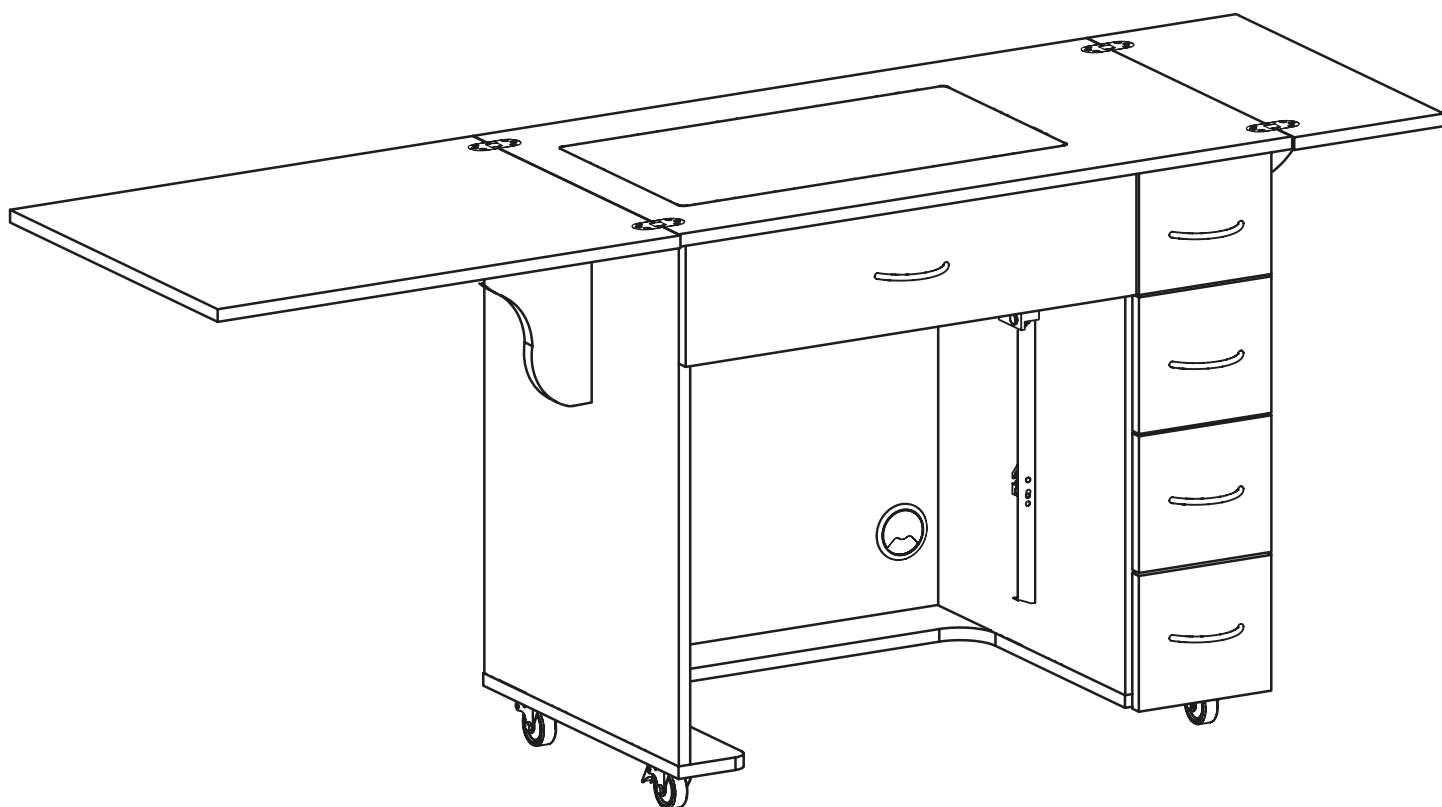


## ASSEMBLY INSTRUCTIONS

# Alice

ITEM NO.:            205    Teak  
                             211    Ash White



# General Assembly Guidelines

1. Read the instructions carefully before beginning the assembly process to ensure proper assembly of this product. Please open and inspect the contents of box(es) to see that all parts and hardware are included.

## 2. Tools Required



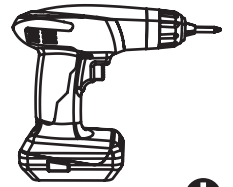
Phillips Screwdriver +



Hammer

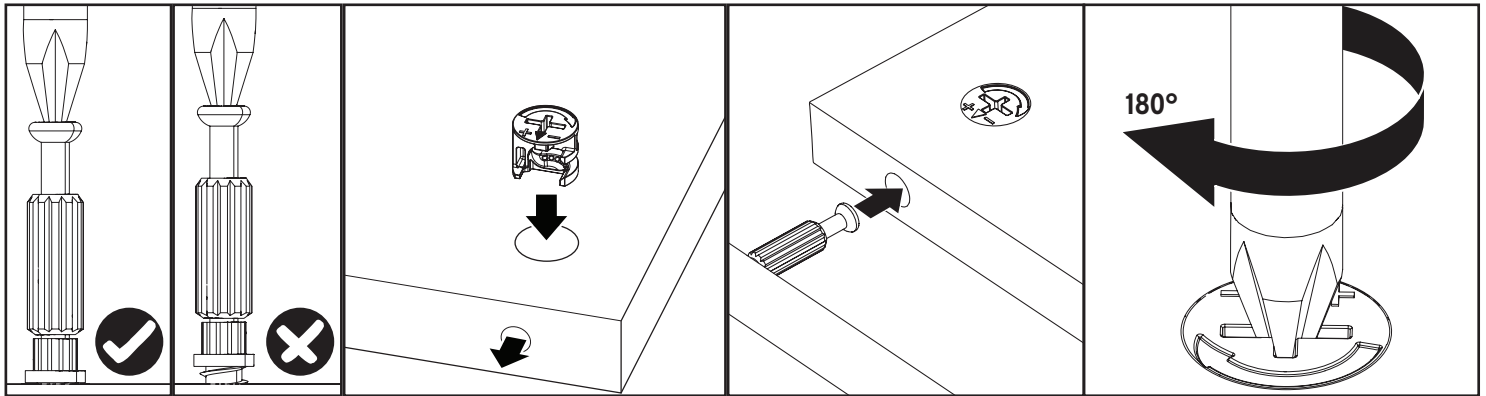


Rubber Mallet



Electric Screwdriver +  
Torque set to 3-5

## 3. Understanding How the Cam Fastener Works



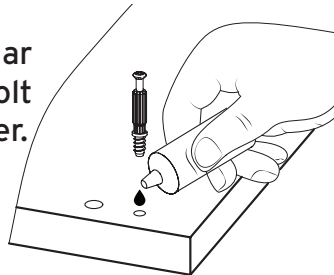
Screw cam bolts flush as illustrated.

Press cam into hole until flush with surface. The arrow direction must be in the direction of the hole.

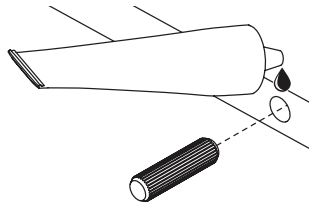
Insert bolt through pre-drilled hole in edge of panel.

Turn clockwise to lock cam with bolt.

**Tip:** place a small bit of WD-40 or similar lubricant into the pre-installed cam bolt holes to help the cam bolts screw in better.



4. Glue provided is to secure wood dowels in place and is optional. If glue is used during assembly, locate the appropriate hole for the dowel, place a small amount of glue in the hole and insert the dowel. Wipe away excess glue immediately. It is not necessary to glue the other end of the dowel when attaching to other parts.

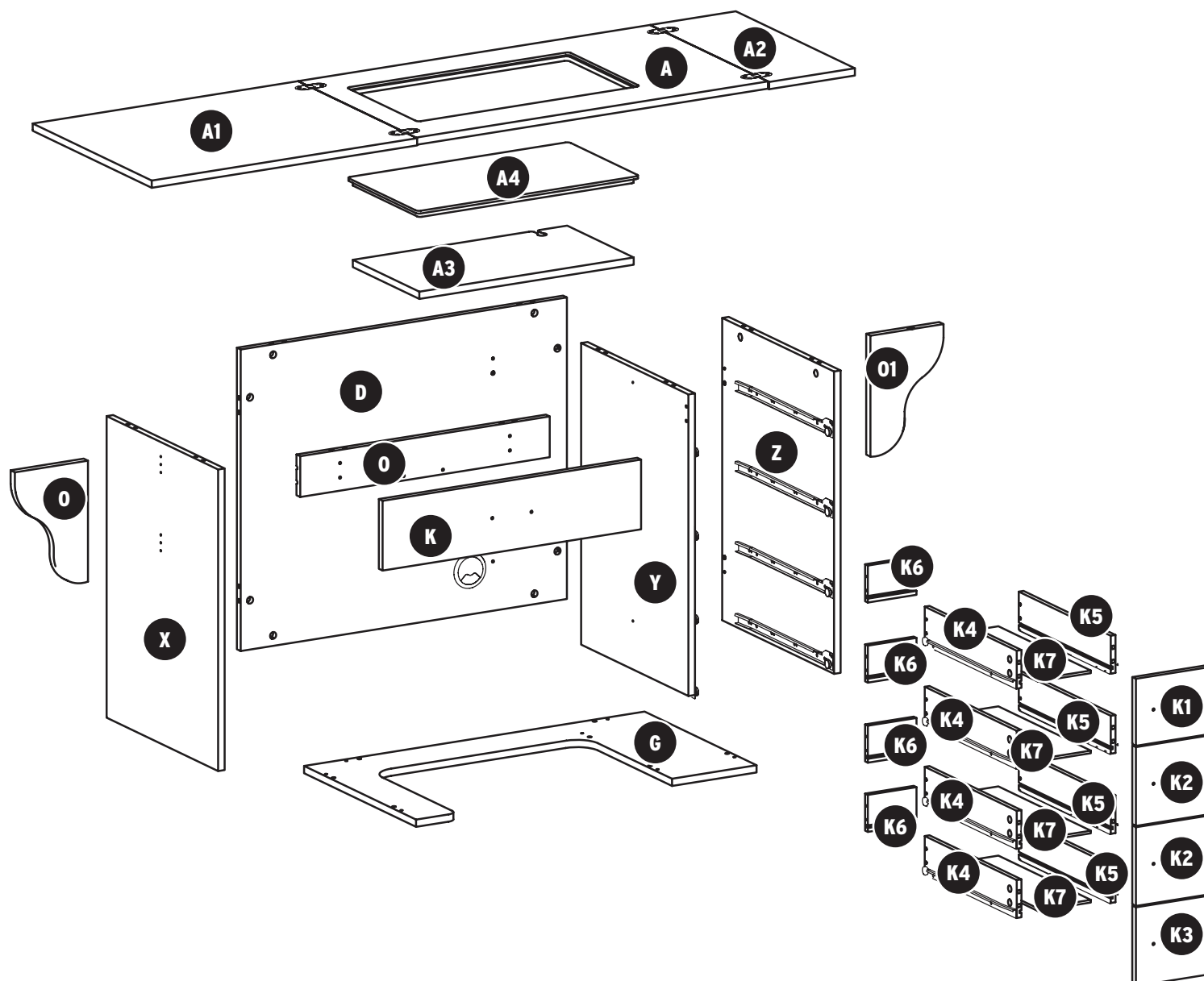


**Use and Care** Your cabinet normally requires a minimum amount of maintenance; however, the following points are worth noting:

**Cleaning** - To remove marks and enhance the surface, wipe with a gentle all-purpose cleanser. DO NOT use ammonia-based, harsh chemicals or abrasive cleaning agents. Wipe dry immediately.

**Electrical and Hydraulic Lift Rails** - Require annual lubrication with WD-40 or similar lubricant.

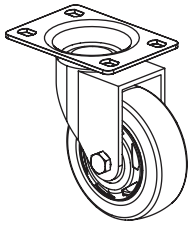
# Parts List: Panels



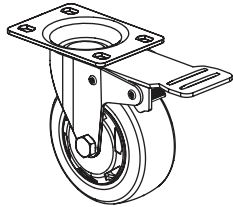
ITEM	DESCRIPTION	QTY	BOX	ITEM	DESCRIPTION	QTY	BOX
<b>A/A1/A2*</b>	Top Panel	1	1 of 2	<b>X</b>	Left Side Panel	1	2 of 2
<b>A4</b>	Cover Panel	1	1 of 2	<b>Y</b>	Middle Panel	1	2 of 2
<b>A3</b>	Lift Platform	1	1 of 2	<b>Z</b>	Right Side Panel	1	2 of 2
<b>K1</b>	Drawer Front (Top Drawer)	1	1 of 2	<b>D</b>	Back Panel	1	2 of 2
<b>K2</b>	Drawer Front (Middle Drawers)	2	1 of 2	<b>K4</b>	Drawer Left Side Panel	4	2 of 2
<b>K3</b>	Drawer Front (Bottom Drawer)	1	1 of 2	<b>K5</b>	Drawer Right Side Panel	4	2 of 2
<b>O</b>	Left Leaf Supprt	1	1 of 2	<b>K6</b>	Drawer Back Panel	4	2 of 2
<b>O1</b>	Right Leaf Support	1	1 of 2	<b>K7</b>	Drawer Bottom	4	2 of 2
<b>K</b>	Faux Drawer Front	1	1 of 2				
<b>G</b>	Bottom Panel	1	1 of 2		Hardware & Lift Box	1	2 of 2
<b>O2</b>	Front Panel Support	1	1 of 2		*Pre-assembled		

# Parts List: Hardware

**TIP: Keep all the parts in their individually labeled bags. This will make finding parts easier as you assemble your cabinet.**



**t1** Non-Locking Plate Caster **x2**



**t2** Locking Plate Caster **x2**



**c3** 12mm Cam Lock **x26**



**c4** 10mm Cam Lock **x16**



**b2** 4x20 Fix Bolt **x8**



**b3** 4x36 Fix Bolt **x2**



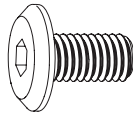
**c1** 6x35 Cam Bolt **x42**



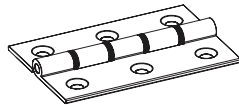
**d1** 8x30 Dowel Pin **x22**



**c2**  $\frac{5}{8}$ " Cam Cover **x42**



**b1** 8x16 Fix Bolt **x16**



**h1** Hinge **x4**



Allen Wrench **x1**



**s1** 4x14 Screw **x34**



**s4** 4x25 Screw **x4**



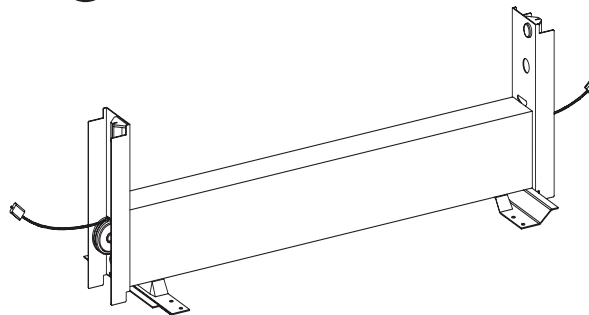
**s5** 3.5x30 Screw **x16**



**s7** Screw **x4**



**h** Handle **x5**



Lift **x1**



Lift Rail (Left) **x1**



Lift Rail (Right) **x1**

# Step 1: Cabinet Shell



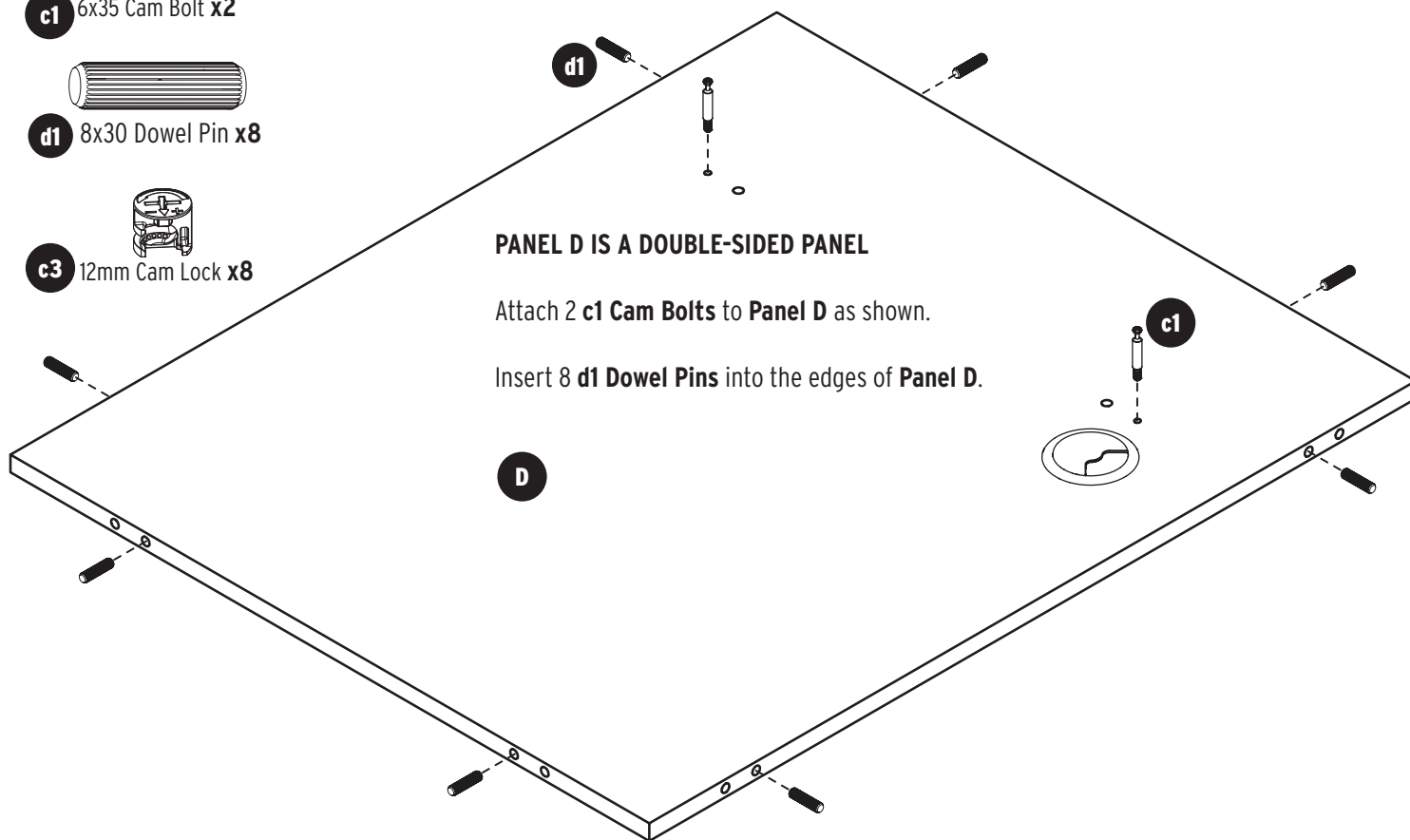
**c1** 6x35 Cam Bolt **x2**



**d1** 8x30 Dowel Pin **x8**



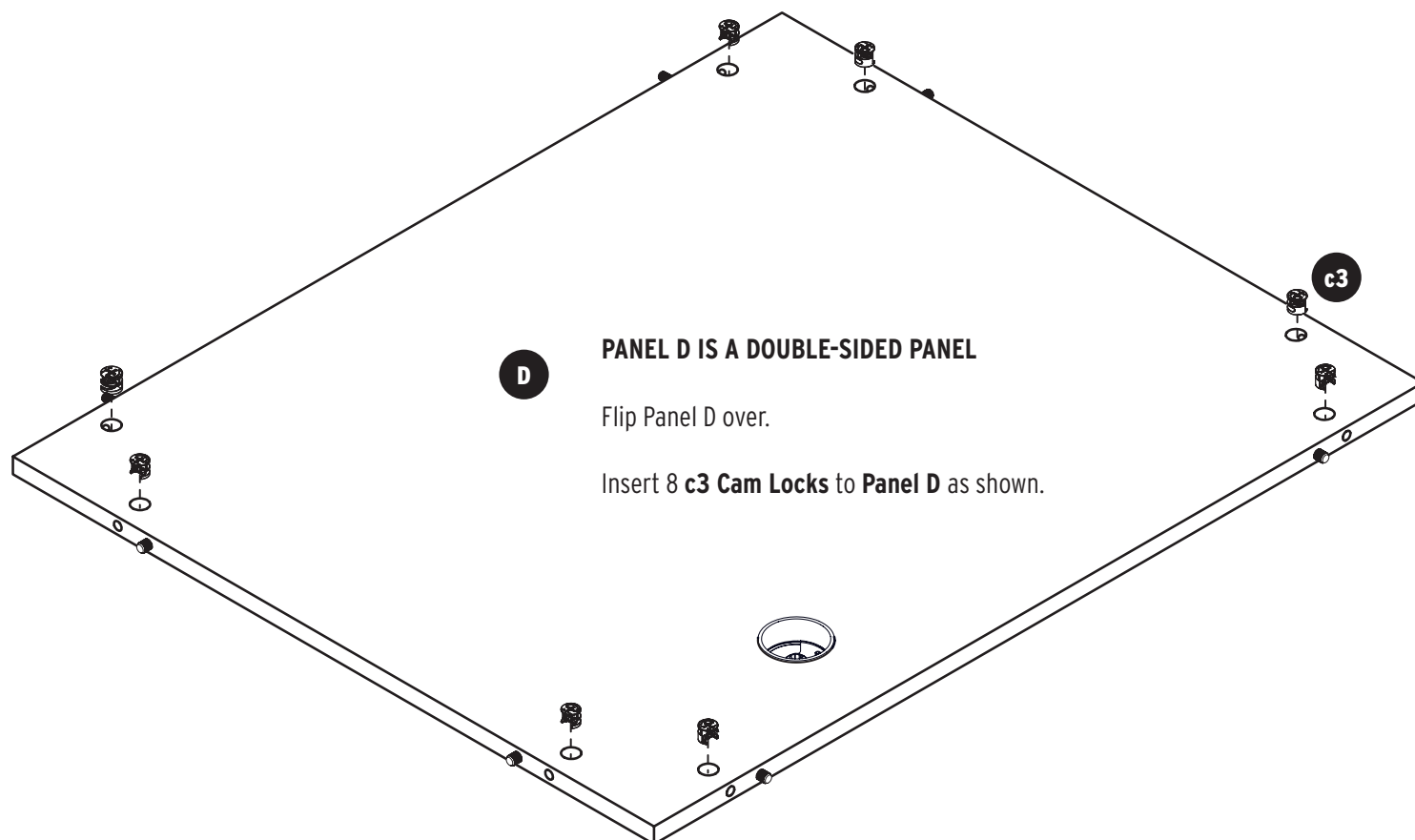
**c3** 12mm Cam Lock **x8**



**PANEL D IS A DOUBLE-SIDED PANEL**

Attach 2 **c1** Cam Bolts to **Panel D** as shown.

Insert 8 **d1** Dowel Pins into the edges of **Panel D**.



**PANEL D IS A DOUBLE-SIDED PANEL**

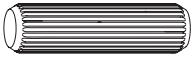
Flip **Panel D** over.

Insert 8 **c3** Cam Locks to **Panel D** as shown.

# Step 1: Cabinet Shell



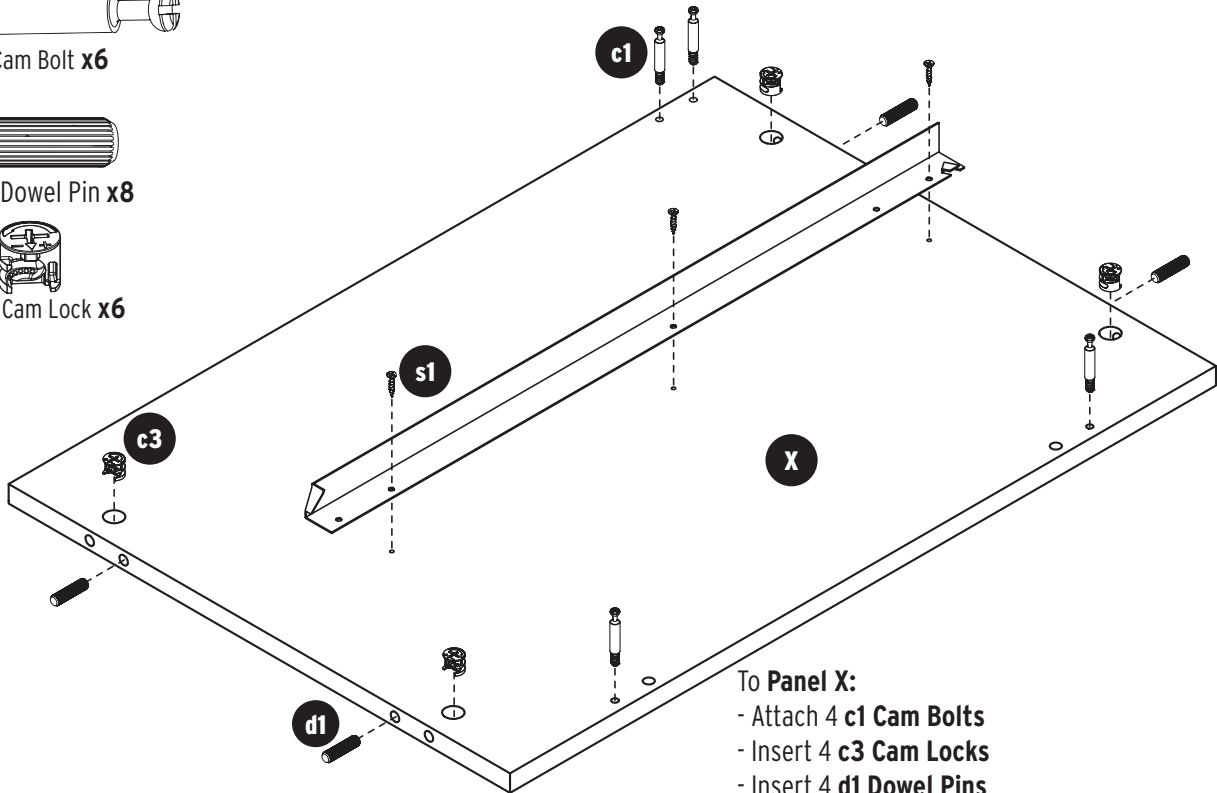
**c1** 6x35 Cam Bolt **x6**



**d1** 8x30 Dowel Pin **x8**



**c3** 12mm Cam Lock **x6**



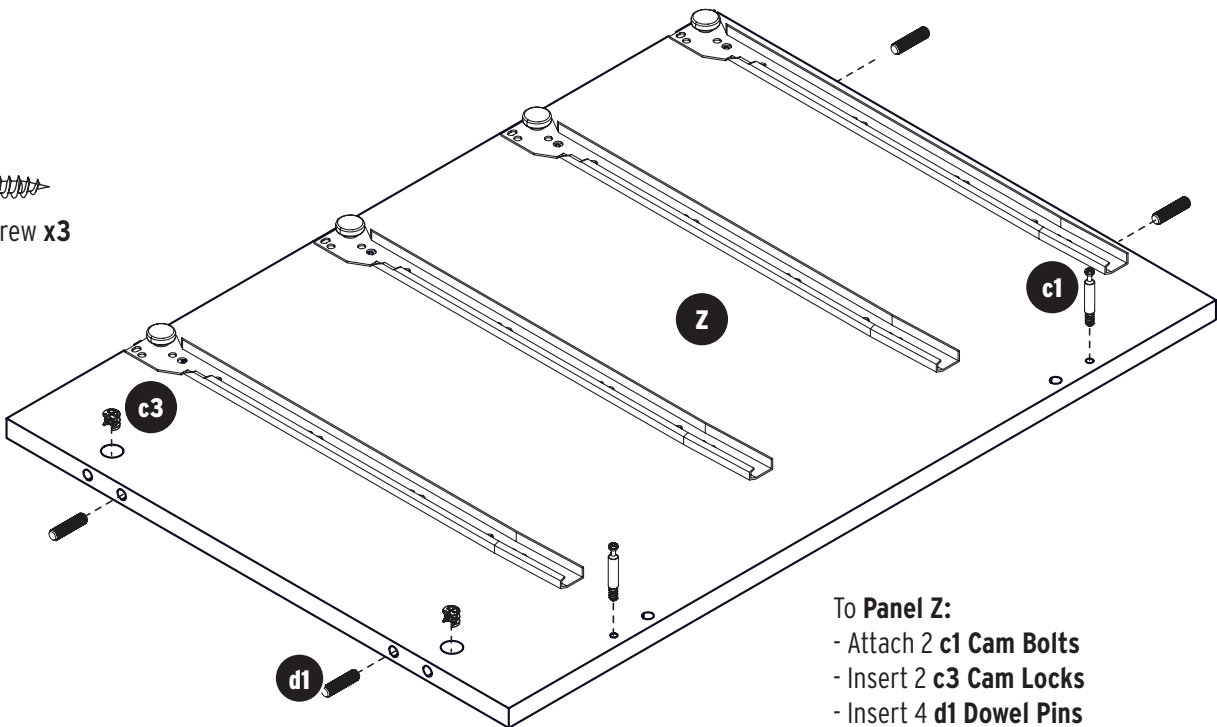
**To Panel X:**

- Attach 4 **c1** Cam Bolts
- Insert 4 **c3** Cam Locks
- Insert 4 **d1** Dowel Pins
- Attach **Lift Rail (Left)** using 3 **s1** Screws

Lift Rail  
(Left) **x1**



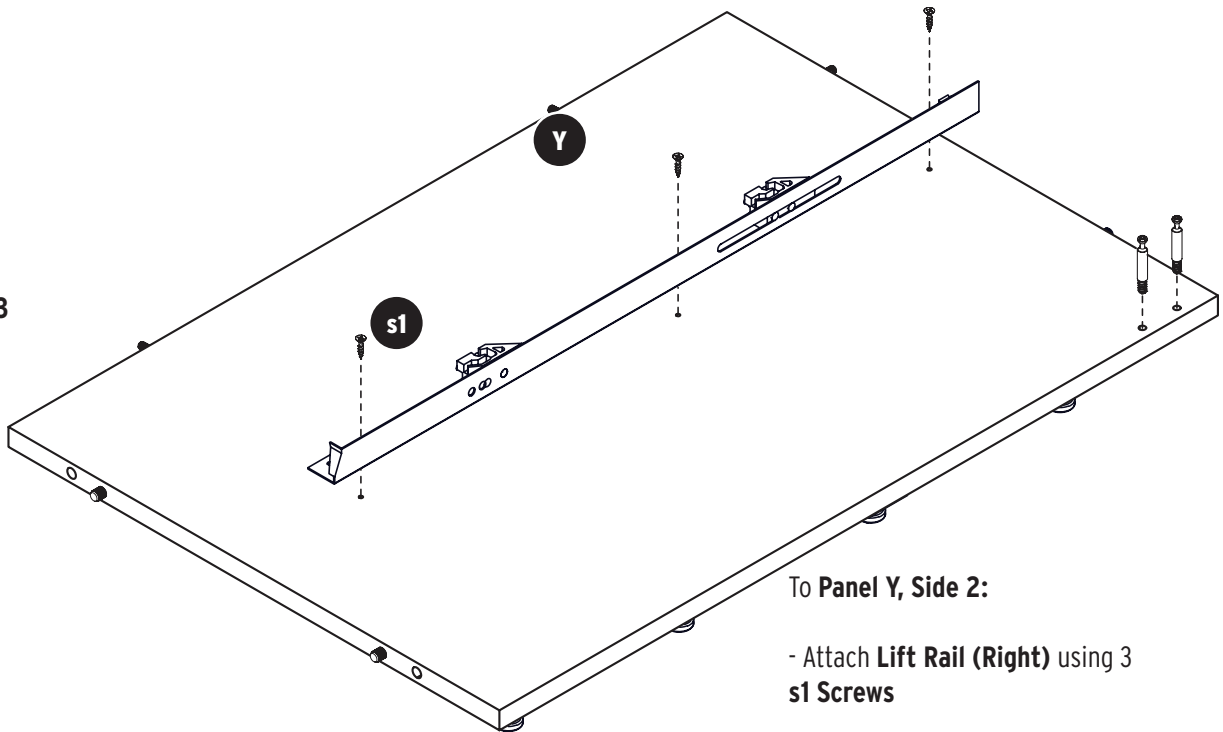
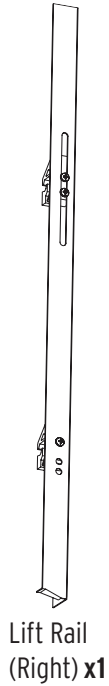
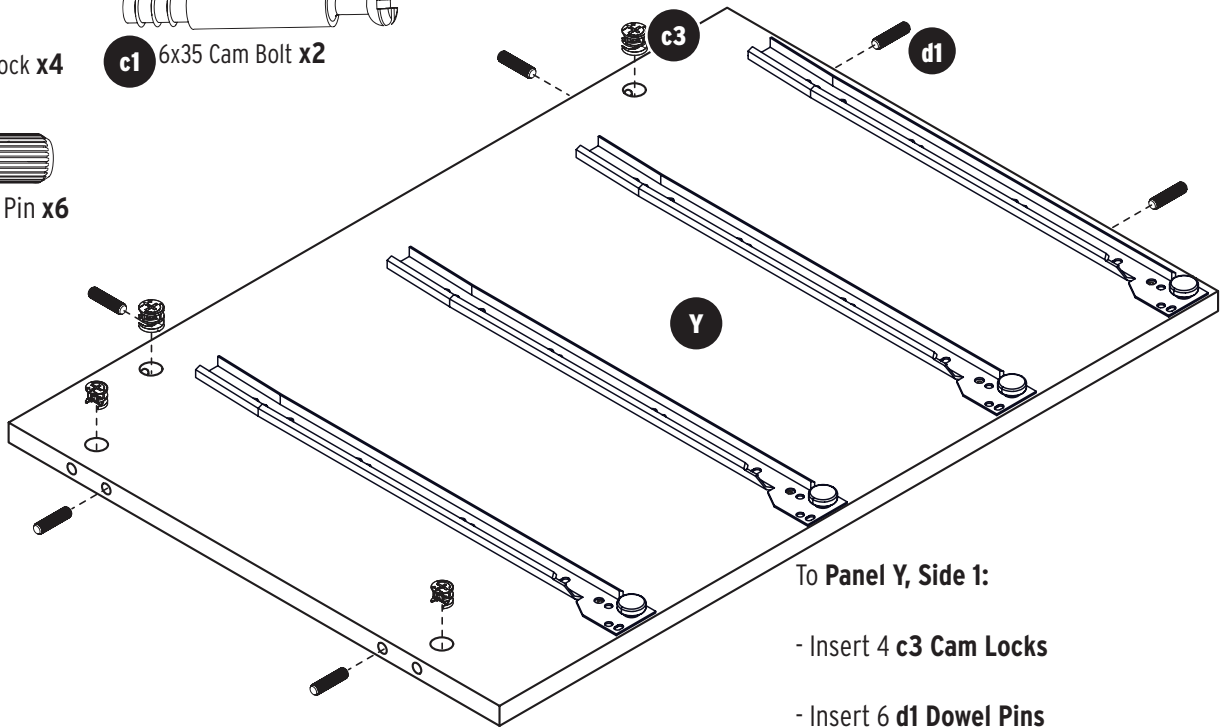
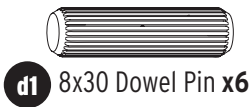
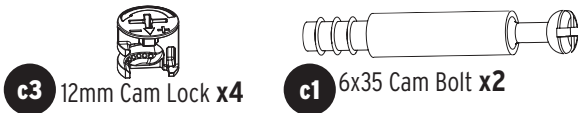
**s1** 4x14 Screw **x3**



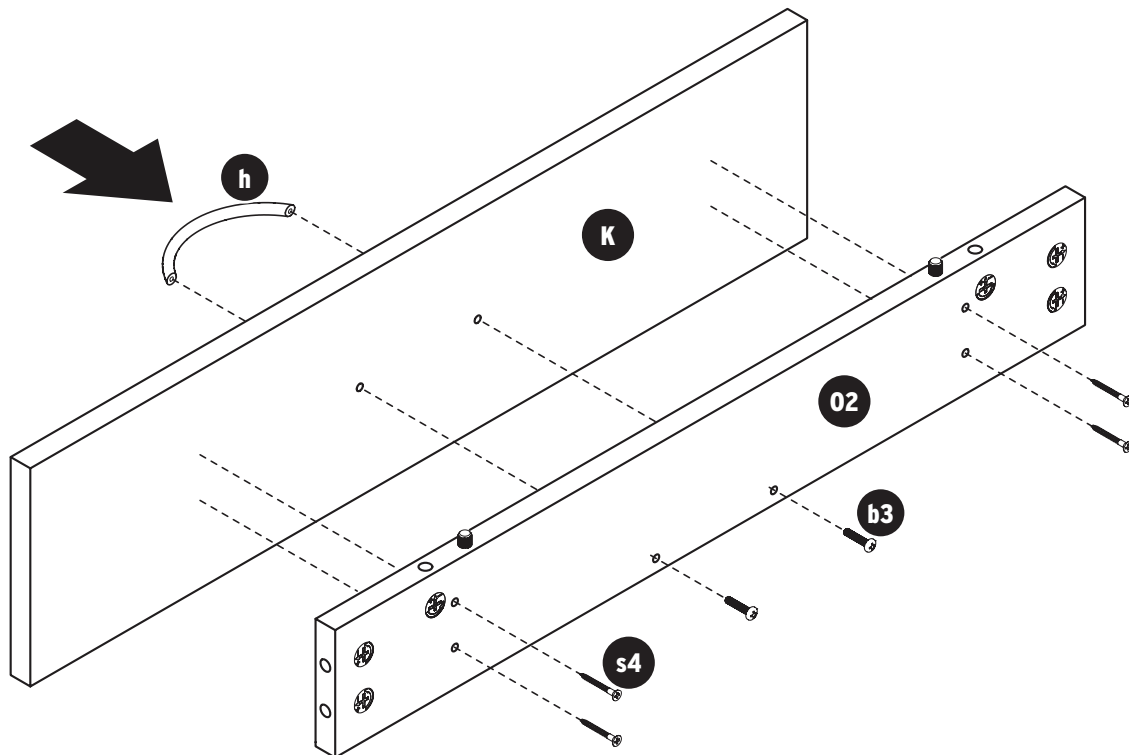
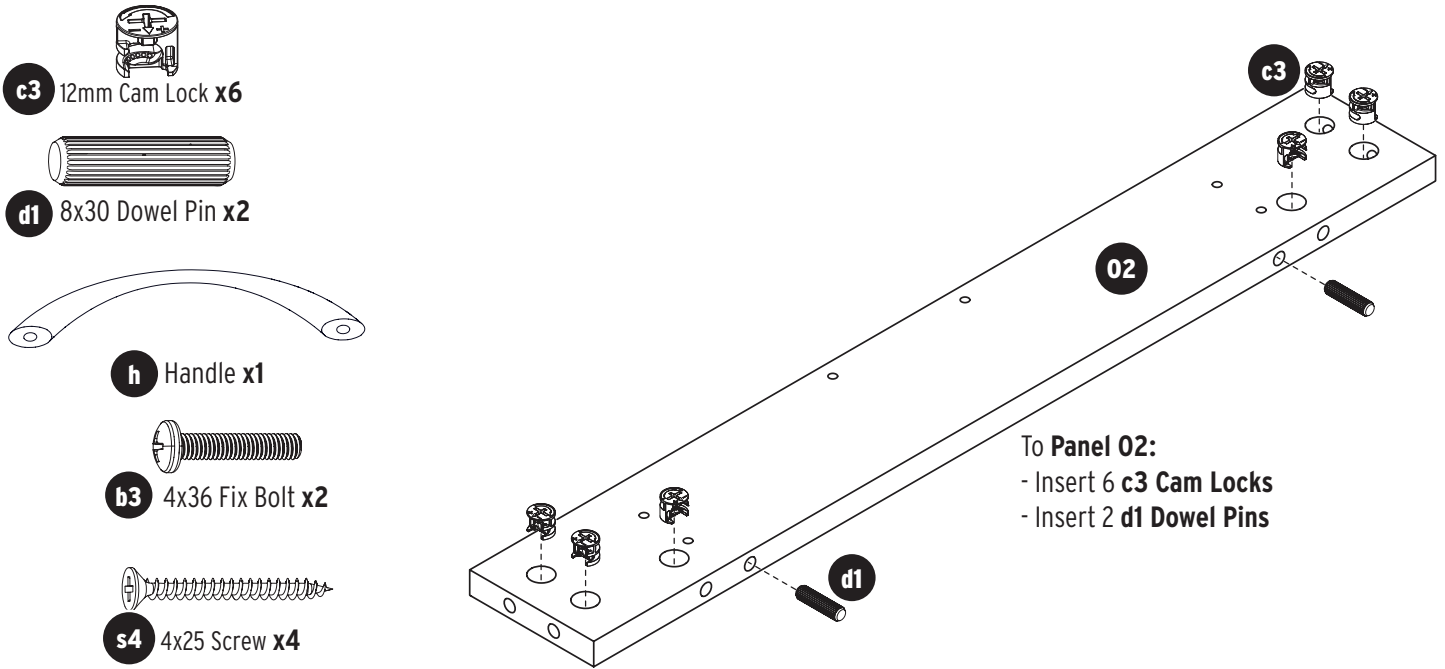
**To Panel Z:**

- Attach 2 **c1** Cam Bolts
- Insert 2 **c3** Cam Locks
- Insert 4 **d1** Dowel Pins

# Step 1: Cabinet Shell



# Step 1: Cabinet Shell



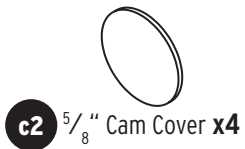
Attach **Panel 02** to **Panel K** with 4 **s4** Screws as shown.

Attach **h** Handle to the **Panel K/02** assembly using **b3** Fix Bolts.



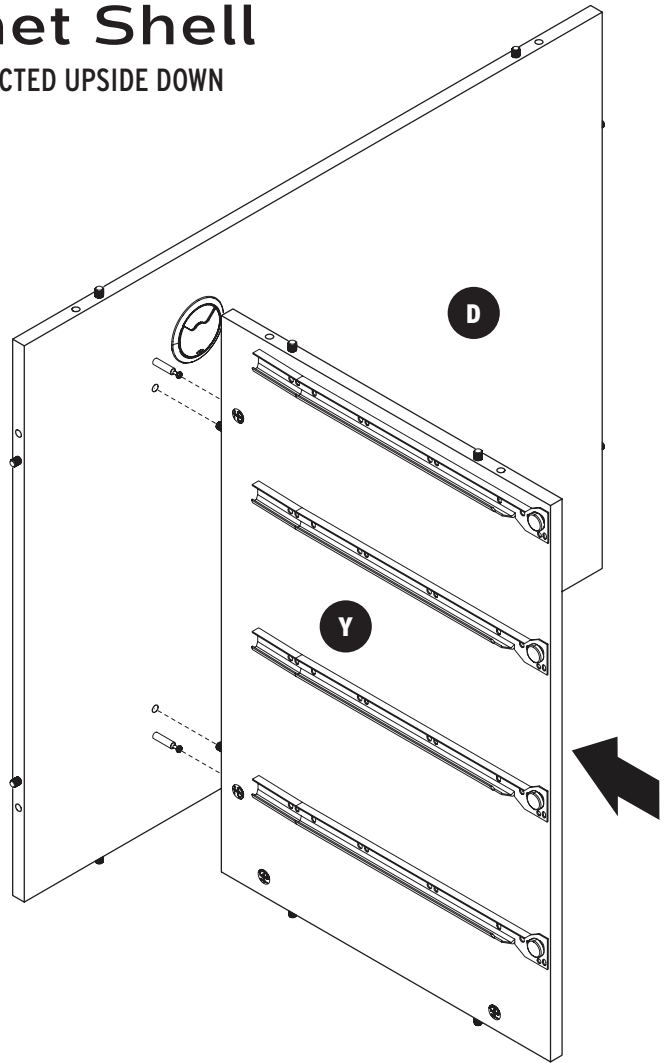
# Step 1: Cabinet Shell

NOTE: THE CABINET IS CONSTRUCTED UPSIDE DOWN



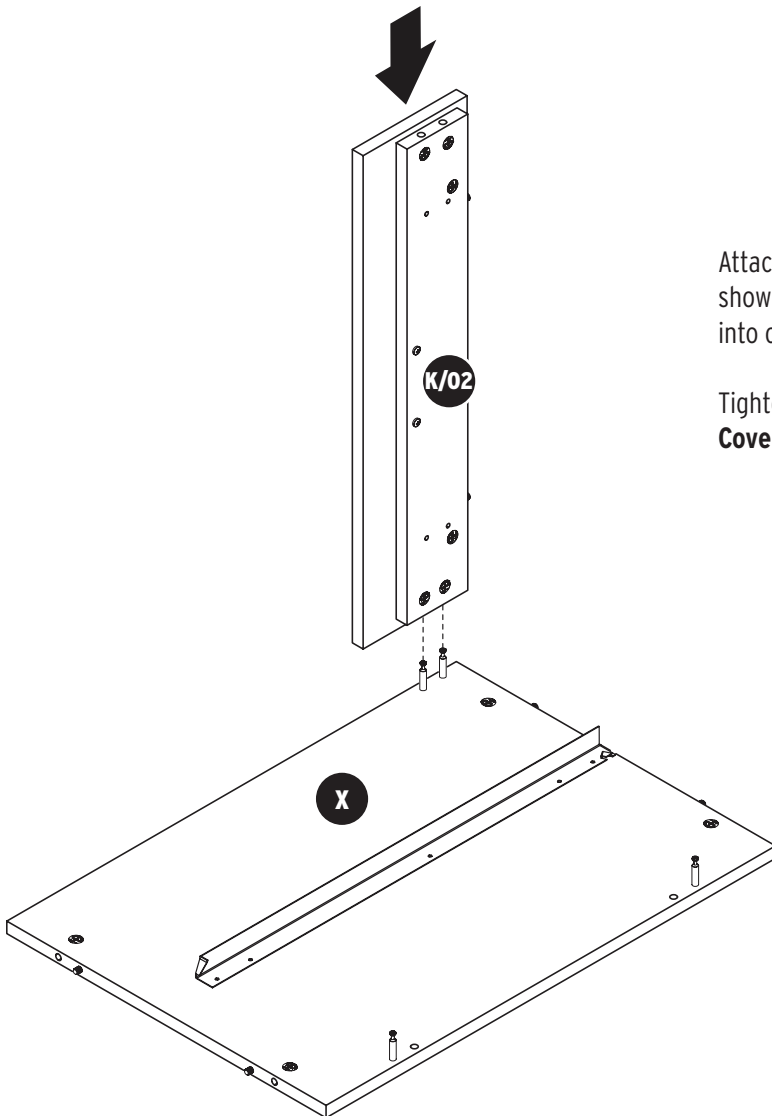
On a rug or protected surface, lay **Panel D** on the ground. Lower **Panel Y** as shown, guiding cam bolts on **Panel D** into cam locks on **Panel Y**.

Tighten cam locks and apply **c2 Cam Covers**.

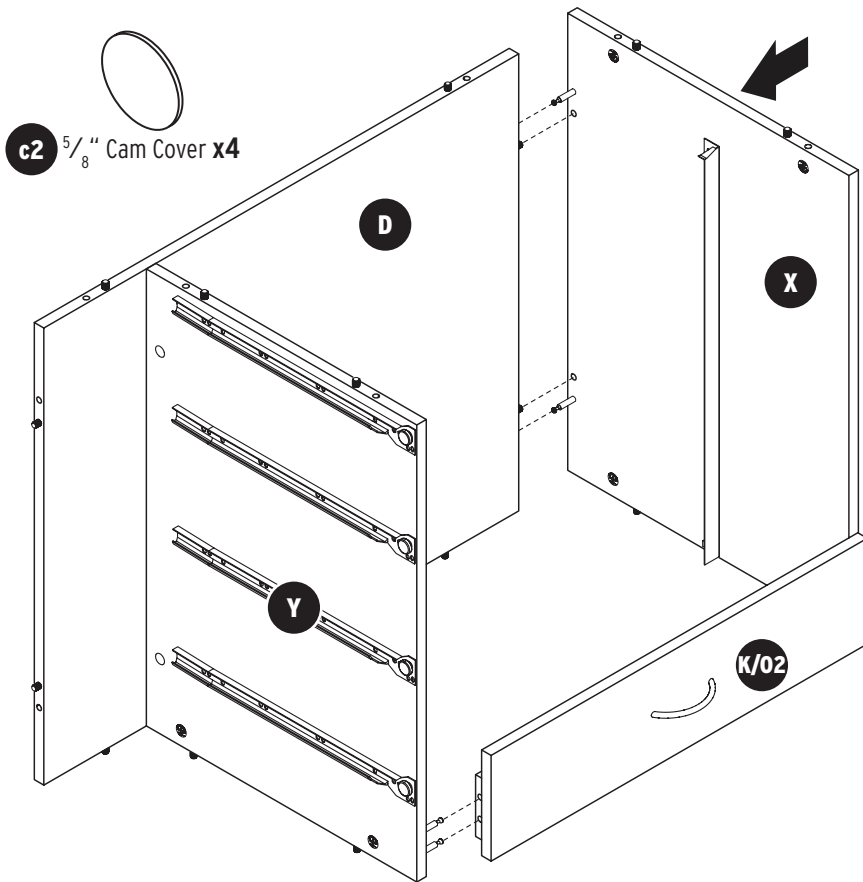


Attach **Panel K/02** to **Panel X** as shown, guiding cam bolts on **Panel X** into cam locks on **Panel 02**.

Tighten cam locks and apply **c2 Cam Covers**.

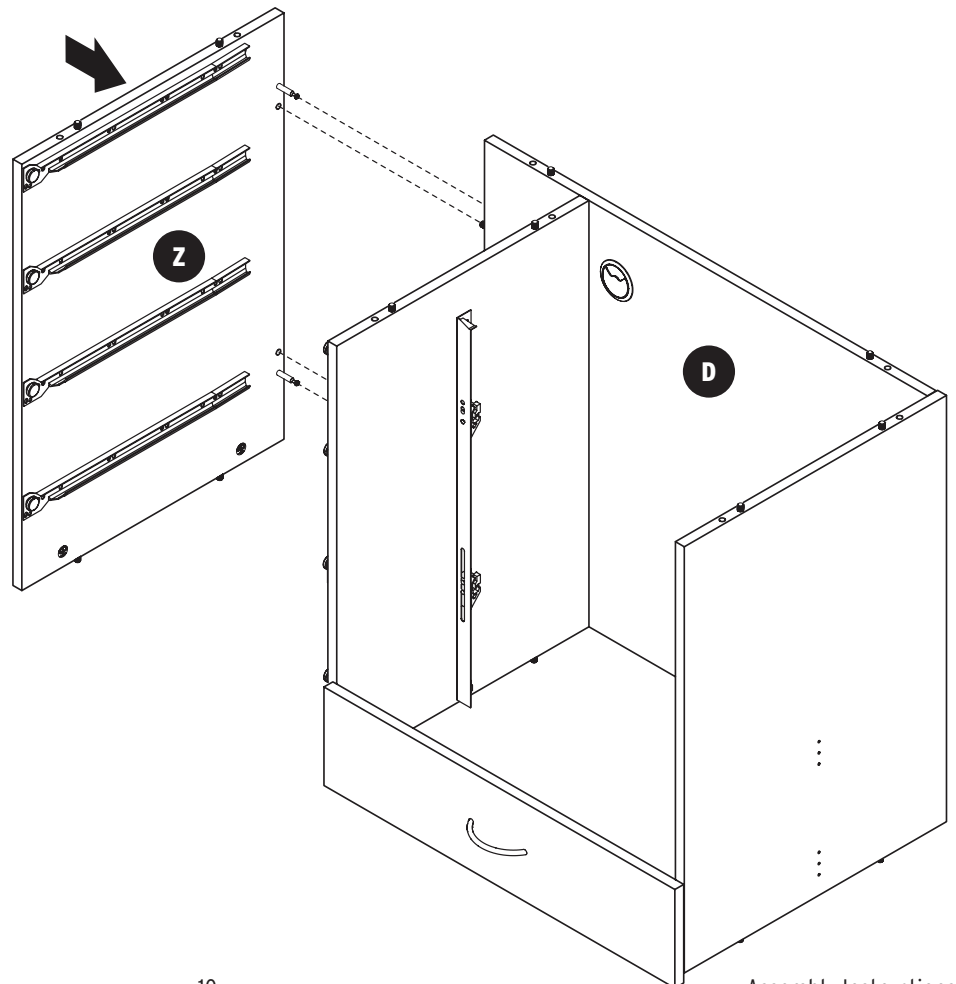


# Step 1: Cabinet Shell



Attach the **Panel X/K/02** assembly to **Panels D** and **Y** as shown.

Tighten cam locks and apply **c2 Cam Covers**.



Attach the **Panel Z** to **Panel D** as shown.

Tighten cam locks and apply **c2 Cam Covers**.

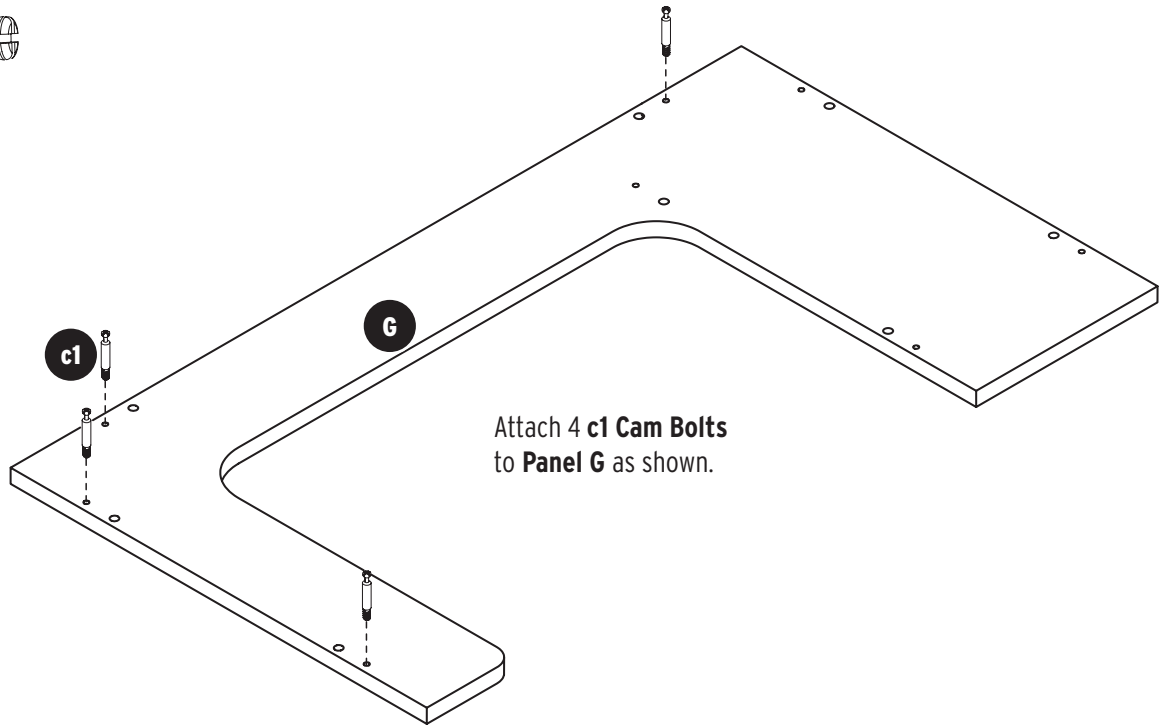
# Step 1: Cabinet Shell



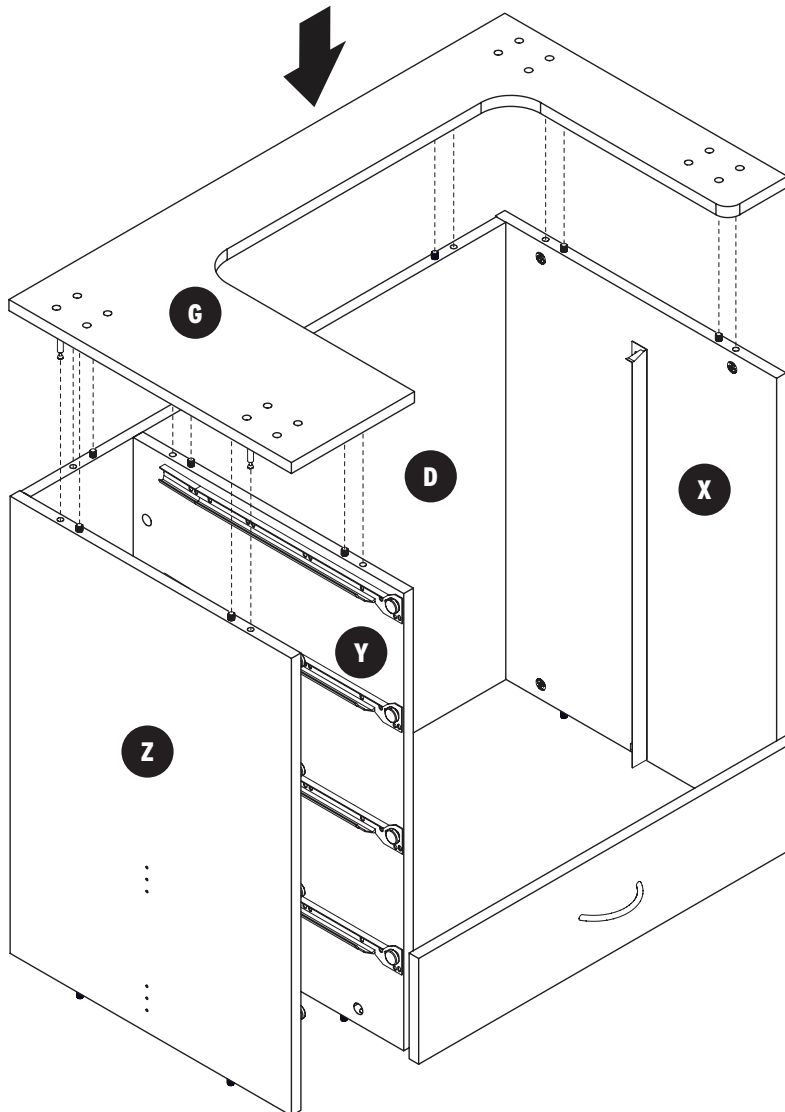
**c1** 6x35 Cam Bolt **x4**



**c2**  $\frac{5}{8}$ " Cam Cover **x4**



Attach 4 **c1** Cam Bolts to **Panel G** as shown.



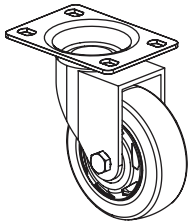
Slide cam bolts on **Panel G** onto cam locks on **Panels X, Y, Z and D**.

Tighten cam bolts and apply **c2** Cam Covers.

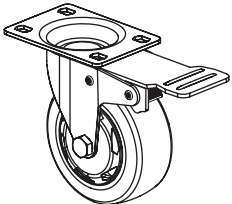
# Step 1: Cabinet Shell



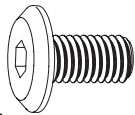
**s7** 4x60Screw x4



**t1** Non-Locking Plate Caster x2



**t2** Locking Plate Caster x2

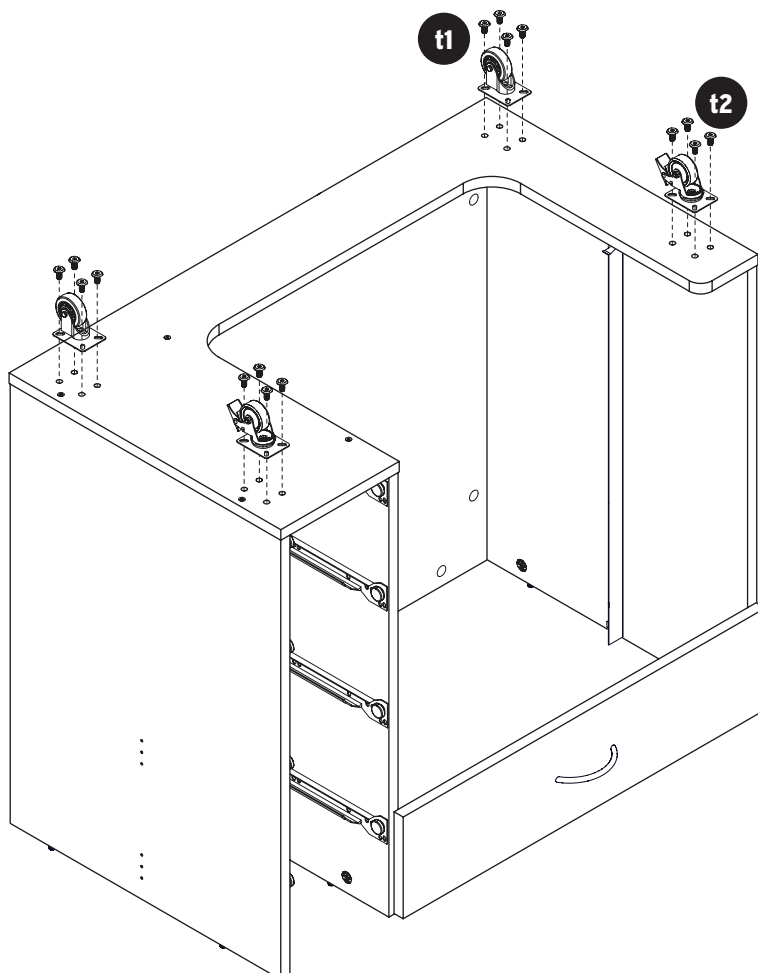
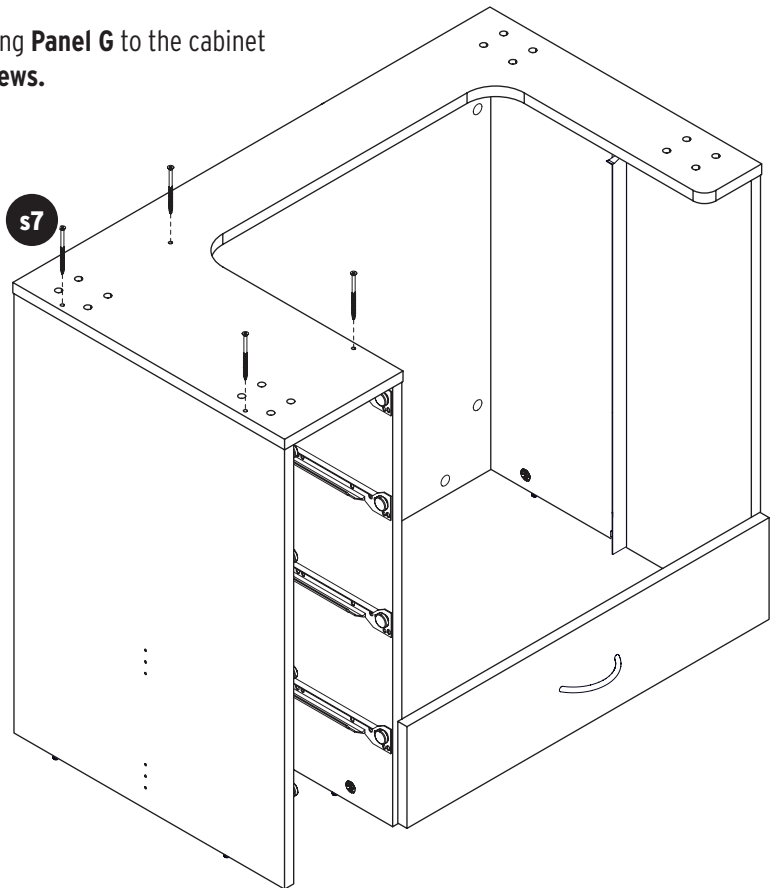


**b1** 8x16 Fix Bolt x16



Allen Wrench x1

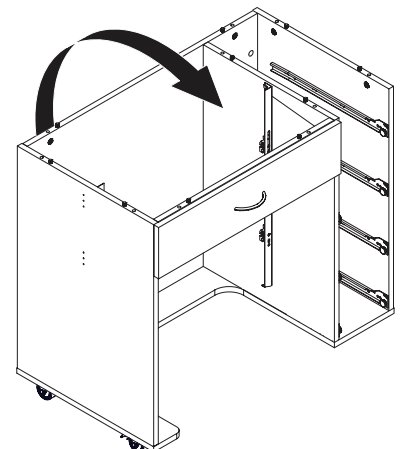
Finish securing **Panel G** to the cabinet using **s7** screws.



Attach **t2 Locking Plate Casters** to the front edge of **Panel G**.

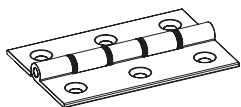
Attach **t1 Non-Locking Plate Casters** to the back edge of **Panel G**.

Secure with **b1 Fix Bolts**.



Flip cabinet up onto its wheels

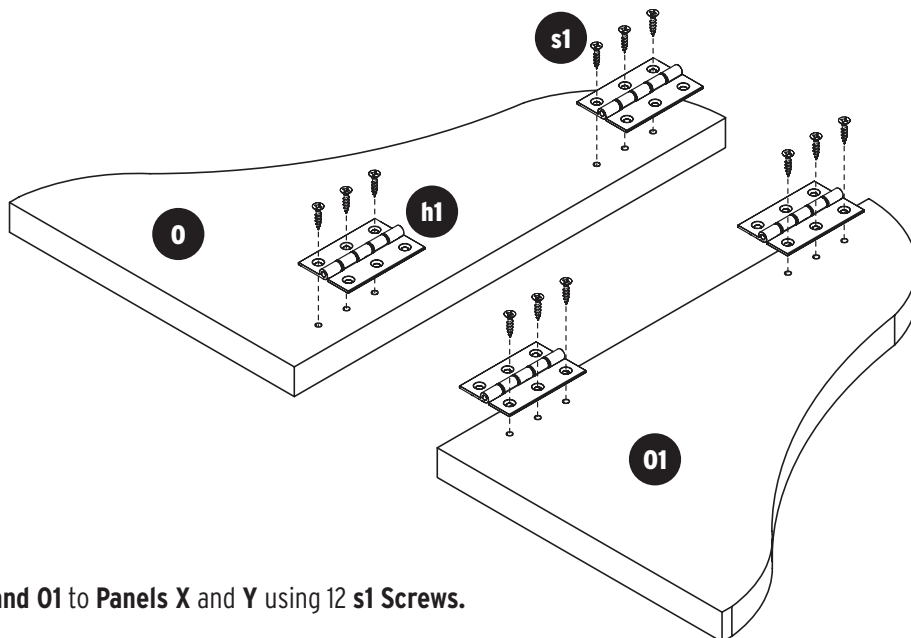
# Step 1: Cabinet Shell



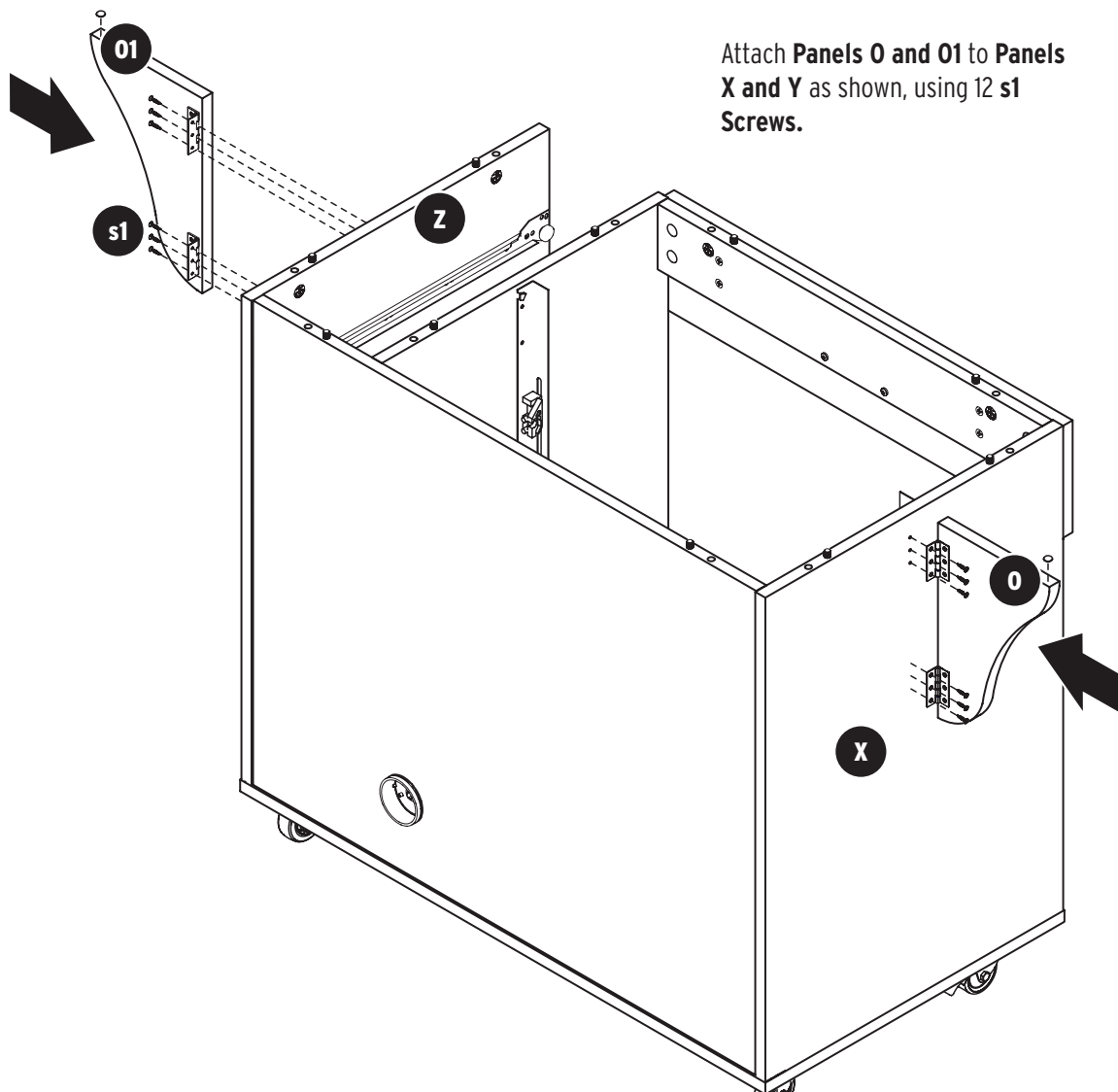
**h1** Hinge x4



**s1** 4x14 Screw x24



Affix **Panels 0 and 01** to **Panels X and Y** using 12 **s1** Screws.



Attach **Panels 0 and 01** to **Panels X and Y** as shown, using 12 **s1** Screws.

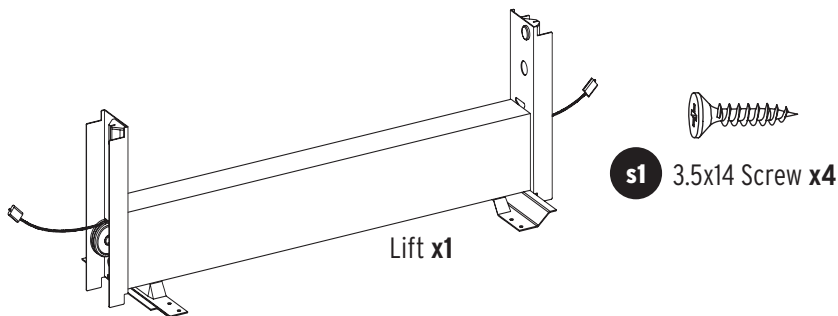
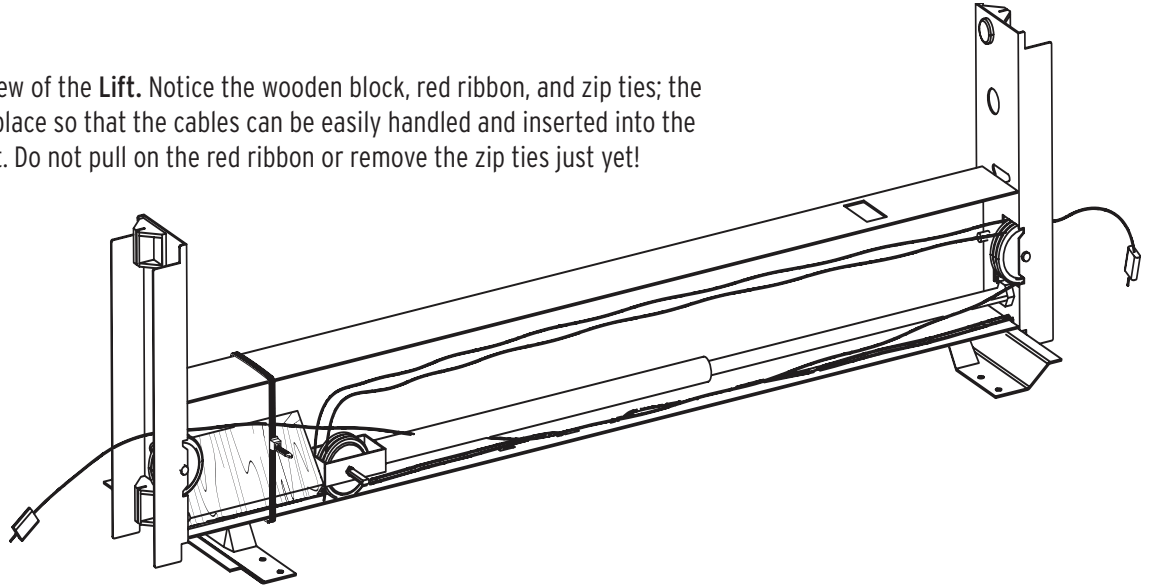
## Step 2: Hydraulic Lift Installation

### HYDRAULIC LIFT INSTALLATION WARNING:

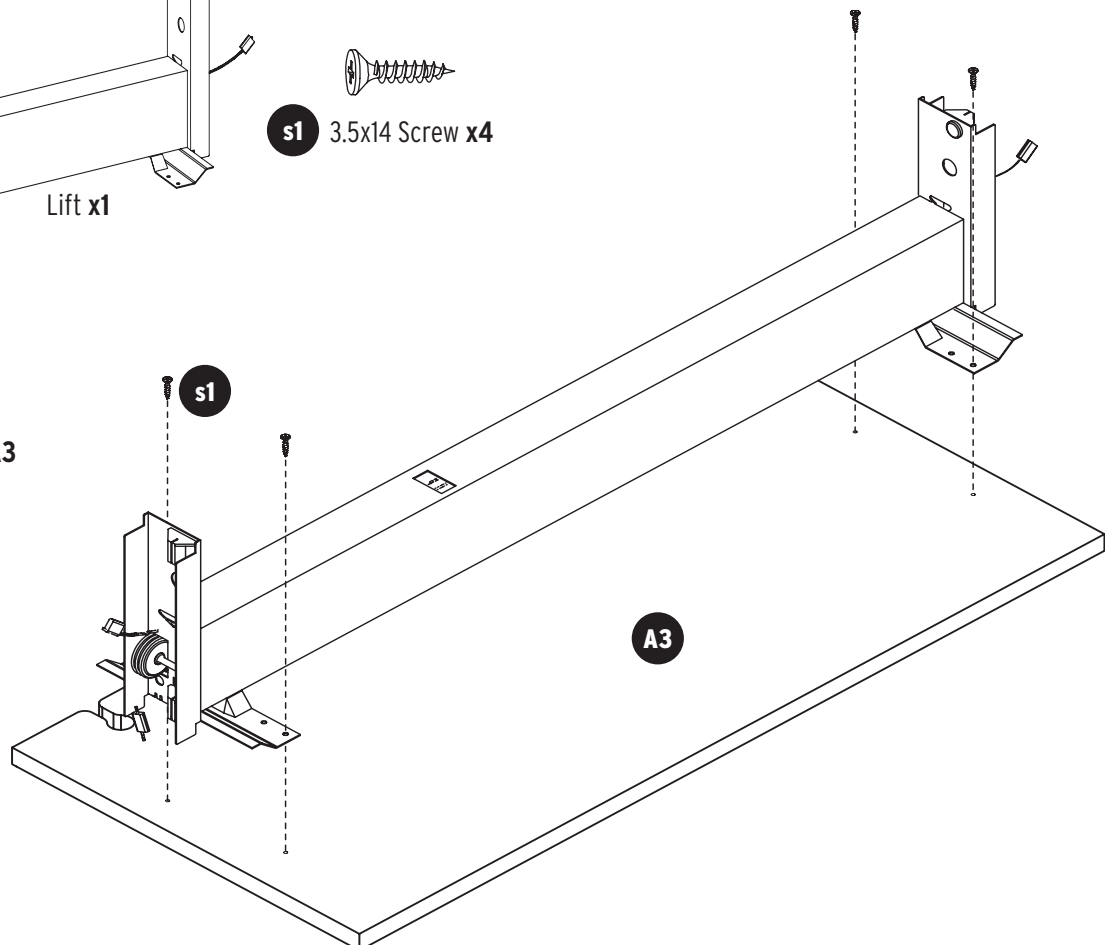
DO NOT remove the small wooden block from the Lift until assembly is complete. If the block is removed or falls out before lift assembly is complete, the cables will retract, making installation more difficult. If the block falls out before complete assembly, please call Customer Service at 1-800-533-7347, ext. 1 for assistance, or visit [www.arrowsewing.com/assembly](http://www.arrowsewing.com/assembly) and find the "Alternate Sewing Lift Installation" video.

For video instructions, please visit [www.arrowsewing.com/assembly](http://www.arrowsewing.com/assembly) and find the "How to Install Your Hydraulic Lift" video.

This illustration shows the back view of the Lift. Notice the wooden block, red ribbon, and zip ties; the wooden block holds the piston in place so that the cables can be easily handled and inserted into the Lift Rails installed on your cabinet. Do not pull on the red ribbon or remove the zip ties just yet!

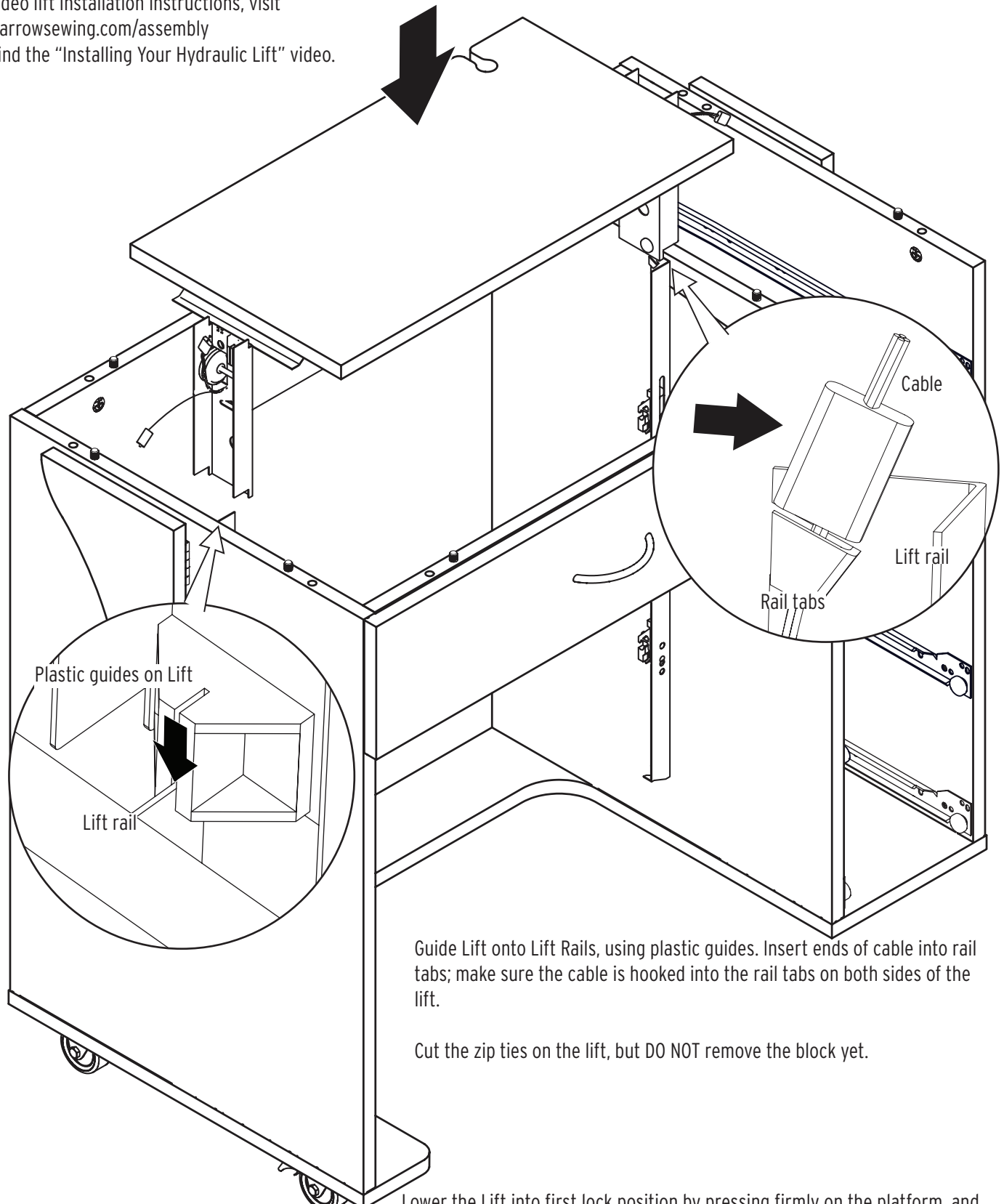


Attach the Lift to Panel A3 using s1 Screws.



## Step 2: Hydraulic Lift Installation

For video lift installation instructions, visit [www.arrowsewing.com/assembly](http://www.arrowsewing.com/assembly) and find the "Installing Your Hydraulic Lift" video.



Guide Lift onto Lift Rails, using plastic guides. Insert ends of cable into rail tabs; make sure the cable is hooked into the rail tabs on both sides of the lift.

Cut the zip ties on the lift, but DO NOT remove the block yet.

Lower the Lift into first lock position by pressing firmly on the platform, and remove the wooden block. It may fall out on its own once your lift is in position. If it does not, pull on the red ribbon to dislodge. DO NOT ADJUST LIFT POSITION until the top is installed, or you risk the lift coming out and cables becoming disengaged.

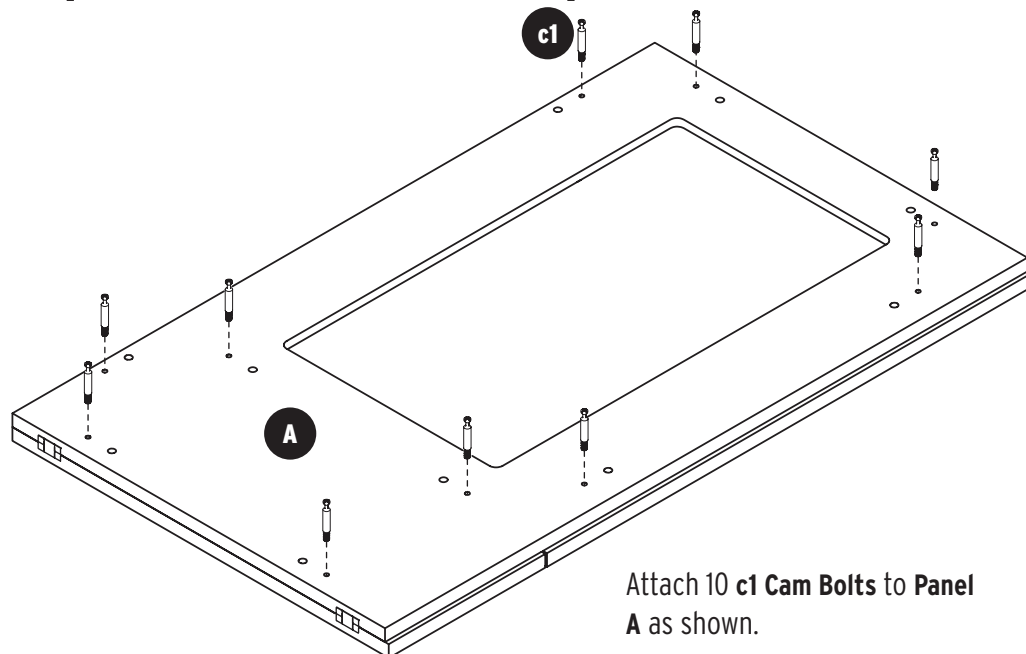
## Step 3: Cabinet Top



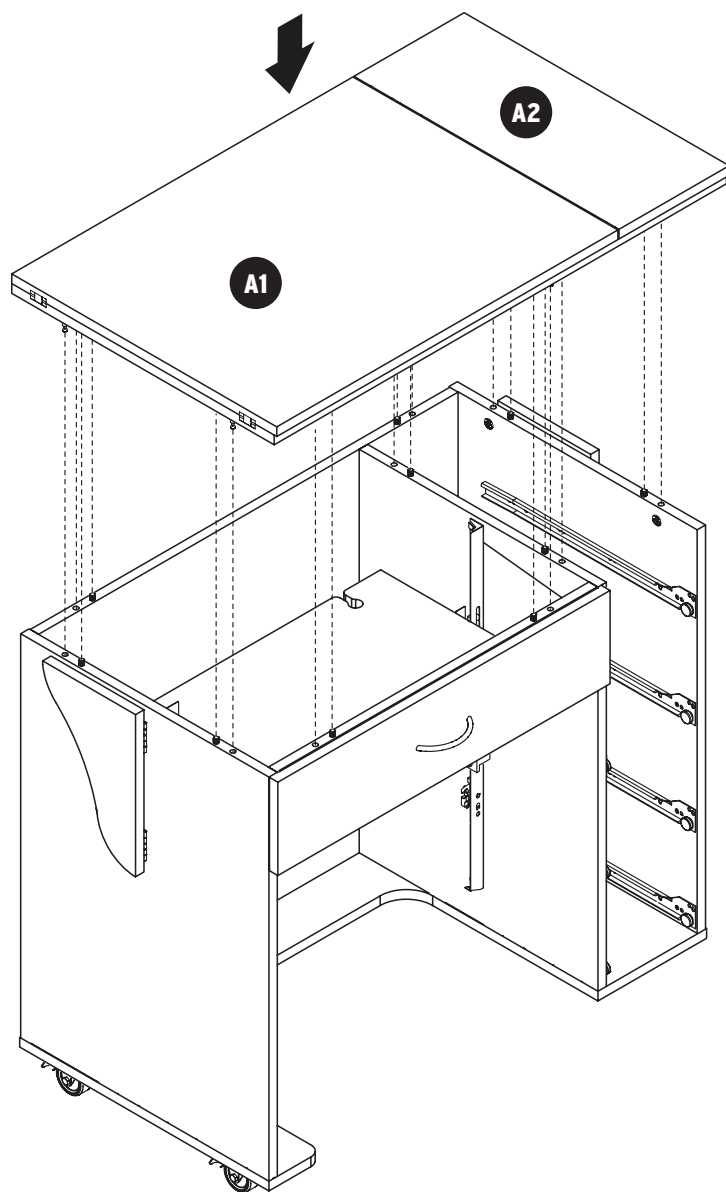
**c1** 6x35 Cam Bolt **x10**



**c2**  $\frac{5}{8}$ " Cam Cover **x10**



Attach 10 **c1 Cam Bolts** to **Panel A** as shown.



Guide cam bolts in **Panel A** into cam locks on cabinet assembly as shown.

Tighten cam locks and cover with **c2 Cam Covers**.



## Step 4: Drawers

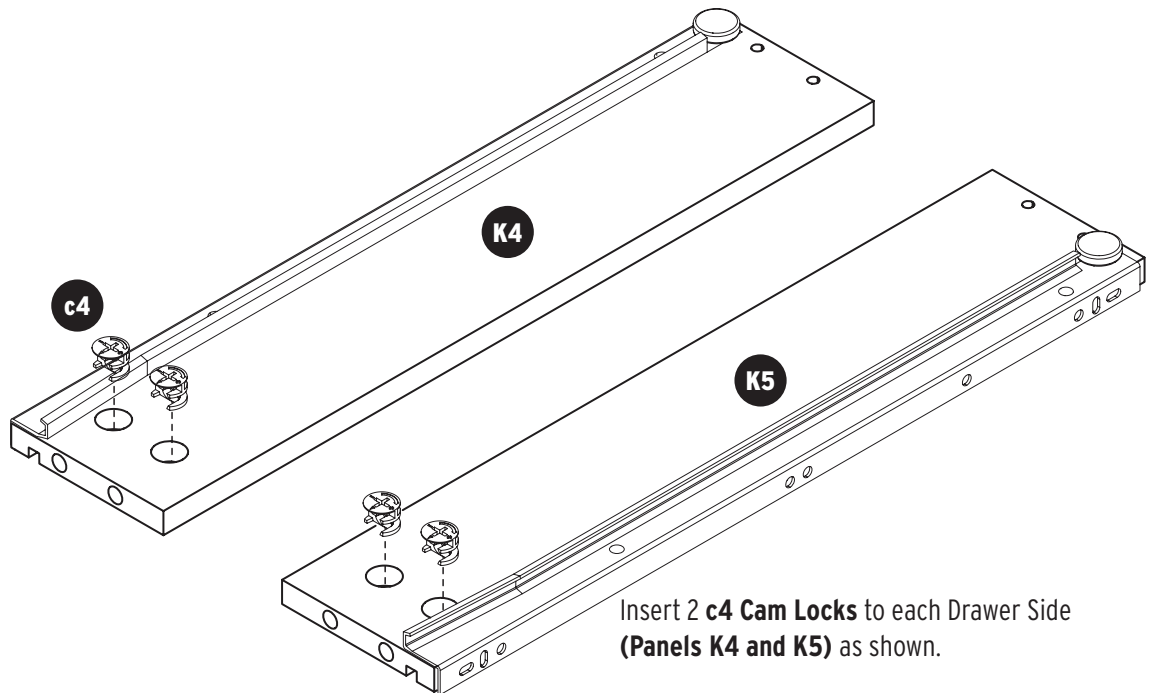
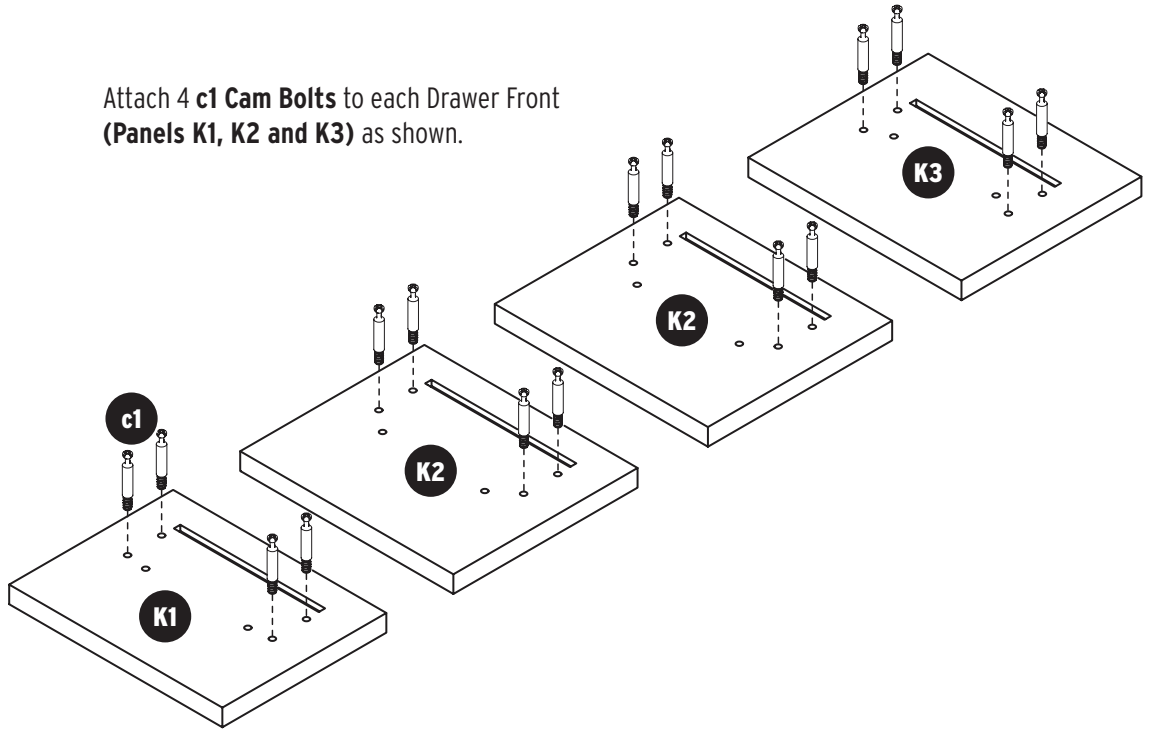


**c1** 6x35 Cam Bolt **x16**



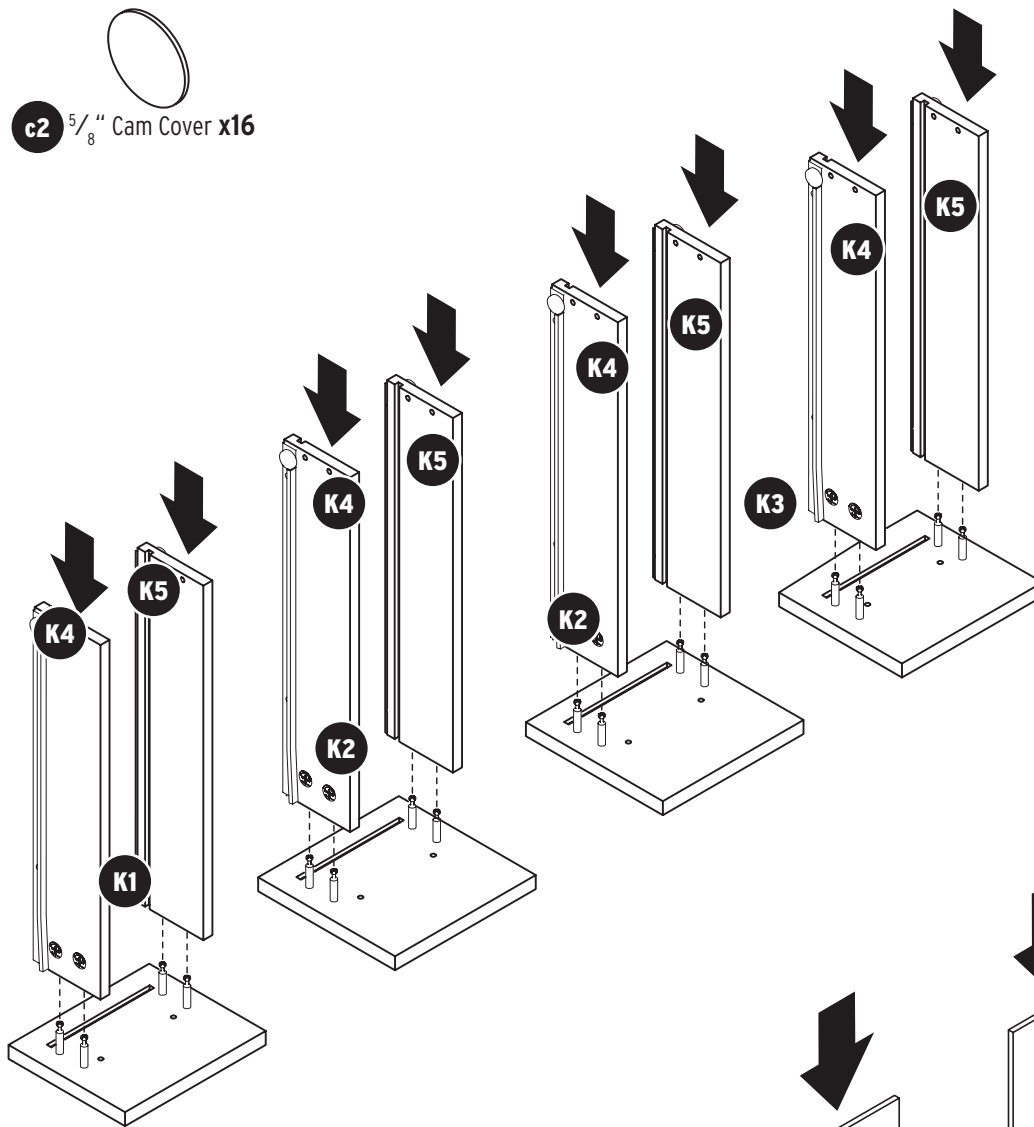
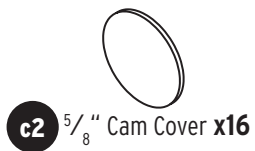
**c4** 10mm Cam Lock **x16**

Attach 4 **c1 Cam Bolts** to each Drawer Front (**Panels K1, K2 and K3**) as shown.



Insert 2 **c4 Cam Locks** to each Drawer Side (**Panels K4 and K5**) as shown.

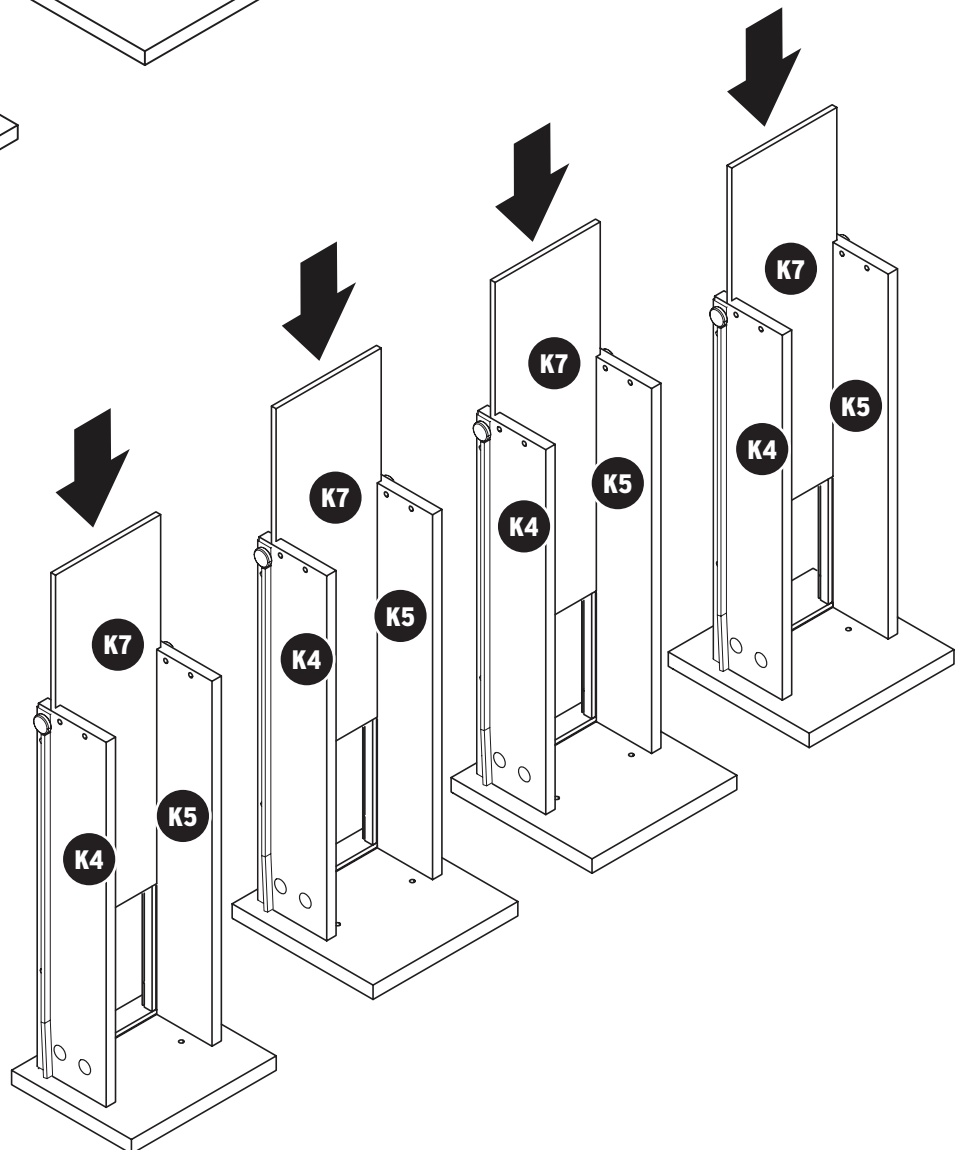
## Step 4: Drawers



Attach Drawer Sides (**Panels K4 and K5**) to drawer fronts (**Panels K1, K2 and K3**) as shown, sliding cam bolts on the drawer fronts into cam locks on the drawer sides.

Tighten cam locks and apply **c2 Cam Covers**.

Carefully slide drawer bottoms (**Panel K7**) into the grooves on drawer fronts and sides.



## Step 4: Drawers

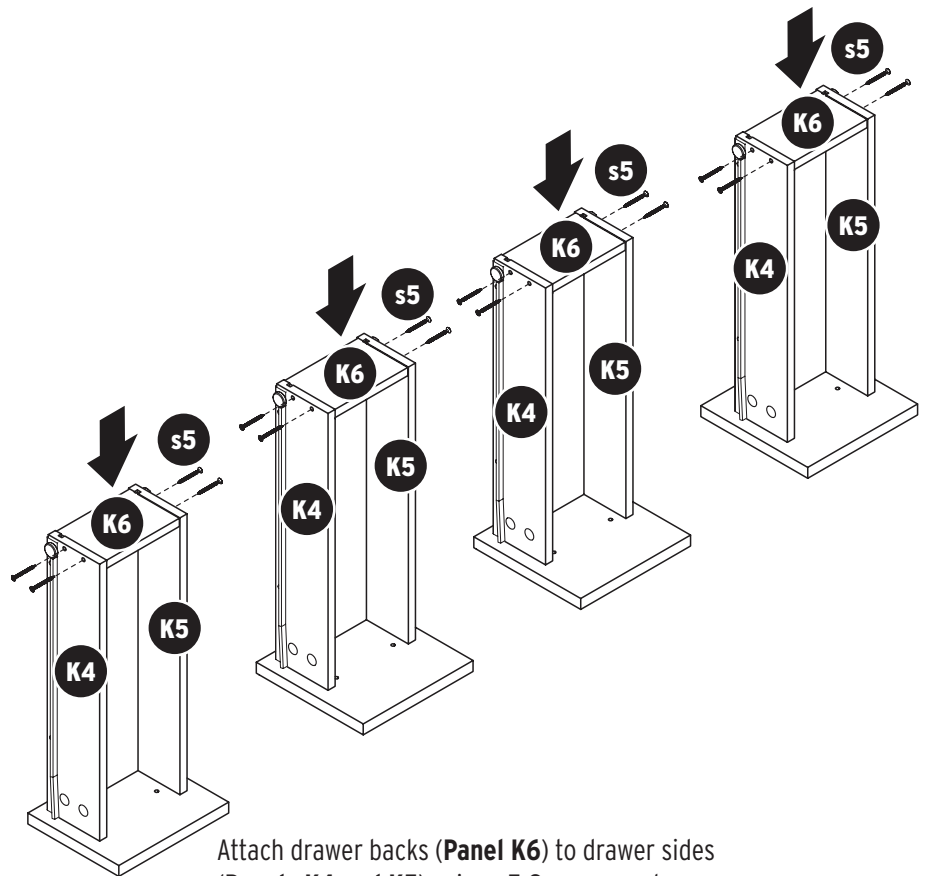


**s5** 3.5x30 Screw **x16**

**h** Handle **x4**

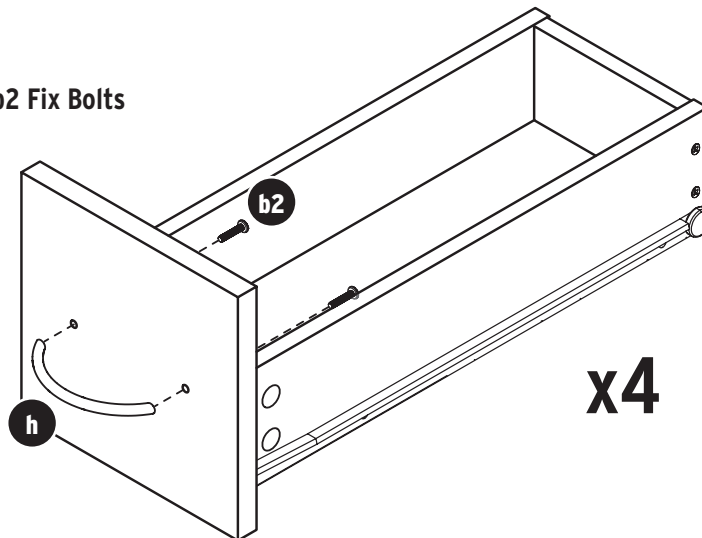


**b2** 4x20 Fix Bolt **x8**



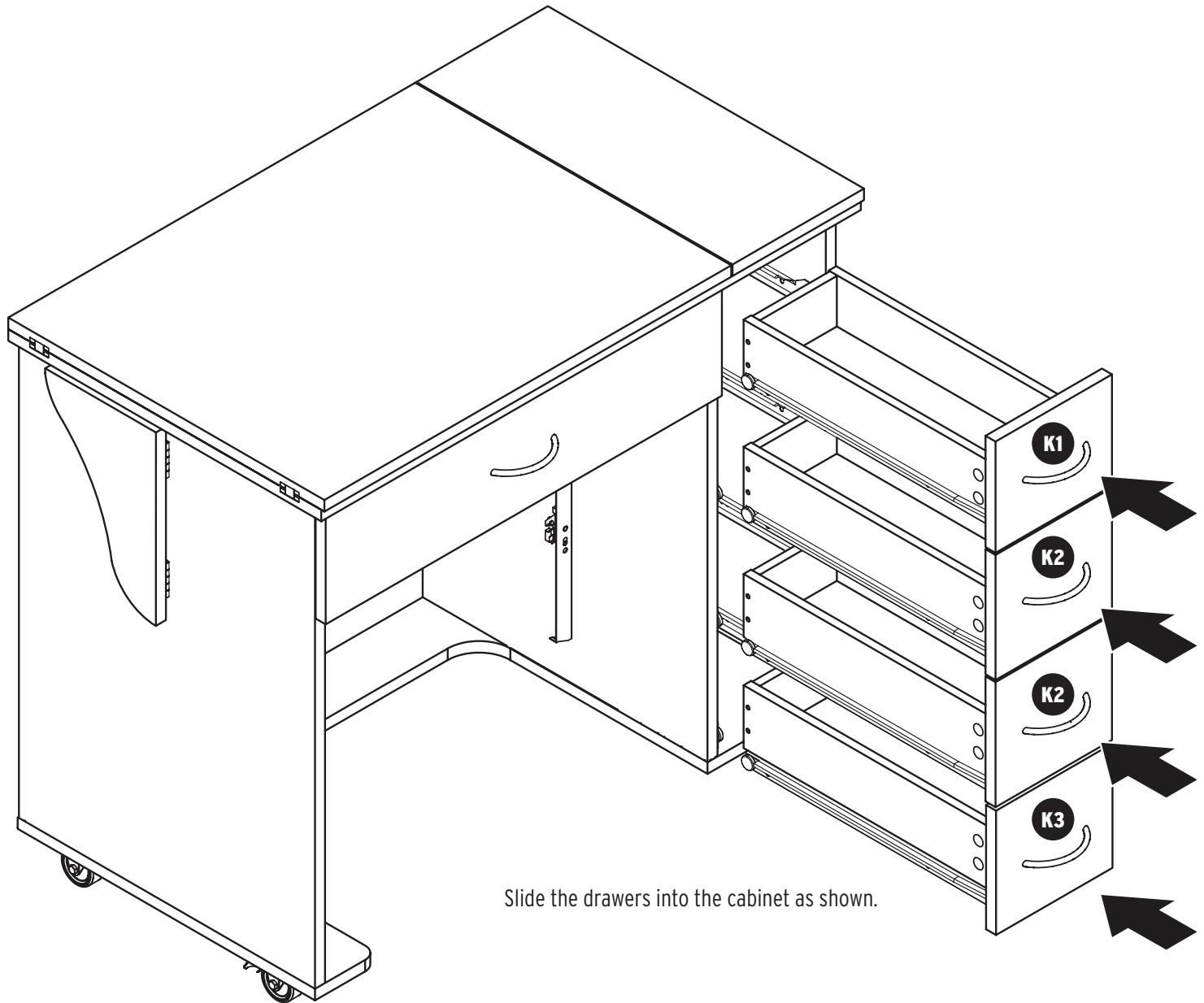
Attach drawer backs (**Panel K6**) to drawer sides (**Panels K4 and K5**) using **s5** Screws as shown.

Attach **h** Handles with **b2** Fix Bolts



**x4**

# Completed Alice Cabinet



**Congratulations! A better sewing experience awaits!**

*Visit [arrowsewing.com/assembly](http://arrowsewing.com/assembly) for helpful video tutorials on hydraulic lift adjustment and operation.*



# LIMITED WARRANTY

## Arrow Classic Sewing Furniture 10-Year Warranty

**WHAT THIS WARRANTY COVERS:** Arrow Companies, LLC (Arrow) provides limited warranty coverage to the original purchaser of this product against defects in materials or workmanship of Arrow furniture components for a period of ten years from the date of purchase. As used in this Warranty, "defect" means imperfections in components which substantially impair the utility of the product. This Warranty gives you specific legal rights, and you may also have other rights which vary from state to state.

**HOW TO GET SERVICE:** Simply contact Arrow at 1-800-533-7347 or [CS@ArrowSewing.com](mailto:CS@ArrowSewing.com). When you request warranty service, you must also present proof of purchase documentation, which includes the date of purchase (detailed receipt), and photos of the product. Arrow will replace any defective part (at its sole option), excluding labor. Replacement parts will be warranted for only the remaining period of the original Warranty.

Replacement parts will be shipped freight prepaid on any initial warranty claim during first year of Warranty only. Warranty applies only to defects confirmed by Arrow Companies, LLC and will be replaced or repaired at Arrow's option. In the event parts are no longer available for a warranty claim, customer may receive brand new cabinet at a price equal to 60% off the MSRP of a current comparable model.

**WHAT'S NOT COVERED:** There is no Warranty coverage for defects or conditions that result from the following: Failure to follow product assembly instructions, information or warnings; misuse or abuse; intentional damage; fire, flood, alteration or modification of the product; use of the product in a manner inconsistent with its intended use; any condition resulting from incorrect or inadequate maintenance, cleaning, care or neglect; cuts or scratches; caster damage as a result of moving furniture fully loaded or with locked casters; damage resulting from electrical surge or lightning; or use in commercial or education environments. Arrow Sewing Furniture is designed for residential use only.

ARROW SHALL HAVE NO LIABILITY for ANY INCIDENTAL OR CONSEQUENTIAL DAMAGES OF ANY KIND and all such damages are EXCLUDED FROM THIS WARRANTY, such as loss of use, disassembly, transportation, labor or damage to property on or near the product. Some states do not allow the exclusion or limitation of incidental or consequential damages, so the above limitation or exclusion may not apply to you. The Warranty cannot be transferred to subsequent owners or users of the product, and it shall be immediately void in the event the product is resold, transferred, leased or rented to any third party or person other than the original purchaser.

**ADDITIONAL LIMITATIONS:** THERE ARE NO OTHER WARRANTIES APPLICABLE TO THIS PRODUCT. Under the laws of certain states, there may be no implied warranties from Arrow and all implied warranties, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE are disclaimed where allowed by law. TO THE EXTENT ANY IMPLIED WARRANTIES ARE APPLICABLE, ANY IMPLIED WARRANTIES, INCLUDING ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE, ARE LIMITED IN DURATION TO THE DURATION OF THIS EXPRESS WARRANTY or the minimum period allowed by law, whichever is shorter. Some states do not allow limitations on how long an implied Warranty lasts, so the above limitation may not apply to you. This limited warranty gives you specific legal rights. This limited warranty does not, in any way, affect the rights given to you by law.

**REGISTER YOUR PRODUCT:** Original purchaser should register the purchase online at [www.ArrowSewing.com/warranty](http://www.ArrowSewing.com/warranty).

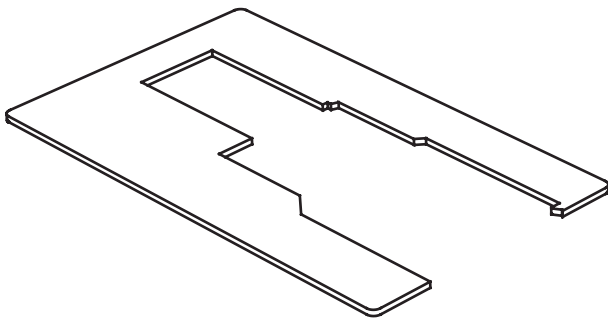


## COMPLETE YOUR SEWING STUDIO!

Elevate your sewing experience with Arrow's Best Selling Accessories!

### Custom Sewing Inserts

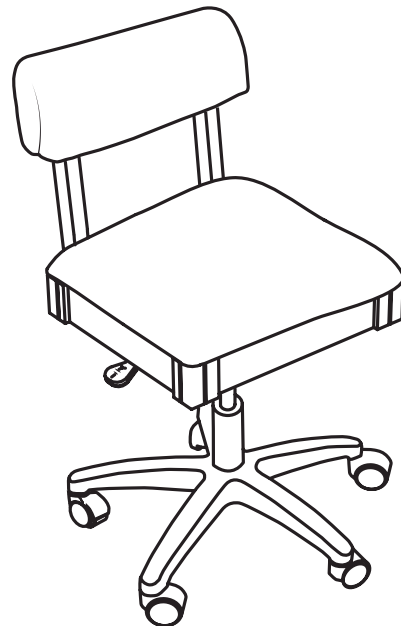
Enhance your sewing experience with a custom acrylic sewing insert! Custom acrylic sewing inserts are designed to fill the gap between your sewing machine and sewing cabinet's lift opening to create a flush, ergonomic surface for flat bed sewing. To ensure a perfect fit, custom acrylic sewing inserts are built specifically for your sewing machine and sewing cabinet combination. Say hello to happy wrists, straighter stitches, and an elevated sewing experience!



Custom Sewing Insert

### Sewing Chairs

Arrow's #1 Rated Height Adjustable Sewing Chair is a must have accessory for your dream sewing room! Cute, comfortable and convenient - our lovable sewing chairs feature vibrant sewing themed patterns, 360° swivel access and lumbar support for long hours at your workstation. Don't look now, but under every seat cushion is a hidden storage compartment to store your notions and patterns! Available in 10 colors to perfectly match your sewing sanctuary!



Height Adjustable Sewing Chair

**ARROW**<sup>®</sup>  
SEWING



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