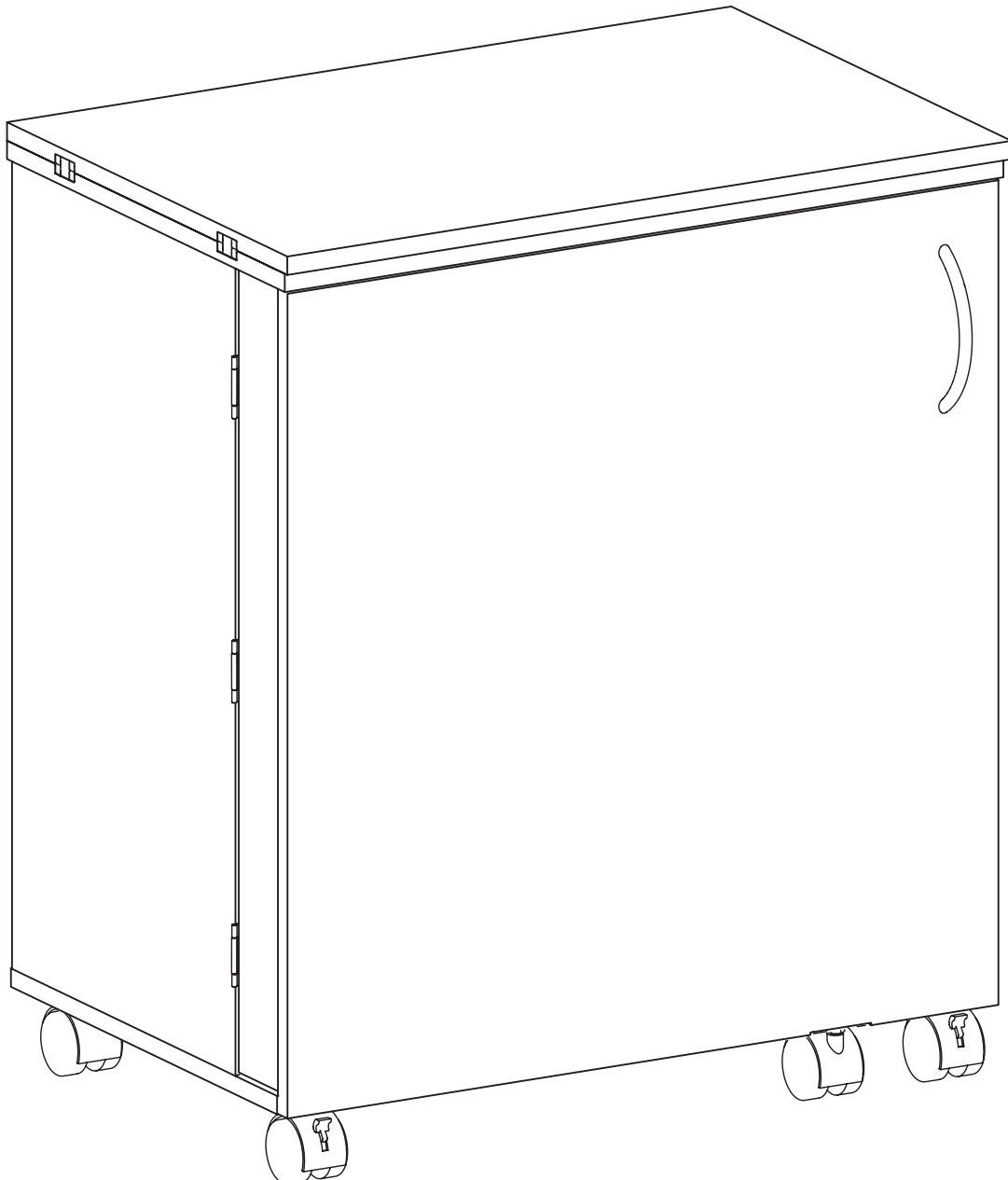


ASSEMBLY INSTRUCTIONS

Judy

ITEM NO.: 101 White
105 Teak



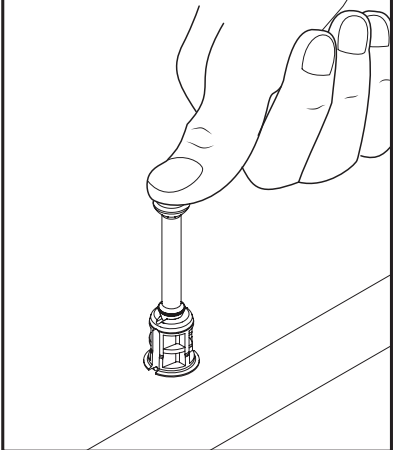
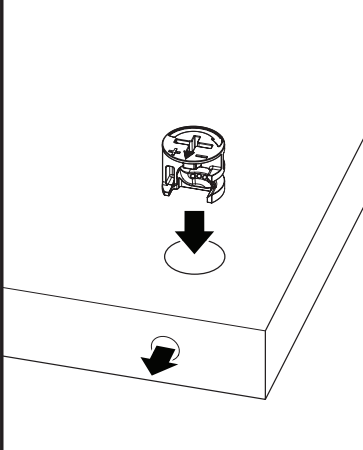
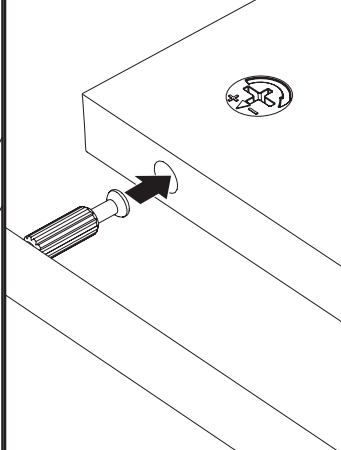
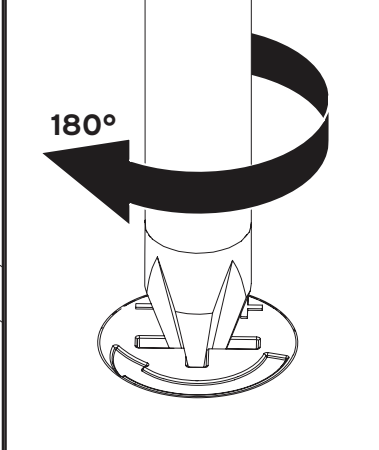
General Assembly Guidelines

1. Read the instructions carefully before beginning the assembly process to ensure proper assembly of this product. Please open and inspect the contents of box(es) to see that all parts and hardware are included.

2. Tools Required



3. Understanding How the Cam Fastener Works

			
Push cam bolts flush into the board.	Push cam locks flush into the board with the open side facing the hole in the edge of the board.	Insert bolt through pre-drilled hole in edge of panel.	Turn clockwise to lock cam with bolt.

Use and Care Your cabinet normally requires a minimum amount of maintenance; however, the following points are worth noting:

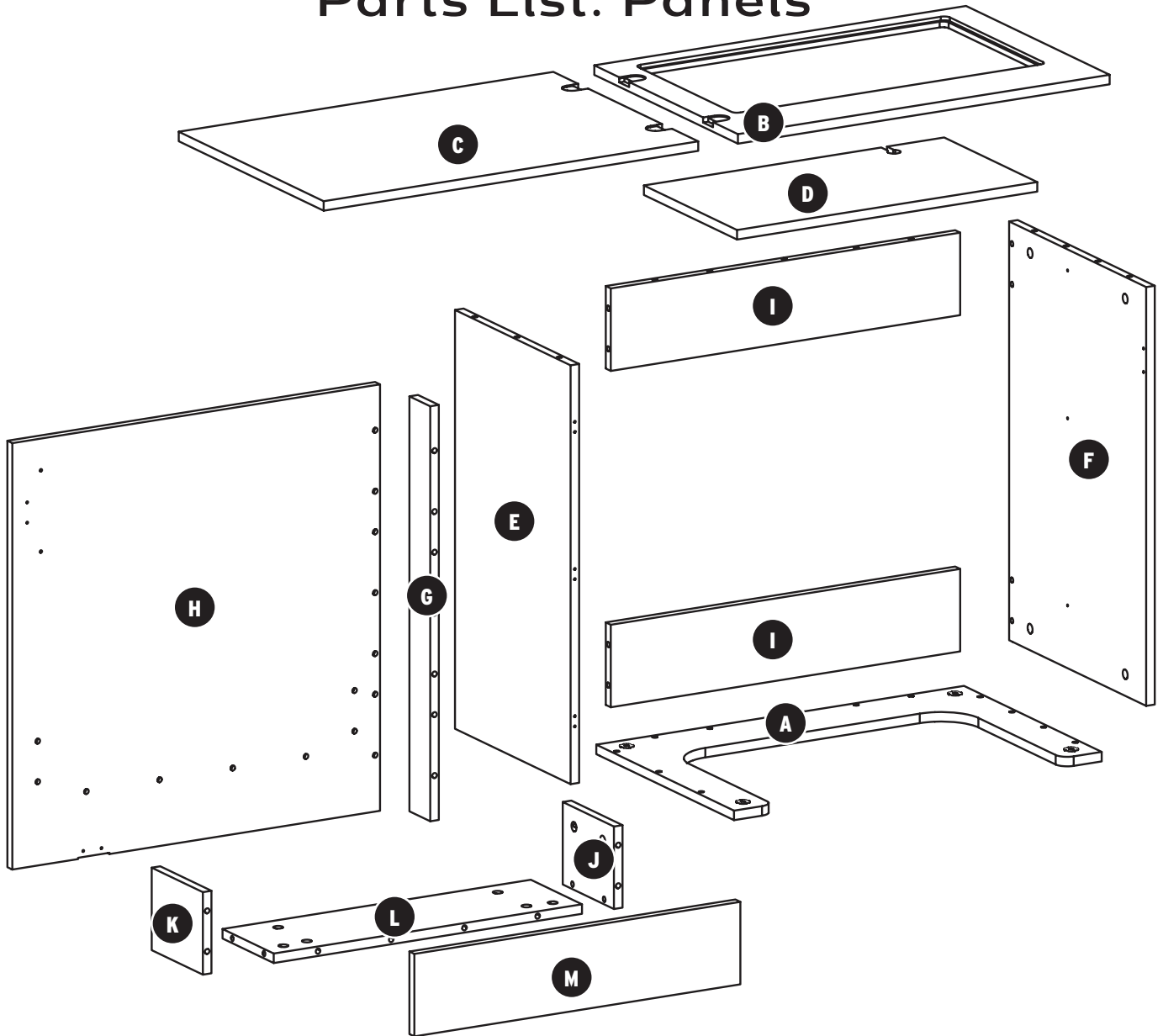
Cleaning - To remove marks and enhance the surface, wipe with a gentle all-purpose cleanser. DO NOT use ammonia-based, harsh chemicals or abrasive cleaning agents. Wipe dry immediately.

Electrical and Hydraulic Lifts - Require annual lubrication with WD-40 or similar lubricant.

Help is available! - Find helpful assembly and maintenance videos at www.arrowsewing.com/assembly.

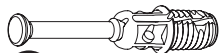
Customer Service is standing by - For assistance, please contact our Customer Service department at cs@arrowsewing.com or at 1-800-533-7347, ext. 1.

Parts List: Panels



ITEM	DESCRIPTION	QTY.	PACK.
	Lift and Hardware	1	2 of 2
H	Door Panel	1	1 of 2
E	Left Side Panel	1	1 of 2
G	Door Hinge Panel	1	1 of 2
F	Right Side Panel	1	1 of 2
I	Back Panel	2	1 of 2
M	Door Bin Front Panel	1	1 of 2
J	Door Bin Right Side Panel	1	1 of 2
K	Door Bin Left Side Panel	1	1 of 2
L	Door Bin Bottom Panel	1	1 of 2
D	Sewing Lift Panel	1	1 of 2
C	Leaf Panel	1	1 of 2
B	Top Panel	1	1 of 2
A	Bottom Panel	1	1 of 2

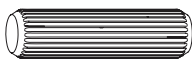
Parts List: Hardware



rc1 Cam Bolt **x31**



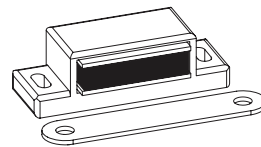
rc3 Cam Lock **x31**



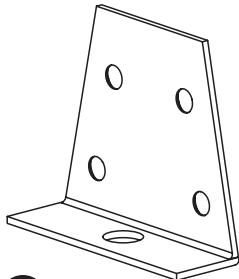
rd1 8x30 Dowel Pin **x28**



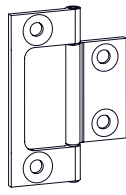
rc2 Cam Cover **x31**



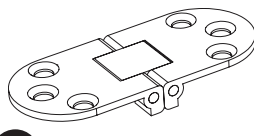
rm Magnet and Catch Plate Set **x1**



rt8 Caster Bracket **x1**



rh2 Flush Hinge **x3**



rh3 Snag-Free Hinge **x2**



rs1 6 x 9/16" Flat Head Screw **x14**



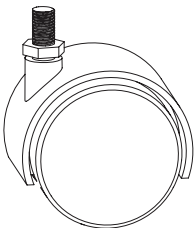
rs2 8 x 1/2" Countersunk Screw **x12**



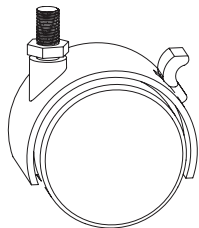
rs3 6 x 3/4" Flat Head Screw **x2**



rs4 4 x 1/2" Countersunk Screw **x14**



rt1 Non-Locking Casters **x2**



rt2 Locking Casters **x3**



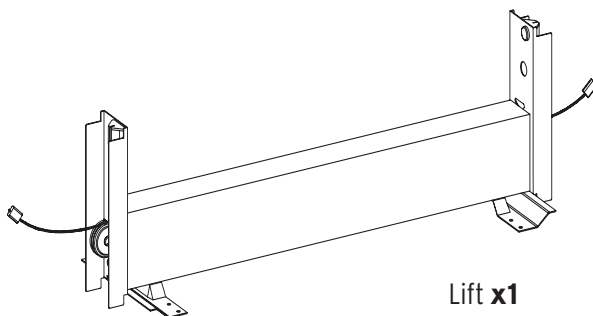
rh1 Handle **x1**



rb2 Handle Bolt **x2**



wr3 Wrench **x1**



Lift **x1**

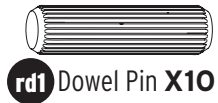


Lift Rail (Left) **x1**



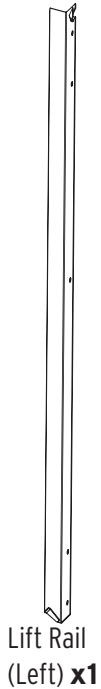
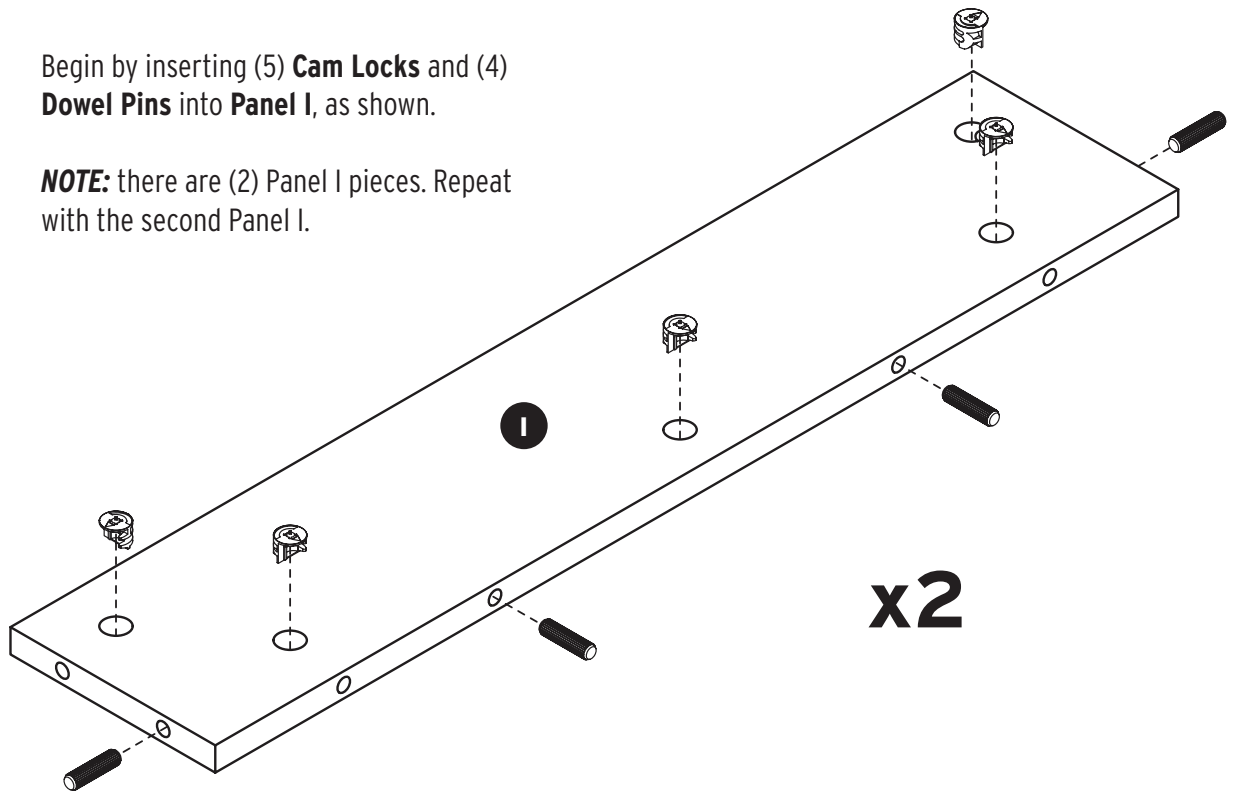
Lift Rail (Right) **x1**

Step 1: Cabinet Shell



Begin by inserting (5) **Cam Locks** and (4) **Dowel Pins** into **Panel I**, as shown.

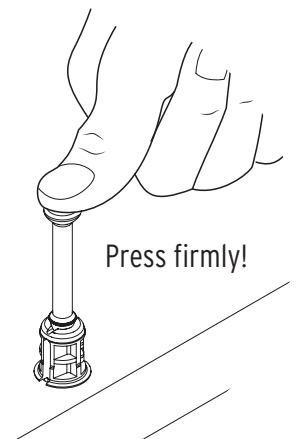
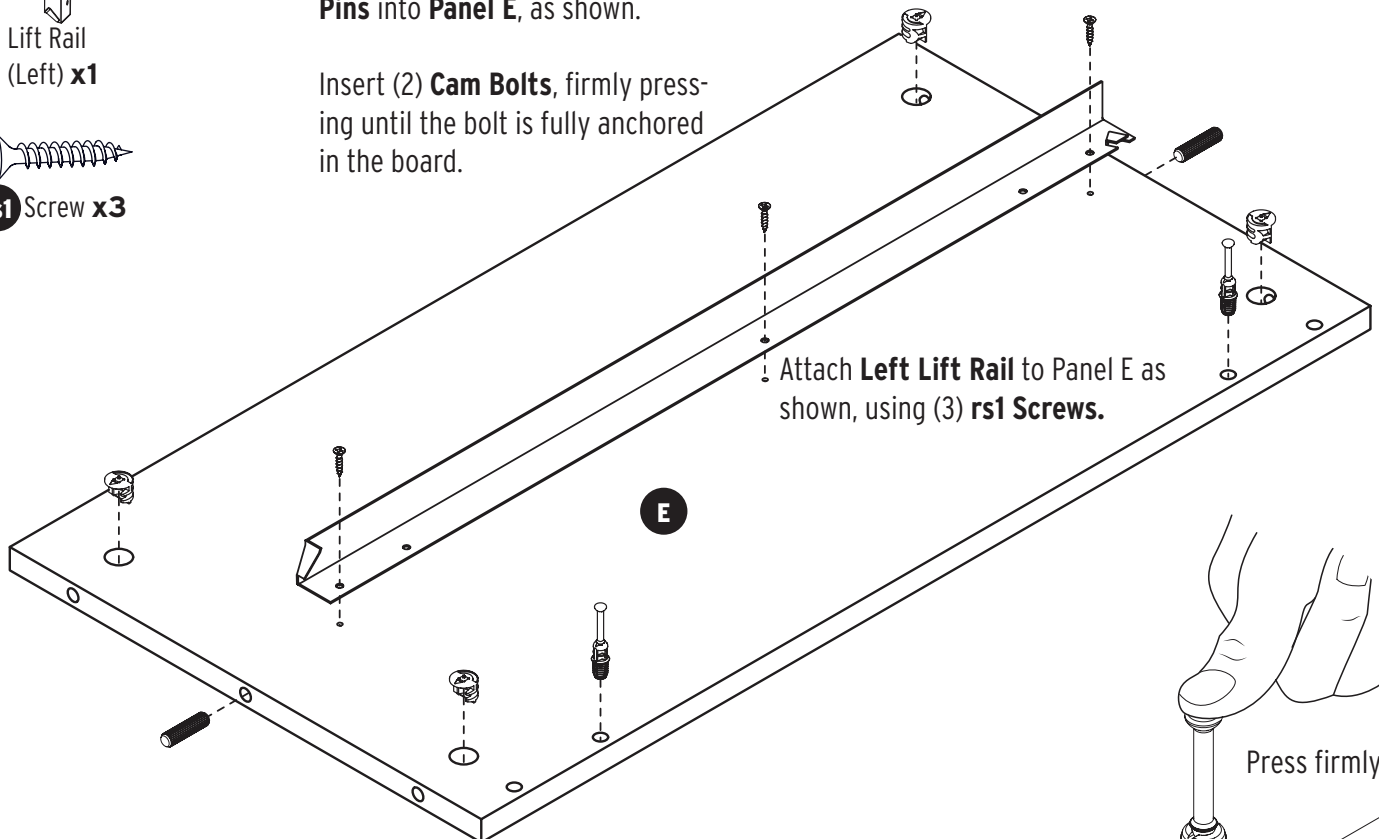
NOTE: there are (2) Panel I pieces. Repeat with the second Panel I.



Insert (4) **Cam Locks** and 2 **Dowel Pins** into **Panel E**, as shown.

Insert (2) **Cam Bolts**, firmly pressing until the bolt is fully anchored in the board.

Attach **Left Lift Rail** to Panel E as shown, using (3) **rs1 Screws**.



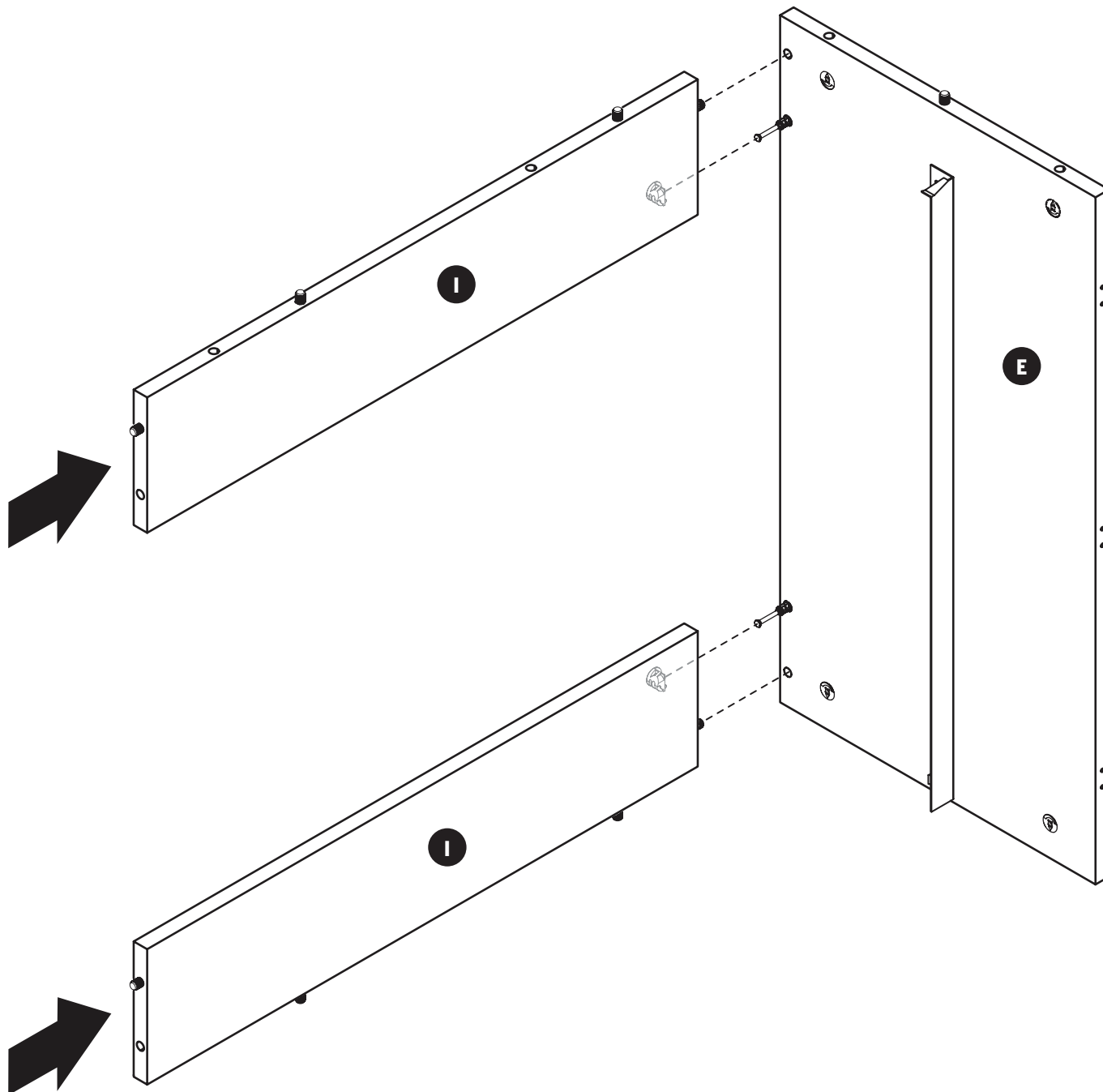
Step 1: Cabinet Shell



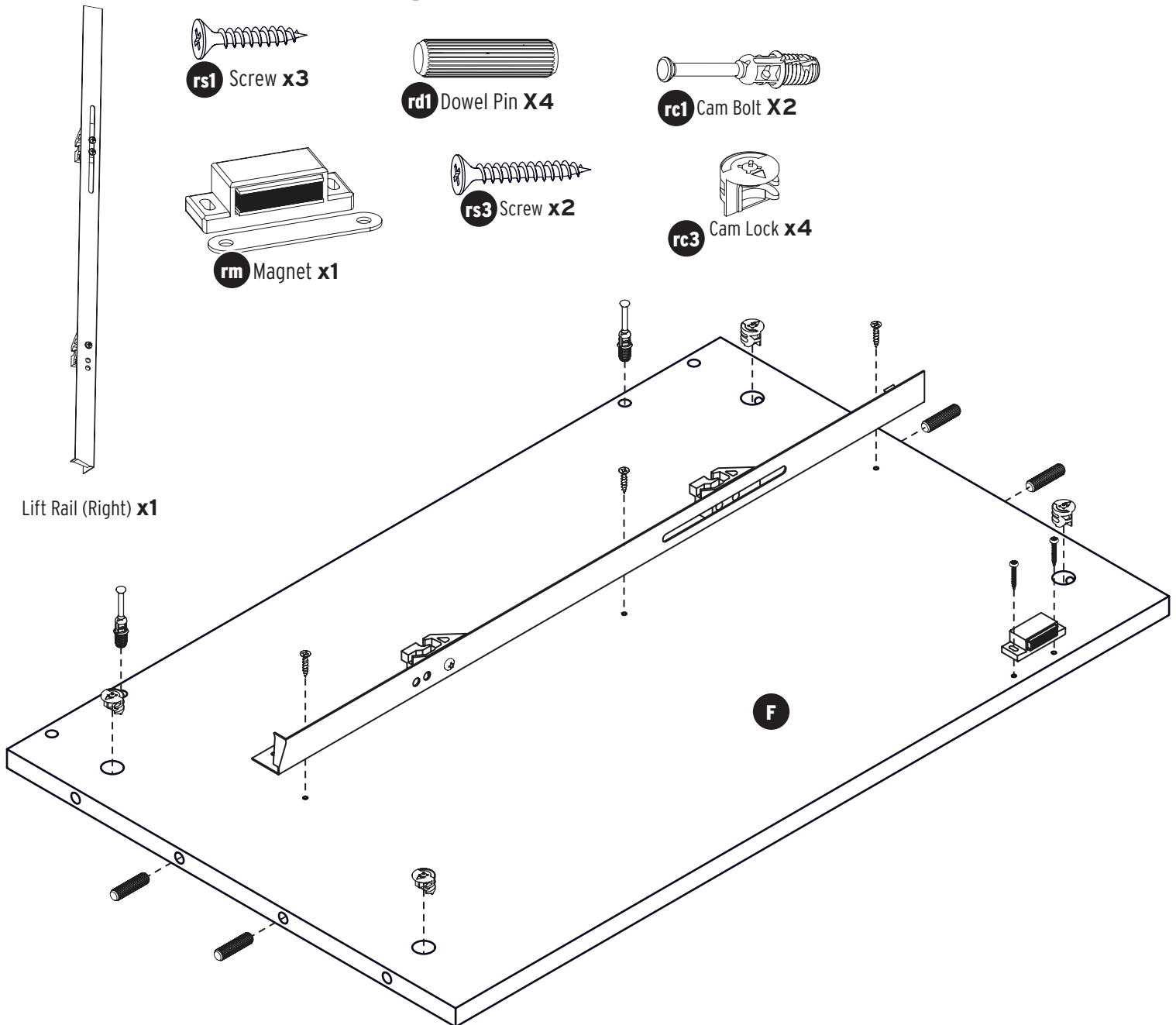
NOTE: The next few steps are accomplished UPSIDE DOWN.

Attach both **Panel I** pieces to **Panel E** as shown, with cam locks facing the back of the cabinet.

Tighten cam locks and apply **Cam Covers**.



Step 1: Cabinet Shell



Prepare **Panel F** as follows:

Insert (2) **Cam Bolts**, firmly pressing until the bolt is fully anchored in the board.

Insert (4) **Cam Locks**

Insert (4) **Dowel Pins** into the edges of Panel F

Attach the **Magnet** using (2) **rs3 Screws**.
Set aside the magnet catch plate for later use.

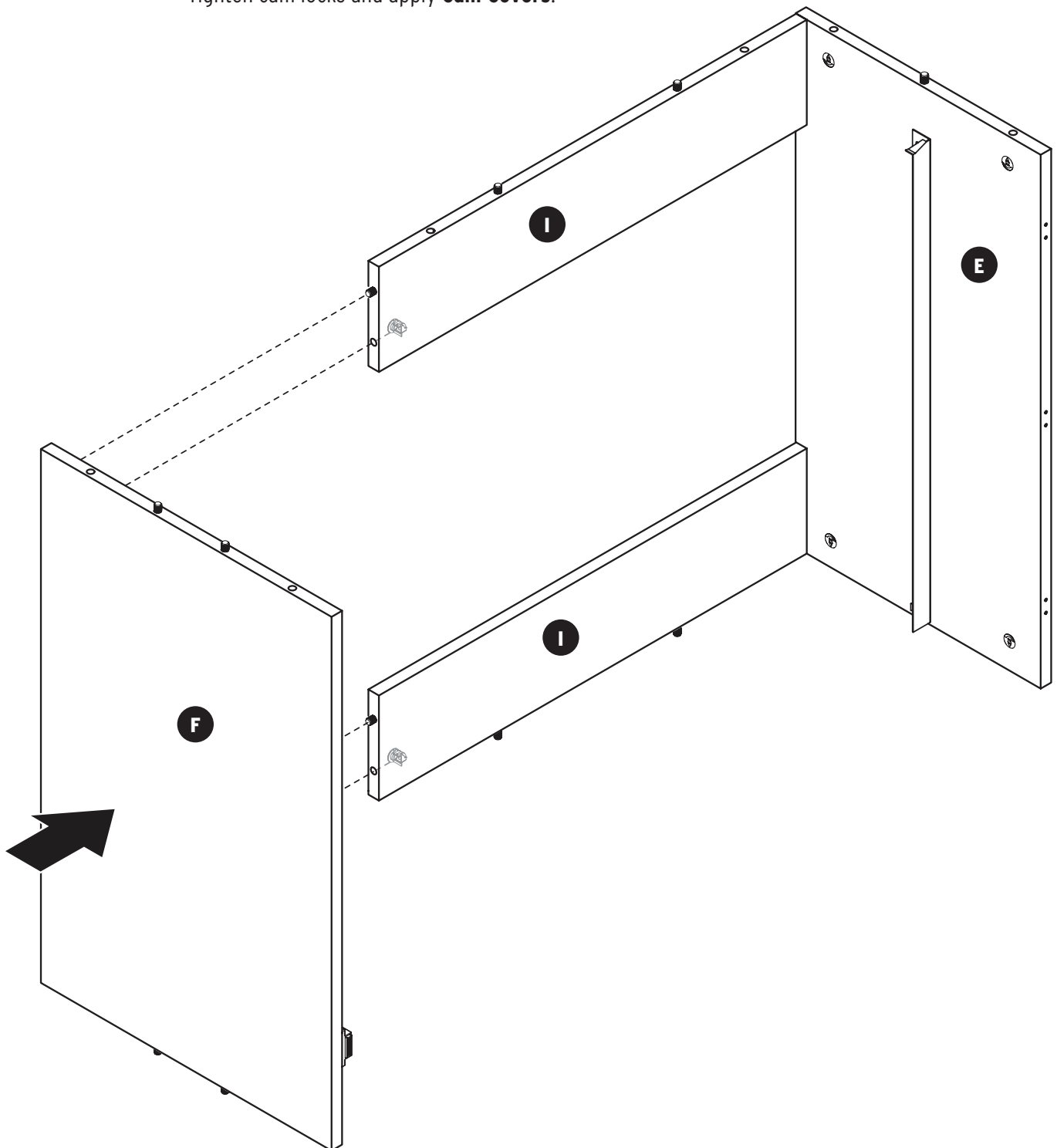
Attach the **Lift Rail (Right)** using (3) **rs1 Screws**.

Step 1: Cabinet Shell

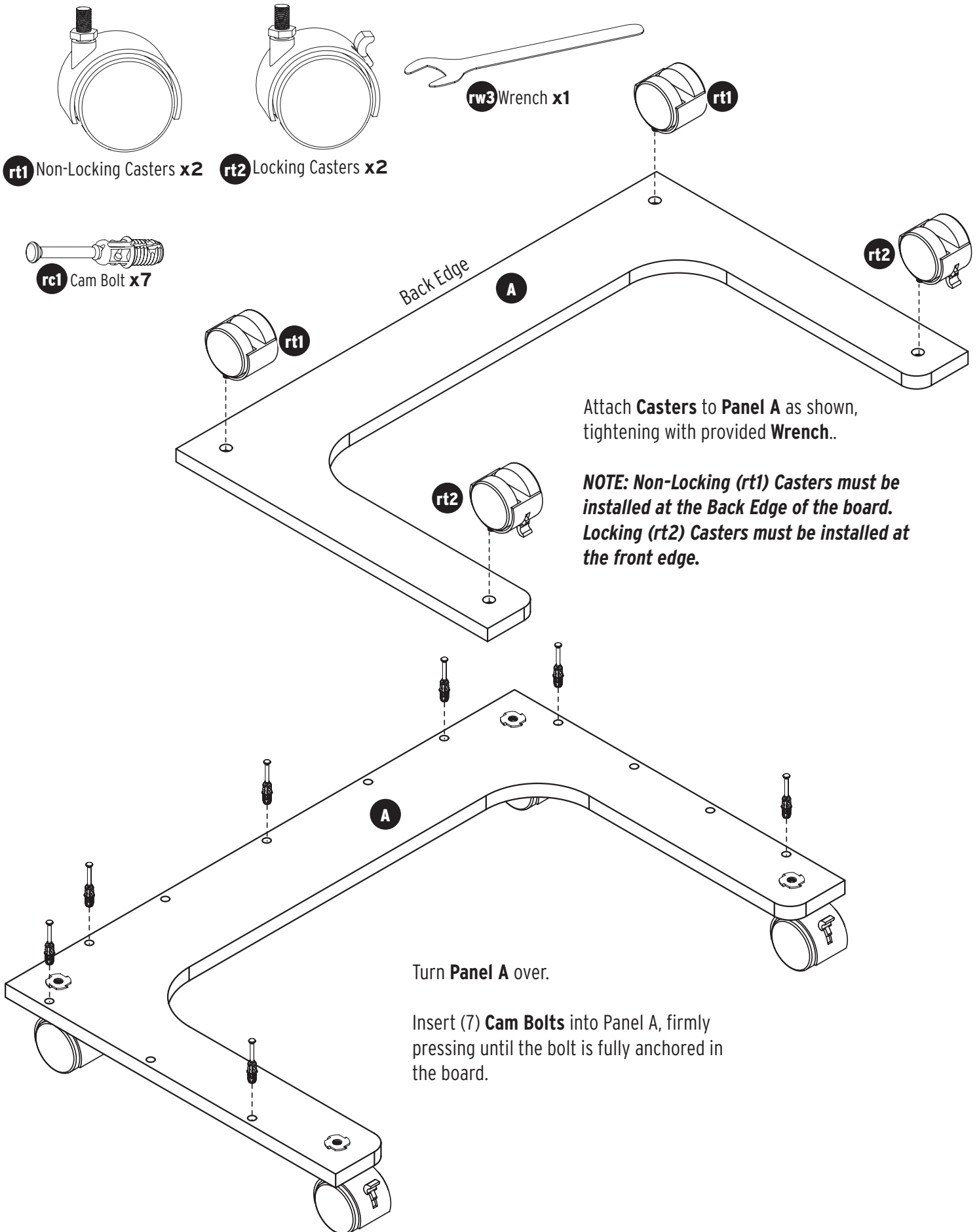


Attach **Panel F** to both **Panel I** pieces as shown.

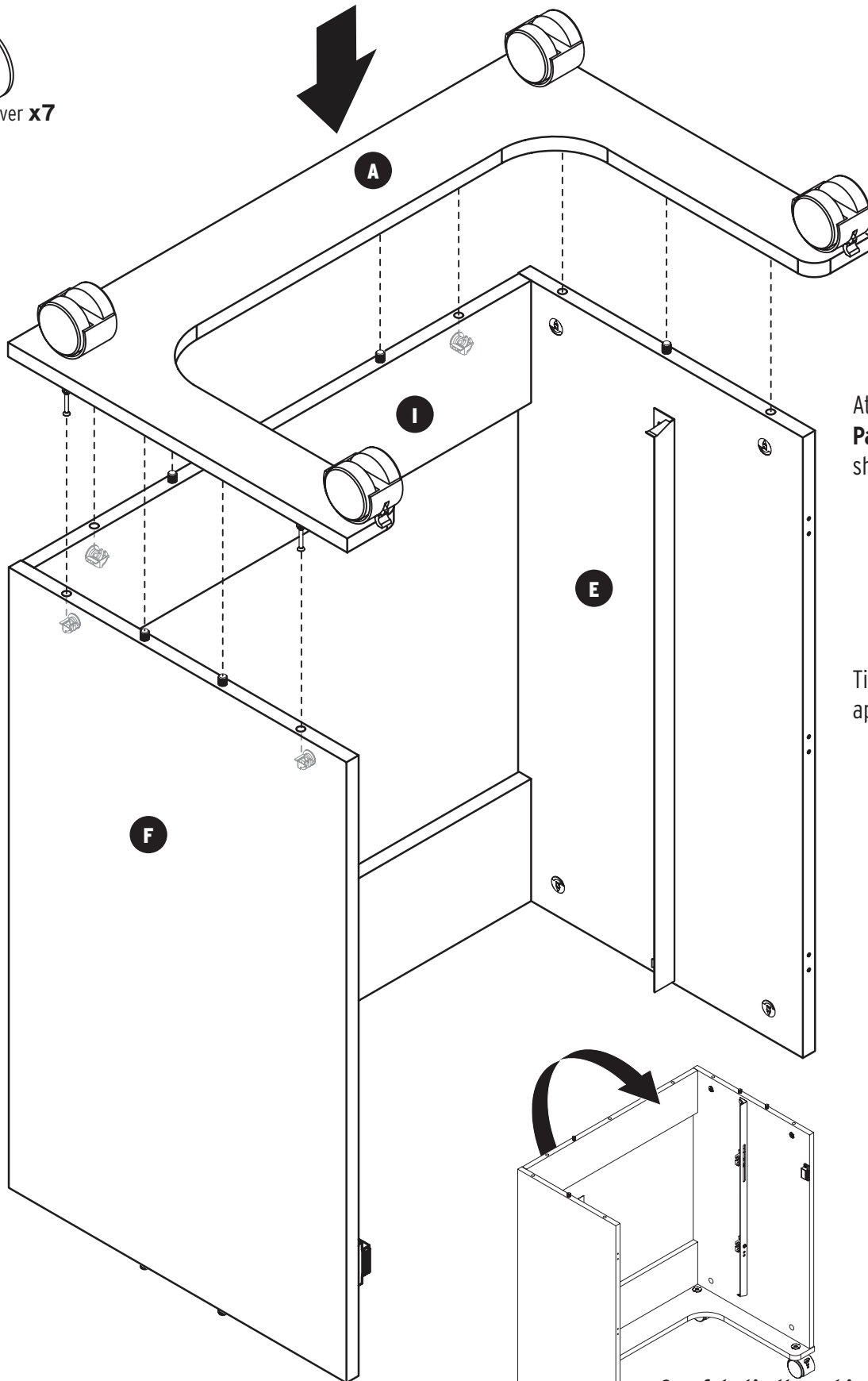
Tighten cam locks and apply **Cam Covers**.



Step 1: Cabinet Shell

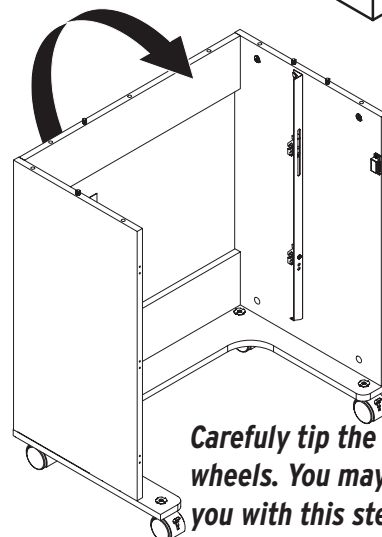


Step 1: Cabinet Shell



Attach **Panel A** to **Panels E, I and F** as shown.

Tighten cam locks and apply **Cam Covers**.



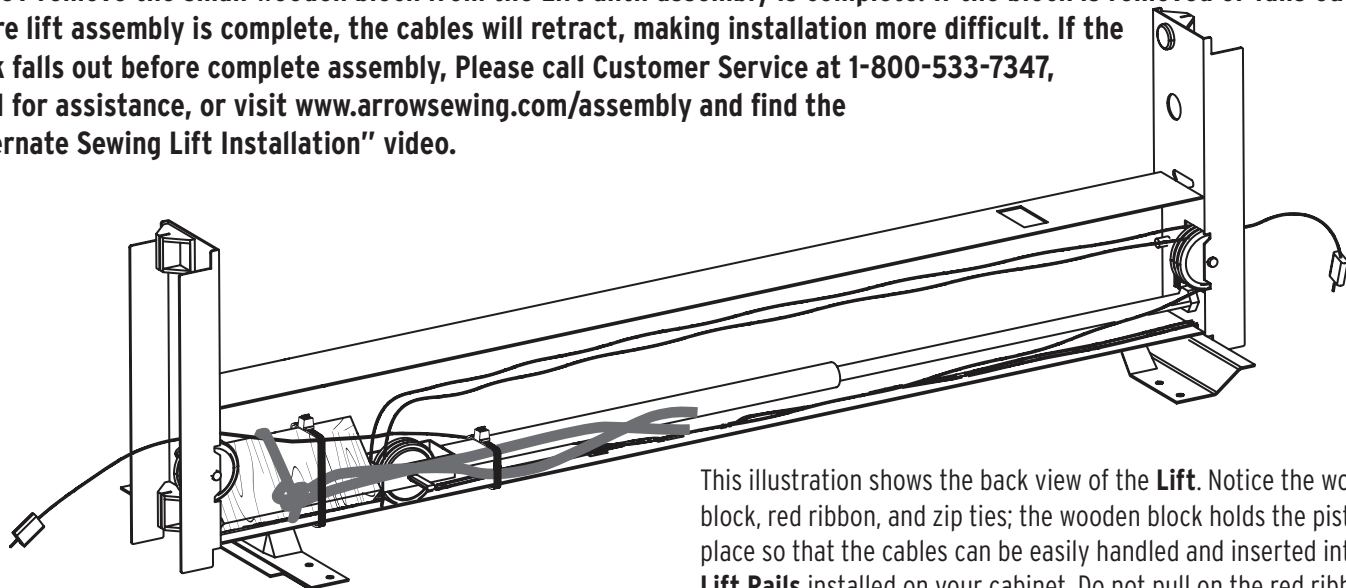
Carefully tip the cabinet up onto its wheels. You may need a partner to help you with this step, but it is not required.

Step 2: Lift and Top

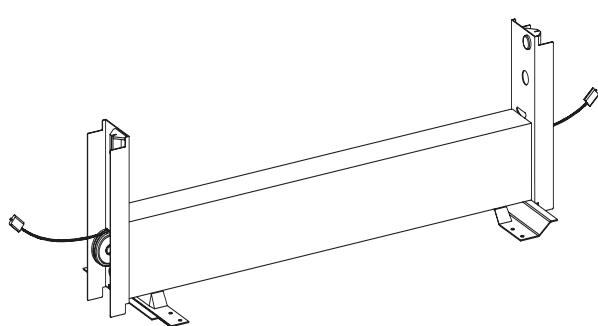
LIFT INSTALLATION WARNING:

For video instructions, please visit www.arrowsewing.com/assembly and find the "How to Install Your Hydraulic Lift" video.

DO NOT remove the small wooden block from the Lift until assembly is complete. If the block is removed or falls out before lift assembly is complete, the cables will retract, making installation more difficult. If the block falls out before complete assembly, Please call Customer Service at 1-800-533-7347, ext. 1 for assistance, or visit www.arrowsewing.com/assembly and find the "Alternate Sewing Lift Installation" video.



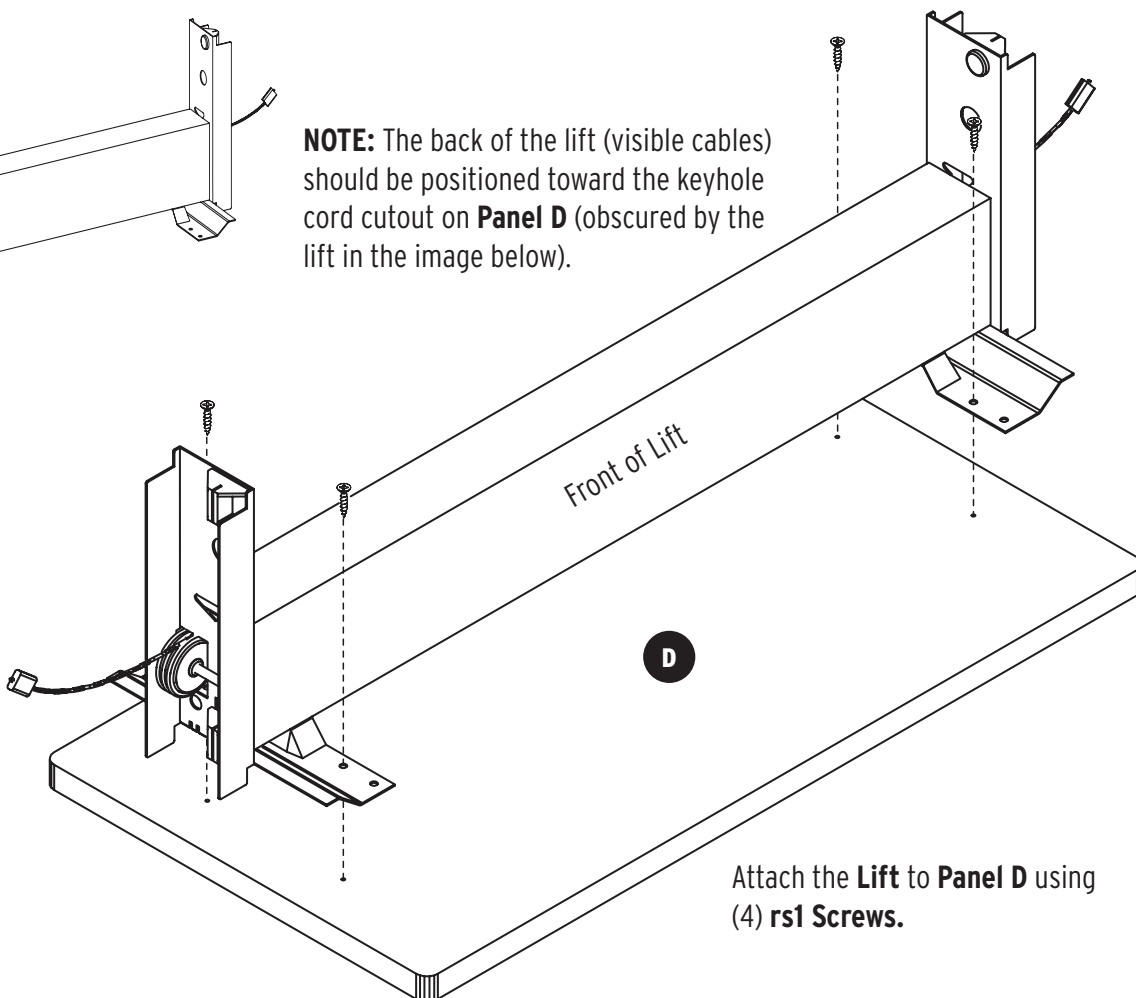
This illustration shows the back view of the **Lift**. Notice the wooden block, red ribbon, and zip ties; the wooden block holds the piston in place so that the cables can be easily handled and inserted into the **Lift Rails** installed on your cabinet. Do not pull on the red ribbon or remove the zip ties just yet!



Lift x1



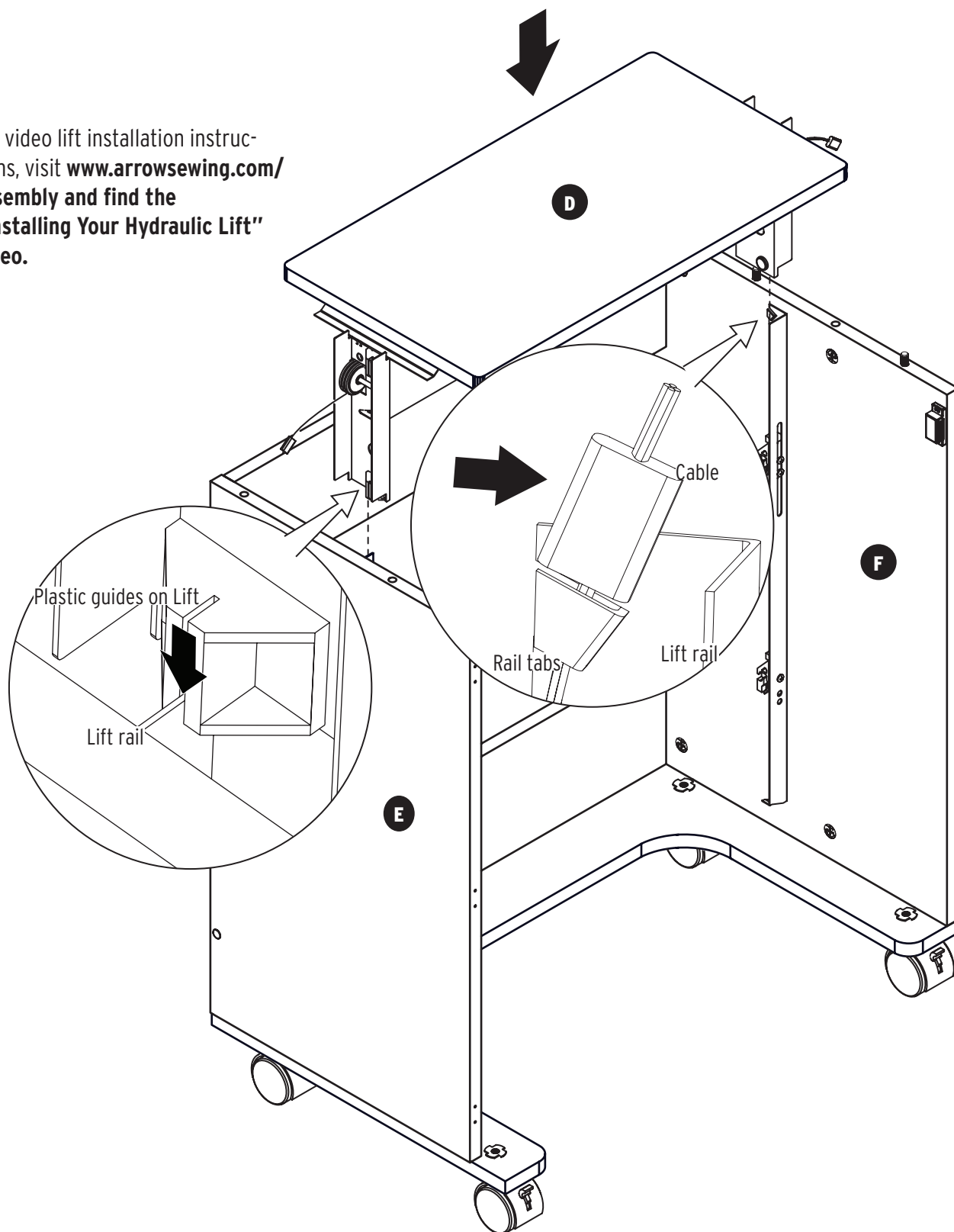
NOTE: The back of the lift (visible cables) should be positioned toward the keyhole cord cutout on **Panel D** (obscured by the lift in the image below).



Attach the **Lift** to **Panel D** using (4) **rs1 Screws**.

Step 2: Lift and Top

For video lift installation instructions, visit www.arrowsewing.com/assembly and find the "Installing Your Hydraulic Lift" video.

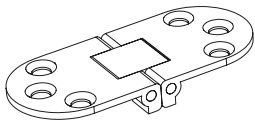


Guide **Lift** onto **Lift Rails** using plastic guides. Insert ends of cable into rail tabs; make sure the cable is hooked into the rail tabs on both sides.

Cut the zip ties on the lift, but DO NOT remove the block yet.

Lower the **Lift** to first lock position and remove the wooden block. It may fall out on its own once your lift is in position. If it does not, pull on the red ribbon to dislodge. **DO NOT ADJUST LIFT POSITION until the top is installed**, or you risk the Lift coming out and cables becoming disengaged.

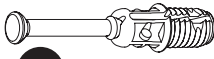
Step 2: Lift and Top



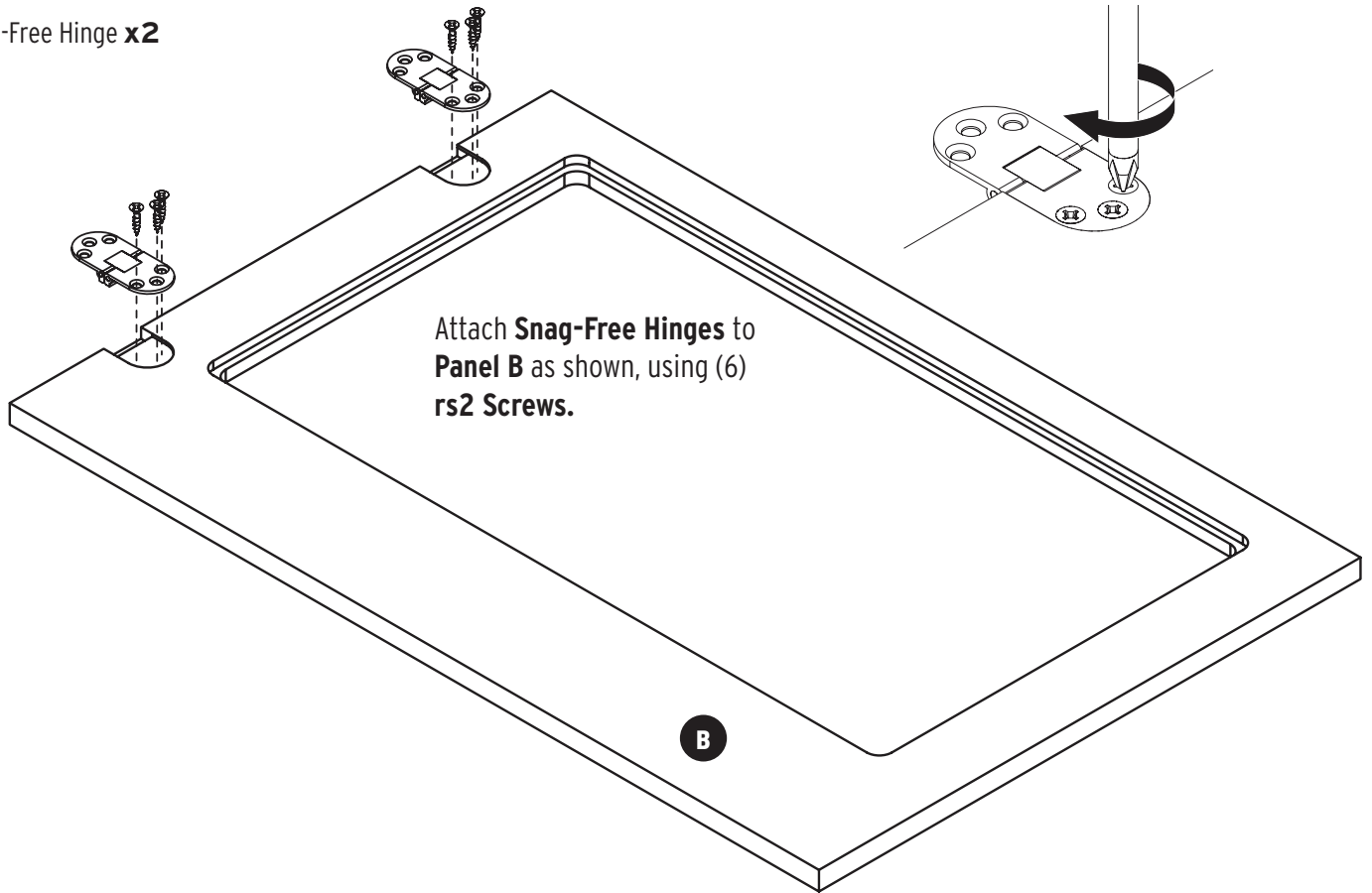
rh3 Snag-Free Hinge **x2**



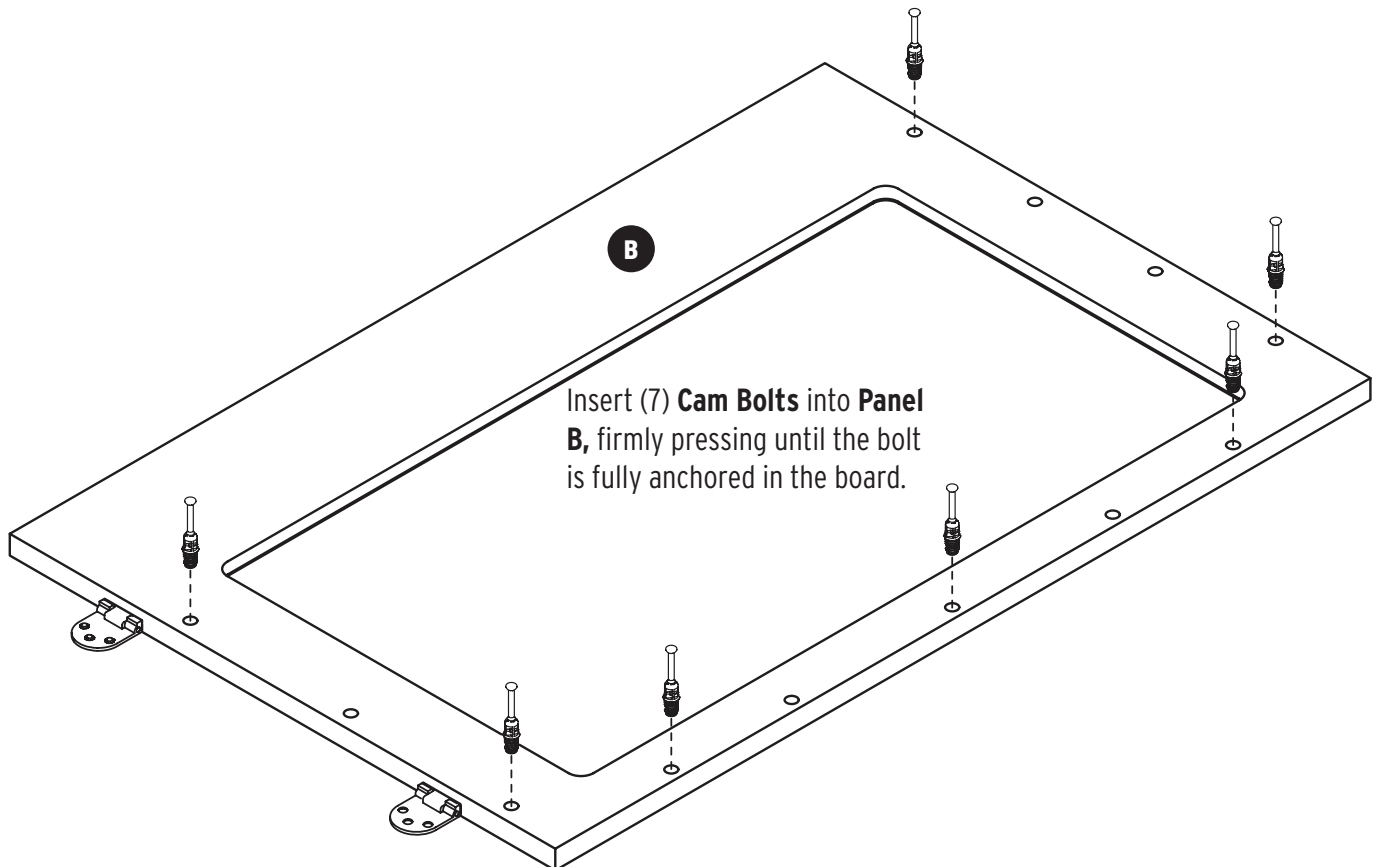
rs2 Screw **x6**



rc1 Cam Bolt **x7**

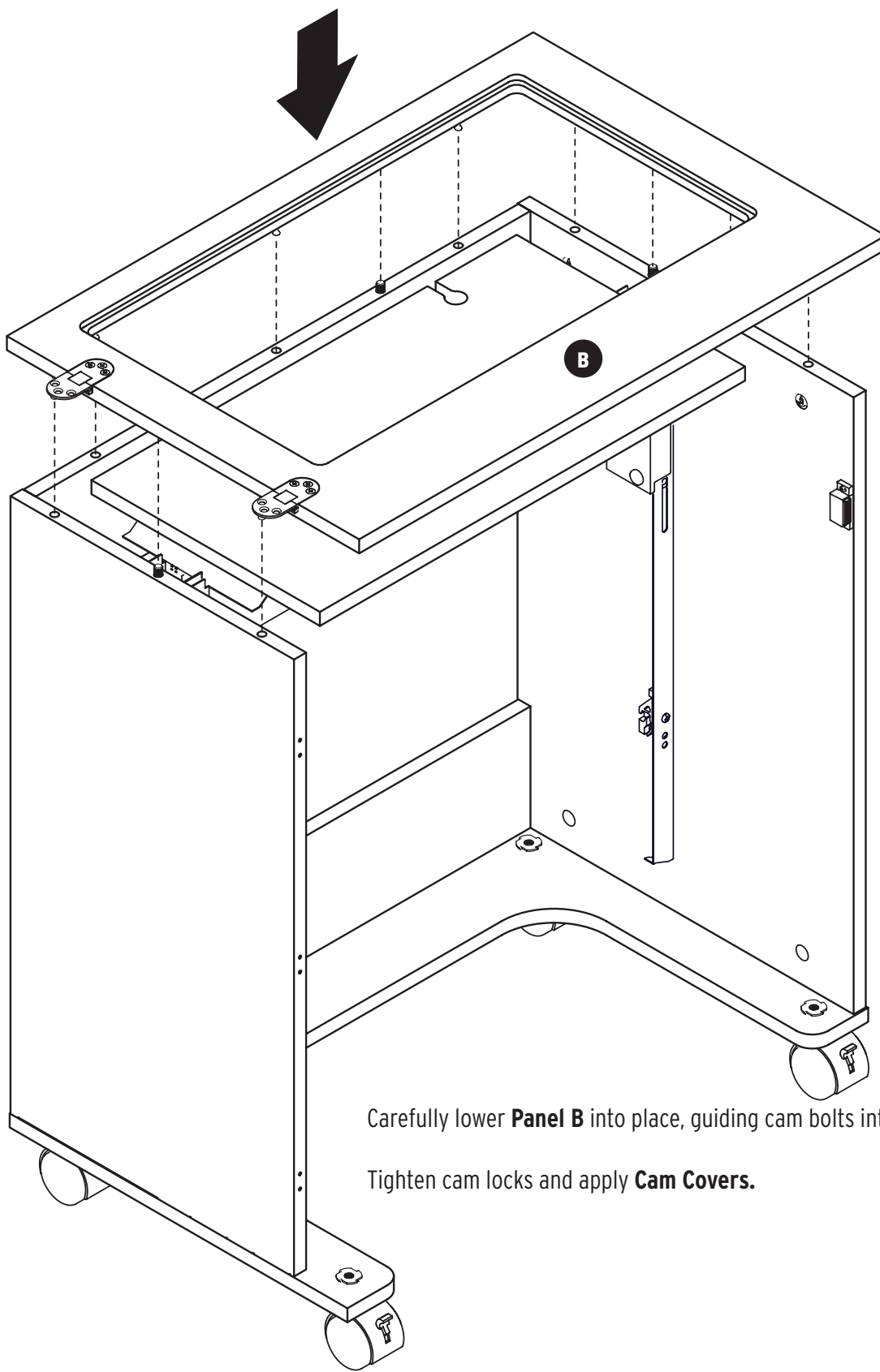


Attach **Snag-Free Hinges** to **Panel B** as shown, using (6) **rs2** Screws.



Insert (7) **Cam Bolts** into **Panel B**, firmly pressing until the bolt is fully anchored in the board.

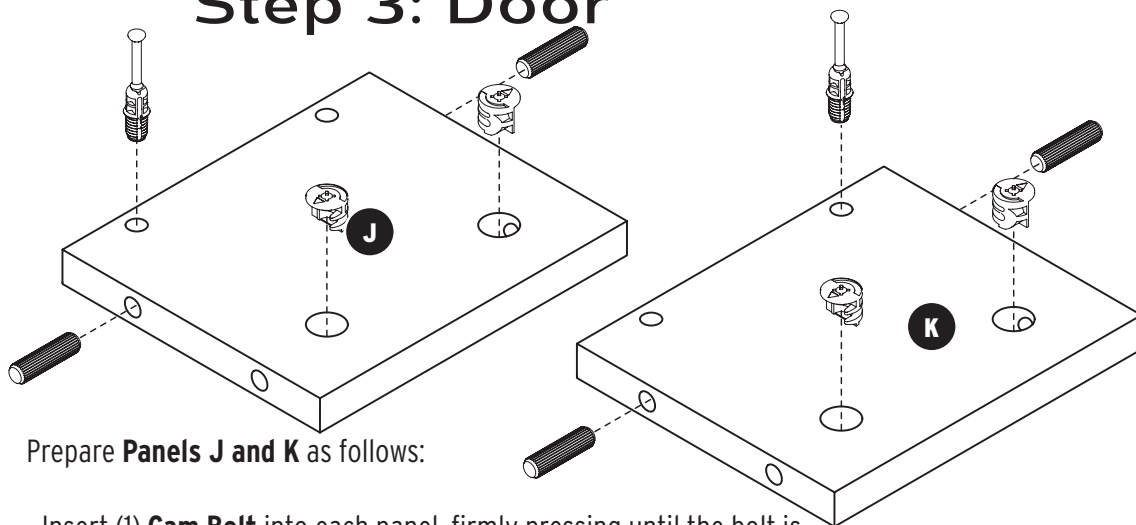
Step 2: Lift and Top



Carefully lower **Panel B** into place, guiding cam bolts into cam locks.

Tighten cam locks and apply **Cam Covers**.

Step 3: Door

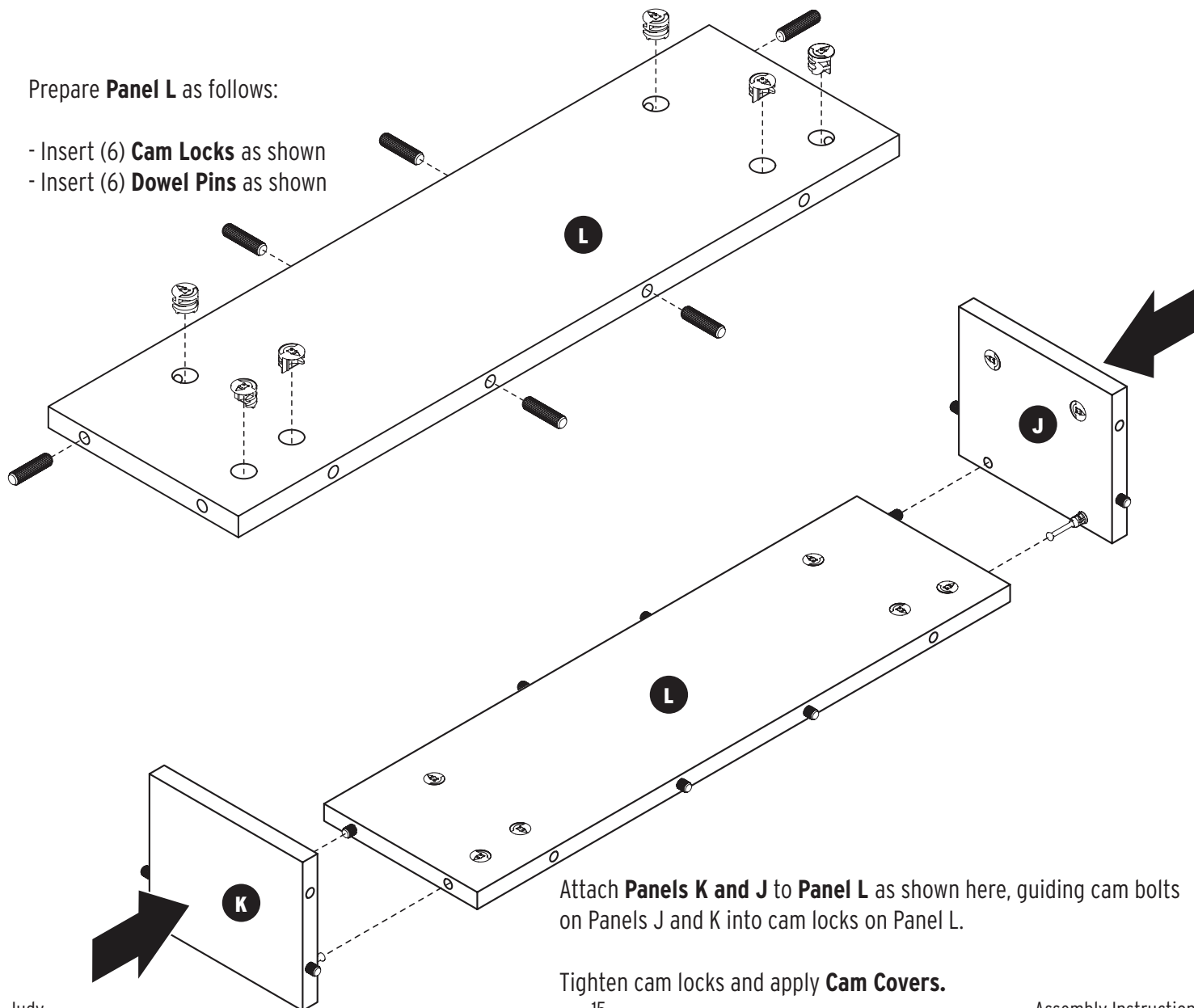


Prepare **Panels J and K** as follows:

- Insert (1) **Cam Bolt** into each panel, firmly pressing until the bolt is fully anchored in the board. (2 Cam Bolts)
- Insert (2) **Cam Locks** into each panel (4 Cam Locks)
- Insert (2) **Dowel Pins** into the edges of each panel (4 Dowel Pins)

Prepare **Panel L** as follows:

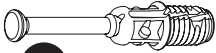
- Insert (6) **Cam Locks** as shown
- Insert (6) **Dowel Pins** as shown



Attach **Panels K and J** to **Panel L** as shown here, guiding cam bolts on Panels J and K into cam locks on Panel L.

Tighten cam locks and apply **Cam Covers**.

Step 3: Door

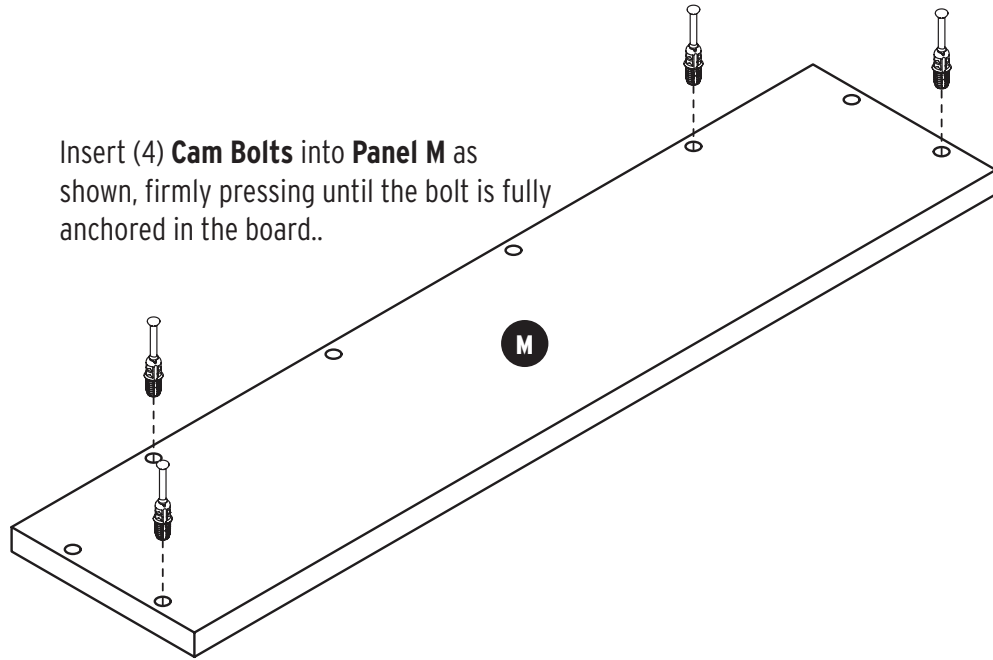


rc1 Cam Bolt **x4**



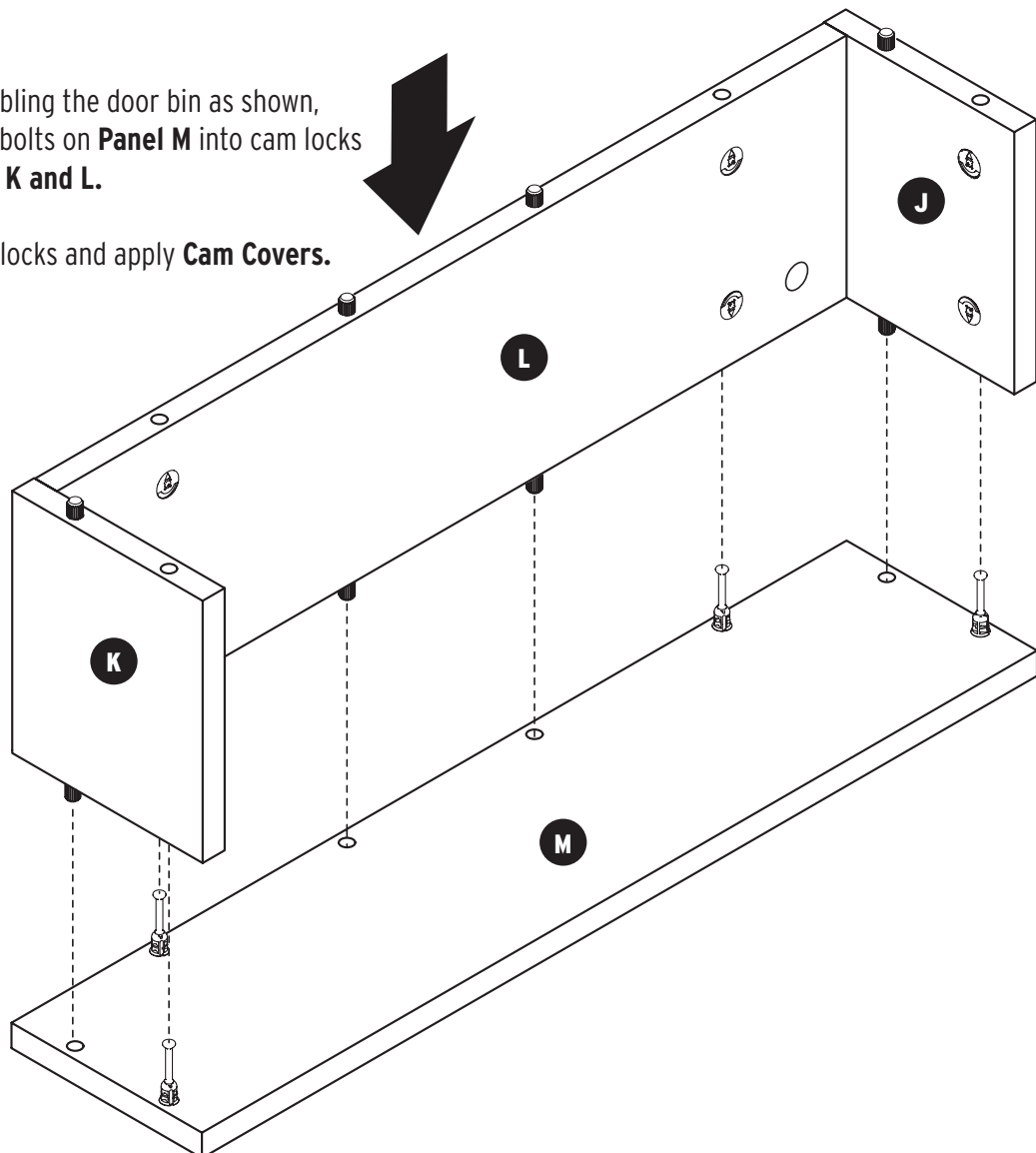
rc2 Cam Cover **x4**

Insert (4) **Cam Bolts** into **Panel M** as shown, firmly pressing until the bolt is fully anchored in the board..

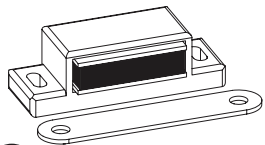


Finish assembling the door bin as shown, guiding cam bolts on **Panel M** into cam locks on **Panels J, K and L**.

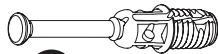
Tighten cam locks and apply **Cam Covers**.



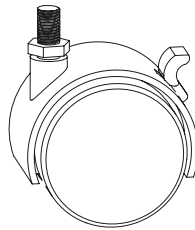
Step 3: Door



rm Magnet Catch Plate **x1**



rc1 Cam Bolt **x7**



rt2 Locking Caster **x1**



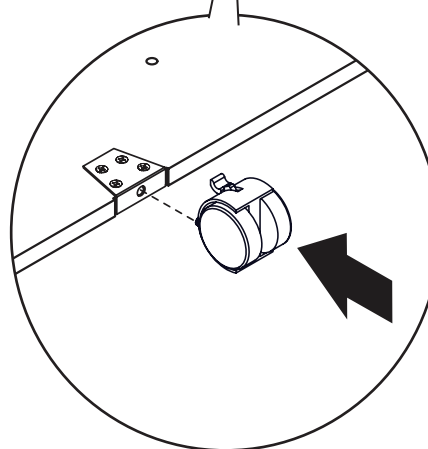
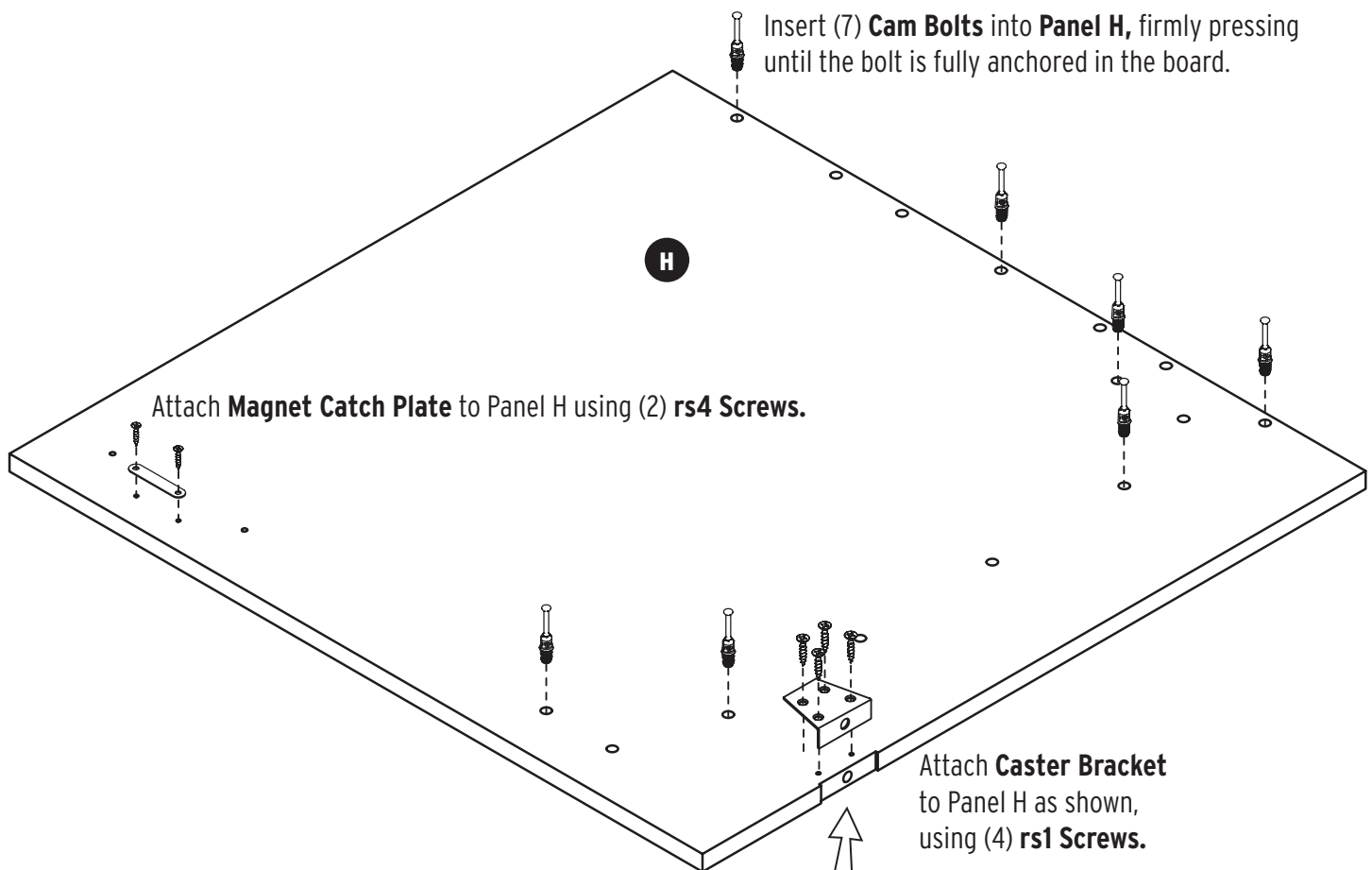
rw3 Wrench **x1**



rs4 Screw **x2**



rs1 Screw **x4**



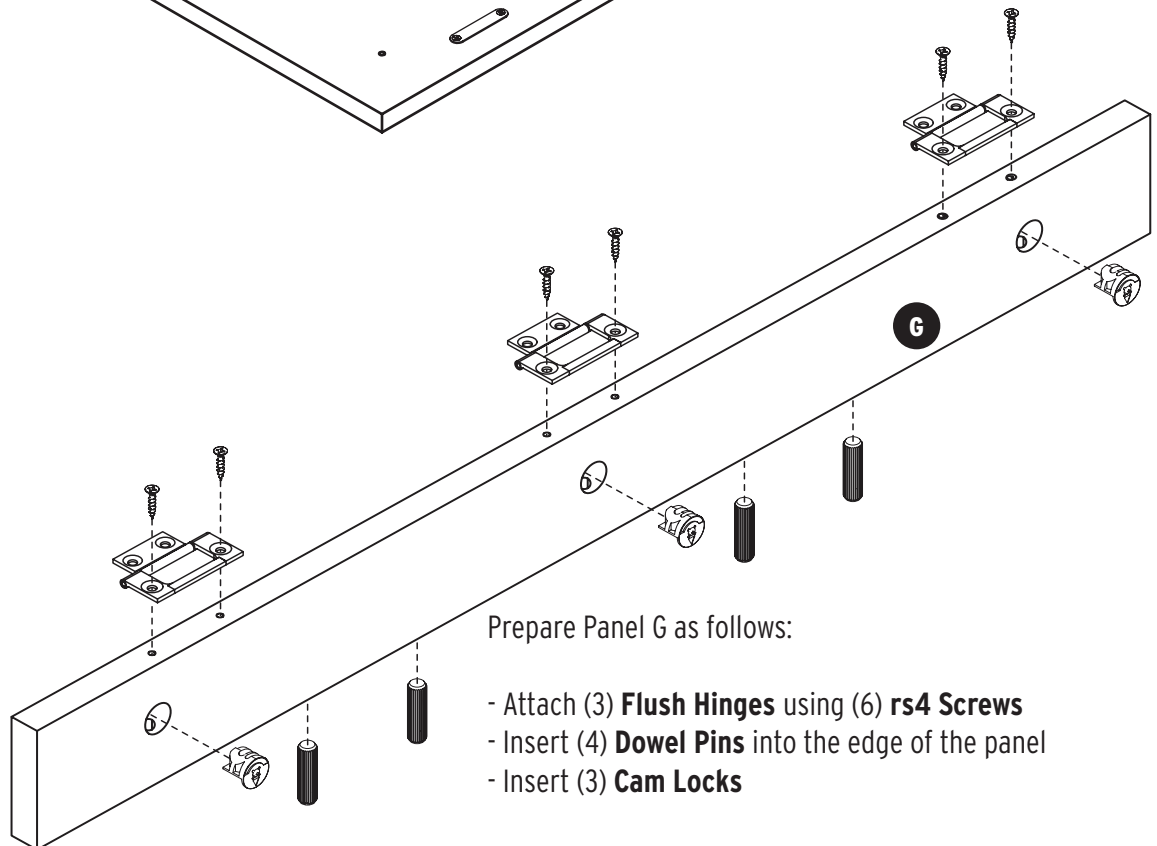
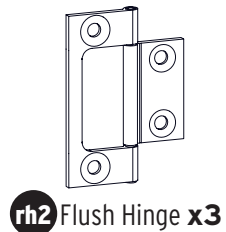
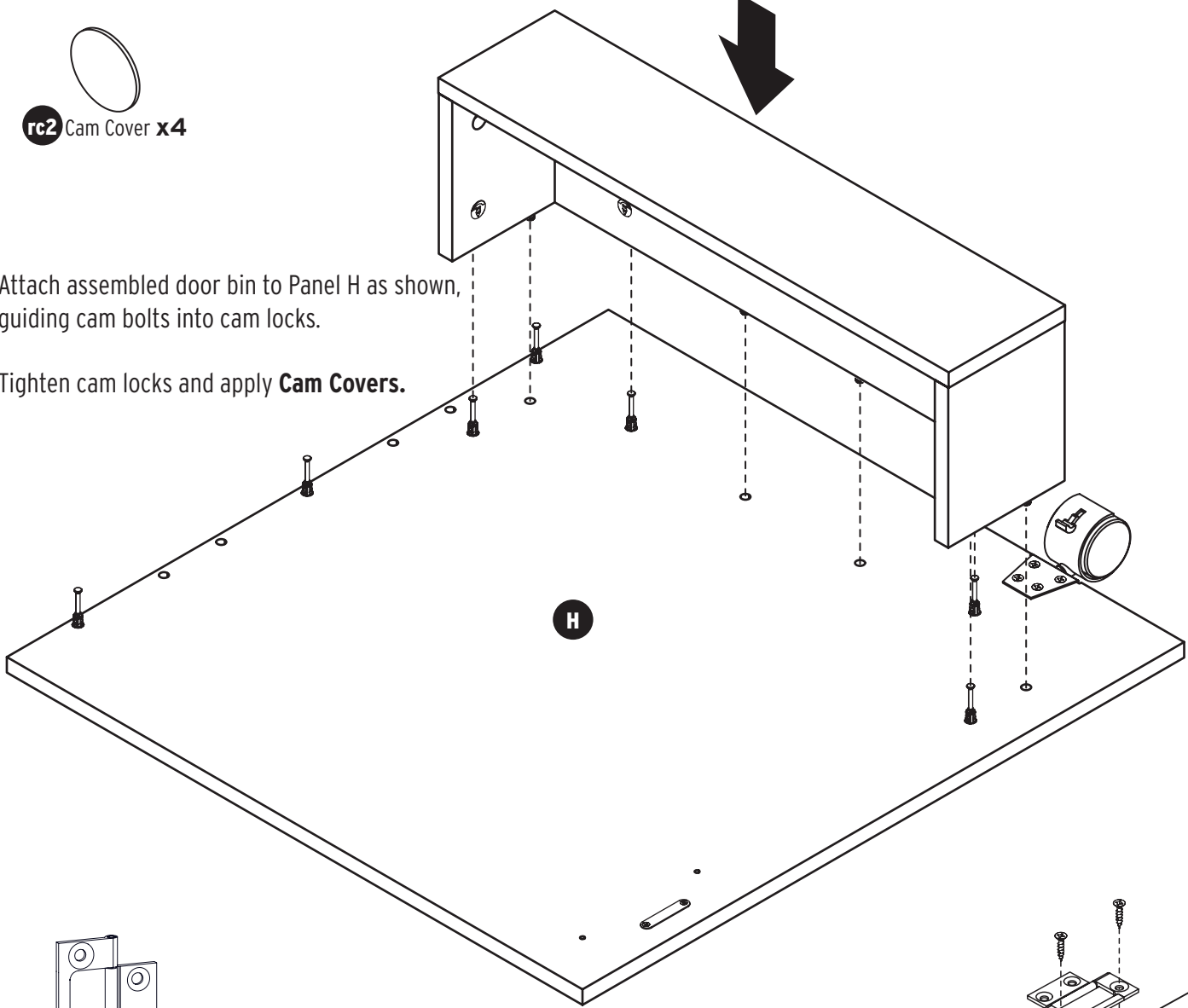
Once the Caster Bracket is installed, attach **Locking Caster** to Panel H as shown, tightening with provided **Wrench**.

Step 3: Door



Attach assembled door bin to Panel H as shown, guiding cam bolts into cam locks.

Tighten cam locks and apply **Cam Covers**.



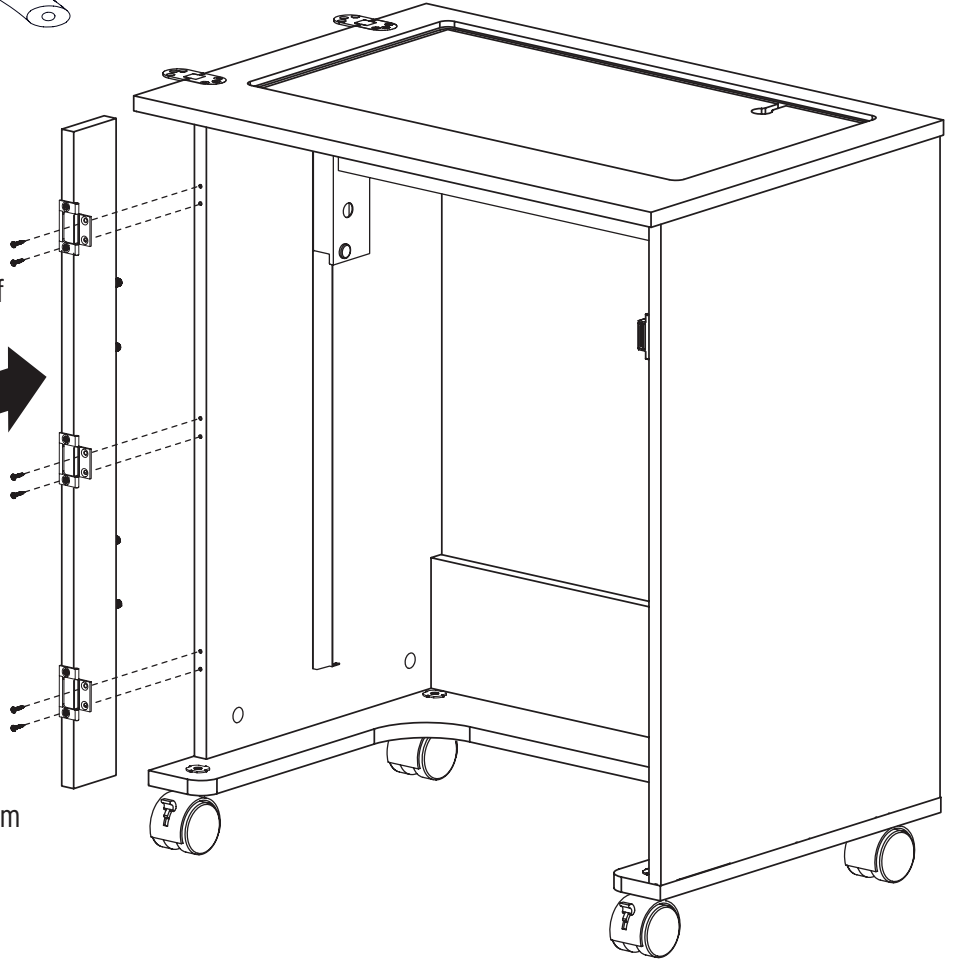
Prepare Panel G as follows:

- Attach (3) **Flush Hinges** using (6) **rs4 Screws**
- Insert (4) **Dowel Pins** into the edge of the panel
- Insert (3) **Cam Locks**

Step 3: Door



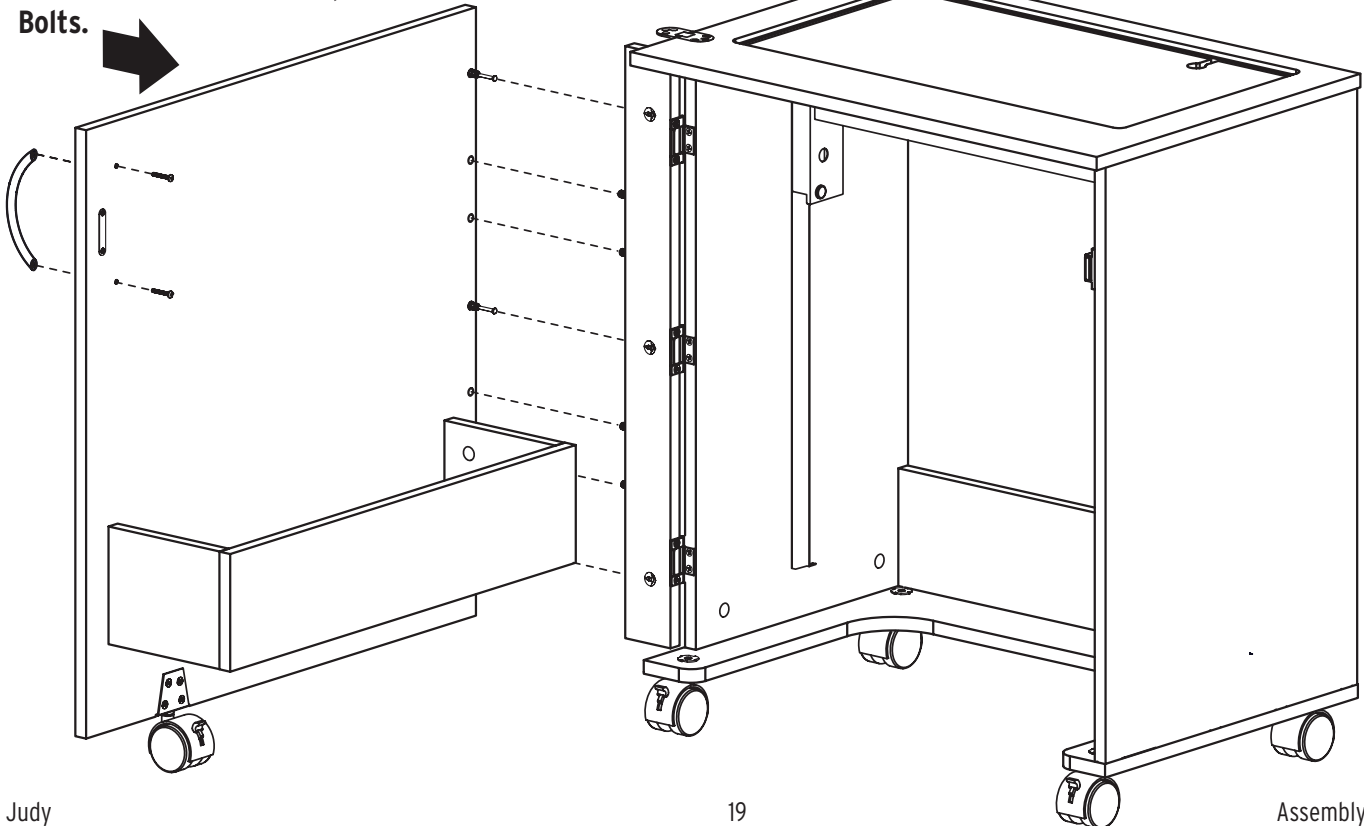
Attach **Panel G** to the side of the cabinet, screwing the hinges on Panel G into the edge of Panel E as shown. Use (6) **rh4 Screws**.



Attach Panel H to Panel G, carefully guiding cam bolts into cam locks.

Tighten cam locks and apply **Cam Covers**.

Attach the **Handle** with the provided **Handle Bolts**.



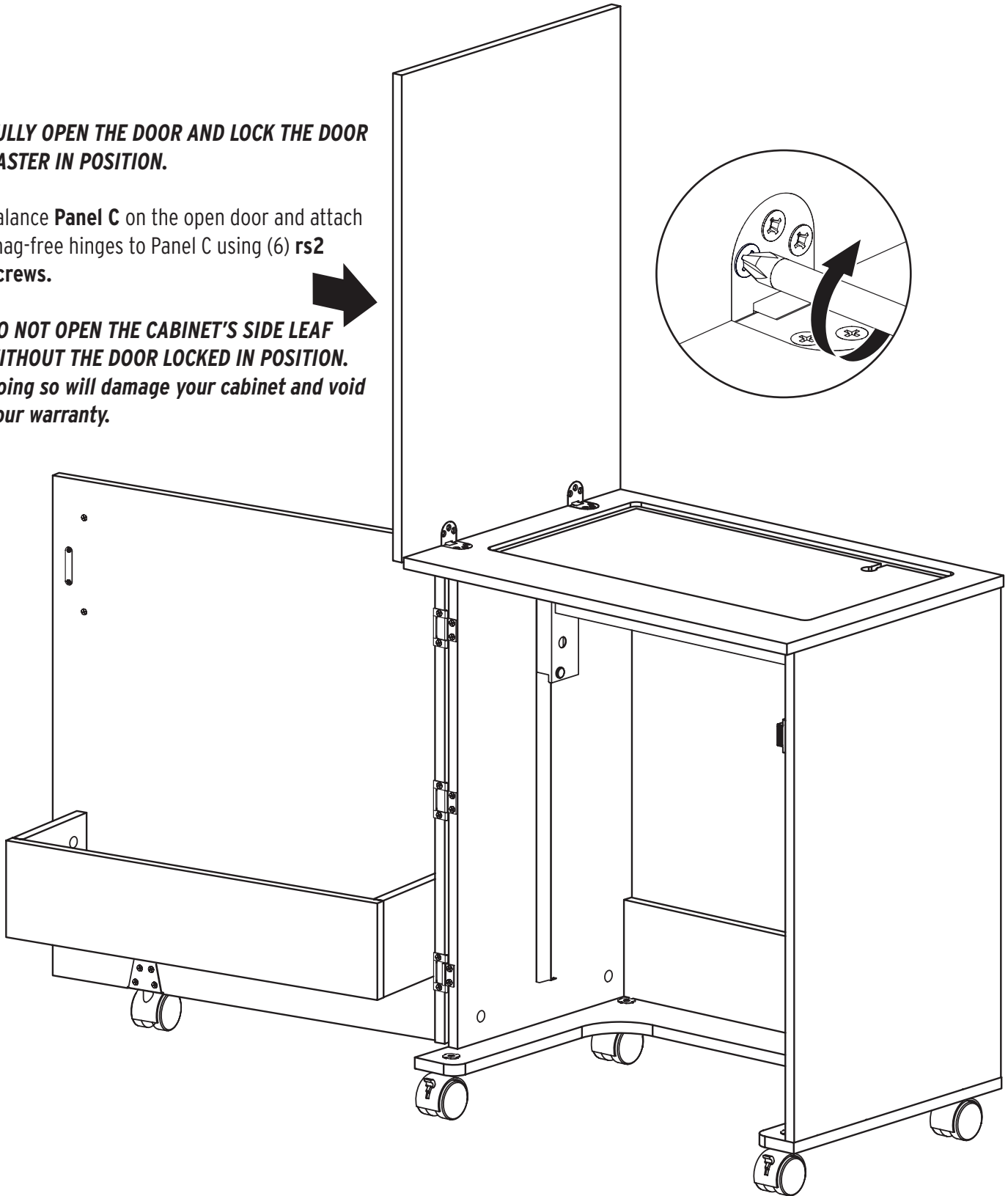
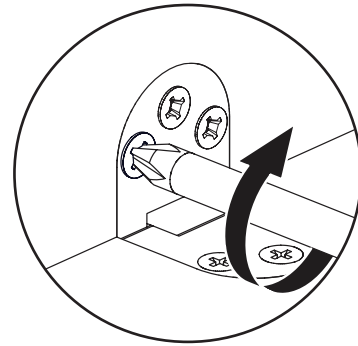
Step 4: Table Leaf



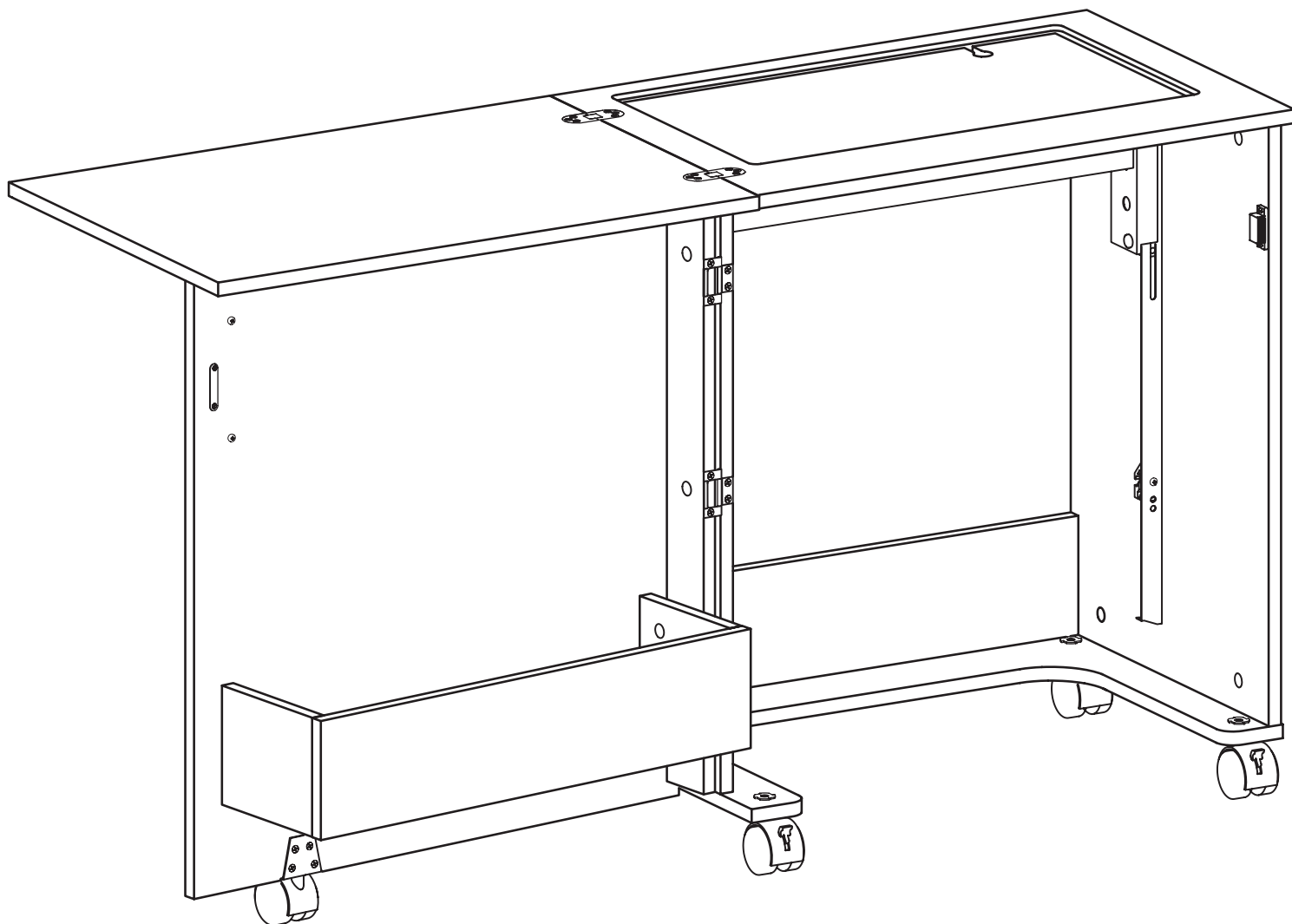
FULLY OPEN THE DOOR AND LOCK THE DOOR CASTER IN POSITION.

Balance **Panel C** on the open door and attach snag-free hinges to Panel C using (6) **rs2 Screws**.

DO NOT OPEN THE CABINET'S SIDE LEAF WITHOUT THE DOOR LOCKED IN POSITION.
Doing so will damage your cabinet and void your warranty.



Completed Cabinet



Congratulations! A better sewing experience awaits!

Visit arrowsewing.com/assembly for helpful video tutorials on hydraulic lift adjustment and operation.



LIMITED WARRANTY

Arrow Classic Sewing Furniture 10-Year Warranty

WHAT THIS WARRANTY COVERS: Arrow Companies, LLC (Arrow) provides limited warranty coverage to the original purchaser of this product against defects in materials or workmanship of Arrow furniture components for a period of ten years from the date of purchase. As used in this Warranty, "defect" means imperfections in components which substantially impair the utility of the product. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

HOW TO GET SERVICE: Simply contact Arrow at 1-800-533-7347 or CS@ArrowSewing.com. When you request warranty service, you must also present proof of purchase documentation, which includes the date of purchase (detailed receipt), and photos of the product. Arrow will replace any defective part (at its sole option), excluding labor. Replacement parts will be warranted for only the remaining period of the original Warranty.

Replacement parts will be shipped freight prepaid on any initial warranty claim during first year of Warranty only. Warranty applies only to defects confirmed by Arrow Companies, LLC and will be replaced or repaired at Arrow's option. In the event parts are no longer available for a warranty claim, customer may receive brand new cabinet at a price equal to 60% off the MSRP of a current comparable model.

WHAT'S NOT COVERED: There is no warranty coverage for defects or conditions that result from the failure to follow product assembly instructions, information or warnings, misuse or abuse, intentional damage, fire, flood, alteration or modification of the product, or use of the product in a manner inconsistent with its intended use, nor any condition resulting from incorrect or inadequate maintenance, cleaning, or care, or neglect, cuts or scratches. Caster damage as a result of moving furniture fully loaded or with locked casters. Damage resulting from electrical surge or lightning. Use in commercial or education environments. Arrow Sewing Furniture is designed for residential use only.

ARROW SHALL HAVE NO LIABILITY for ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND and all such damages are EXCLUDED FROM THIS WARRANTY, such as loss of use, disassembly, transportation, labor or damage to property on or near the product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. The Warranty cannot be transferred to subsequent owners or users of the product, and it shall be immediately void in the event the product is resold, transferred, leased or rented to any third party or person other than the original purchaser.

ADDITIONAL LIMITATIONS: THERE ARE NO OTHER WARRANTIES APPLICABLE TO THIS PRODUCT. Under the laws of certain states, there may be no implied warranties from Arrow and all implied warranties, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE are disclaimed where allowed by law. TO THE EXTENT ANY IMPLIED WARRANTIES ARE APPLICABLE, ANY IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE DURATION OF THIS EXPRESS WARRANTY or the minimum period allowed by law, whichever is shorter. Some states do not allow limitations on how long an implied Warranty lasts, so the above limitation may not apply to you. This limited warranty gives you specific legal rights. This limited warranty does not, in any way, affect the rights given to you by law.

REGISTER YOUR PRODUCT: Original purchaser should register the purchase online at www.ArrowSewing.com/warranty.

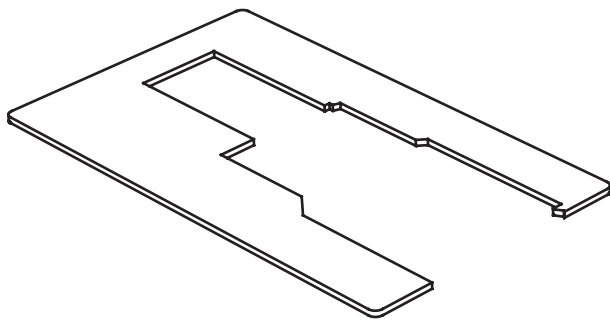


COMPLETE YOUR SEWING STUDIO!

Elevate your sewing experience with Arrow's **Best-Selling** Accessories!

Custom Sewing Inserts

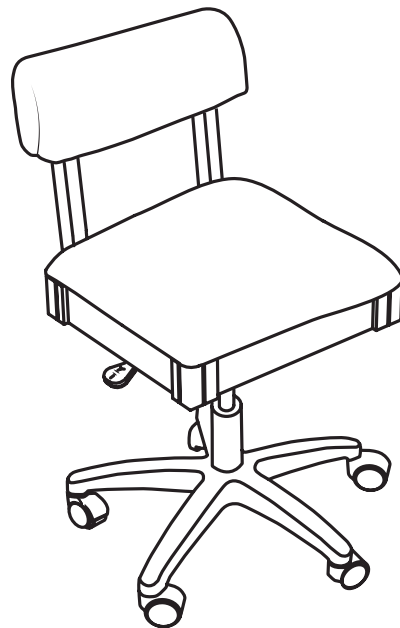
Enhance your sewing experience with a custom acrylic sewing insert! Custom acrylic sewing inserts are designed to fill the gap between your sewing machine and sewing cabinet's lift opening to create a flush, ergonomic surface for flat bed sewing. To ensure a perfect fit, custom acrylic sewing inserts are built specifically for your sewing machine and sewing cabinet combination. Say hello to happy wrists, straighter stitches, and an elevated sewing experience!



Custom Sewing Insert

Sewing Chairs

Arrow's #1 Rated Height Adjustable Sewing Chair is a must have accessory for your dream sewing room! Cute, comfortable and convenient - our lovable sewing chairs feature vibrant sewing themed patterns, 360° swivel access and lumbar support for long hours at your workstation. Don't look now, but under every seat cushion is a hidden storage compartment to store your notions and patterns! Available in 10 colors to perfectly match your sewing sanctuary!



Height Adjustable Sewing Chair

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SEWING

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07-24