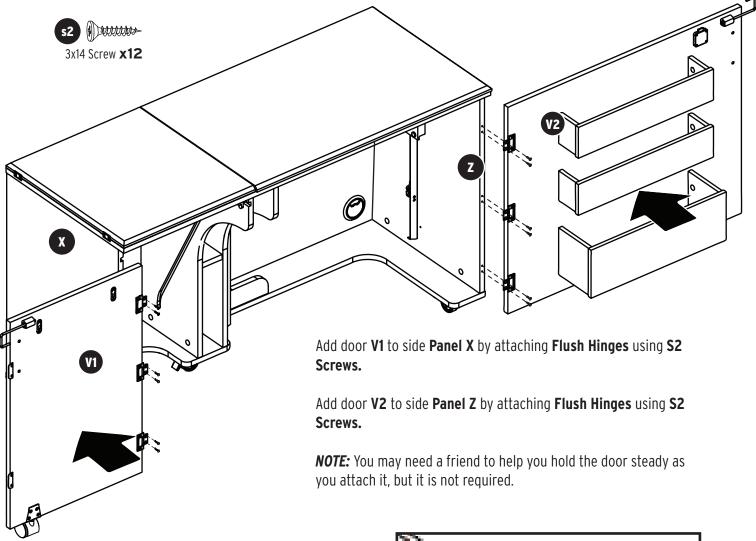
- Insert **Door Hook**. You may need to tap gently with a hammer to install.
- Attach **Handle** to outside of **Panel V2** and secure with **Fix Bolts**.
- Attach **Lock** with **S4 Screws** Add trim ring to lock on the outside of **Panel V2**. You will need to press firmly to attach the trim ring to the outside of the lock.

Aussie 24 Assembly Instructions

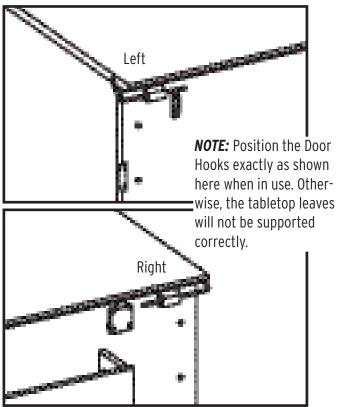


Insert Cam Bolts on Panel V2 into Cams on assembled Bins. Tighten and cover with Cam Covers.

TIP: Start with the top bin and work your way down. This will make it easier to reach the **Cam Locks** on the bottoms of the bins.







Main Cabinet Step 7: Electric Lift Cord Management

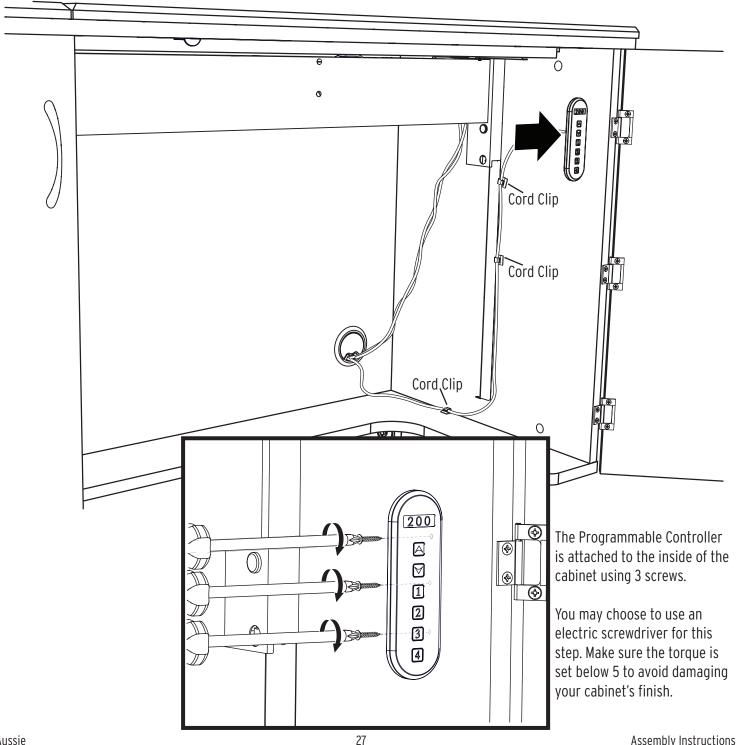
To control the cords coming from your electric lift, twist them together and feed them through the cord port in your cabinet's lower right back corner. DO NOT USE Cord Clips on the cords coming from the Electric Lift.

Attach the Programmable Controller with the screws provided. Scan this QR code for a printable template:

OPTIONAL: You may use Cord Clips on the wire coming from the Programmable Controller, as shown below.



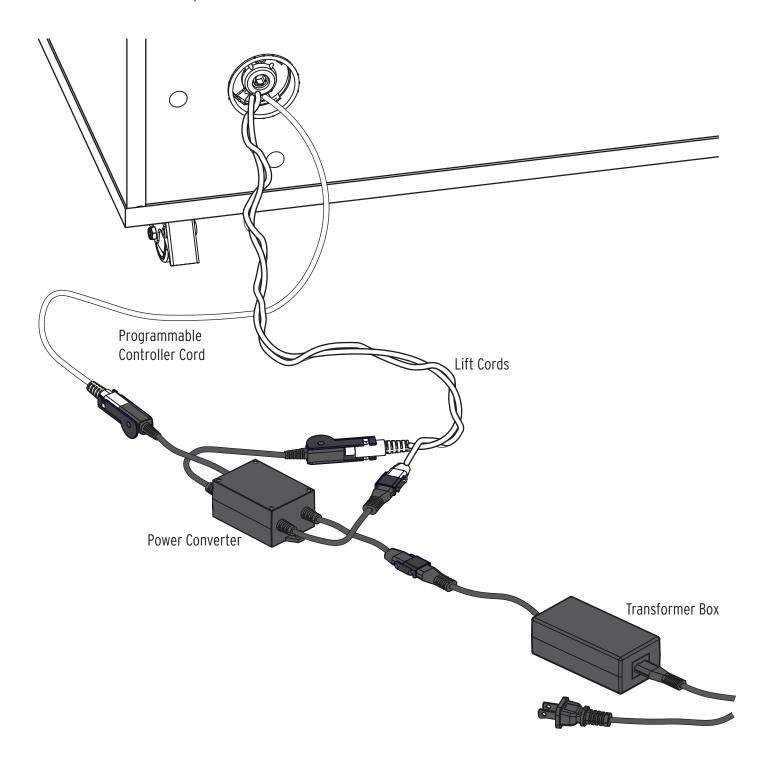
NOTE: When securing cords with Cord Clips, be careful to keep cords from crossing over the lift rails.



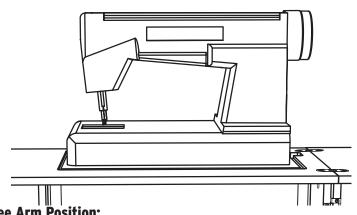
Main Cabinet Step 7: Electric Lift Cord Management

Carefully feed the twisted cords from the Electric Lift and the Programmable Controller through the Cord Port and plug them in to the Power Converter.

NOTE: Each cord and cord receptacle has a different pin pattern, making it easy to match the cords to the Power Converter.

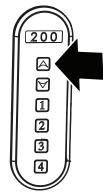


Main Cabinet Step 8: Electric Lift Programming and Use

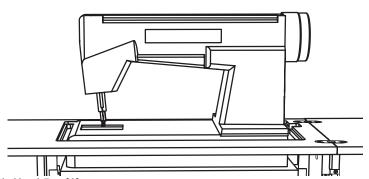


Free Arm Position:

Also known as "tabletop sewing," this is the favored sewing position to use for hems, cuffs, and other small, curved pieces.

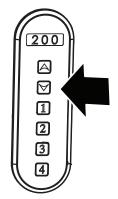


Press and hold the UP button on your controller to position your lift platform in the uppermost position. Press and hold the preset position of your choice for 5 seconds. Free Arm Position is now pre-set.

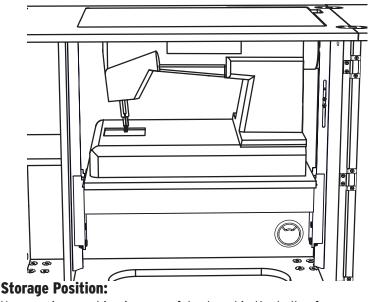


Flatbed Position:

Flatbed Position is perfect for sewing larger, heavier projects and is the most comfortable way to sew. Add a custom acrylic insert for a custom fit to your specific machine and cabinet to experience a truly ergonomic sewing session.



Press and hold the DOWN button on your controller until the throat plate on your machine is level with the tabletop. Press and hold the preset position of your choice for 5 seconds. Flat Bed Position is now pre-set.



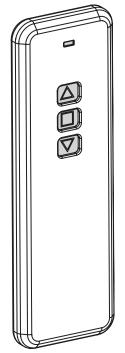
Your sewing machine is now safely stored in the belly of your sewing cabinet! If your cabinet includes a sewing well cover, you may place that over your sewing well and use your cabinet as a desk.



Press and hold the DOWN button on your controller until the platform is completely lowered. Press and hold the preset position of your choice for 5 seconds. Storage Position is now pre-set.

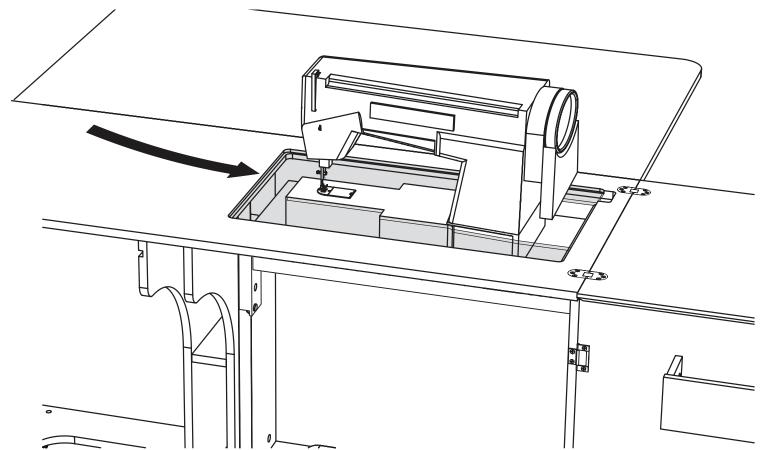
NOTE: Use your preset functions your own way! You can set Flatbed Position for multiple machines or preset positions for Storage or Free Arm positions. The choice is yours!

Main Cabinet Step 8: Electric Lift Programming and Use



Use your Remote Control to move your machine up and down from across the room! Press the UP or DOWN button to move the lift, and the center STOP button to stop.

Using the control pad or the remote control, move the lift back into the flatbed position. Check to make sure that your machine is now sitting at the right height for comfortable, ergonomic flatbed sewing and adjust as necessary.



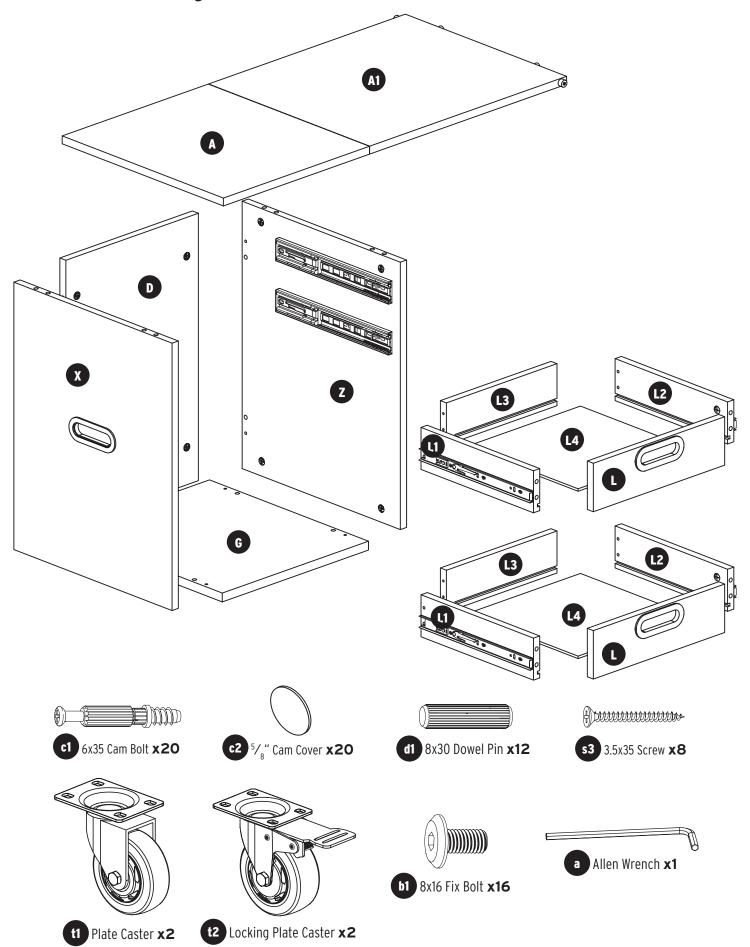
Place your Custom Acrylic Insert in the sewing well, fitting it around your machine. You now have a perfectly comfortable flat bed sewing cabinet! Say goodbye to hunched shoulders, tired wrists, and an aching back and hello to HAPPY SEWING!

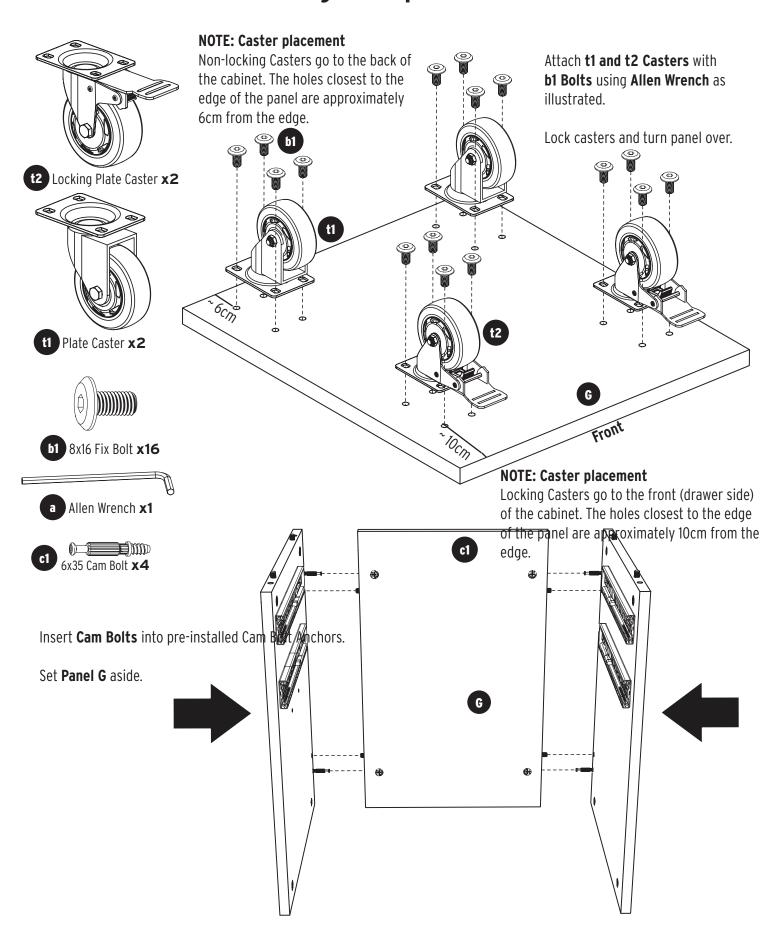
To place an order for your own Custom Acrylic Insert, visit us online at ArrowSewing.com, or contact Arrow Sewing Customer Service at 1-800-533-7347 ext 1 during normal business hours.

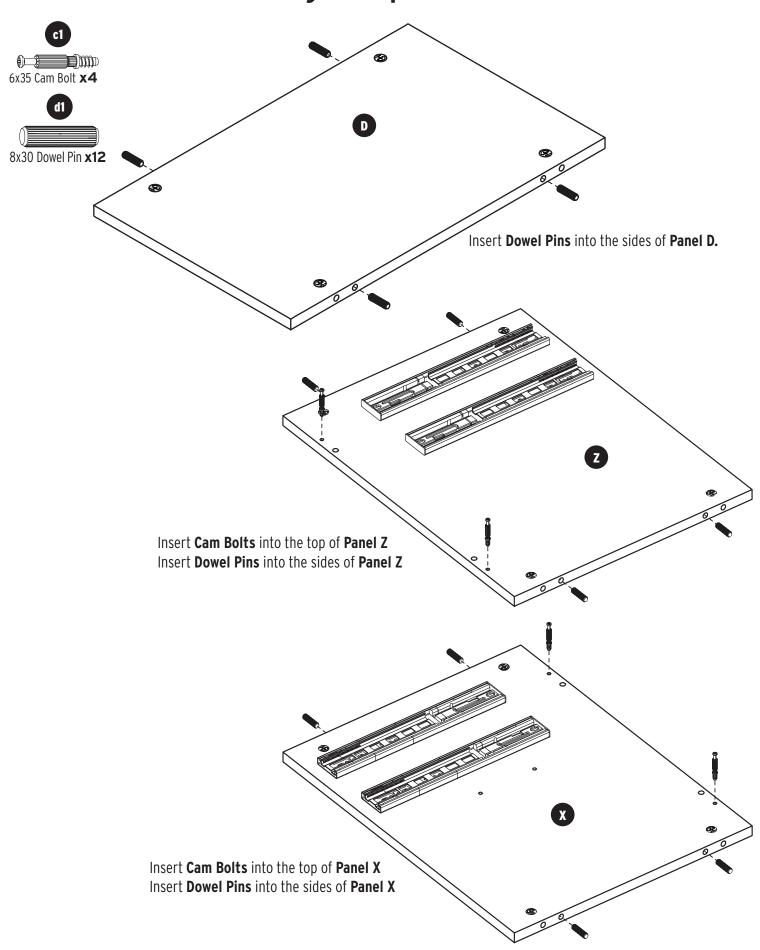
Part 2: Caddy



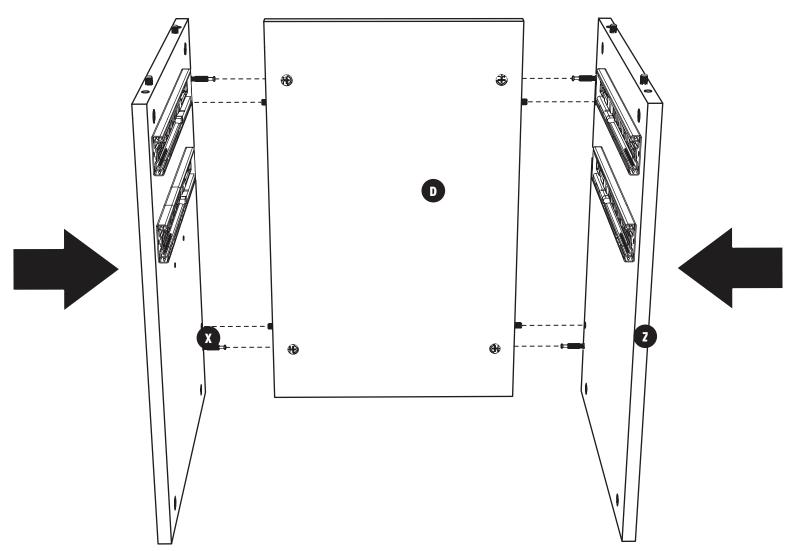
Caddy Panel and Hardware List



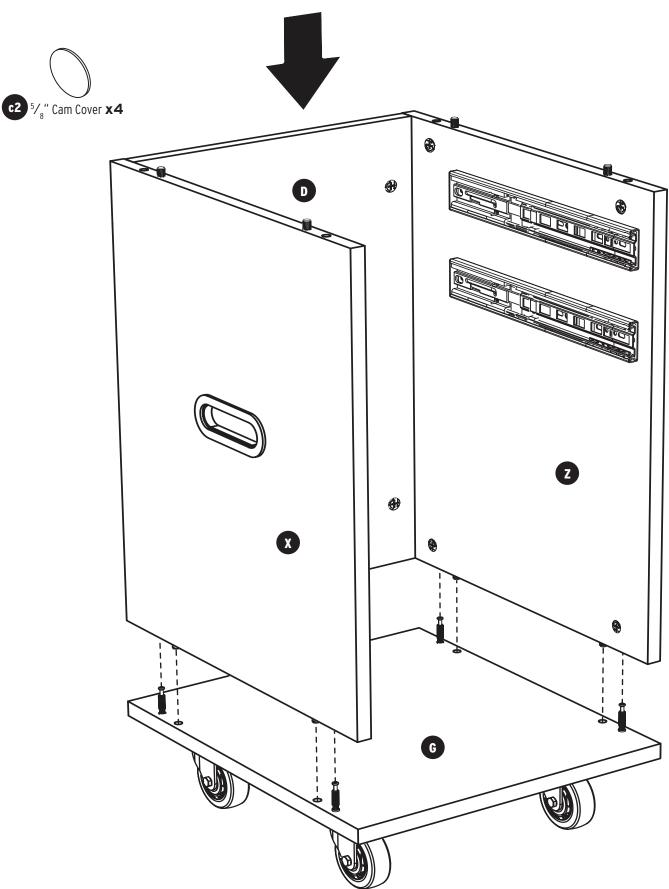






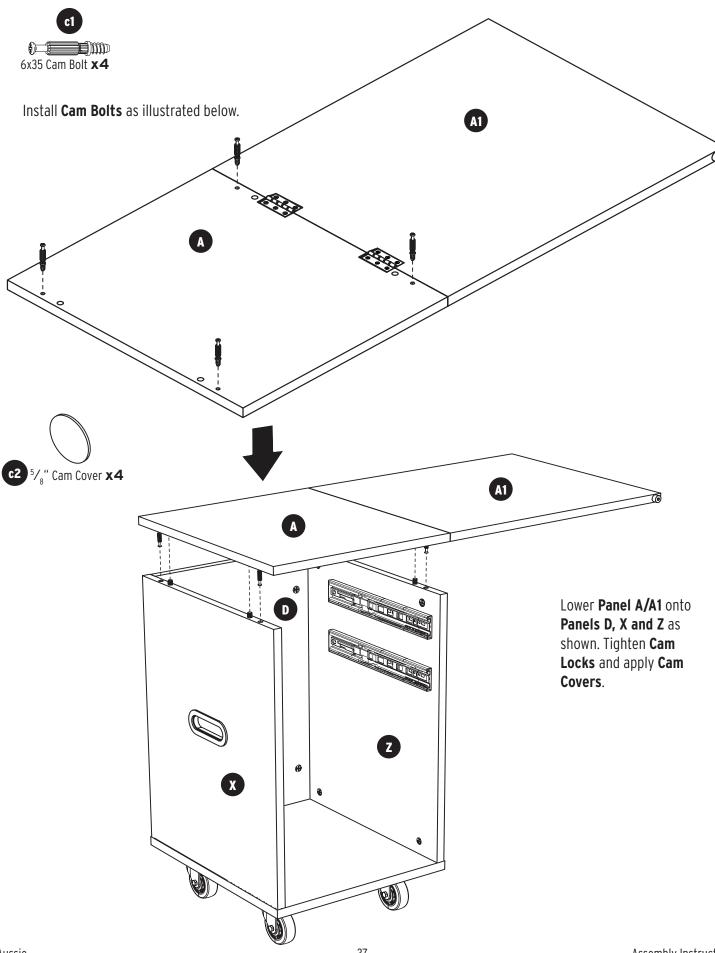


Insert Cam Bolts on Panels X and Z into Panel D. Tighten Cam Locks and cover with Cam Covers

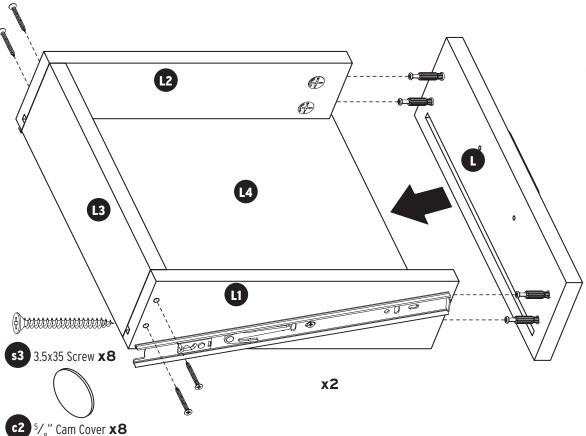


Attach **Panel G** as shown, making sure that the arrow on **Panel G** faces the back of the caddy. Tighten **Cam Locks** and cover with **Cam Covers.**

Caddy Step 2: Top



Caddy Step 3: Drawers



Remove the screws on both ends of side drawer rails on **Panels L1 and L2** to access pilot holes for drawer back.

Connect drawer panels L1, L2 and L3 with s3 screws.

Slide bottom **Panel L4** into grooves on **L, L1, L2** as illustrated.

Panel L into drawer side Panels L1 and L2; tighten cam locks and cover with Cam Covers.

Reattach drawer rails by reinstalling their screws.

Fully extend the cabinet drawer rails, align drawer rails, and slide drawers into caddy.

TIP: Gently open and close the drawers a few times to engage the Soft Close mechanism.

WARNING: CADDY IS PRONE TO TIPPING WHEN NOT ATTACHED TO THE MAIN CABINET. Always have your Caddy anchored to your cabinet to prevent tipping.



Caddy Positioning

Your caddy can be positioned in either of the configurations shown below. Be sure to always have the caddy attached to the cabinet to prevent tipping. Position 1: Nestle the caddy into the main cabinet with rollers in grooves Position 2: Anchor the Caddy to the left Main Cabinet door using pre-installed Panel Connectors Congratulations! A better sewing experience awaits!

LIMITED LIFETIME WARRANTY

Kangaroo™ Sewing Furniture Limited Lifetime Warranty

WHAT THIS WARRANTY COVERS: Arrow Companies, LLC "Arrow" provides a Limited Lifetime Warranty "Warranty" to the original purchaser of this product against defects in materials or workmanship of furniture components. As used in this Warranty, "defect" means imperfections in components which substantially impair the utility of the product. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state. Electrical and mechanical components of furniture are warrantied for 5 years.

HOW TO GET SERVICE: Simply contact Arrow at 1-800-533-7347 or CS@ArrowSewing.com. When you request Warranty service, you must also present proof of purchase documentation, which includes the date of purchase (detailed receipt), and photos of the product. Arrow will replace any defective part (at its sole option), excluding labor. Replacement parts will be warranted for only the remaining period of the original Warranty.

Replacement parts will be shipped freight prepaid on any initial Warranty claim during first year of Warranty only. Warranty applies only to defects confirmed by Arrow and will be replaced or repaired at Arrow's option. In the event parts are no longer available for a Warranty claim, customer may receive a brand new cabinet at a price equal to 60% off the MSRP of a current comparable model.

WHAT'S NOT COVERED: There is no Warranty coverage for defects or conditions that result from the following: Failure to follow product assembly instructions, information or warnings; misuse or abuse; intentional damage; fire, flood, alteration or modification of the product; use of the product in a manner inconsistent with its intended use; any condition resulting from incorrect or inadequate maintenance, cleaning, care or neglect; cuts or scratches; caster damage as a result of moving furniture fully loaded or with locked casters; damage resulting from electrical surge or lightning; or use in commecial or education environments. Arrow Sewing Furniture is designed for residential use only.

ARROW SHALL HAVE NO LIABILITY for ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND and all such damages are EXCLUDED FROM THIS Warranty, such as loss of use, disassembly, transportation, labor, or damage to property on or near the product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. The Warranty cannot be transferred to subsequent owners or users of the product, and it shall be immediately void in the event the product is resold, transferred, leased or rented to any third party or person other than the original purchaser.

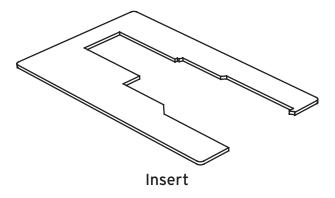
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REGISTER YOUR PRODUCT: Original purchaser should register the purchase online at www.ArrowSewing.com/Warranty.

Accessories to Complete Your Sewing Studio

Custom Insert

Enhance your sewing experience with a custom acrylic sewing insert! Custom acrylic sewing inserts are designed to fill the gap between your sewing machine and sewing cabinet's lift opening to create a flush, ergonomic surface for flat bed sewing. To ensure a perfect fit, custom acrylic sewing inserts are built specifically for your sewing machine and sewing cabinet combination. Say hello to happy wrists, straighter stitches, and an elevated sewing experience!



Arrow Sewing Chairs

Arrow's #1 Rated Height Adjustable Sewing Chair is a must have accessory for your dream sewing room! Cute, comfortable and convenient - our lovable sewing chairs feature vibrant sewing themed patterns, 360 swivel access and lumbar support for long hours at your workstation. Don't look now, but under every seat cushion is a hidden storage compartment to store your notions and patterns! Available in 10 colors to perfectly match your sewing sanctuary!



Height Adjustable Sewing Chair

P.O. Box 410 Elkhorn, WI 53121 1-800-533-7347 Ext. 1 CS@ArrowSewing.com www.ArrowSewing.com